



**AUFBAUANLEITUNG  
SUNGARDEN**

# Hinweise

## Instructions

### ALLGEMEINES

#### Montageanleitung lesen und aufbewahren

Die vorliegende Aufbauanleitung gilt für das Produkt SunGarden® der Firma SunElements GmbH (im Folgenden als „Produkt“ bezeichnet) und enthält essenzielle Informationen für den Zusammenbau und die korrekte Handhabung.

Bitte nehmen Sie sich die Zeit, die Montageanleitung gründlich zu lesen, insbesondere die Sicherheitshinweise, bevor Sie mit der Montage und Verwendung des Produkts beginnen. Die Nichteinhaltung dieser Anleitung kann zu schwerwiegenden Verletzungen oder Beschädigungen des Produkts führen. Die Anleitung orientiert sich an den gültigen Normen und Vorschriften der Europäischen Union. Beachten Sie im Ausland ebenfalls die jeweiligen länderspezifischen Richtlinien und Gesetze. Wir empfehlen, die Montageanleitung für zukünftige Referenzen aufzubewahren. Falls Sie das Produkt an Dritte weitergeben, stellen Sie sicher, dass diese die Montageanleitung erhalten.

#### Bestimmungsgemäßer Gebrauch

Das Produkt ist für den Anbau und die Kultivierung von Gemüse, Blumen und anderen Pflanzen vorgesehen und nicht für die Lagerung leicht brennbarer oder entzündlicher Stoffe geeignet.

Im Falle eines Feuers im Produkt sollten Sie sofort die Feuerwehr alarmieren und sicherstellen, dass sich keine Personen mehr darin befinden. Das Produkt ist ausschließlich für die Aufstellung in Gärten oder ähnlichen grünen Anlagen im Privatbereich bestimmt und eignet sich nicht für gewerblichen Gebrauch. Es handelt sich nicht um ein Kinderspielzeug. Beachten Sie, dass der Aufbau möglicherweise durch Bauvorschriften geregelt ist. Informieren Sie sich vor der Montage bei Ihrer zuständigen Baubehörde darüber, ob und wie Sie das Produkt aufstellen dürfen. Ein Verstoß gegen diese Vorschriften kann zur Entziehung der Genehmigung führen. Wenn Sie das Produkt ohne Genehmigung aufstellen oder gegen die Bauvorschriften verstoßen, müssen Sie es gegebenenfalls demontieren. Rückgaben sind nicht möglich, wenn Sie bereits mit der Montage begonnen haben. Verwenden Sie das Produkt ausschließlich gemäß den Anweisungen in dieser Montageanleitung. Jede andere Verwendung gilt als nicht bestimmungsgemäß und kann zu Sachschäden oder sogar Personenschäden führen. Lesen Sie alle Sicherheitshinweise und Anweisungen sorgfältig durch, da Missachtungen schwere Verletzungen verursachen können. Weder der Hersteller noch der Händler übernehmen Haftung für Schäden, die durch nicht bestimmungsgemäßen oder falschen Gebrauch entstehen.

- Das Gewächshaus ist nicht für einen dauerhaften Aufenthalt geeignet.

#### Zeichenerklärung

Die folgenden Symbole und Signalwörter werden in dieser Montageanleitung, auf dem Produkt oder auf der Verpackung verwendet. Dieses Symbol gibt Ihnen nützliche Zusatzinformationen zur Montage oder zur Handhabung.

### GENERAL

#### Read and save the assembly instructions:

These assembly instructions apply to the SunGarden® product from SunElements GmbH (hereinafter referred to as "product") and contain essential information for assembly and correct handling.

Please take the time to read the assembly instructions carefully, especially the safety instructions, before you begin assembling and using the product. Failure to follow these instructions could result in serious injury or damage to the product.

The instructions are based on the applicable standards and regulations of the European Union. When abroad, please also observe the respective country-specific guidelines and laws. We recommend retaining the assembly instructions for future reference. If you pass the product on to third parties, ensure that they receive the assembly instructions.

#### Intended Use

The product is intended for the cultivation and cultivation of vegetables, flowers and other plants and is not suitable for storing highly combustible or flammable substances. In the event of a fire in the product, you should immediately alert the fire department and ensure that there are no people inside. The product is intended exclusively for installation in gardens or similar green areas in private areas and is not suitable for commercial use. It is not a children's toy.

Please note that the structure may be regulated by building regulations. Before installation, find out from your local building authority whether and how you are allowed to set up the product. Violation of these regulations may result in the license being revoked. If you install the product without permission or violate building regulations, you may have to dismantle it. Returns are not possible if you have already started assembly. Use the product only in accordance with the instructions in these assembly instructions. Any other use is considered improper and can lead to property damage or even personal injury. Read all safety warnings and instructions carefully as failure to follow them could result in serious injury. Neither the manufacturer nor the dealer assumes liability for damage caused by improper or incorrect use.

- The greenhouse is not suitable for permanent residence.

#### Explanation of symbols

The following symbols and signal words are used in these assembly instructions, on the product or on the packaging. This symbol provides you with useful additional information about assembly or handling.



**Informationen zum Aufbau.**  
Assembly information

**Dieses Zeichen gibt Hinweise und Anweisungen für die Montage.**

This symbol provides information and instructions for installation.



**Warten Sie 60 Minuten, bevor Sie die Dichtungen abschneiden.**

Wait 60 minutes before cutting off the seals.

**Dieses Symbol weist auf eine Wartezeit von 60 Minuten hin. Diese muss abgewartet werden, bevor die eingebauten Dichtungen abgeschnitten werden.**

This symbol indicates a waiting time of 60 minutes. This must be waited for before the installed seals are cut off.



**Bauen Sie das Produkt nicht alleine auf. Mindestens zu zweit.**

Do not assemble the product alone. At least with two people.

## SICHERHEITSHINWEISE

### Achtung vor Explosionsgefahr!

Durch intensive Sonneneinstrahlung besteht die Gefahr, dass sich das Produkt erheblich erhitzt. Dies könnte zur Explosion von explosiven Stoffen führen, während leicht entzündliche oder brennbare Materialien Feuer fangen können, wenn sie im Produkt gelagert werden.

Es ist strikt untersagt, leicht entzündliche, leicht brennbare oder explosive Stoffe in dem Produkt aufzubewahren.

## SAFETY INSTRUCTIONS

### Be careful of the risk of explosion!

Intense sunlight poses a risk that the product will heat up considerably. This could result in the explosion of explosive materials, while highly flammable or combustible materials could catch fire if stored in the product.

It is strictly forbidden to store highly flammable, highly combustible or explosive substances in the product.

### Achtung Erstickungsgefahr!

Es besteht die Gefahr, dass kleine Kinder einzelne Montageteile in den Mund nehmen und sie verschlucken oder sich in der Verpackungsfolie verfangen. In beiden Fällen besteht das Risiko des Erstickens.

Um dieses Risiko zu minimieren:

- Halten Sie kleine Kinder fern von sämtlichen Montageteilen und dem Montageort.
- Stellen Sie sicher, dass kleine Kinder keine Kleinteile in den Mund nehmen.
- Untersagen Sie Kindern das Spielen mit Verpackungsmaterial.

### Caution: danger of suffocation!

There is a risk that small children may put individual assembly parts in their mouths and swallow them or get caught in the packaging film. In both cases there is a risk of suffocation.

To minimize this risk:

- Keep small children away from all assembly parts and the assembly location.
- Make sure that small children do not put small parts in their mouths.
- Forbid children from playing with packaging materials.

### Gefahr von Verletzungen!

Während der Montage besteht eine besondere Gefahr von Verletzungen, insbesondere für Kinder und Personen mit eingeschränkten physischen, sensorischen oder mentalen Fähigkeiten. Diese Personen können Risiken möglicherweise nicht angemessen einschätzen.

Um Verletzungen zu vermeiden:

- Halten Sie Kinder und Personen mit eingeschränkten physischen, sensorischen oder mentalen Fähigkeiten während der Montage vom Produkt fern.
- Erlauben Sie nicht, dass das Produkt von Kindern oder Personen mit eingeschränkten physischen, sensorischen oder mentalen Fähigkeiten montiert, gereinigt, gewartet oder repariert wird.

- Betreten Sie auf keinen Fall die Dachfläche, diese kann aufgrund Ihres Gewichts brechen! Absturzgefahr!

### Risk of injury!

There is a particular risk of injury during assembly, particularly for children and people with limited physical, sensory or mental abilities. These individuals may not be able to adequately assess risks.

To avoid injury:

- Keep children and people with limited physical, sensory or mental abilities away from the product during assembly.
- Do not allow the product to be assembled, cleaned, maintained or repaired by children or persons with reduced physical, sensory or mental capabilities.
- Under no circumstances should you step on the roof surface, it could break due to your weight! Danger of falling!

## Beschädigungsgefahr!

Unsachgemäßer Umgang mit dem Produkt kann zu Beschädigungen des Produktes führen.

- **Schließen Sie Tür, Lüftungsdach und Fenster bei Wind und Sturm.**
- **Platzieren Sie keine schweren Materialien auf dem Dach und an den Wandfüllungen des Produkts.**
- **Stoßen Sie nicht mit harten Gegenständen gegen die Wandfüllungen. Diese können beschädigt werden oder sogar brechen.**
- **Betreten Sie das Produkt nicht mehr, wenn einzelne Teile Risse, Sprünge oder sich verformt haben. Beschädigte Bauteile nur durch passende Originalersatzteile ersetzen.**
- **Befreien Sie das Produkt von Eis und Schnee. Ihr Produkt hat eine Schneelast von 150 kg/m<sup>2</sup> - denken Sie daran, dass nasser Schnee sehr schwer ist.**

Der Hersteller haftet nicht für Sturm-, Wind-, Wasser- und Schneelastschäden (wir empfehlen in den Wintermonaten das Dach von den Schneelasten zu befreien). Eine Garantie für den Ersatz von

## VOR DER MONTAGE

### Produkt und Lieferumfang prüfen

Wenn Sie die Verpackung unvorsichtig mit einem scharfen Messer oder anderen spitzen Gegenständen öffnen, kann das Produkt schnell beschädigt werden. Gehen Sie beim Öffnen sehr vorsichtig vor.

- Prüfen Sie, ob die Lieferung vollständig ist laut Stückliste.
- Kontrollieren Sie, ob die Einzelteile des Produkts Schäden aufweisen.

Ist dies der Fall, montieren und benutzen Sie das Produkt nicht. Wenden Sie sich an Ihren Händler oder an den Hersteller.

### Aufstellungsort bestimmen |

Eine unsachgemäße Handhabung des Produkts kann zu Schäden führen.

Um Beschädigungen zu vermeiden:

- Wählen Sie einen gut zugänglichen und windgeschützten Standort für das Produkt.
- Platzieren Sie das Fundament und das Produkt ausschließlich auf festem Boden.
- Vermeiden Sie es, das Produkt am Rand Ihres Gartens aufzustellen, um eine optimale Zugänglichkeit von allen Seiten sicherzustellen. Denken Sie daran, dass sie für die Montage mindestens einen halben Meter rund um das Produkt benötigen.
- Setzen Sie das Produkt auf ein geeignetes Fundament und fixieren Sie es daran.

### Fundament vorbereiten

Das Fundament muss wie in unseren Fundamentvorschlägen ([www.sunelements.at](http://www.sunelements.at)) ausgeführt werden. Denke Sie daran, dass ein waagrechtes, ebenes Fundament die Grundvoraussetzung für eine Montage des Produktes darstellt.

## Risk of damage!

Improper handling of the product can lead to damage to the product.

- Close the door, ventilation roof and windows during wind and storms.
- Do not place heavy materials on the roof and wall panels of the product.
- Do not hit the wall panels with hard objects. These can become damaged or even break.
- Do not enter the product if individual parts are cracked, cracked or deformed. Replace damaged components only with suitable original spare parts.
- Remove ice and snow from the product. Your product has a snow load of 150kg/m<sup>2</sup> - remember that wet snow is very heavy.

The manufacturer is not liable for storm, wind, water and snow load damage (we recommend clearing the roof of snow loads in the winter months). A guarantee for compensation for consequential and financial losses is not provided.

## BEFORE ASSEMBLY

### Check product and scope of delivery

If you carelessly open the packaging with a sharp knife or other pointed objects, the product can quickly be damaged. Be very careful when opening.

- Check whether the delivery is complete according to the parts list.
- Check whether the individual parts of the product are damaged.

If this is the case, do not assemble or use the product. Contact your dealer or the manufacturer.

### Determine the installation location

Improper handling of the product can cause damage.  
To avoid damage:

- Choose an easily accessible and wind-protected location for the product.
- Place the foundation and the product only on solid ground.
- Avoid placing the product on the edge of your garden to ensure optimal accessibility from all sides. Remember that you need at least half a meter around the product for assembly.
- Place the product on a suitable foundation and fix it to it.

### Prepare foundation

The foundation must be designed as in our foundation suggestions ([www.sunelements.at](http://www.sunelements.at)). Remember that a horizontal, level foundation is the basic requirement for assembling the product.

Secure the product well to the foundation using the included L brackets to avoid storm

Sichern Sie das Produkt mit den Mitgelieferten L Winkel gut am Fundament, um Sturmschäden daran zu vermeiden.

## MONTAGEHINWEISE

### Verletzungsgefahr!

Die Montage sollte äußerst gewissenhaft und Schritt für Schritt durchgeführt werden. Das genaue Befolgen dieser Montageanleitung ist entscheidend, um Fehler zu vermeiden, die möglicherweise lebensgefährlich sein können.

Um Verletzungen zu minimieren:

- Montieren Sie das Produkt äußerst gewissenhaft und gemäß den Schritten in der Montageanleitung.
- Bauen Sie das Produkt mit mindestens zwei erwachsenen Personen auf.
- Tragen Sie während der Montage Schutzhandschuhe, eine Schutzbrille und Sicherheitsschuhe.
- Sichern Sie sich gegenseitig gut ab, insbesondere beim Montieren der oberen Teile des Produkts, besonders wenn Sie auf einer Leiter stehen.
- Betreten Sie nicht das Dach des Produkts, da Absturz- und Durchbruchgefahr besteht.

### Schnittgefahr!

An den Aluminiumprofilen können scharfe Kanten sein. Glas und Acrylglas kann besonders scharfkantig sein, daher tragen Sie immer Handschuhe bei der Montage.

### Beschädigungsgefahr!

- Ziehen alle Schraubverbindungen fest an.
- Entfernen Sie etwaige Sonnenmilch oder Cremes gleich wieder vom Produkt. Durch die Sonneneinstrahlung können Flecken entstehen, welche nicht mehr zu entfernen sind.
- Bei den Stegplatten ist zu beachten, dass eine Innen und Außenseite gibt. Die Außenseite ist mit einer UV - Schutz – Beschriftung versehen. Um eine Verwechslung zu vermeiden, ziehen Sie die Folie immer erst am Ende der Montage ab.
- Montieren Sie das Produkt auf einer weichen und sauberen Unterlage. Legen Sie ggf. eine Decke o.Ä. unter, damit die Oberfläche nicht zerkratzt oder beschädigt werden kann.

damage.

## ASSEMBLY INSTRUCTIONS

### Risk of injury!

The assembly should be carried out extremely carefully and step by step. Following these assembly instructions carefully is crucial to avoid potentially life-threatening mistakes.

To minimize injuries:

- Assemble the product extremely carefully and according to the steps in the assembly instructions.
- Assemble the product with at least two adults.
- Wear protective gloves, safety glasses and safety shoes during assembly.
- Secure each other well, especially when assembling the upper parts of the product, especially when standing on a ladder.
- Do not step on the roof of the product as there is a risk of falling or breaking through.

### Danger of cutting!

There may be sharp edges on the aluminum profiles. Glass and acrylic glass can have particularly sharp edges, so always wear gloves when installing.

### Risk of damage! of cutting!

- Tighten all screw connections tightly.
- Remove any sunscreen or creams from the product immediately. Exposure to sunlight can cause stains that cannot be removed.
- When it comes to multi-wall panels, it should be noted that there is an inside and an outside. The outside has UV protection lettering. To avoid confusion, always remove the film at the end of assembly.
- Mount the product on a soft and clean surface. If necessary, place a blanket or something similar underneath to prevent the surface from being scratched or damaged.

## REINIGUNG UND WARTUNG

### Reinigung

Unsachgemäßer Umgang mit dem Produkt kann zu Beschädigungen des Produktes führen. Verwenden Sie keine aggressiven Reinigungsmittel, Bürsten sowie keine scharfen oder metallischen Reinigungsgegenstände wie Messer harte Spachtel und dergleichen. Die können die Oberflächen beschädigen. Entfernen Sie Verunreinigungen mit klarem Wasser (Gartenschlauch) und ggf. etwas milden Reiniger.

### Wartung

Mindestens einmal jährlich sind alle Fugen, Kunststoffverbindungen und Dichtungen des Hauses zu kontrollieren. Ebenso das Einsteckschloss ölen und das Seil der Pfettenmechanik

### Entsorgung

Entsorgen Sie die Verpackung sortenrein im Wertstoffhof.

## CLEANING AND MAINTENANCE

### Cleaning

Improper handling of the product can lead to damage to the product. Do not use any aggressive cleaning agents, brushes or sharp or metallic cleaning objects such as knives, hard spatulas or similar. Remove any soiling with clean water (garden hose) and, if necessary, a mild detergent.

### Maintenance

All joints, plastic connections and seals in the house must be checked at least once a year. Also oil the mortise lock and check the cable of the purlin mechanism.

### Disposal

Dispose of the packaging by type at a recycling centre.

# Fundamentvarianten

## Foundation



#### PUNKTFUNDAMENT

Für die Vorbereitung der Fundamentpunkte sind einige Schritte erforderlich, um sicherzustellen, dass Ihr SunGarden Gewächshaus stabil steht. Die vorgegebenen Fundamentpunkte sollten eine Mindestgröße von 30 x 30 cm haben und in ausreichender Tiefe (in der Regel 60-80 cm, abhängig von Ihrer Region) ausgehoben werden. Der Aushub wird mit Schotter bis zu einer Körnung von 35 mm gefüllt und sorgfältig verdichtet, um eine solide Basis für die nachfolgende Betonschicht von mindestens 30 cm Dicke zu schaffen. Sobald die Fundamentpunkte ausgehärtet sind, sind Sie bereit, Ihre SunGarden Bodenprofile zu montieren.

#### POINT FOUNDATION

There are a few steps required to prepare the basic points. Make sure your SunGarden greenhouse is stable. The given ones Base points should have a minimum size of 30 x 30 cm and be present in sufficient quantities depth (usually 60-80 cm, depending on your region). The excavation is filled with gravel up to a grain size of 35 mm and carefully compacted to create a solid base for the subsequent concrete layer at least 30 cm thick. Once the base points have cured, you are ready to create your SunGarden floor profile to assemble.



#### STREIFENFUNDAMENT

Für ein ideales Fundament empfehlen wir einen Betonstreifen von mindestens 10 cm Tiefe. Das Errichten eines Betonfundaments gestaltet sich besonders einfach mit Schalsteinen aus dem Baumarkt. Diese werden entsprechend der benötigten Abmessungen aufgestellt, sorgfältig ausgerichtet und dann mit Beton gefüllt. Bitte achten Sie auch hier wieder auf eine ausreichende Tiefe, um die Frostsicherheit zu gewähren.

#### STRIP FOUNDATION

For an ideal foundation, we recommend a concrete strip at least 10 cm deep. Building a concrete foundation is particularly easy with formwork blocks from the hardware store. These are set up according to the required dimensions, carefully aligned and then filled with concrete. Please pay attention to one again here sufficient depth to ensure frost protection.



#### □ ERDSCHRAUBENFUNDAMENT

Unser robustes Erdschraubenfundament trotzt Stürmen und bietet die perfekte Grundlage für unebenes Terrain. Die feuerverzinkten Erdschrauben werden mühelos in den Boden eingedreht, wodurch Höhenunterschiede und Neigungen bis zu 15cm problemlos ausgeglichen werden können. Voraussetzung ist lediglich ein kompakter Boden frei von größeren Steinen und Wurzeln.

#### EARTH SCREW FOUNDATION

Our robust ground screw foundation withstands storms and provides the perfect foundation for uneven terrain. The hot-dip galvanized ground screws are effortlessly screwed into the ground, which means that height differences and inclinations of up to 15cm can be easily compensated for. All that is required is a compact soil free of large stones and roots.



#### □ BETONFUNDAMENT

Wenn Sie Ihr Gewächshaus ausschließlich für Kübelpflanzen oder zur Überwinterung nutzen, bietet sich die Option, es auf einer gepflasterten oder betonierten Fläche zu platzieren. Alternativ können Sie auch Beton- oder Gehwegplatten auf dem vorgesehenen Standort verlegen. Um zusätzlichen Schutz für Ihre Pflanzen zu gewährleisten, ist es empfehlenswert, die Fläche zu isolieren.

#### CONCRETE FOUNDATION

If you are using your greenhouse exclusively for potted plants or for overwintering. If you want to use it, you have the option of placing it on a paved or concrete surface. Alternatively, you can also lay concrete or paving slabs on the intended location. To ensure additional protection for your plants, it is recommended to insulate the area.

# Erdschraubenfundament

## Earth screw foundation



Unsere speziell für Sungarden Gewächshäuser entwickelte Erdschraube bietet Ihnen eine einfache Lösung, um das optimale Fundament für Ihr Gewächshaus zu errichten. Mit dem folgenden QR-Code gelangen Sie direkt in unseren Online-Shop.

Our earth screw, specially developed for Sungarden greenhouses, offers you a simple solution for creating the optimum foundation for your greenhouse. The following QR code will take you directly to our online store.



# Werkzeuge

## Tools



### Bit-Einsatz 4mm

Im Lieferumfang enthalten.

Included.



### Bit-Einsatz 5mm

Im Lieferumfang enthalten.

Included.



### Bit-Einsatz TX15

Im Lieferumfang enthalten.

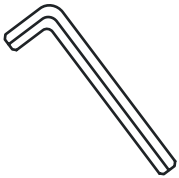
Included.



### Bit-Einsatz TX20

Im Lieferumfang enthalten.

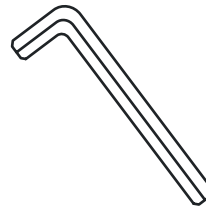
Included.



### Stiftschlüssel 4mm

Im Lieferumfang enthalten.

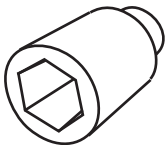
Included.



### Stiftschlüssel 5mm

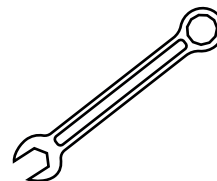
Im Lieferumfang enthalten.

Included.



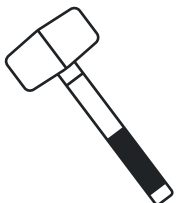
### Steckschlüssel SW14

Socket spanner



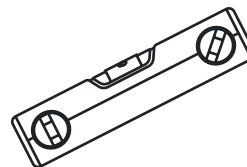
### Ringschlüssel 13

Ring spanner



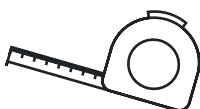
### Gummihammer

Rubber mallet



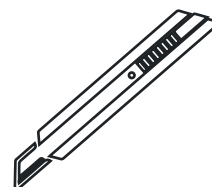
### Wasserwaage

Spirit level



### Rollmeter

Roll meter

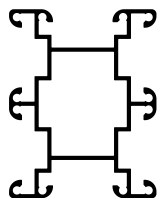


### Cutter

# Stückliste

Part list

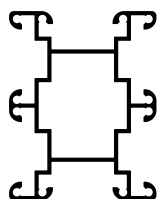
## Aluminium | Aluminium



### A1

**Bodenriegel Steher - Steher**  
L 1053 mm

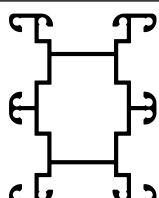
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 2x  | 4x  | 4x  | 6x  | 8x  | 6x  | 10x |



### A2

**Bodenriegel Ecke - Steher**  
L 1032 mm

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 4x  | 8x  | 8x  | 4x  | 8x  | 8x  | 8x  | 8x  | 8x  |



### A3

**Bodenriegel kurz**  
L 1011 mm

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 0x  | 0x  | 2x  | 0x  | 0x  | 0x  | 0x  | 0x  |



### A4

**H-Profil Boden**  
L 950 mm

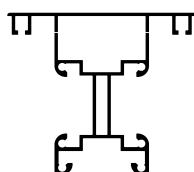
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 5x  | 7x  | 9x  | 9x  | 11x | 13x | 15x | 13x | 17x |



### A5

**Außenabdeckung**  
L 973 mm

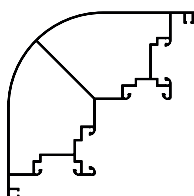
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 5x  | 7x  | 9x  | 9x  | 11x | 13x | 15x | 13x | 17x |



### A6

**Steherprofil**  
L 2310 mm

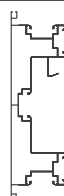
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 4x  | 6x  | 6x  | 8x  | 10x | 12x | 10x | 14x |



### A7

**Eckprofil**  
L 2310 mm

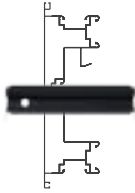
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 4x  | 4x  | 4x  | 4x  | 4x  | 4x  | 4x  | 4x  | 4x  |



### A8

**Kopfprofil**  
L 1011 mm

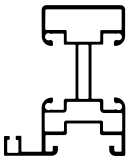
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 4x  | 6x  | 8x  | 8x  | 10x | 12x | 14x | 12x | 16x |



# A9

**Kopfprofil Speier links | rechts**  
L 1011 mm | Gefrästes Loch für Speier Montage

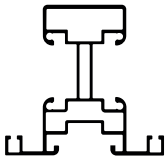
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |



# A10

**Sparren außen**  
L 2026 mm | Ein Schenkel

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 4x  | 2x  | 4x  | 4x  | 2x  | 4x  |



# A11

**Sparren**  
L 2026 mm | Zwei Schenkel

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 1x  | 2x  | 0x  | 3x  | 4x  | 6x  | 4x  | 8x  |



# A12

**Türstockprofil Seite**  
L 2005 mm

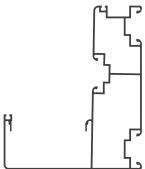
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |



# A13

**Türstockprofil Oben**  
L 946 mm

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  |



# A14

**Pfette**

| 2.1     | 2.2     | 3.2     | 4.1     | 4.2                | 4.3     | 4.4                | 5.2                | 5.4                |
|---------|---------|---------|---------|--------------------|---------|--------------------|--------------------|--------------------|
| 1x 1133 | 1x 2185 | 2x 1619 | 2x 1133 | 2x 1619<br>1x 1052 | 4x 1619 | 4x 1619<br>2x 1052 | 2x 1619<br>1x 2105 | 4x 1619<br>2x 2105 |



# A15

**Lüftungsdach**

| 2.1    | 2.2     | 3.2                | 4.1    | 4.2     | 4.3                | 4.4     | 5.2                | 5.4                |
|--------|---------|--------------------|--------|---------|--------------------|---------|--------------------|--------------------|
| 1x 986 | 1x 2038 | 1x 2038<br>1x 1053 | 1x 986 | 2x 2072 | 1x 2038<br>1x 1053 | 2x 2072 | 2x 2072<br>1x 1053 | 2x 2072<br>1x 1053 |



# A16

**Lüftungsdach Einklippprofil**

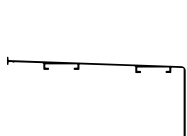
| 2.1    | 2.2     | 3.2               | 4.1    | 4.2               | 4.3               | 4.4               | 5.2               | 5.4               |
|--------|---------|-------------------|--------|-------------------|-------------------|-------------------|-------------------|-------------------|
| 1x 936 | 1x 1988 | 1x 1988<br>1x 936 | 1x 936 | 1x 1988<br>2x 936 | 1x 1988<br>1x 936 | 1x 1988<br>2x 936 | 2x 1988<br>1x 936 | 2x 1988<br>1x 936 |



# A17

**Firstabdeckung schmal**  
L 1008 mm

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 1x  | 2x  | 3x  | 2x  | 4x  | 6x  | 8x  | 5x  | 10x |



## A18 Firstabdeckung breit L 1961 mm

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 4x  | 2x  | 4x  | 4x  | 2x  | 4x  |

# Stahlblech | Steel sheet



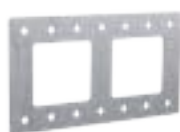
## S1 Winkelverbinder

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3  | 4.4  | 5.2 | 5.4  |
|-----|-----|-----|-----|-----|------|------|-----|------|
| 38x | 52x | 66x | 64x | 80x | 116x | 112x | 94x | 128x |



## S2 Längsverbinder

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 6x  | 12x | 18x | 18x | 24x | 30x | 36x | 30x | 42x |



## S3 Pfettenverbinder außen

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 1x  | 0x  | 1x  | 2x  | 2x  | 2x  | 4x  |



## S4 Pfettenverbinder innen

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 2x  | 0x  | 2x  | 4x  | 4x  | 4x  | 8x  |



## S5 Pfettenkonsole

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 4x  | 2x  | 4x  | 4x  | 2x  | 4x  |



## S6 Pfetten Konsolenanbindung

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |



## S7 Winkelverbinder Sparren 4mm

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 3x  | 4x  | 4x  | 5x  | 8x  | 10x | 6x  | 12x |

**S8****Verbinder Lüftungsdach**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 4x  | 0x  | 4x  | 4x  | 4x  | 8x  | 8x  |

**S9****Winkel Gasfeder links | rechts**

| 2.1        | 2.2        | 3.2        | 4.1        | 4.2        | 4.3        | 4.4        | 5.2        | 5.4        |
|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| 1xL<br>1xR | 2xL<br>2xR | 2xL<br>2xR | 1xL<br>1xR | 2xL<br>2xR | 2xL<br>2xR | 2xL<br>2xR | 2xL<br>2xR | 2xL<br>2xR |

**S10****Spange Einschubprofil**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |

**S11****Versteifungswinkel Sparren**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 4x  | 2x  | 4x  | 4x  | 2x  | 4x  |

**S12****Versteifungswinkel Pfette - PD**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 2x  | 0x  | 2x  | 0x  | 0x  | 3x  | 0x  |

**S13****Versteifungswinkel Pfette Y**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 4x  | 4x  | 0x  | 6x  |

**S14****Bodenbefestigungswinkel**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 4x  | 4x  | 4x  | 4x  | 4x  | 8x  | 8x  | 8x  | 8x  |

**S15****Klammer Rinnenfolie**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 2x  | 0x  | 2x  | 2x  | 0x  | 2x  |



## K1

### Abdeckungsklipp

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 19x | 22x | 25x | 34x | 28x | 46x | 52x | 31x | 61x |



## K2

### Speier

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |



## K3

### Scharnier Lüftungsdach

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 4x  | 6x  | 2x  | 8x  | 6x  | 8x  | 10x | 10x |



## K4

### Nutstein M8

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## K5

### Glasklipp

| 2.1 | 2.2  | 3.2  | 4.1  | 4.2  | 4.3  | 4.4  | 5.2  | 5.4  |
|-----|------|------|------|------|------|------|------|------|
| 81x | 120x | 159x | 148x | 198x | 248x | 298x | 237x | 348x |



## K6

### Kabelklipp

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|-----|-----|-----|-----|-----|-----|-----|-----|-----|

Bei Konfiguration „Sunelements -Power“ je 4 Stk pro Photovoltaik-Modul



## K7

### Verschlussstopfen

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |



## K9

### Pfettenabdeckung Y-Dach - links | rechts

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 2x  | 0x  | 2x  | 2x  | 0x  | 2x  |



## K10 Eckabdeckung Pfette - Pultdach links | rechts

| 2.1        | 2.2        | 3.2        | 4.1 | 4.2        | 4.3 | 4.4 | 5.2        | 5.4 |
|------------|------------|------------|-----|------------|-----|-----|------------|-----|
| 1xL<br>1xR | 1xL<br>1xR | 1xL<br>1xR | 0x  | 1xL<br>1xR | 0x  | 0x  | 1xL<br>1xR | 0x  |



## K11 Eckabdeckung - links | rechts

| 2.1        | 2.2        | 3.2        | 4.1        | 4.2        | 4.3        | 4.4        | 5.2        | 5.4        |
|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| 1xL<br>1xR | 1xL<br>1xR | 1xL<br>1xR | 2xL<br>2xR | 1xL<br>1xR | 2xL<br>2xR | 2xL<br>2xR | 1xL<br>1xR | 2xL<br>2xR |



## K12 Steherabdeckung

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 1x  | 2x  | 0x  | 3x  | 4x  | 6x  | 4x  | 8x  |

## Dichtungen | Sealings



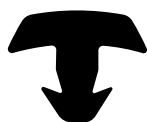
### D1 Schlauchdichtung - 1000 mm Zuschnitt

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 1x  | 2x  | 3x  | 2x  | 4x  | 6x  | 8x  | 5x  | 10x |



### D1 Schlauchdichtung - 2050 mm Zuschnitt

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |



### D2 Anlagedichtung 12mm Rolle

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 3x  | 4x  | 3x  | 5x  | 7x  | 9x  | 6x  | 11x |



### D3 Kopfdichtung - 1050 mm Zuschnitt

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 1x  | 2x  | 3x  | 2x  | 4x  | 6x  | 8x  | 5x  | 10x |

# Schrauben und Muttern | Screws and nuts

## Legende

|           |                         |           |                         |
|-----------|-------------------------|-----------|-------------------------|
| BFS       | Breitflansch Schraube   | SB        | Senkkopf Blechschraube  |
| ISK       | Innensechskant Schraube | SKB       | Senkkopf Bohrschraube   |
| LS        | Linsenkopf Schraube     | SK        | Senkkopfschraube        |
| S-Mutter  | Sicherungsmutter        | LSB       | Linsenkopf Bohrschraube |
| GS        | Gewindestift            | Mutter M6 | Mutter M6               |
| Mutter M8 | Mutter M8               |           |                         |



## BFS M8x20

Breitflansch Schraube

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## BFS M8x16

Breitflansch Schraube

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## ISK M8x22

Innensechskant Schraube

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## LS M8x30

ISK Schraube

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## M8 - S

Sicherungsmutter

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## GS M8x16

Gewindestift

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## M8

Mutter M8

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## SB 3,9x25

Senkkopf-Blechschräube

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## LSB 3,9x13

Linsenkopf Bohrschraube

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## ISK M6x40

Innensechskant Schraube

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## M6-S

Sicherungsmutter M6

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |



## RS M8x30

Ringschraube M8x30

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |

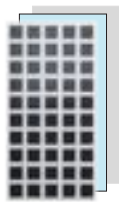


## KK M8

Kugelkopf M8

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  | 0x  |

# Sonstiges | Other



## F

### Füllungen

Je nach Konfiguration: PV-Module, Acryl, Hohlkammer, ESG

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 6x  | 9x  | 12x | 11x | 15x | 19x | 23x | 18x | 27x |



## E

### Rinnenfolie

| 2.1  | 2.2  | 3.2  | 4.1    | 4.2 | 4.3    | 4.4  | 5.2  | 5.4    |
|------|------|------|--------|-----|--------|------|------|--------|
| 1,5m | 2,6m | 3,7m | 2x1,5m | 5m  | 2x3,7m | 2x5m | 5,8m | 2x5,8m |



## L

### 3-Loch-Spanner

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |



## H

### Hebelstange

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  |



## S

### Seil

| 2.1  | 2.2  | 3.2  | 4.1  | 4.2 | 4.3  | 4.4 | 5.2 | 5.4 |
|------|------|------|------|-----|------|-----|-----|-----|
| 3,5m | 3,5m | 3,5m | 3,5m | 6m  | 3,5m | 6m  | 6m  | 6m  |



## G

### Gasdruckfeder

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 1x  | 2x  | 2x  | 1x  | 2x  | 2x  | 2x  | 2x  | 2x  |



## PS 4x20

### Passstift

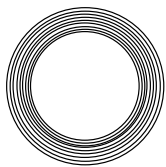
| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 0x  | 0x  | 2x  | 0x  | 2x  | 2x  | 2x  | 4x  | 4x  |



## SC

### Schelle

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  | 2x  |

**KB****Klebeband  
Breite: 38mm**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  | 1x  |

**AD****Abdeckung  
Lüftungsdach**

| 2.1        | 2.2        | 3.2        | 4.1        | 4.2        | 4.3        | 4.4        | 5.2        | 5.4        |
|------------|------------|------------|------------|------------|------------|------------|------------|------------|
| 1xL<br>1xR | 1xL<br>1xR | 1xL<br>1xR | 2xL<br>2xR | 1xL<br>1xR | 2xL<br>2xR | 2xL<br>2xR | 1xL<br>1xR | 2xL<br>2xR |

**AS****Treibstift**

| 2.1 | 2.2 | 3.2 | 4.1 | 4.2 | 4.3 | 4.4 | 5.2 | 5.4 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| 4x  | 4x  | 4x  | 4x  | 4x  | 4x  | 4x  | 4x  | 4x  |

## Türe | Door

**T1****Türblatt vormontiert**

1x

**T2****Türschwelle**

1x

**S15****Türscharnier lang**

1x

**S16****Türscharnier kurz**

1x

**K8****Abdeckkappe  
Stockprofil**

1x

**T10****Abdeckkappe  
Türschloss**

1x

**T5****Einsteckschloss**

1x

**T6****Türschnalle**

2x

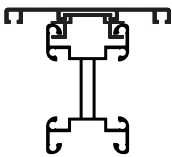
**T7****Profilzylinder**

1x

**SC M4x100****Stulpschraube**

2x

|                                                                                                                                   |                                                                                                                            |
|-----------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|
|  <b>HM</b> Hülsenmutter<br>1x                    |  <b>STS M5x45</b><br>Stulpschraube<br>1x |
|  <b>T8</b> Kappenset Schnalle<br>1x              |  <b>T9</b> Kappenset Schloss<br>1x       |
|  <b>T11</b> Schließblech Tür<br>1x               |  <b>T12</b> Türstopper<br>1x             |
|  <b>SB 3,9x20</b><br>Senkkopf-Blechschaube<br>4x |                                                                                                                            |

|                                                                                                                                    |                                                                                                                                                                         |
|------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  <b>A19</b> Fensterprofil<br>1011 mm<br>1x         |  <b>A20</b> Fensterstock rechts   links<br>L 1009 mm<br>2x                             |
|  <b>A13</b> Türstockprofil Oben<br>L 946 mm<br>2x |  <b>D1</b> Schlauchdichtung - 1000 mm<br>Zuschnitt<br>4x                               |
|  <b>S15</b> Türscharnier lang<br>2x                |  <b>FE</b> Fensterverschluss<br>1x                                                     |
|  <b>K5</b> Glasklipp<br>12x                      |  <b>FX</b> Fensterfixierung<br>1x                                                    |
|  <b>FB</b> Fensterblatt<br>1x                   |  <b>FF</b> Fenster Füllung<br>Je nach Konfiguration: Acryl,<br>Hohlkammer, ESG<br>1x |
|  <b>K4</b> Nutstein M8<br>12x                    |  <b>S17</b> Griff Distanzplatte<br>1x                                                |
|  <b>S18</b> Verschlussblech<br>1x               |  <b>S1</b> Winkelverbinder<br>2x                                                     |
|  <b>D2</b> Anlagedichtung 12mm<br>Zuschnitt<br>- |  <b>K5</b> Glasklipp<br>12x                                                          |

**K8****Abdeckkappe  
Stockprofil**

2x

**LS M8x30****Linsenkopf Schraube**

2x

**LSB 3,9x13****Linsenkopf Bohrschraube**

4x

**M8 - S****Sicherungsmutter**

2x

**ISK M8x22**

8x

**BFS M8x20**

4x

**SB 3,9x25****Senkkopf-Blechschaube**

2x

# Wechselrichter | Inverter



**W**

**Wechselrichter**

1x



**DH**

**Distanzhülse  
Wechselrichter**

1x



**K6**

**Kabelklipp**

0x



**K4**

**Nutstein**

2x



**BFS M8x40**

**Breitflanschschrauben**

2x

|                                                                                   |                                     |                                                                                    |                                              |
|-----------------------------------------------------------------------------------|-------------------------------------|------------------------------------------------------------------------------------|----------------------------------------------|
|  | <b>K</b><br>Knie 90°<br>2x          |  | <b>FR</b><br>Regenfallrohr lang<br>1x        |
|  | <b>D</b><br>Rohr Distanzstück<br>1x |  | <b>RS</b><br>Rohrschelle Regenfallrohr<br>2x |

# Montage Dichtungen

Assembly seals



Es ist zu beachten, dass sich die verwendeten Dichtungen nach dem Einbau im Profilkanal zusammenziehen. Wir empfehlen, die Dichtungen beidseitig mit einer Überlänge von mindestens 25 mm zu montieren und nachdem sich die Dichtungen gesetzt haben bündig mit dem Profilkanal abzuschneiden. Bei Dichtungen mit Sonderlängen weisen wir in der Montageanleitung darauf hin. Bei den Dichtungen sind Stückelungen zulässig.



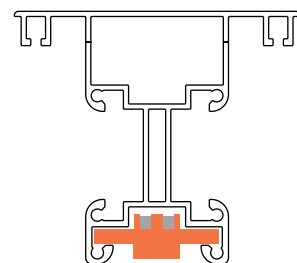
It should be noted that the seals used contract after installation in the profile channel. We recommend fitting the seals on both sides with an excess length of at least 25 mm and cutting them flush with the profile channel after the sealing have settled. In the case of seals with special lengths, we point this out in the installation instructions. Denominations are possible for the seals.



## Funktionserklärung

Functional explanation

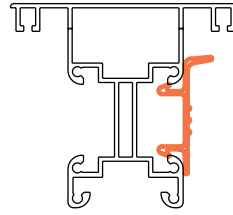
### Nutstein | Slot stone



Mutter M8 (DIN934) in den Kunststoff - N utstein eindrücken. Der Nutstein kann in die gewünschte Profilnut eingesetzt und durch eine 90° Rechtsdrehung im Profil positioniert und gesichert werden.

Press the M8 nut (DIN934) into the plastic slot nut. The slot nut can be inserted into the desired profile groove and positioned and secured in the profile by turning it 90° clockwise.

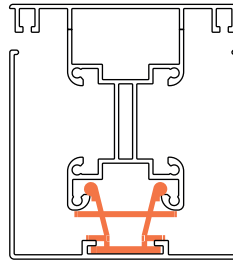
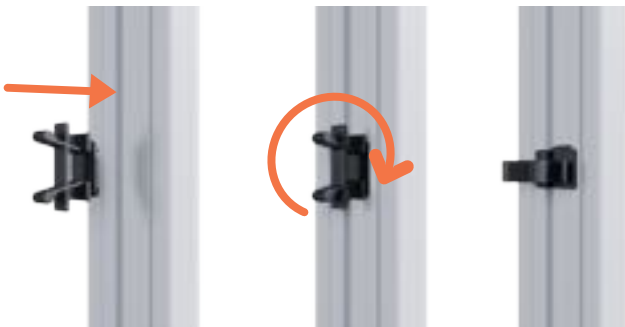
## Glasklipp | Glas clip



Zur Befestigung der Wand- und Dachfüllungen werden die Kunststoff-Glasclips in die entsprechende Profilmutter eingedrückt. Es ist darauf zu achten, dass sie fest im Profil sitzen.

The plastic glass clips are pressed into the corresponding profile groove to secure the wall and roof infills. Ensure that they are firmly seated in the profile.

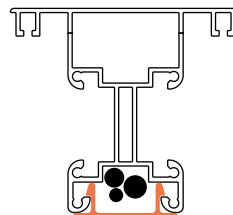
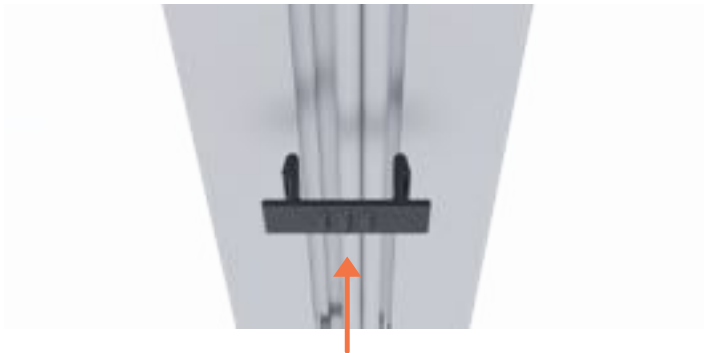
## Abdeckungsklipp | Cover clip



Der Abdeckclip wird in die entsprechende Profilmutter eingesetzt und durch eine 90° Drehung nach rechts gesichert und positioniert..

The cover clip is inserted into the corresponding profile groove and secured and positioned by turning it 90° to the right.

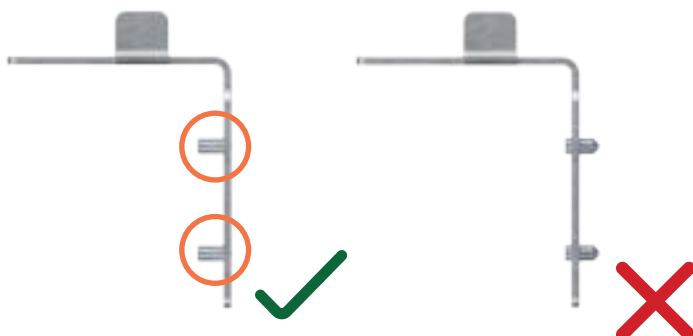
## Kabelklipp | Cable clip



Um die Kabel geordnet im Profil zu führen, ist der Kabelclip aus Kunststoff zu verwenden. Dieser kann auch in das Profil eingedrückt werden.

The plastic cable clip should be used to organise the cables in the profile. This can also be pressed into the profile.

## Gewindestift | Grub



In einige Blechteile müssen vor der Montage Gewindestifte M8x16 eingeschraubt werden. Diese werden bündig eingeschraubt und erst nach der Positionierung im Blechteil festgezogen.

M8x16 grub screws must be screwed into some sheet metal parts before assembly. These are screwed in flush and only tightened after positioning in the sheet metal part.

# Checkliste

## Checklist

### Planung | Planning

Gehen Sie die folgenden Planungsschritte sorgfältig durch. Sie sind für den späteren Montageablauf von großer Bedeutung. Ihre Entscheidungen können Sie einfach in die Grundrisse auf der rechten Seite eintragen.

Go through the following planning steps carefully. They are very important for the subsequent assembly process.

You can simply enter your decisions in the floor plans on the left-hand side.

# 1

## TÜRPOSITION

Bestimmen Sie die Position der Tür. An dieser Stelle befindet sich ein Bodenprofil ohne Abdeckung (A\*).



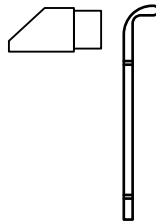
## DOOR POSITION

Determine the position of the door. There is a floor profile without a cover at this point (A\*).

# 2

## WASSERABLAUF

Das Regenwasser wird standardmäßig über Speier abgeleitet. Bei Konfiguration eines Regenfallrohrs wird statt dem Speier eine fixe Regenrinne montiert.



## WATER OUTLET

The rainwater is drained off via spouts as standard. If a rainwater downpipe is configured, a fixed rainwater gutter is installed instead of the spout.

# 3

## FENSTER

Bestimmen Sie die Position des Fensters. Wir empfehlen, das Fenster gegenüber der Tür zu positionieren, um eine gute Belüftung des Gartenhauses zu gewährleisten.



## WINDOW

Determine the position of the window. We recommend positioning the window opposite the door to ensure good ventilation of the garden shed.

## ÖFFNUNG LÜFTUNGSDACH

Das Lüftungsdach befindet sich über der Regenrinne und wird mechanisch geöffnet. Bei der Innenraumgestaltung ist auf eine gute Zugänglichkeit zu achten.



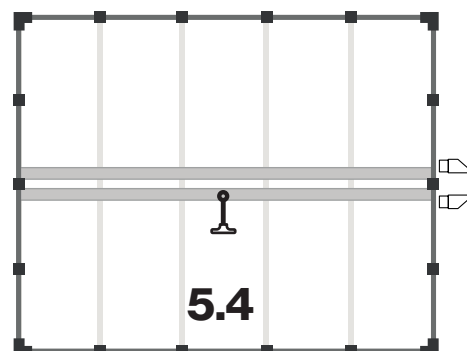
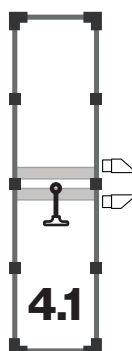
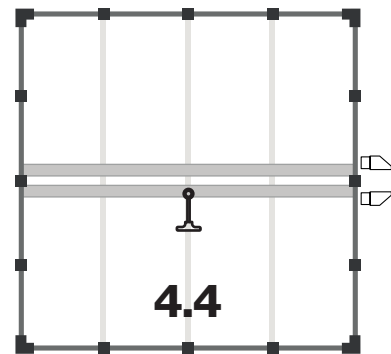
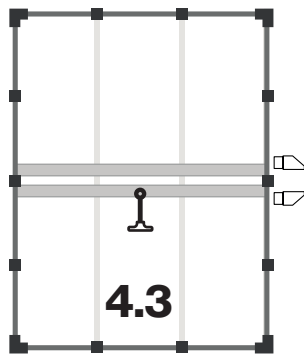
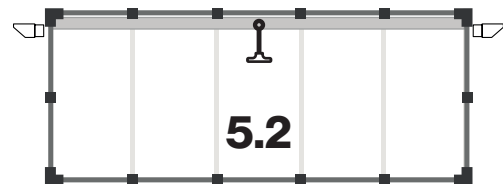
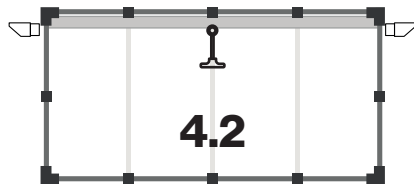
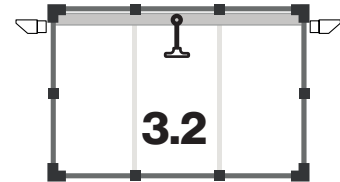
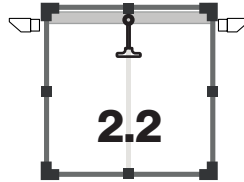
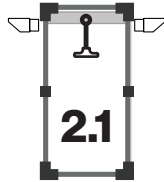
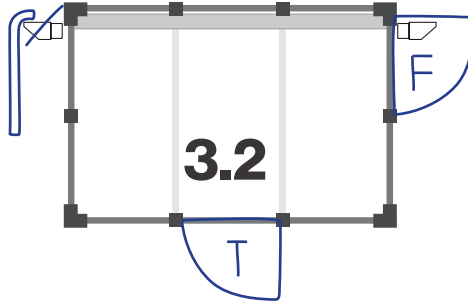
## OPENING VENTILATION ROOF

The ventilation roof is located above the rain gutter and is opened mechanically. Good accessibility must be ensured when designing the interior.

## Beispiel

Example

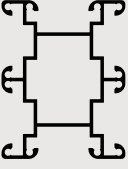
**CHECKLISTE**



# Vorbereitung Bauteile

## Preparation of Components

### V01 - Bodenriegel (Steher - Steher) A1 vorbereiten

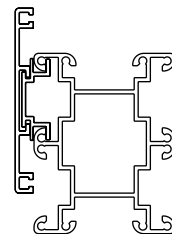
|                                                                                   |                                                    |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|----------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  | <b>A1</b><br>Bodenriegel Steher-Steher<br>L 1053mm |  |  |  |  |  |  |  |  |  |
|                                                                                   |                                                    | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                   |                                                    | 0x                                                                                | 0x                                                                                | 2x                                                                                | 4x                                                                                | 4x                                                                                 | 6x                                                                                  | 8x                                                                                  | 6x                                                                                  | 10x                                                                                 |

|                                                                                   |                                        |    |    |    |    |    |    |    |    |     |
|-----------------------------------------------------------------------------------|----------------------------------------|----|----|----|----|----|----|----|----|-----|
|  | <b>A4</b><br>H-Profil Boden<br>L 950mm |    |    |    |    |    |    |    |    |     |
|                                                                                   |                                        | 0x | 0x | 2x | 4x | 4x | 6x | 8x | 6x | 10x |

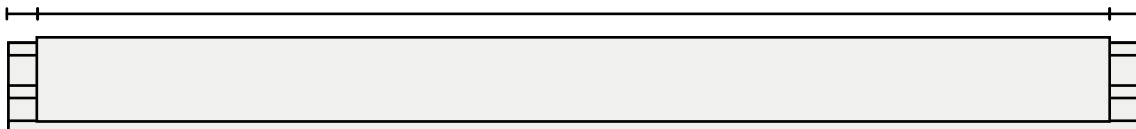
  

|                                                                                   |                                        |    |    |    |    |    |    |    |    |     |
|-----------------------------------------------------------------------------------|----------------------------------------|----|----|----|----|----|----|----|----|-----|
|  | <b>A5</b><br>Außenabdeckung<br>L 973mm |    |    |    |    |    |    |    |    |     |
|                                                                                   |                                        | 0x | 0x | 2x | 4x | 4x | 6x | 8x | 6x | 10x |



40mm

40mm



wiederholen  
repeat

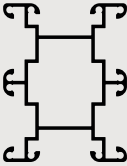


**Befindet sich die Tür zwischen zwei Stehern, ist ein Bodenprofil (A1) ohne Abdeckung vorzubereiten. (A\*)**

If the door is located between two uprights, a floor profile (A1) without cover must be prepared. (A\*)

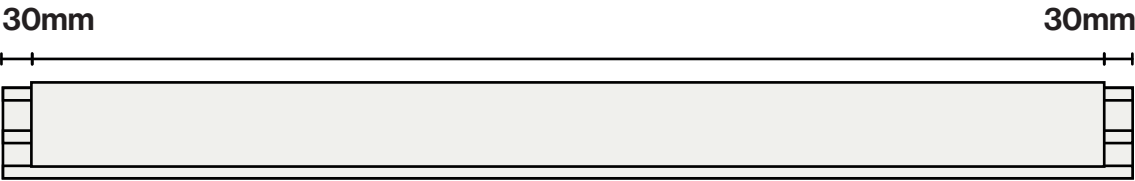
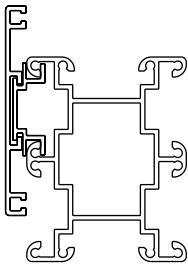
**CHECKLISTE**

V02 - Bodenriegel (Ecke - Steher) A2 vorbereiten

|                                                                                   |                                                    |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|----------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  | <b>A2</b><br>Bodenriegel Steher-Steher<br>L 1032mm |  |  |  |  |  |  |  |  |  |
|                                                                                   |                                                    | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                   |                                                    | 4x                                                                                | 8x                                                                                | 8x                                                                                | 4x                                                                                | 8x                                                                                  | 8x                                                                                  | 8x                                                                                  | 8x                                                                                  | 8x                                                                                  |

|                                                                                   |                                        |    |    |    |    |    |    |    |    |    |
|-----------------------------------------------------------------------------------|----------------------------------------|----|----|----|----|----|----|----|----|----|
|  | <b>A4</b><br>H-Profil Boden<br>L 950mm |    |    |    |    |    |    |    |    |    |
|                                                                                   |                                        | 4x | 8x | 8x | 4x | 8x | 8x | 8x | 8x | 8x |

|                                                                                   |                                        |    |    |    |    |    |    |    |    |    |
|-----------------------------------------------------------------------------------|----------------------------------------|----|----|----|----|----|----|----|----|----|
|  | <b>A5</b><br>Außenabdeckung<br>L 973mm |    |    |    |    |    |    |    |    |    |
|                                                                                   |                                        | 4x | 8x | 8x | 4x | 8x | 8x | 8x | 8x | 8x |



wiederholen  
repeat



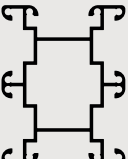
**Befindet sich die Tür zwischen Ecke und Steher, ist ein Bodenprofil (A2) ohne Abdeckung vorzubereiten. (A\*)**

If the door is located between a corner and a upright, a floor profile (A2) without cover must be prepared. (A\*)



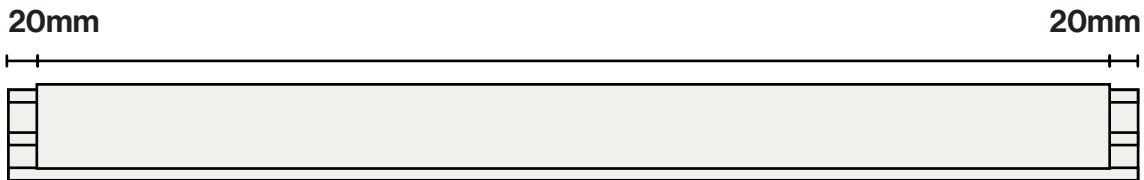
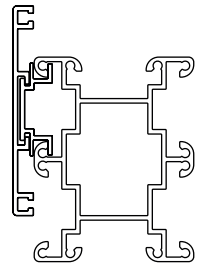
**CHECKLISTE**

V03 - Bodenriegel (kurz) A3 vorbereiten

|                                                                                   |                                                        |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|-----------------------------------------------------------------------------------|--------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
|  | <b>A3</b><br>Bodenriegel Steher-<br>Steher<br>L 1011mm | <br>2.1 | <br>2.2 | <br>3.2 | <br>4.1 | <br>4.2 | <br>4.3 | <br>4.4 | <br>5.2 | <br>5.4 |
|                                                                                   |                                                        | 2x                                                                                       | 0x                                                                                       | 0x                                                                                       | 2x                                                                                       | 0x                                                                                        | 0x                                                                                         | 0x                                                                                         | 0x                                                                                         | 0x                                                                                         |

|                                                                                   |                                        |    |    |    |    |    |    |    |    |    |
|-----------------------------------------------------------------------------------|----------------------------------------|----|----|----|----|----|----|----|----|----|
|  | <b>A4</b><br>H-Profil Boden<br>L 950mm |    |    |    |    |    |    |    |    |    |
|                                                                                   |                                        | 2x | 0x | 0x | 2x | 0x | 0x | 0x | 0x | 0x |

|                                                                                   |                                        |    |    |    |    |    |    |    |    |    |
|-----------------------------------------------------------------------------------|----------------------------------------|----|----|----|----|----|----|----|----|----|
|  | <b>A5</b><br>Außenabdeckung<br>L 973mm |    |    |    |    |    |    |    |    |    |
|                                                                                   |                                        | 2x | 0x | 0x | 2x | 0x | 0x | 0x | 0x | 0x |



wiederholen  
repeat

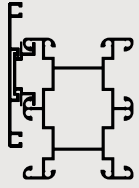


**Befindet sich die Tür zwischen zwei Ecken, ist ein Bodenprofil (A3) ohne Abdeckung vorzubereiten. (A\*)**

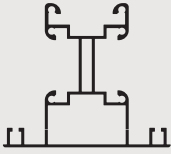
If the door is located between two corners, a floor profile (A3) without cover must be prepared. (A\*)

**CHECKLISTE**

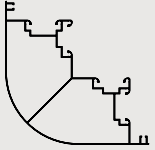
## V04 - Montage Anlagedichtung

|                                                                                                                                               |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>A1 A2 A3</b><br><b>Bodenriegel</b><br>L 1053 1032 1011mm |  |  |  |  |  |  |  |  |  |
|                                                                                                                                               | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                                               | 5x                                                                                | 7x                                                                                | 9x                                                                                | 9x                                                                                | 11x                                                                                 | 13x                                                                                 | 15x                                                                                 | 13x                                                                                 | 17x                                                                                 |

|                                                                                                                                |    |    |    |    |    |     |     |     |     |
|--------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|-----|-----|-----|-----|
|  <b>A6</b><br><b>Steherprofil</b><br>L 2310mm |    |    |    |    |    |     |     |     |     |
|                                                                                                                                | 2x | 4x | 6x | 6x | 8x | 10x | 12x | 10x | 14x |

|                                                                                                                             |    |    |    |    |    |    |    |    |    |
|-----------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>A7</b><br><b>Eckprofil</b><br>L 2310mm |    |    |    |    |    |    |    |    |    |
|                                                                                                                             | 4x | 4x | 4x | 4x | 4x | 4x | 4x | 4x | 4x |



**D2**  
**Anlagedichtung**  
12mm  
Zuschnitt



**Warten Sie vor dem Abschneiden bis sich die Dichtung gesetzt hat.**

Wait until the seal has set before finally cutting off the seals.



**In der Fensterposition sind vorläufig keine Dichtungen zu montieren.**

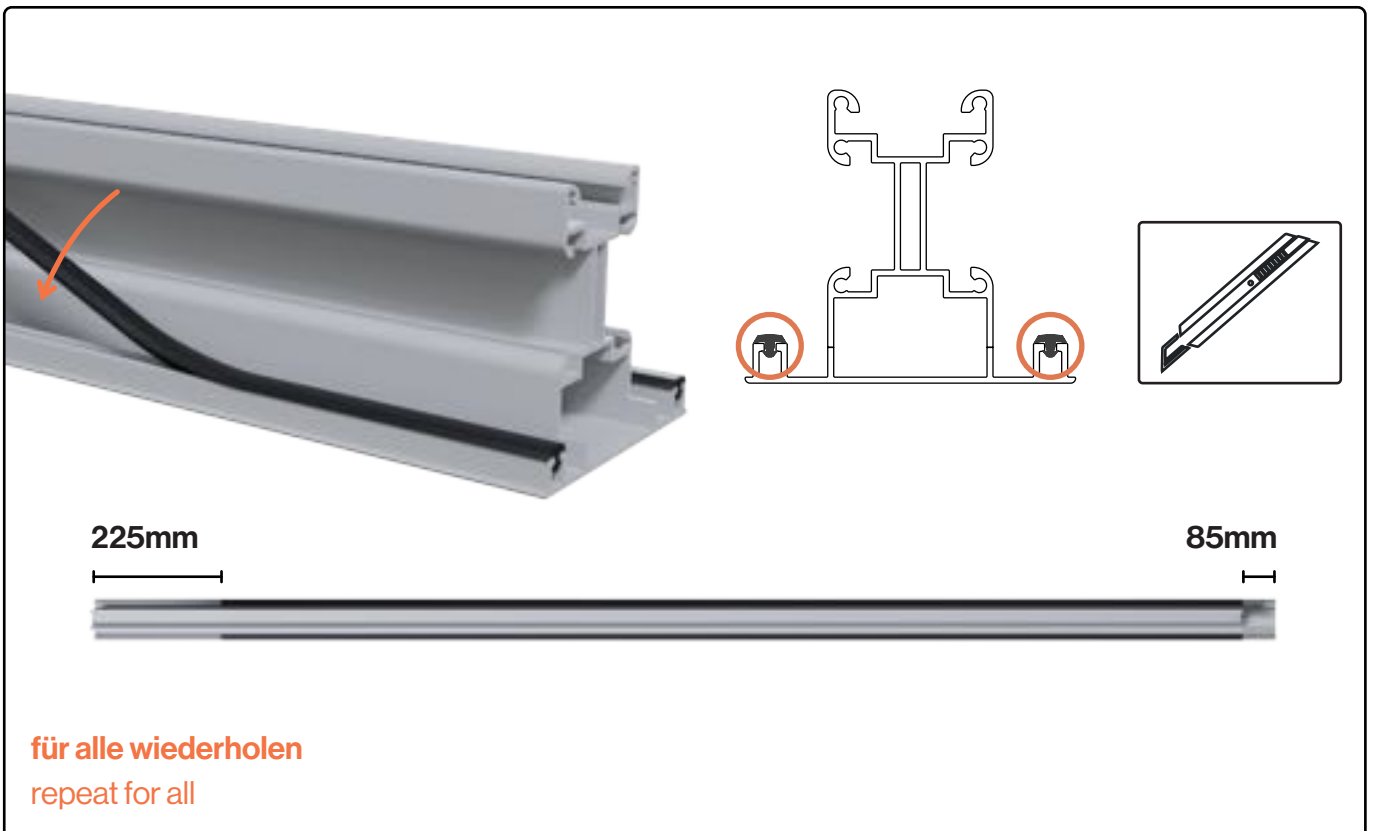
No seals need to be fitted in the window position for the time being.

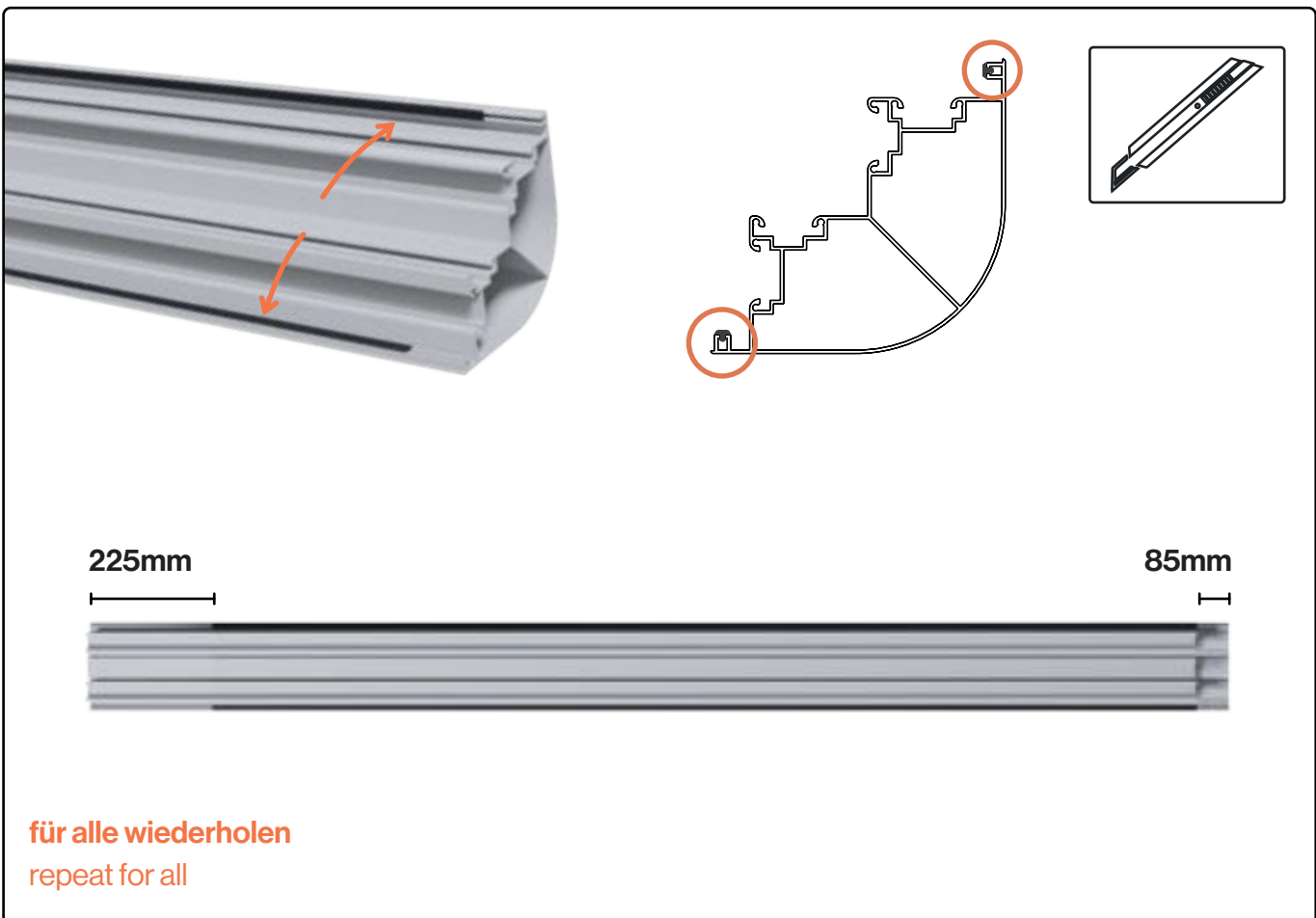
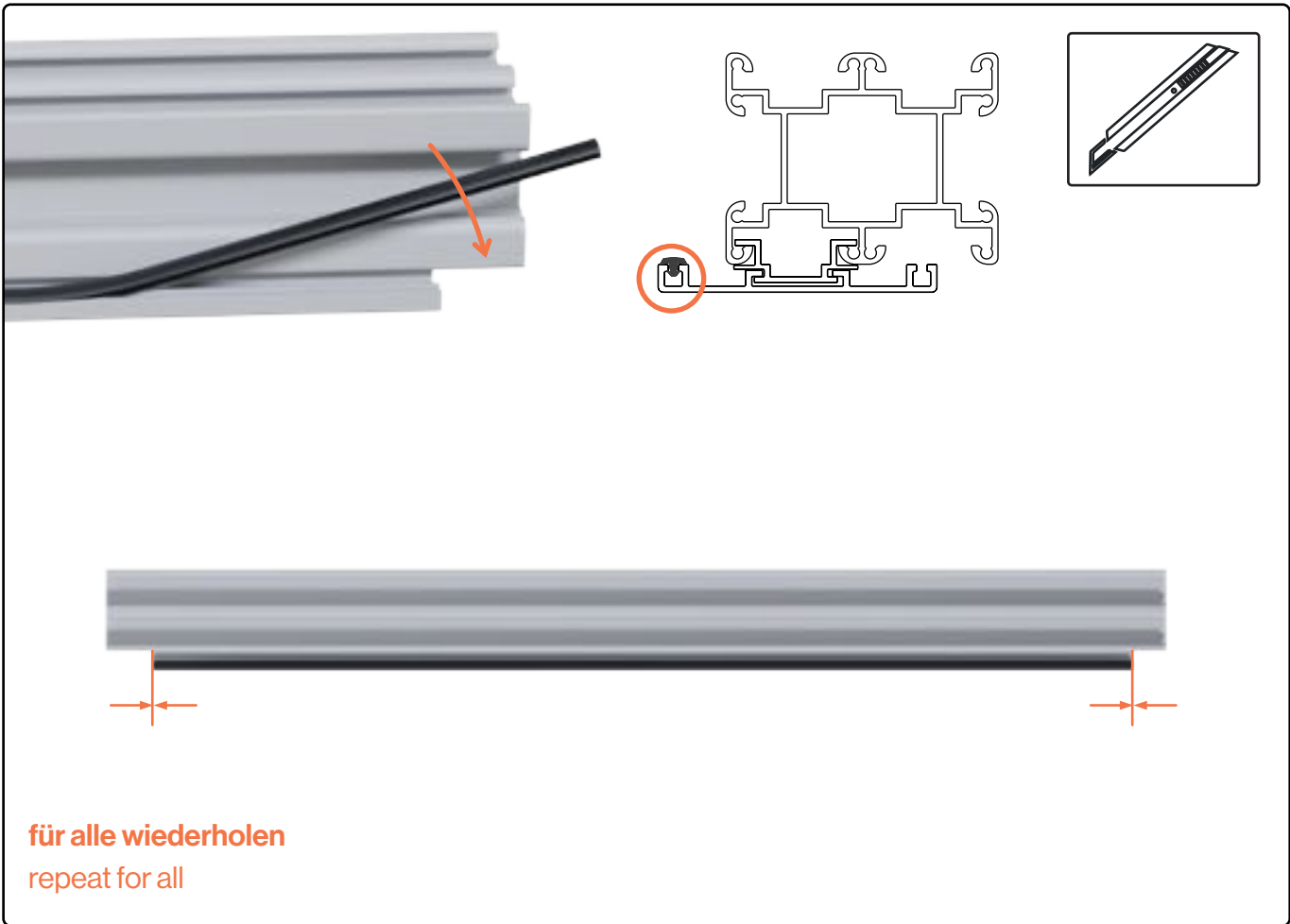
**CHECKLISTE**



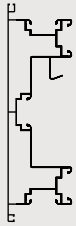
**Rechts und links der Tür sind die Steher ohne Dichtung vorzubereiten (A6/A7). Hier ist nur auf der Seite mit der Füllung eine Dichtung einzubauen.**

Prepare the uprights without seal on the right and left of the door (A6/A7). A seal only needs to be installed on the side with the panel.





## V05 - Dichtung Kopfriegel

|                                                                                                                       |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>A8</b><br>Kopfprofil<br>L 1011mm |  |  |  |  |  |  |  |  |  |
|                                                                                                                       | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                       | 4x                                                                                | 6x                                                                                | 8x                                                                                | 8x                                                                                | 10x                                                                                 | 12x                                                                                 | 14x                                                                                 | 12x                                                                                 | 16x                                                                                 |

|                                                                                                                              |    |    |    |    |    |    |    |    |    |
|------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>A9</b><br>Kopfprofil Speier<br>L 1011mm |    |    |    |    |    |    |    |    |    |
|                                                                                                                              | 2x | 2x | 2x | 2x | 2x | 2x | 2x | 2x | 2x |

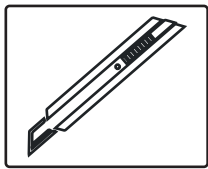
  

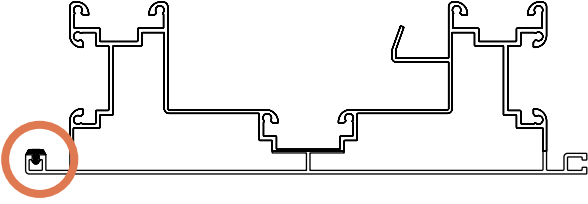
|                                                                                                                                    |  |  |  |  |  |  |  |  |  |
|------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|
|  <b>D2</b><br>Anlagedichtung<br>12mm<br>Zuschnitt |  |  |  |  |  |  |  |  |  |
|                                                                                                                                    |  |  |  |  |  |  |  |  |  |



**Warten Sie vor dem Abschneiden bis sich die Dichtung gesetzt hat.**  
Wait until the seal has set before finally cutting off the seals.





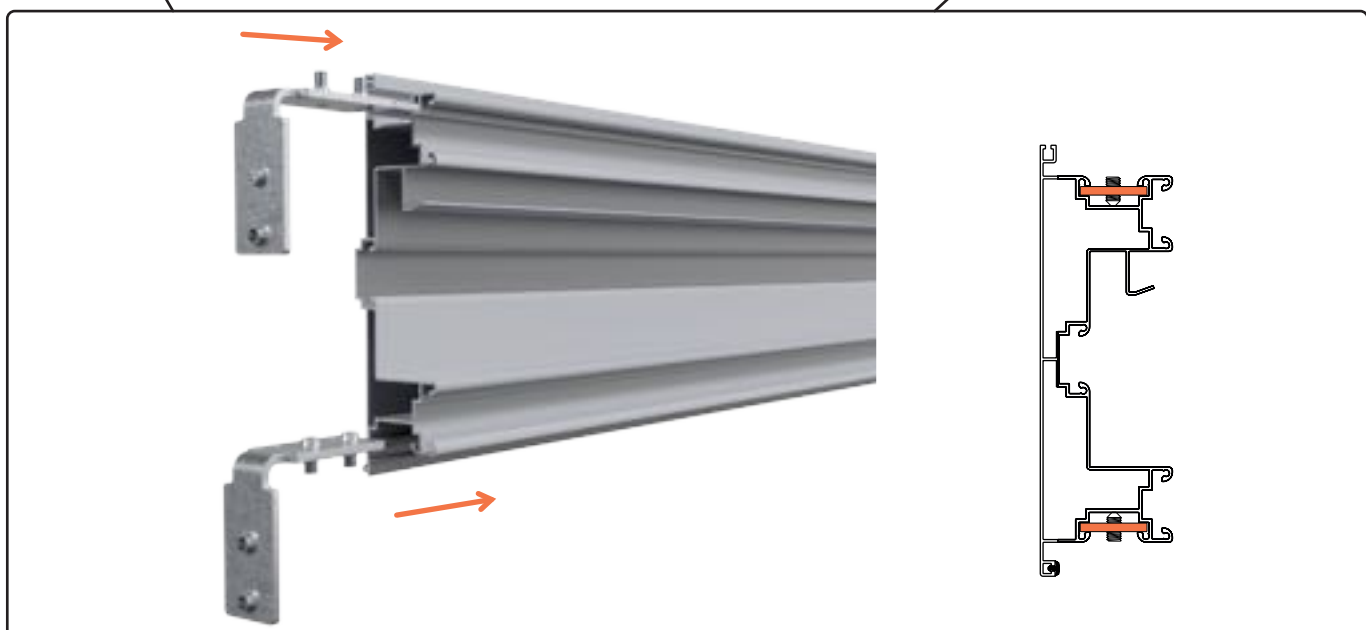
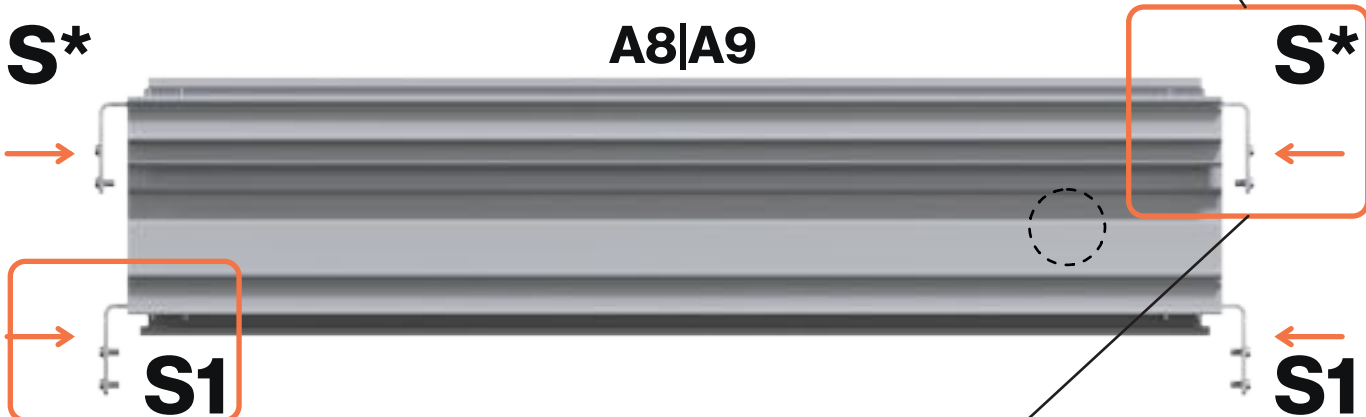
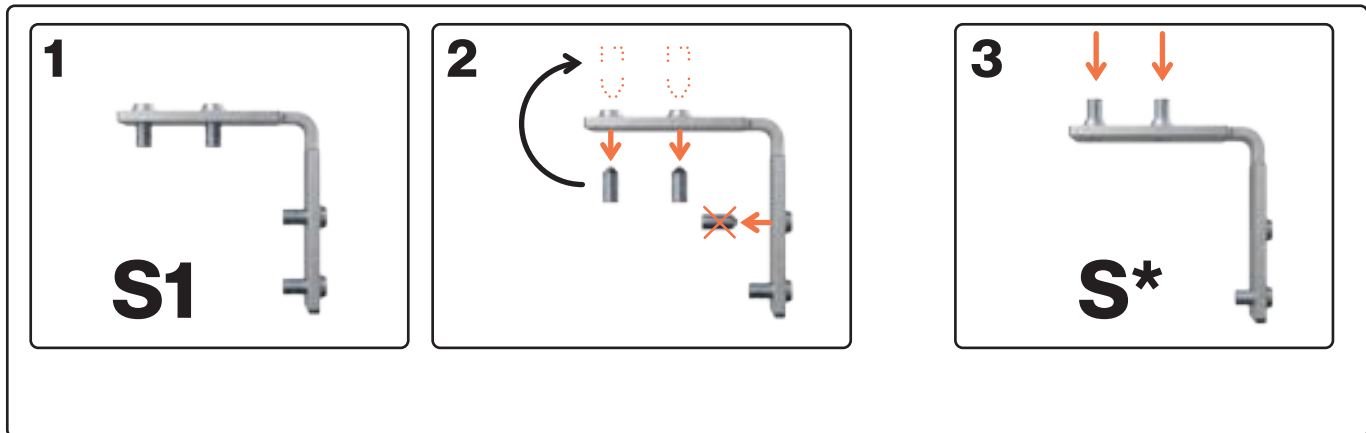


**Für die Tür und jedes Fenster wird ein Kopfprofil ohne Dichtung vorbereitet.**  
A head profile without seal is prepared for the door.

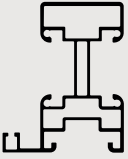
**CHECKLISTE**

## V06 - Winkelverbinder Kopfriegel

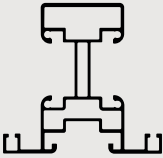
|                                                                                                                |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|----------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>S1</b><br>Winkelverbinder |  |  |  |  |  |  |  |  |  |
|                                                                                                                | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                | 24x                                                                               | 32x                                                                               | 40x                                                                               | 40x                                                                               | 48x                                                                                | 56x                                                                                 | 64x                                                                                 | 56x                                                                                 | 72x                                                                                 |



## V07 - Dichtung Sparren

|                                                                                                                                  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>A10</b><br>Sparren links/rechts<br>L 2026mm |  |  |  |  |  |  |  |  |  |
|                                                                                                                                  | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                                  | 2x                                                                                | 2x                                                                                | 2x                                                                                | 4x                                                                                | 2x                                                                                  | 4x                                                                                  | 4x                                                                                  | 2x                                                                                  | 4x                                                                                  |

|                                                                                                                     |    |    |    |    |    |    |    |    |    |
|---------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>A11</b><br>Sparren<br>L 2026mm |    |    |    |    |    |    |    |    |    |
|                                                                                                                     | 0x | 1x | 2x | 0x | 3x | 4x | 6x | 4x | 8x |

|                                                                                                                                    |  |  |  |  |  |  |  |  |  |
|------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|
|  <b>D2</b><br>Anlagedichtung<br>12mm<br>Zuschnitt |  |  |  |  |  |  |  |  |  |
|                                                                                                                                    |  |  |  |  |  |  |  |  |  |

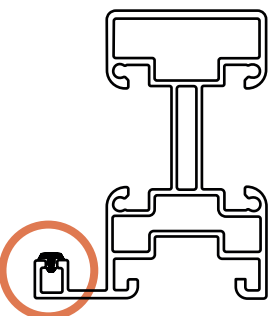
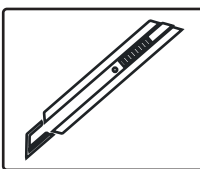


**Warten Sie vor dem Abschneiden bis sich die Dichtung gesetzt hat.**  
Wait until the seal has set before finally cutting off the seals.



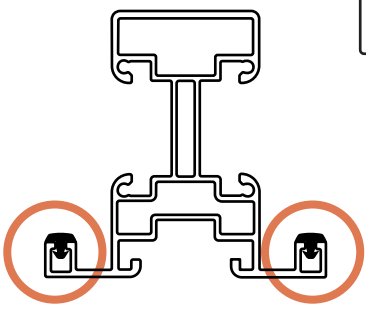
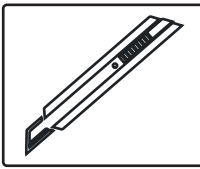


**für alle wiederholen**  
repeat for all



**für alle wiederholen**  
repeat for all

## V08 - Dichtung Türstockprofile



**A12**

Türstockprofil L/R  
L 2005mm  
2x



**D1**

Schlauchdichtung  
Zuschnitt



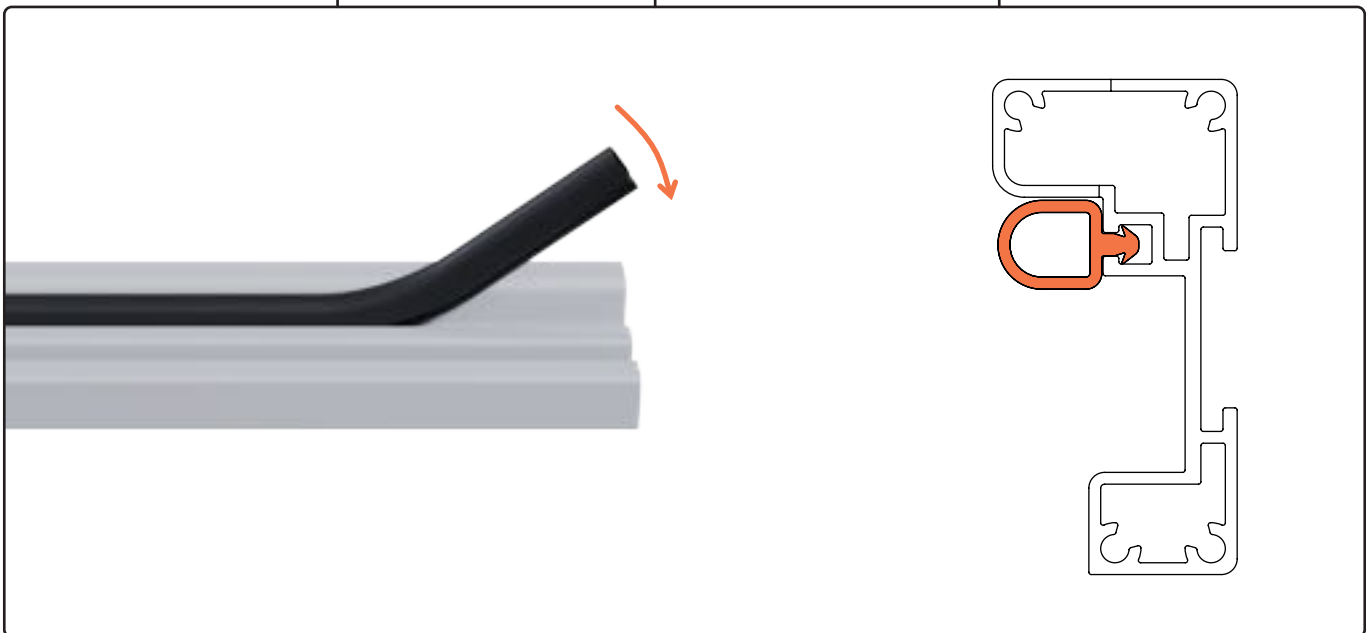
**A13**

Türstockprofil oben  
L 946mm  
1x



**Warten Sie vor dem Abschneiden bis sich die Dichtung gesetzt hat.**

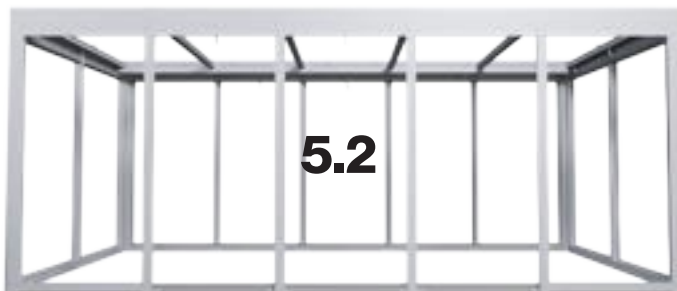
Wait until the seal has set before finally cutting off the seals.



# Aufbau Rahmen

Construction frame

## R00 - Rahmen Übersicht



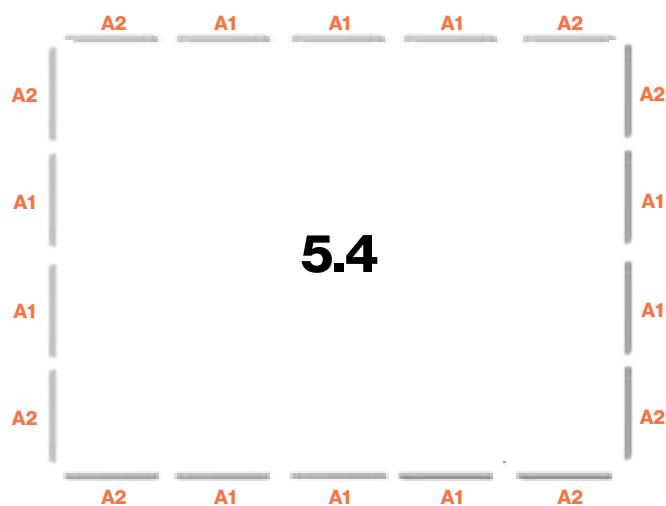
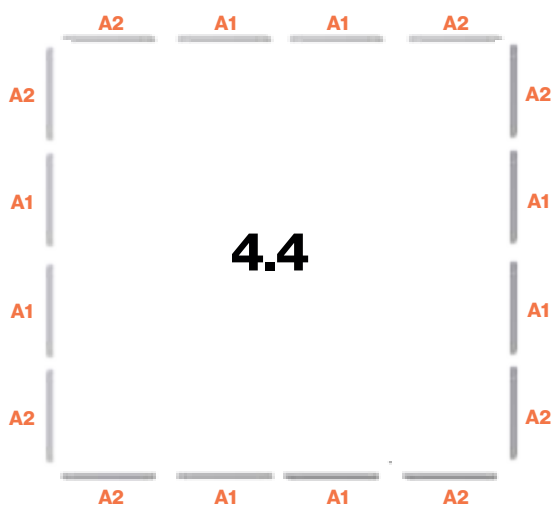
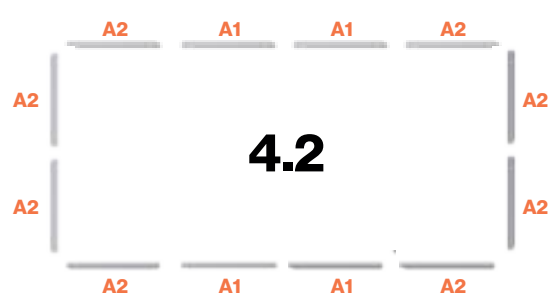
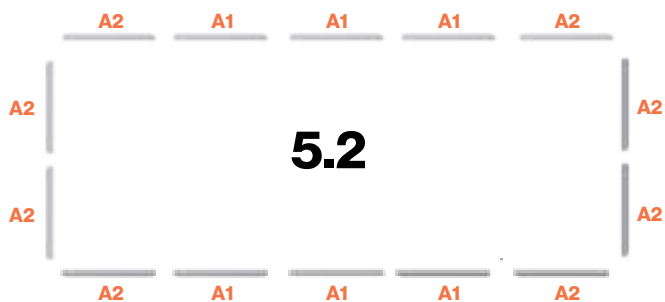
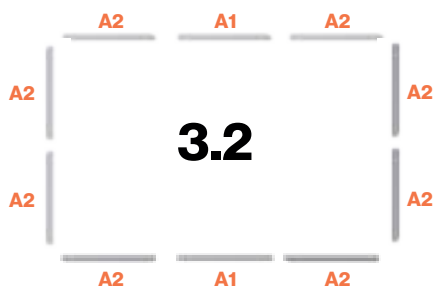
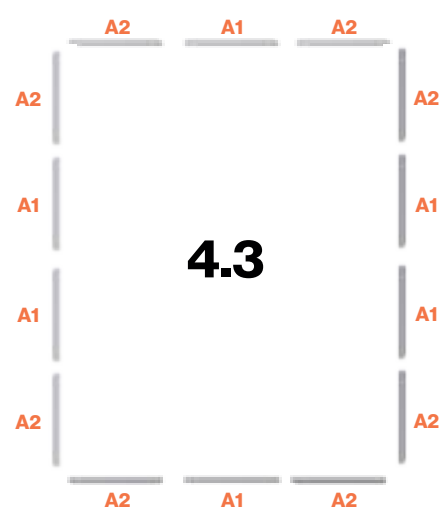
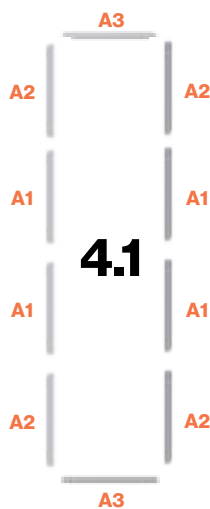
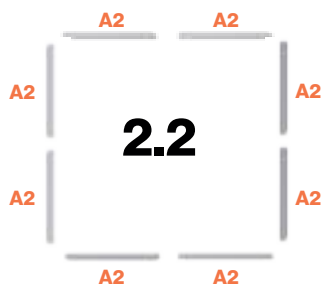
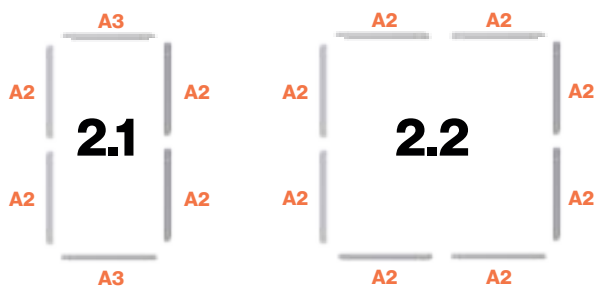
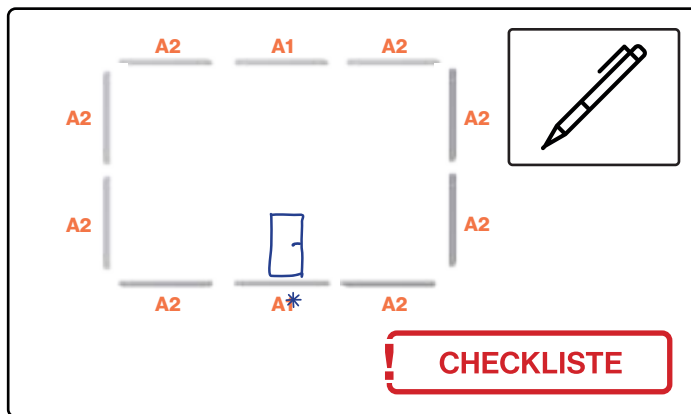
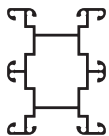
## R01 - Bodenprofile

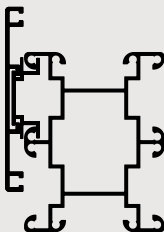


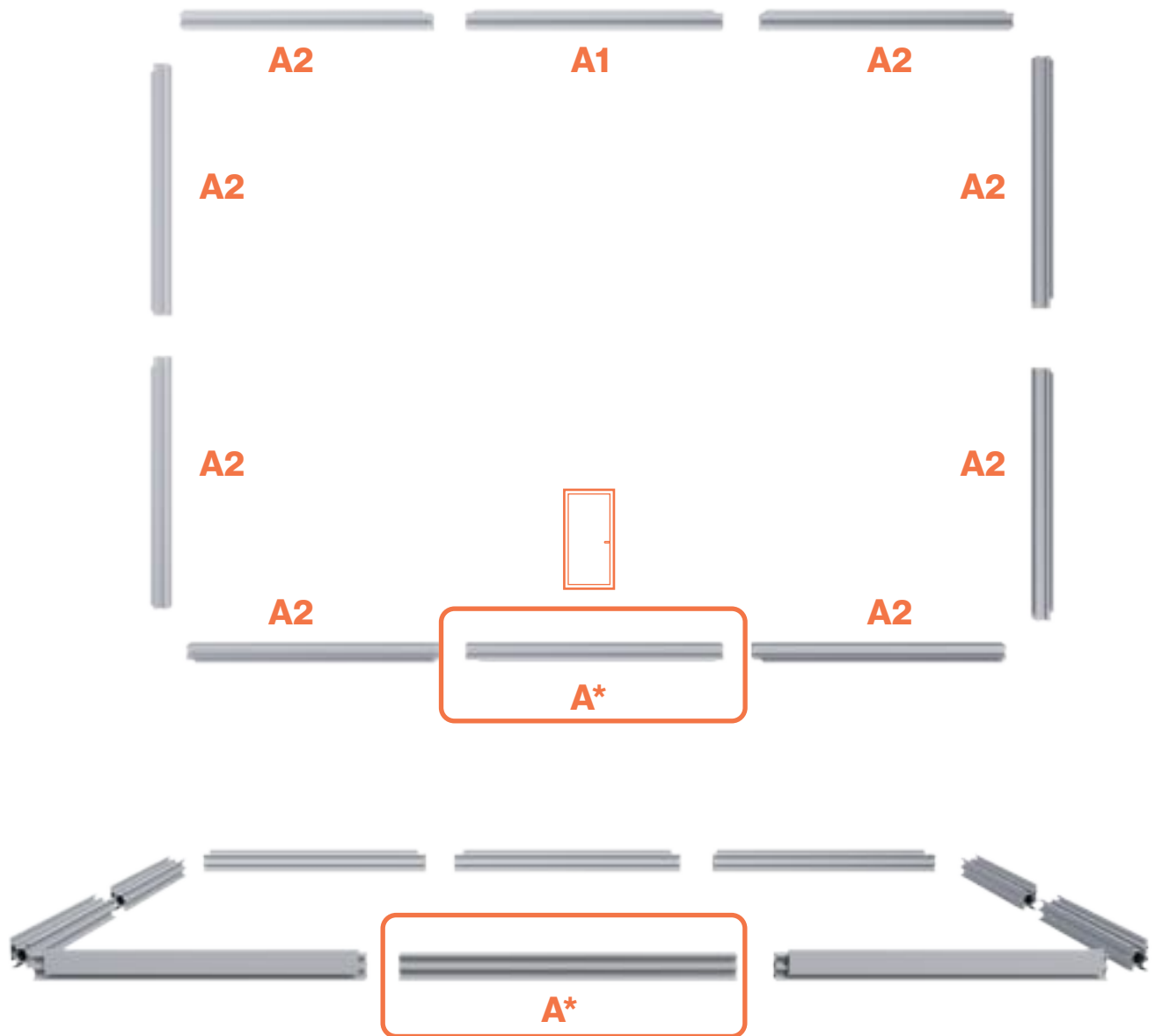
An der Stelle der Tür befindet sich das vorbereitete Bodenprofil (A1/A2/A3) ohne Abdeckung (A\*).



The prepared floor profile (A1/A2/A3) without cover (A\*) is located at the position of the door. (A\*)

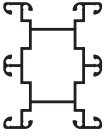


|  | A1 A2 A3 A*                                                                       |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                    |                                                                                    |                                                                                     |                                                                                    |  |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|--|
|                                                                                   |  |  |  |  |  |  |  |  |  |  |
|                                                                                   | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                | 4.4                                                                                | 5.2                                                                                 | 5.4                                                                                |  |
| Bodenprofile                                                                      | 6x                                                                                | 8x                                                                                | 10x                                                                               | 10x                                                                               | 12x                                                                                 | 14x                                                                                | 16x                                                                                | 14x                                                                                 | 18x                                                                                |  |




**An der Stelle der Tür befindet sich das vorbereitete Bodenprofil (A1/A2/A3) ohne Abdeckung (A\*).**

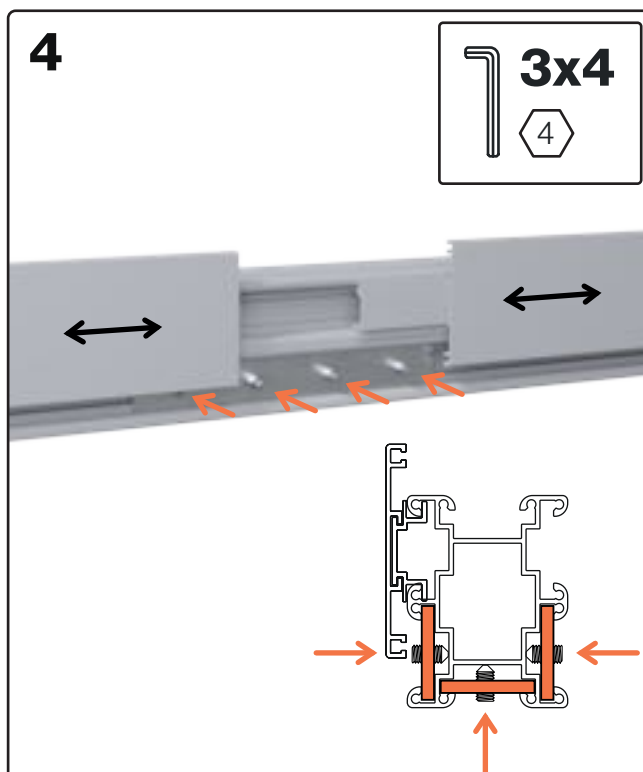
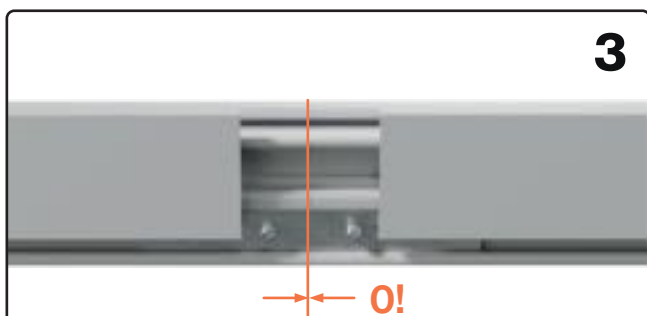
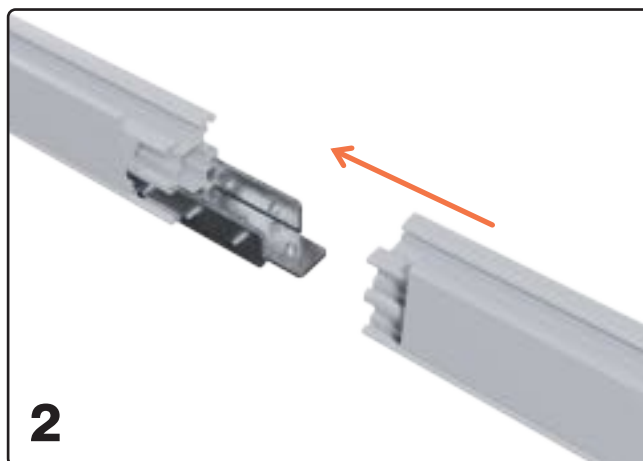
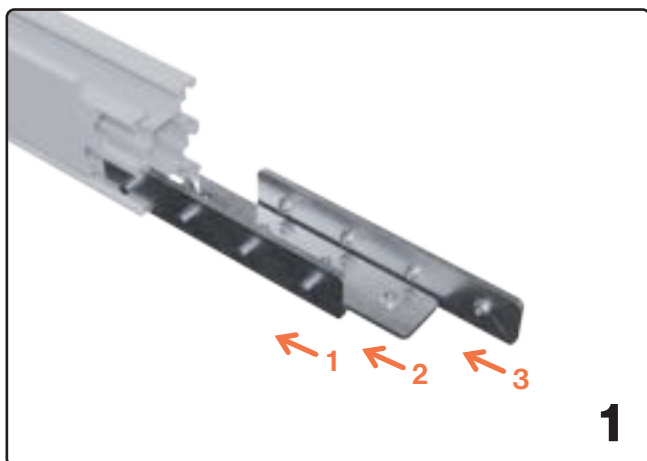
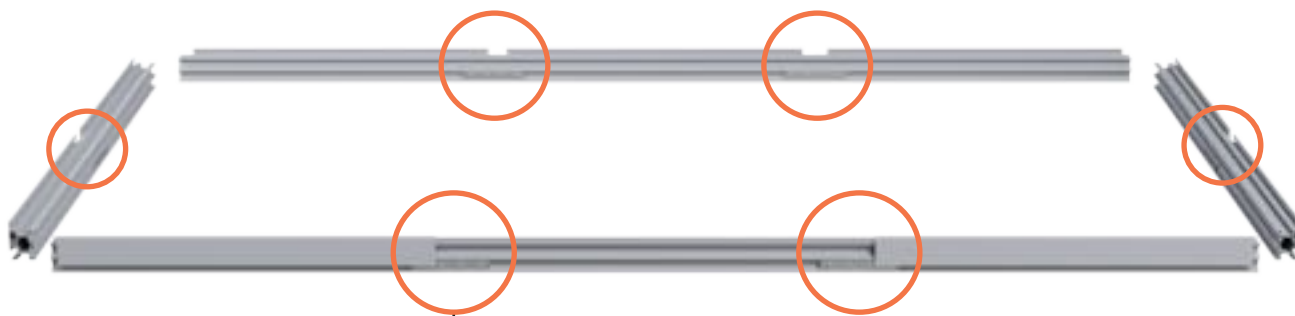

 The prepared floor profile (A1/A2/A3) without cover (A\*) is located at the position of the door. (A\*)



## CHECKLISTE

## R02 - Bodenprofile Längsverbinder

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |
|                                                                                   | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
| <b>S2</b> Längsverbinder                                                          | 6x                                                                                | 12x                                                                               | 18x                                                                               | 18x                                                                               | 24x                                                                                | 30x                                                                                 | 36x                                                                                 | 30x                                                                                 | 42x                                                                                 |

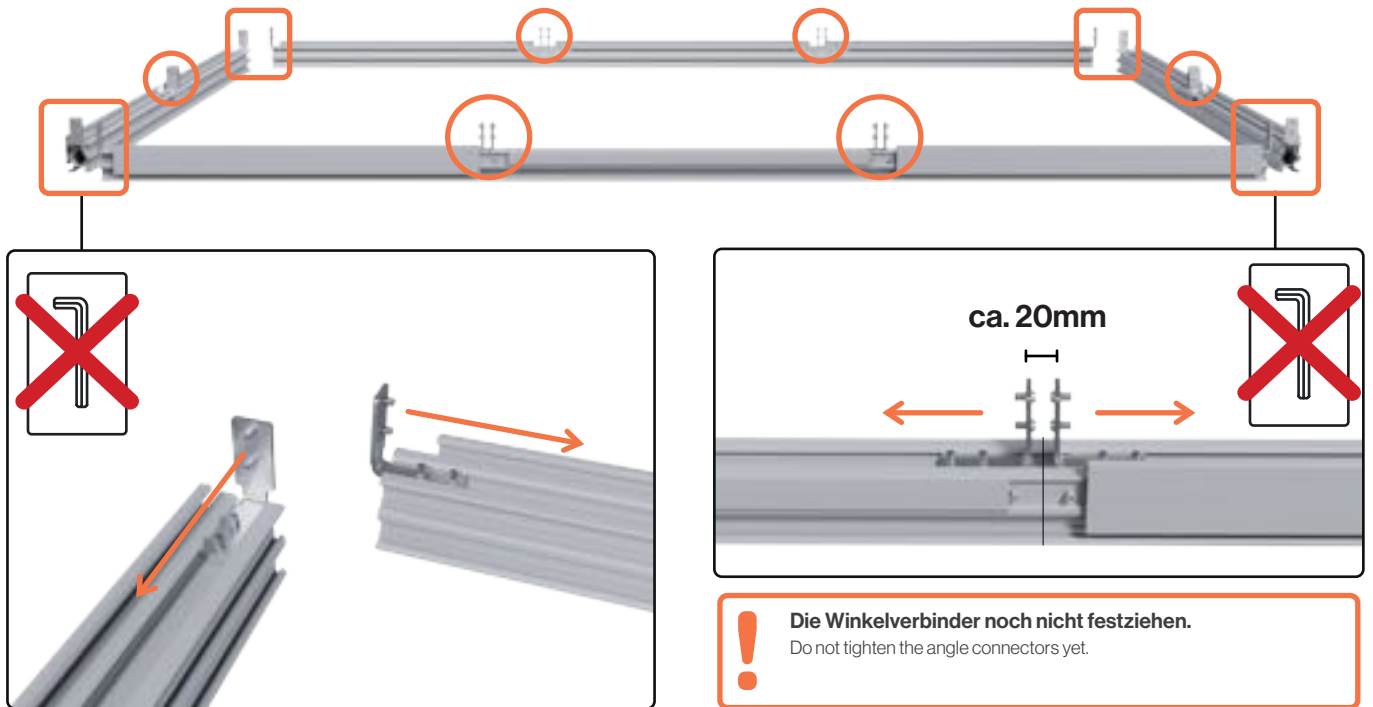


**Stellen Sie sicher, dass jede Verbindung ohne Spalt verschraubt wird.**

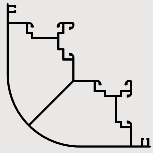
Ensure that each connection is screwed together without a gap.

## R03 - Bodenprofile Winkelverbinder

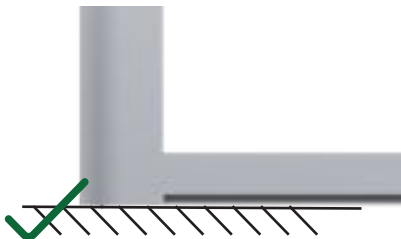
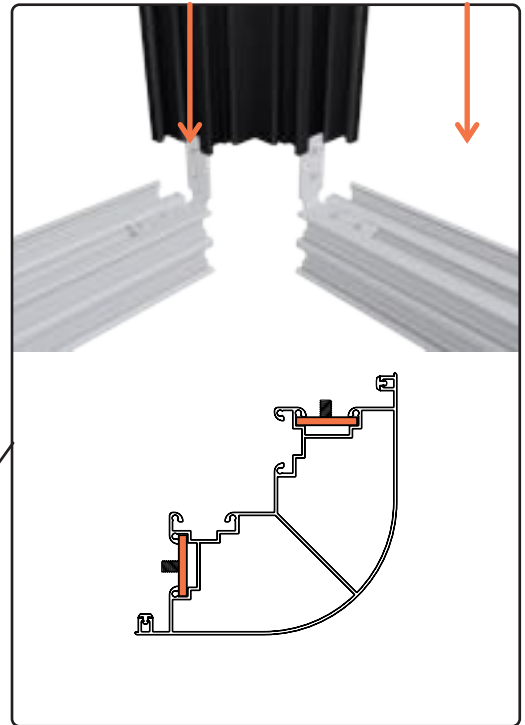
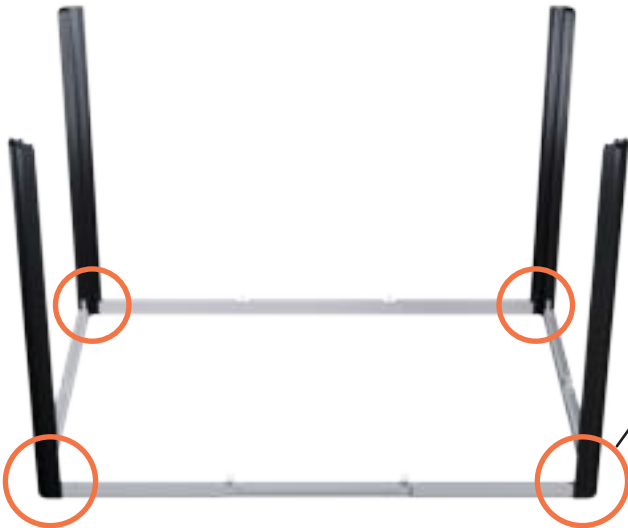
|                                                                                                                       |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>S1</b><br><b>Winkelverbinder</b> |  |  |  |  |  |  |  |  |  |
|                                                                                                                       | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                       | 12x                                                                               | 16x                                                                               | 20x                                                                               | 20x                                                                               | 24x                                                                                 | 28x                                                                                 | 32x                                                                                 | 28x                                                                                 | 36x                                                                                 |



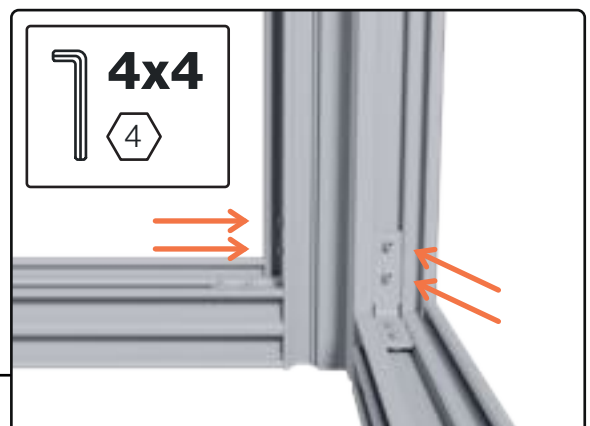
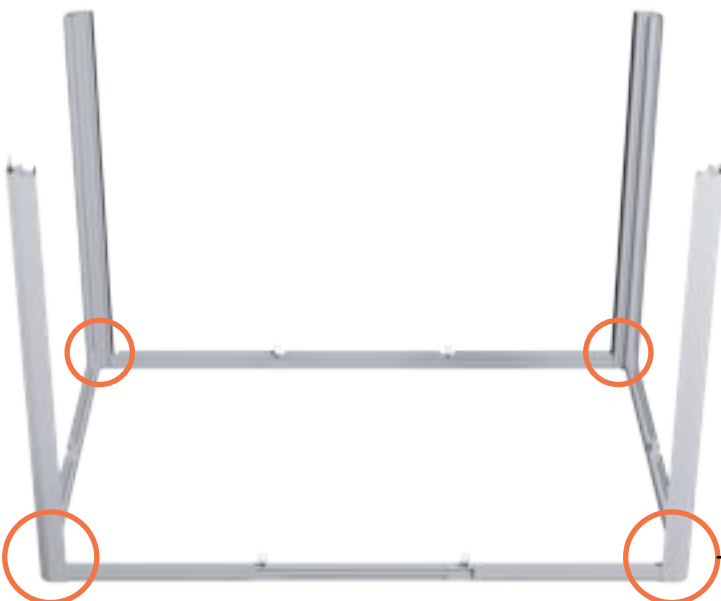
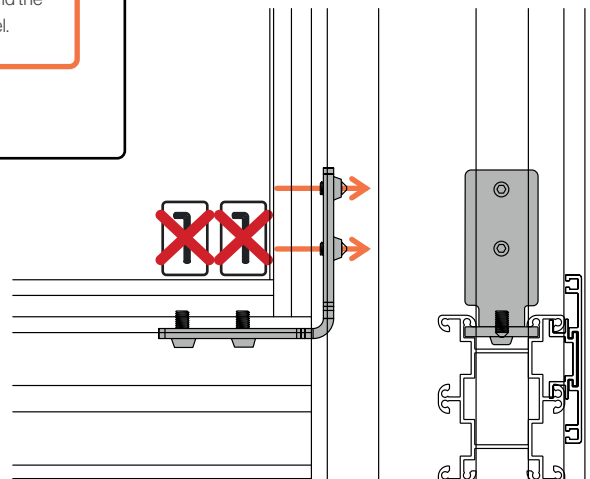
## R04 - Montage Ecksteher



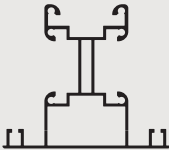
**A7**  
Eckprofil  
2310mm  
4x

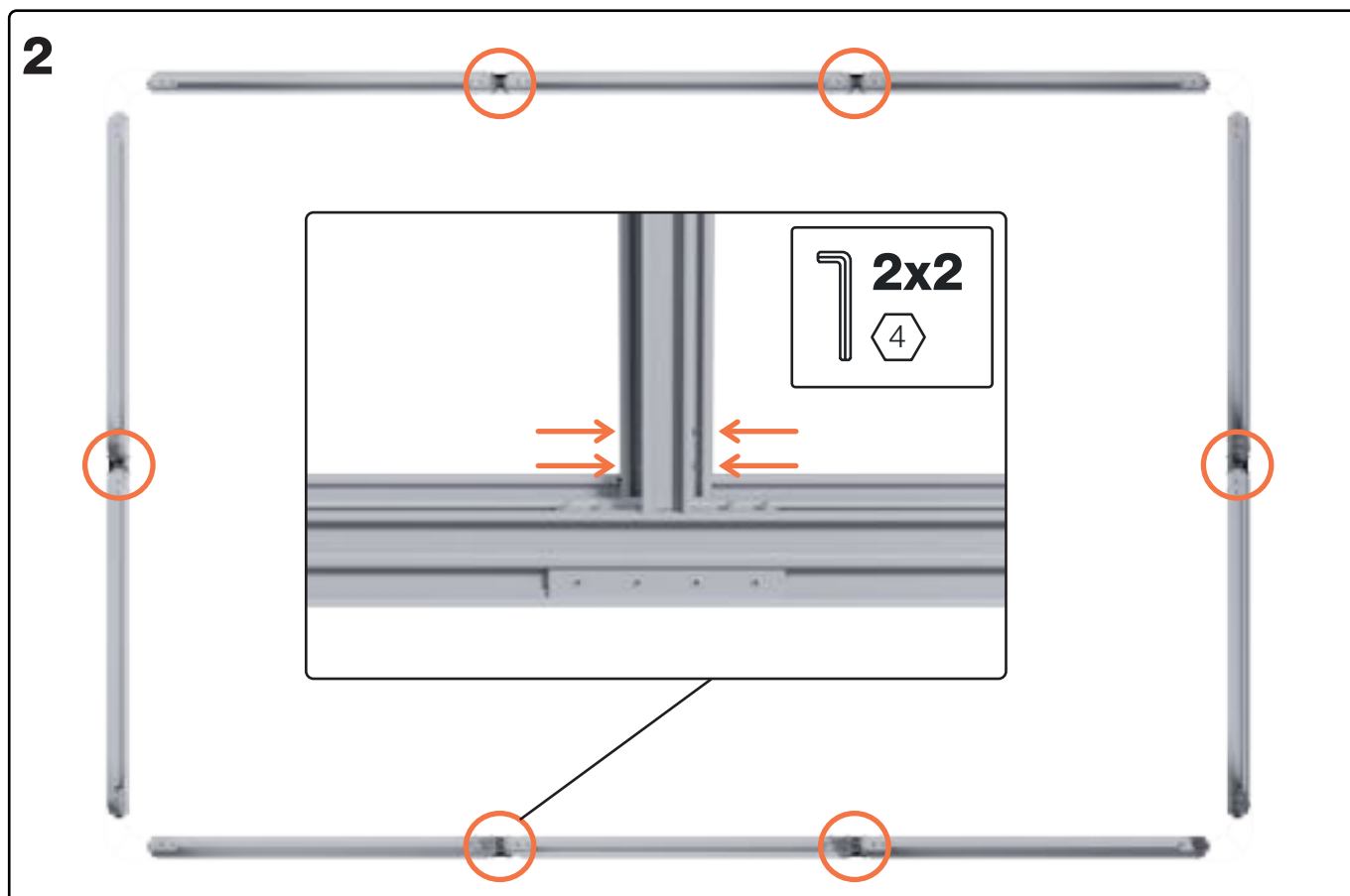
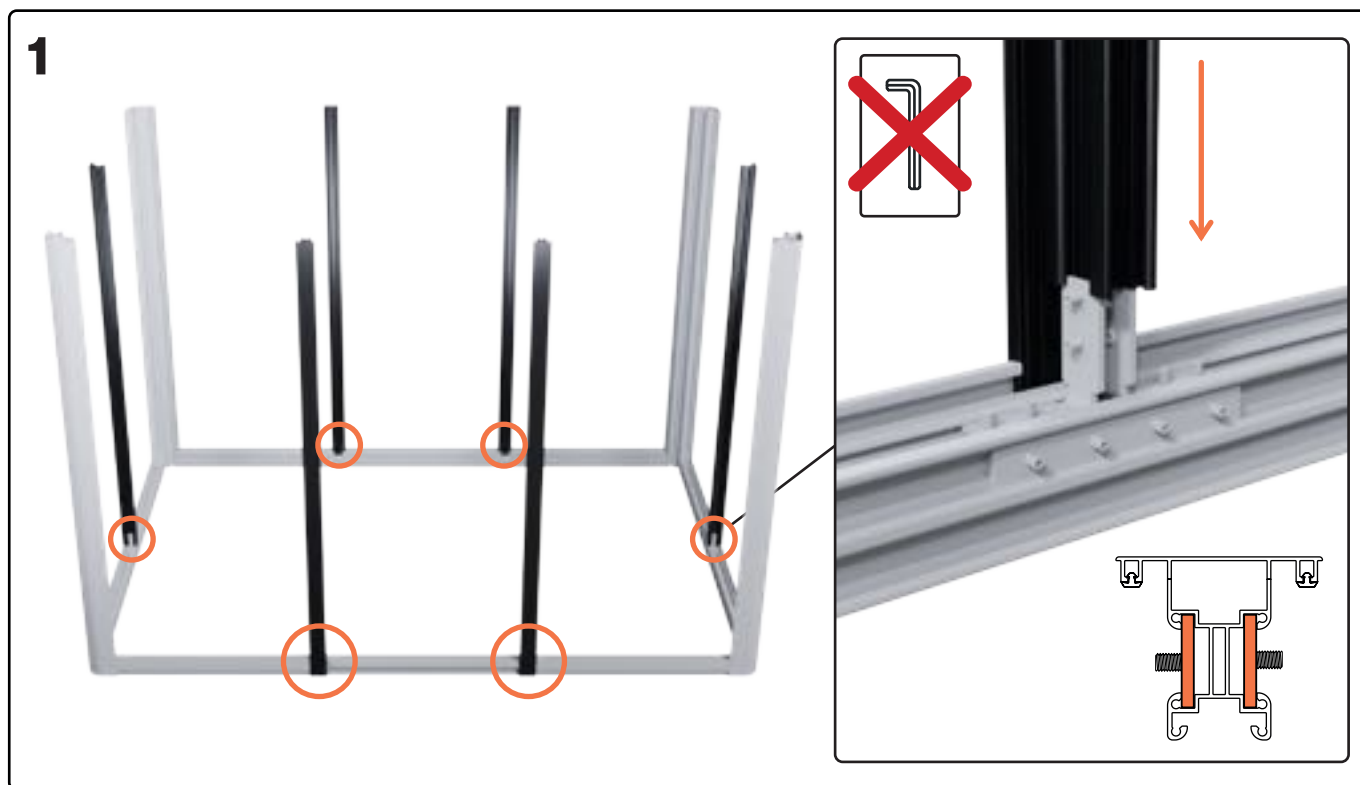


**!** Achten Sie auf ein gleiches Niveau von Eckprofil und Bodenprofil.  
Make sure that the corner profile and the bottom profile are on the same level.



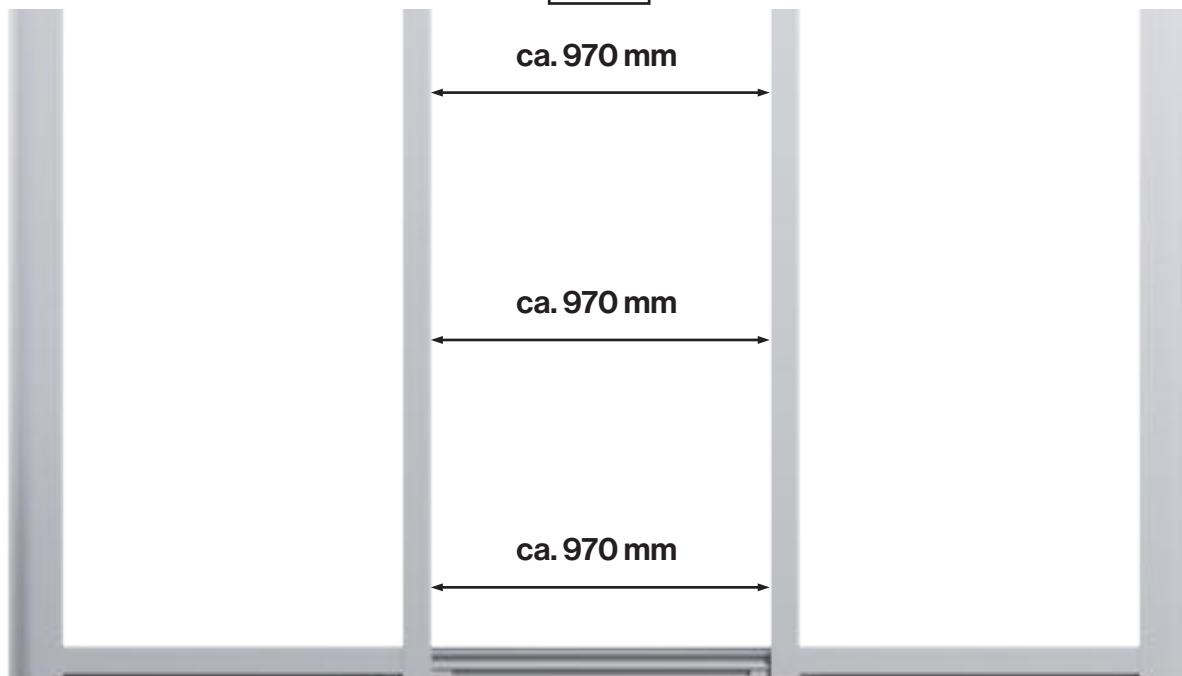
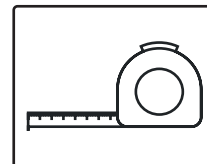
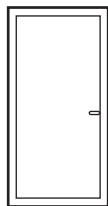
## R05 - Montage Steherprofil

|                                                                                   |                                       |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|---------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  | <b>A6</b><br>Steherprofil<br>L 2310mm |  |  |  |  |  |  |  |  |  |
|                                                                                   |                                       | 2x                                                                                | 4x                                                                                | 6x                                                                                | 6x                                                                                | 8x                                                                                  | 10x                                                                                 | 12x                                                                                 | 10x                                                                                 | 14x                                                                                 |



1

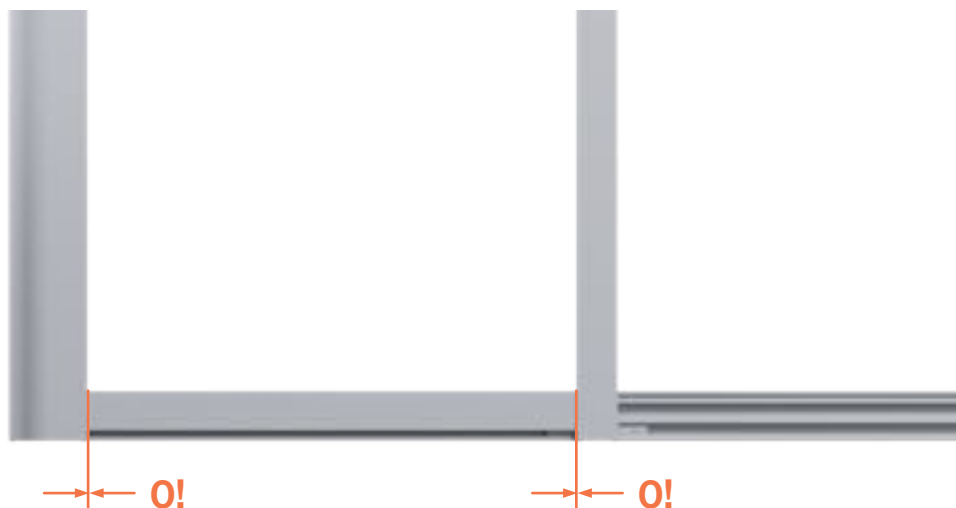
### CHECKLISTE



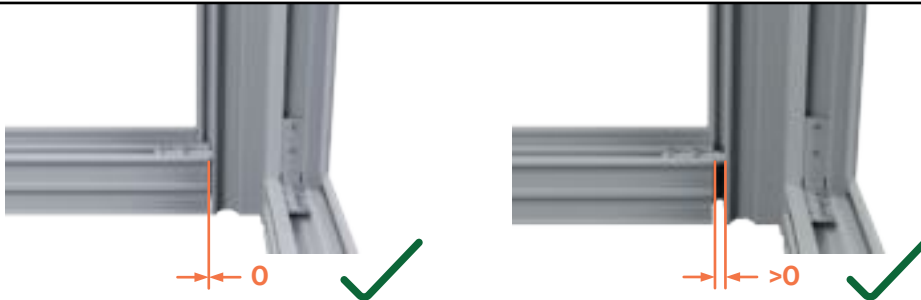
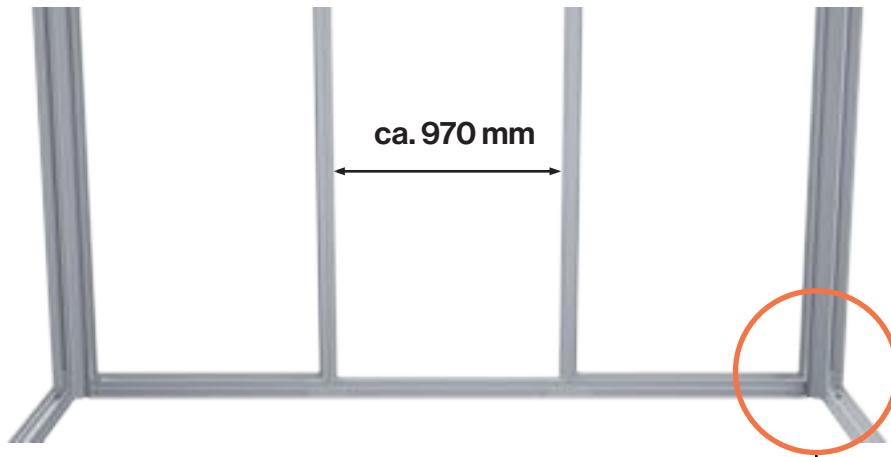
**Kontrollmaß 970 mm der Türöffnung  
mehrmals überprüfen.**

Check the 970 mm dimension of the door opening  
several times

2



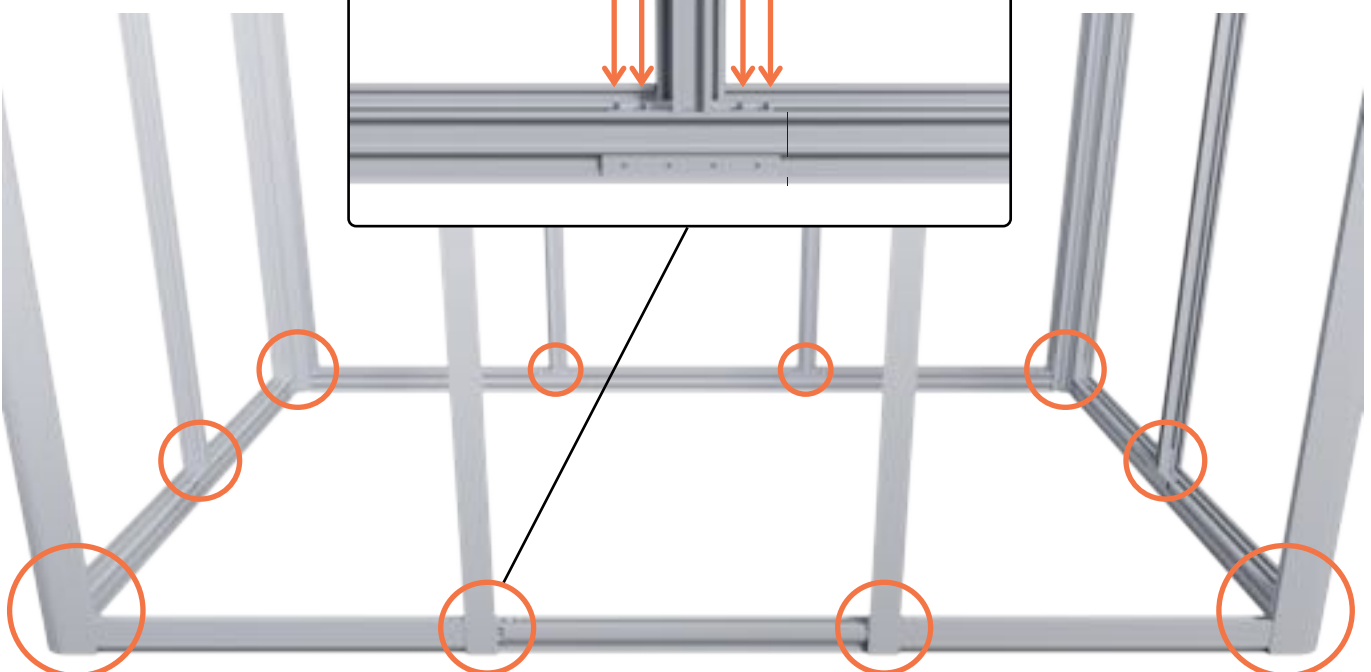
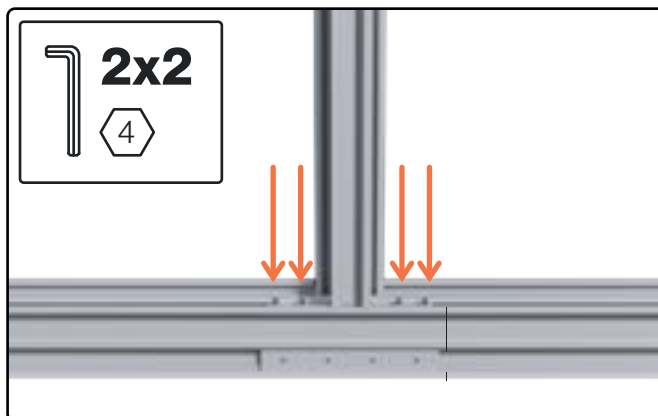
3



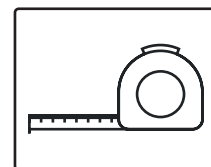
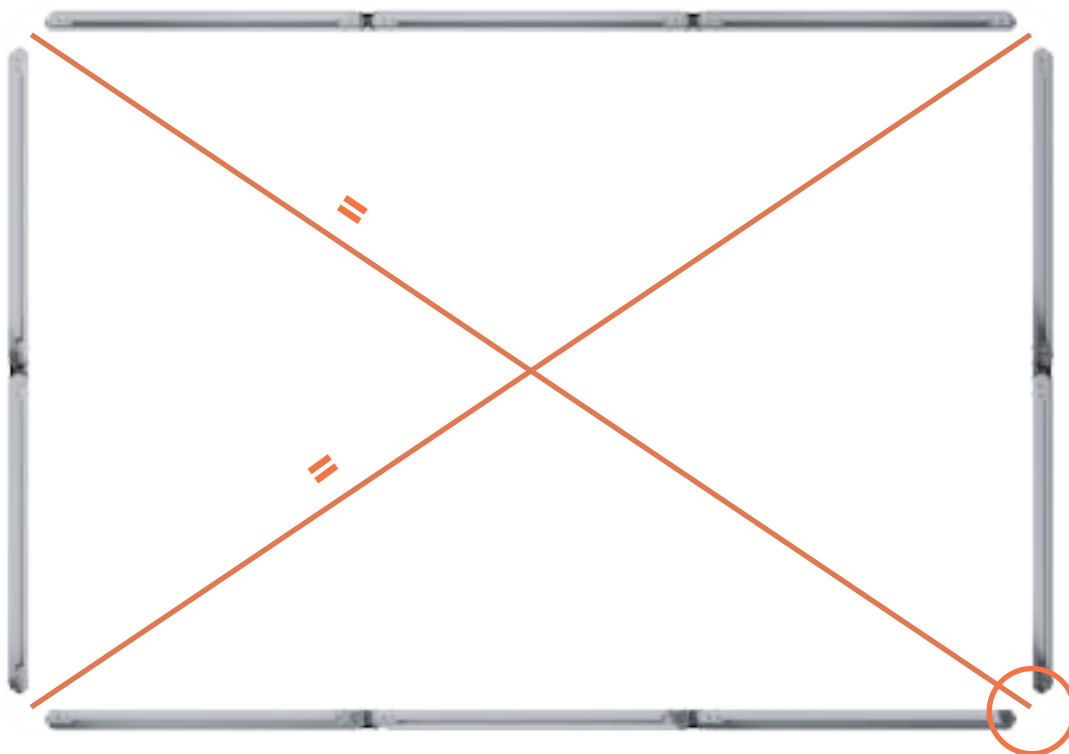
**Hier kann im Innenbereich ein Spalt entstehen, das ist normal, außen müssen die Elemente spaltfrei montiert werden.**

A gap may occur on the inside, this is normal, on the outside the elements must be installed without a gap.

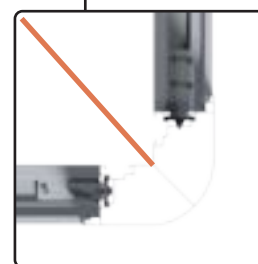
## R07 - Festziehen horizontale Schrauben



## R08 - Diagonalmaß kontrollieren



**!** Kontrollieren Sie die Diagonalmaße Ihres Gartenhauses. Diese müssen gleich sein.  
Check the diagonal dimensions of your garden shed. These must be the same.



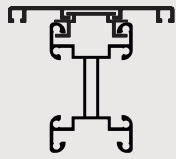
### Diagonalmaße diagonal dimensions

|                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |
| 2.1                                                                                 | 2.2                                                                                 | 3.2                                                                                 | 4.1                                                                                 | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                  | 5.2                                                                                   | 5.4                                                                                   |
| 2470mm                                                                              | 3100mm                                                                              | 3915mm                                                                              | 4445mm                                                                              | 4825mm                                                                              | 5385mm                                                                              | 6075mm                                                                               | 5780mm                                                                                | 6860mm                                                                                |

## R09 - Montage Fensterriegel

Dieser Schritt muss nur durchgeführt werden, wenn Ihr Haus über ein Fenster verfügt.

This step only needs to be carried out if your house has a window.



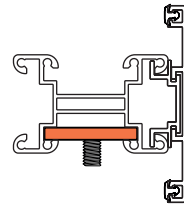
**A19**  
Fensterprofil  
1011mm



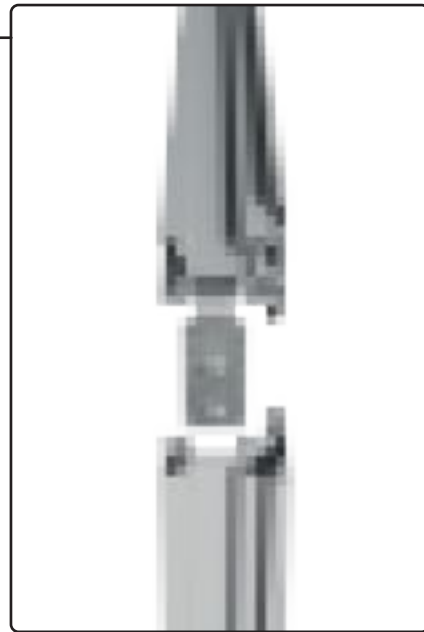
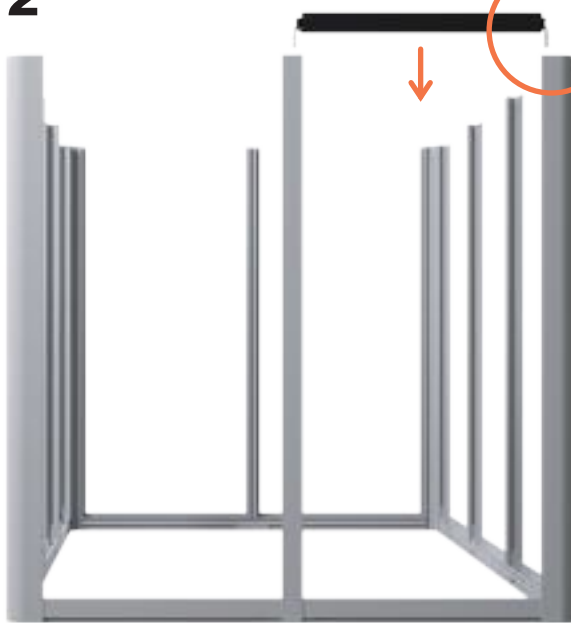
**S1**  
Winkelverbinder  
2x

**CHECKLISTE**

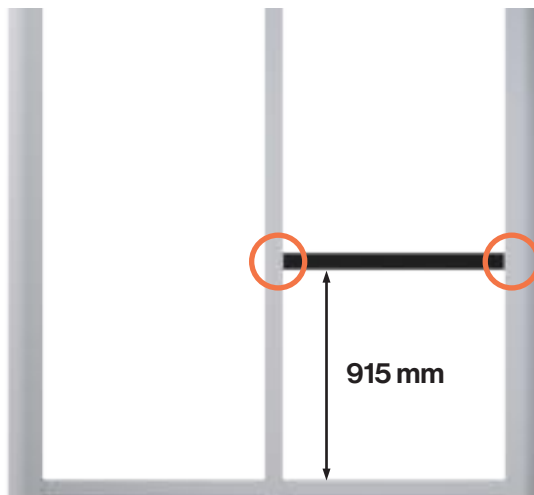
**1**



**2**



**3**



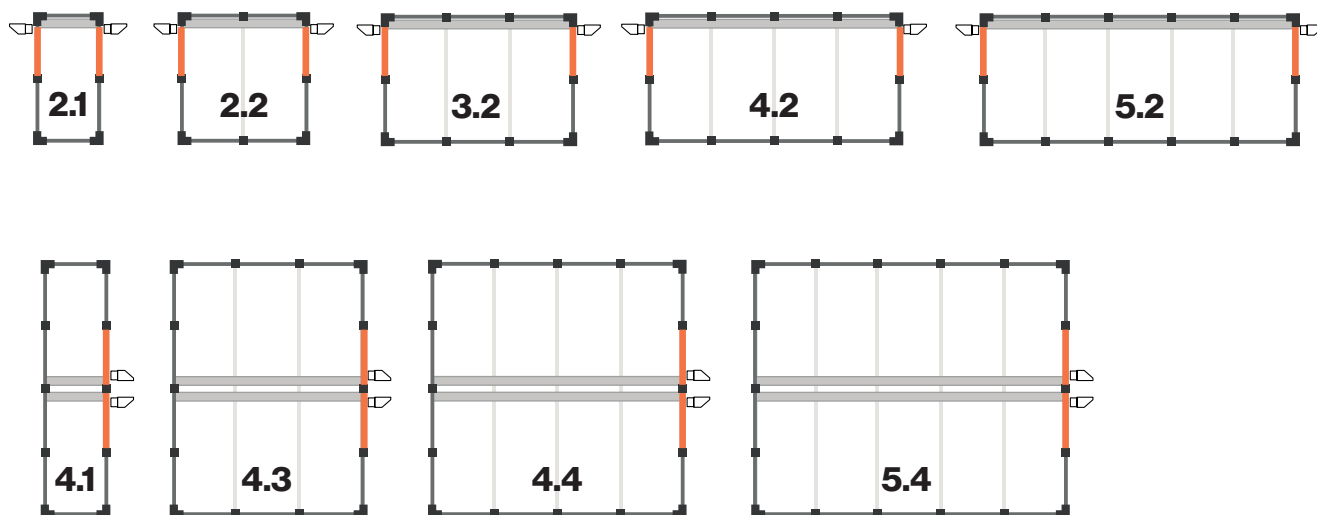
## R10 - Montage Kopfriegel

### A9



Kopfprofil Speier  
L 1011mm

2x



An den Positionen mit Regenwasserauslass (Speier bzw. Regenfallrohr) wird statt des Kopfprofils A8 das „Kopfprofil Speier“ A9 montiert.



At the positions with rainwater outlets (spouts or downpipes), the "spout head profile" A9 is fitted instead of the head profile A8.

**CHECKLISTE**

## R11 - Montage Kopfriegel

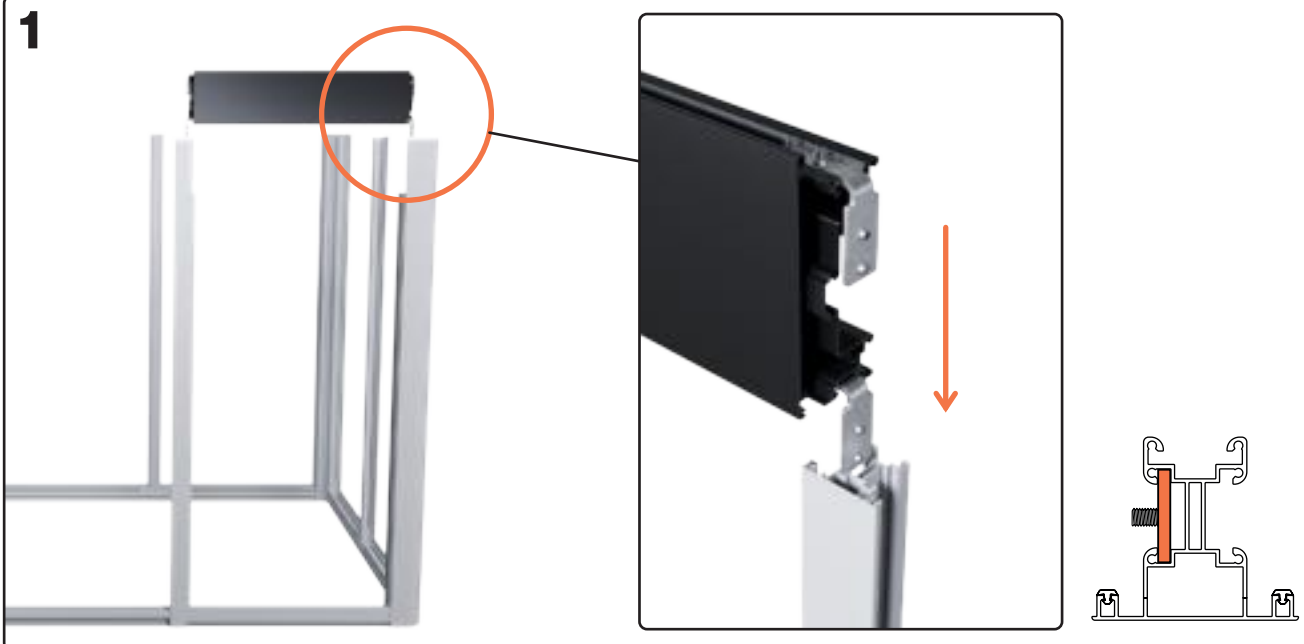
|                                                                                                                                     |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>A8</b><br><b>Kopfprofil</b><br><b>L 1011mm</b> |  |  |  |  |  |  |  |  |  |
|                                                                                                                                     | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                                     | 4x                                                                                | 6x                                                                                | 8x                                                                                | 8x                                                                                | 10x                                                                                 | 12x                                                                                 | 14x                                                                                 | 12x                                                                                 | 16x                                                                                 |



**Verwenden Sie die vorbereiteten Kopfprofile von Schritt V06 (Seite 34).**

Use the prepared head profiles from step V06 (page 34).

**1**



**2**

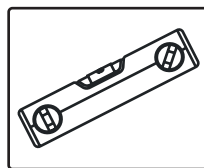
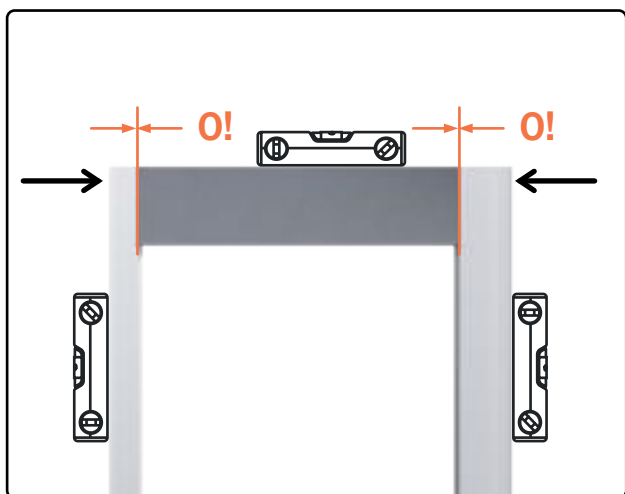


**Achten Sie auf gleiches Niveau von Eckprofil und Kopfprofil.**

Make sure the corner profile and the head profile are on the same level.



3



4



für alle wiederholen  
repeat for all



**Stellen Sie sicher, dass nun alle Schrauben fest  
angezogen sind.**

Make sure that all screws are now firmly tightened.

# Vorbereitung Dach

Preparation roof



Hausgröße 2.1|4.1



Hausgröße 2.2



Hausgröße 3.2|4.3



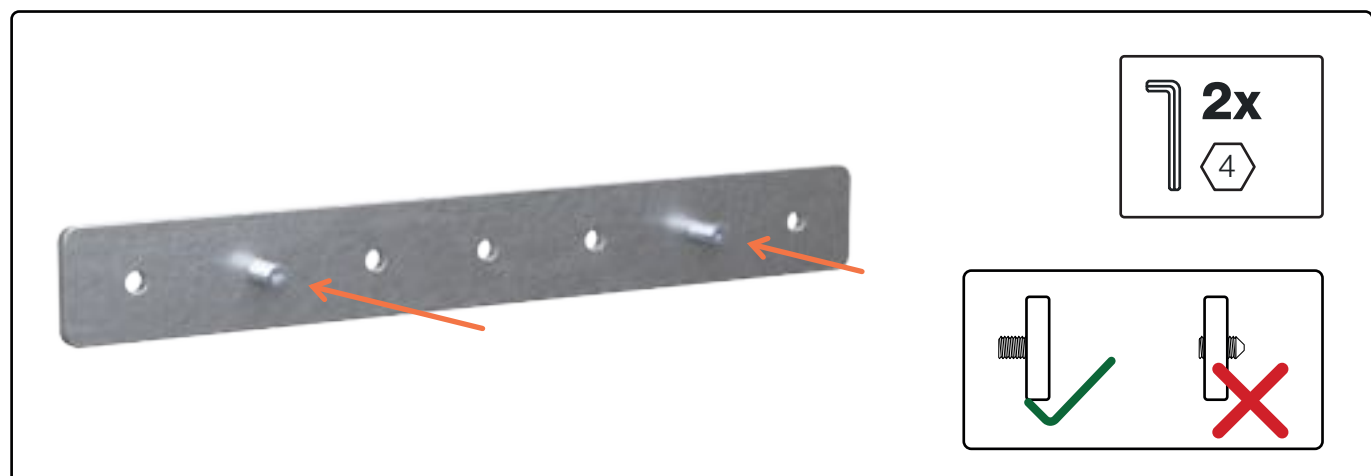
Hausgröße 4.2|4.4



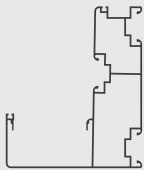
Hausgröße 5.2|5.4

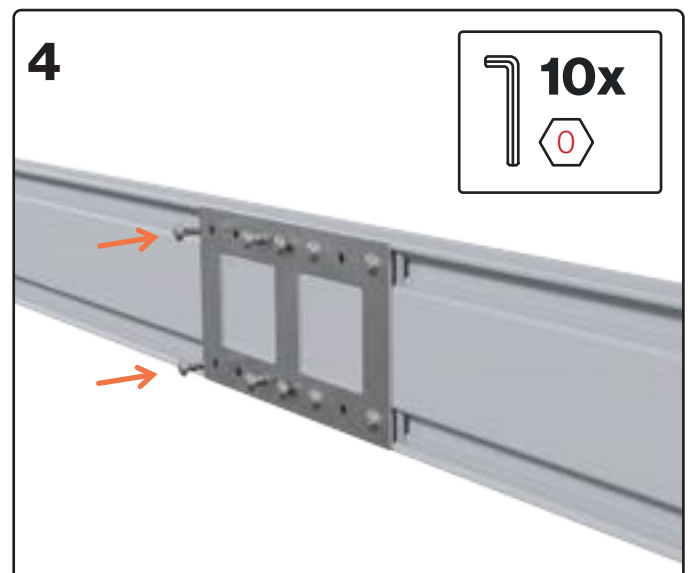
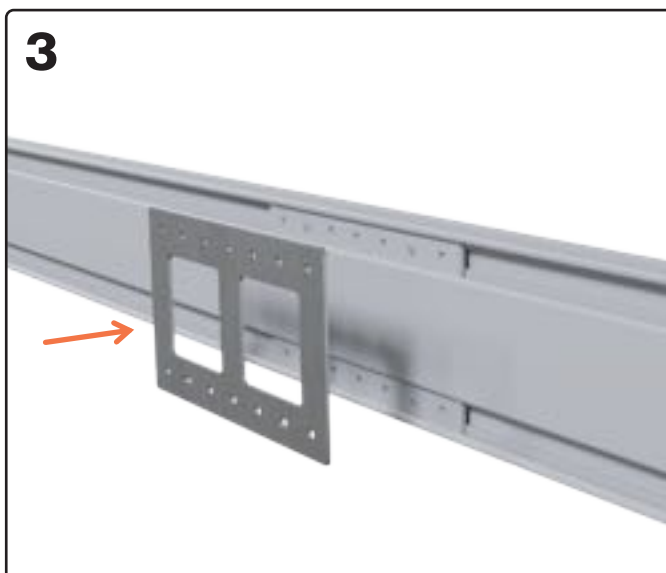
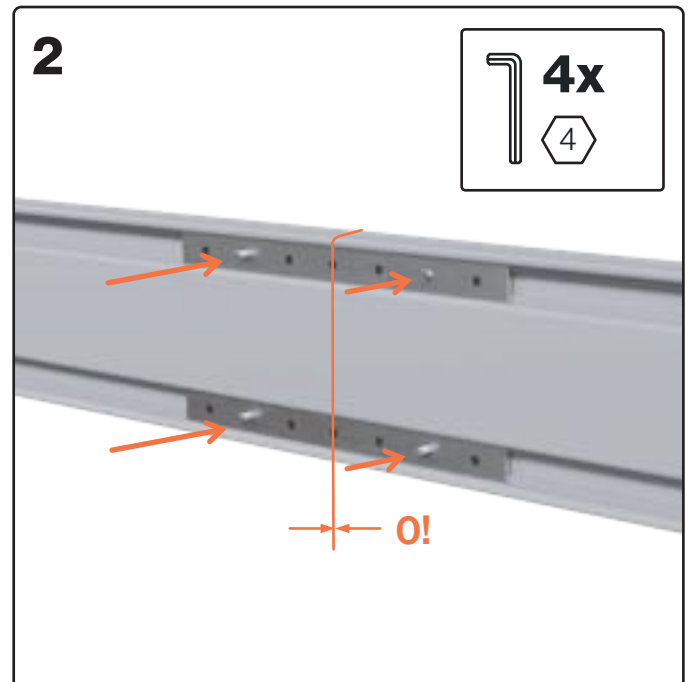
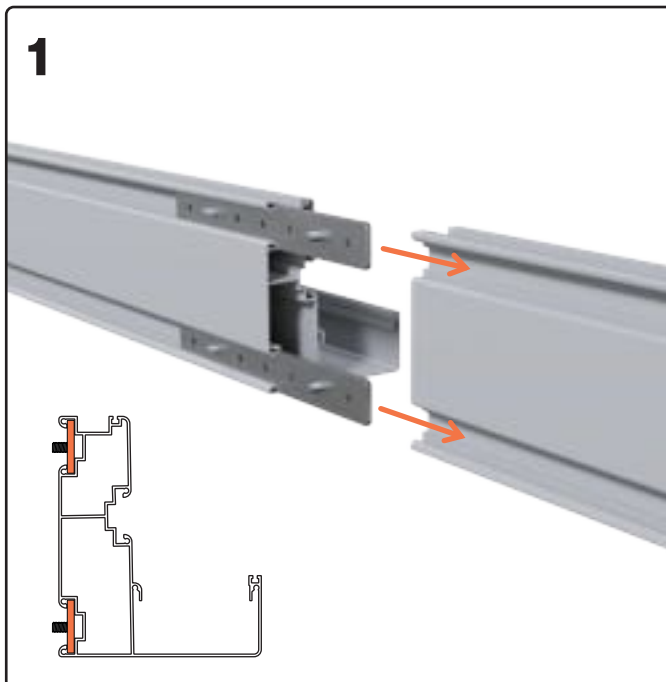
## VD01 - Vorbereitung Pfettenverbinder innen

|                                                                                                                        |  |  |  |  |  |  |  |  |  |
|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  <b>S4</b><br>Pfettenverbinder innen | 2.1                                                                                 | 2.2                                                                                 | 3.2                                                                                 | 4.1                                                                                 | 4.2                                                                                  | 4.3                                                                                   | 4.4                                                                                   | 5.2                                                                                   | 5.4                                                                                   |
|                                                                                                                        | 0x                                                                                  | 0x                                                                                  | 2x                                                                                  | 0x                                                                                  | 2x                                                                                   | 4x                                                                                    | 4x                                                                                    | 4x                                                                                    | 8x                                                                                    |
|  <b>GS M8x16</b><br>Gewindestift    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
|                                                                                                                        | 0x                                                                                  | 0x                                                                                  | 4x                                                                                  | 0x                                                                                  | 4x                                                                                   | 8x                                                                                    | 8x                                                                                    | 8x                                                                                    | 16x                                                                                   |



## VD02 - Vorbereitung Pfette

|                                                                                                                            |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|----------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>A14</b><br>Pfette                     |  |  |  |  |  |  |  |  |  |
|                                                                                                                            | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                            | 1x 1133                                                                           | 1x 2185                                                                           | 2x 1619                                                                           | 2x 1133                                                                           | 2x 1619<br>1x 1052                                                                  | 4x 1619                                                                             | 4x 1619<br>2x 1052                                                                  | 2x 1619<br>1x 2105                                                                  | 4x 1619<br>2x 2105                                                                  |
|                                                                                                                            |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|  <b>S3</b><br>Pfetten-<br>verbinder außen |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                            | 0x                                                                                | 0x                                                                                | 1x                                                                                | 0x                                                                                | 1x                                                                                  | 2x                                                                                  | 2x                                                                                  | 2x                                                                                  | 4x                                                                                  |
|                                                                                                                            |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                            |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|  <b>M8x16</b><br>Breitflansch<br>Schraube |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                            | 0x                                                                                | 0x                                                                                | 10x                                                                               | 0x                                                                                | 10x                                                                                 | 20x                                                                                 | 20x                                                                                 | 20x                                                                                 | 40x                                                                                 |
|                                                                                                                            |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                            |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |

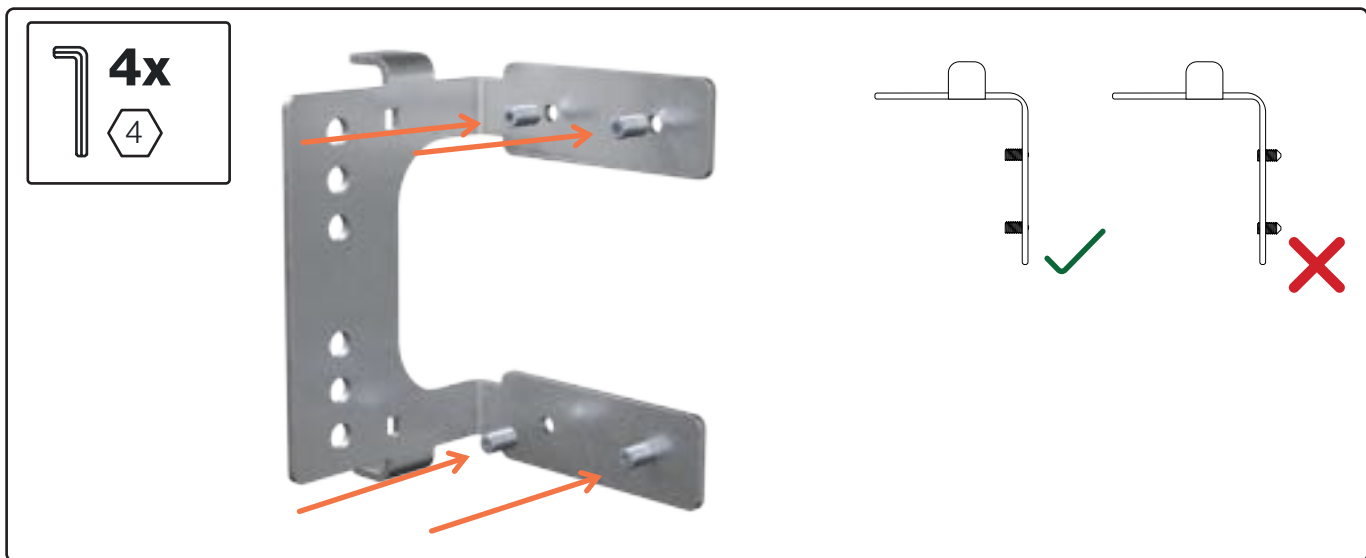


## VD03 - Vorbereitung Pfettenkonsole

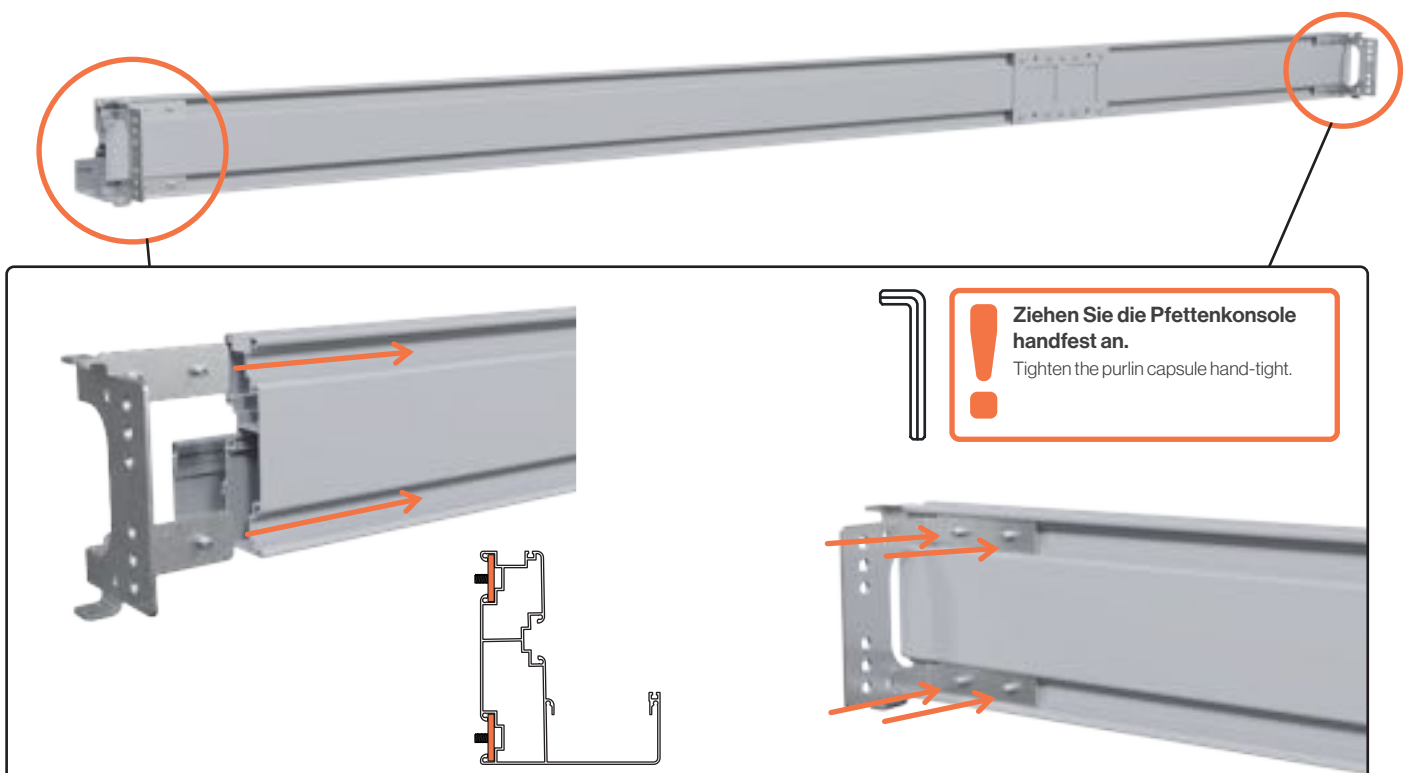
|                                                                                                               |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>M8x16</b><br>Gewindestift |  |  |  |  |  |  |  |  |  |
|                                                                                                               | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                               | 8x                                                                                | 8x                                                                                | 8x                                                                                | 16x                                                                               | 8x                                                                                 | 16x                                                                                 | 16x                                                                                 | 8x                                                                                  | 16x                                                                                 |

|                                                                                                              |    |    |    |    |    |    |    |    |    |
|--------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>S5</b><br>Pfettenkonsole |    |    |    |    |    |    |    |    |    |
|                                                                                                              | 2x | 2x | 2x | 4x | 2x | 4x | 4x | 2x | 4x |



## VD04 - Montage Pfettenkonsole



## VD05 - Rinnenfolie

|                                                                                                                     |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|---------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| <br><b>E</b><br><b>Rinnenfolie</b> |  |  |  |  |  |  |  |  |  |
|                                                                                                                     | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                     | 1,5m                                                                              | 2,6m                                                                              | 3,7m                                                                              | 2x1,5m                                                                            | 5m                                                                                  | 2x3,7m                                                                              | 2x5m                                                                                | 5,8m                                                                                | 2x5,8m                                                                              |

**3**

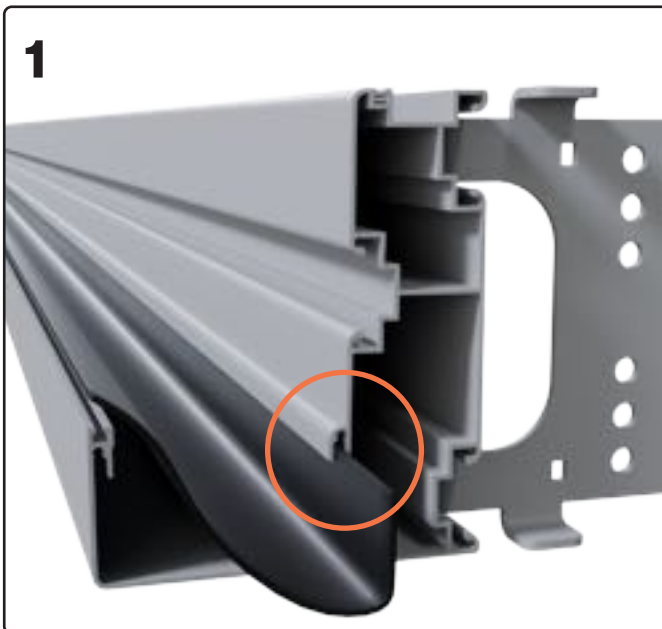


**Die Rinnenfolie wird beidseitig mit 60 mm Überstand montiert und abgeschnitten.**

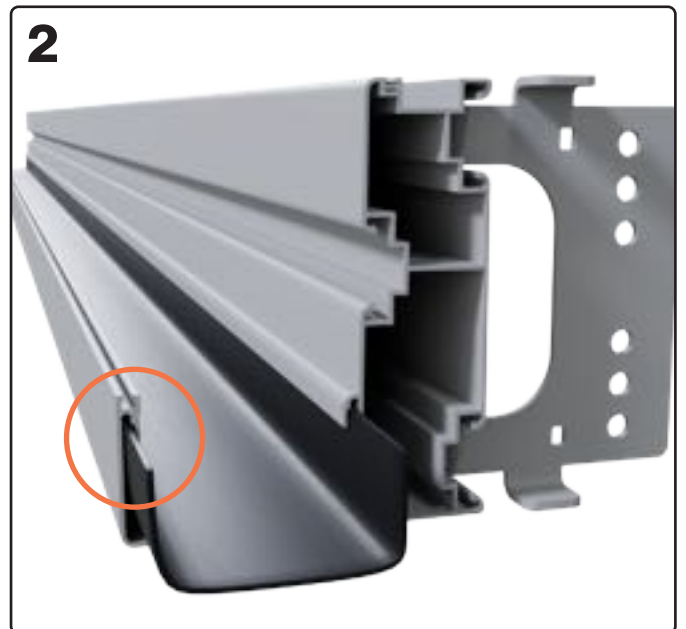
The gutter foil is installed and cutted with a 60 mm overhang on both sides.



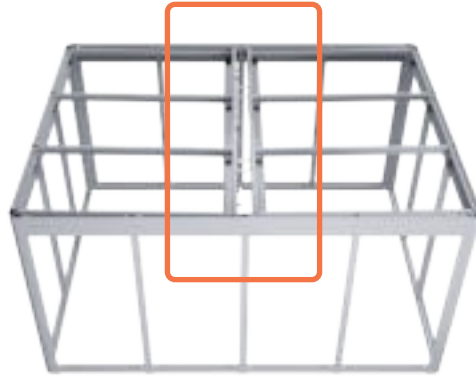
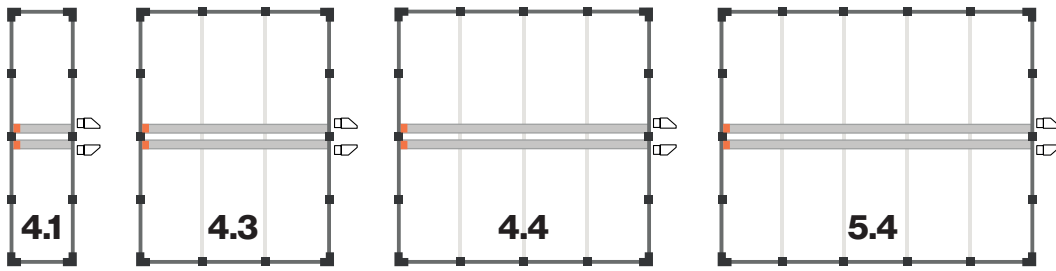
**1**



**2**



## VD06 - EPDM Folie falten



**S74**

page 74



**Die Seite der Folie ohne Speier bzw. Regenfallrohr wird entsprechend der Anleitung gefaltet und mit der beiliegenden Klammer fixiert.**

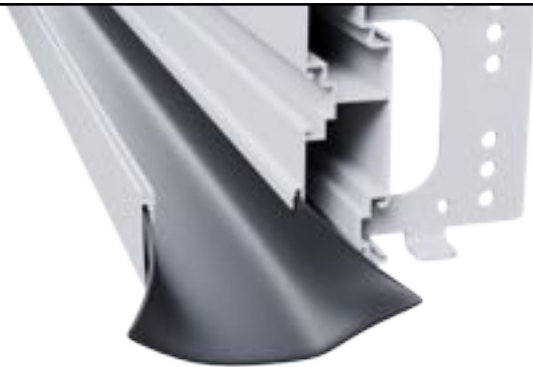
The side of the foil without an outlet is folded according to the instructions and fixed in place with the enclosed clip.

**CHECKLISTE**

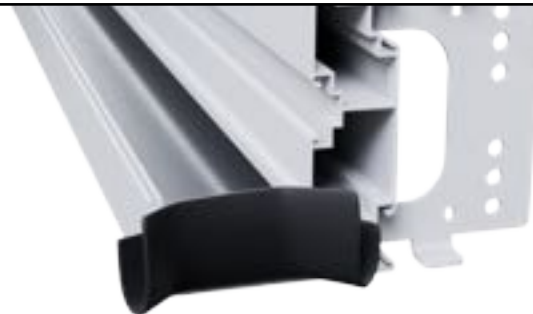


**S15**  
Klammer  
Rinnenfolie  
2x

**1**



**2**



**3**



**4**



**5**



**6**



**7**



**8**



## VD07 - Winkelverbinder Pfette

|                                                                                                               |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>S1</b><br>Winkelverbinder |  |  |  |  |  |  |  |  |  |
|                                                                                                               | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                               | 2x                                                                                | 4x                                                                                | 6x                                                                                | 4x                                                                                | 8x                                                                                 | 12x                                                                                 | 16x                                                                                 | 10x                                                                                 | 20x                                                                                 |



2.1 | 4.1



2.2



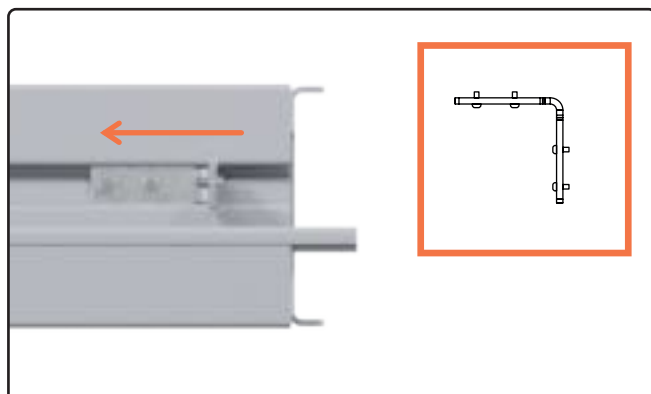
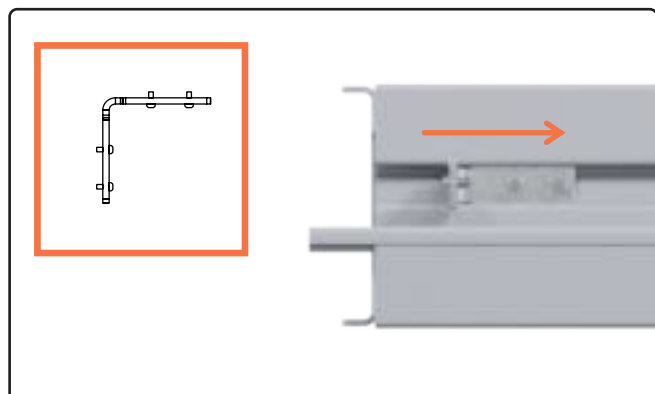
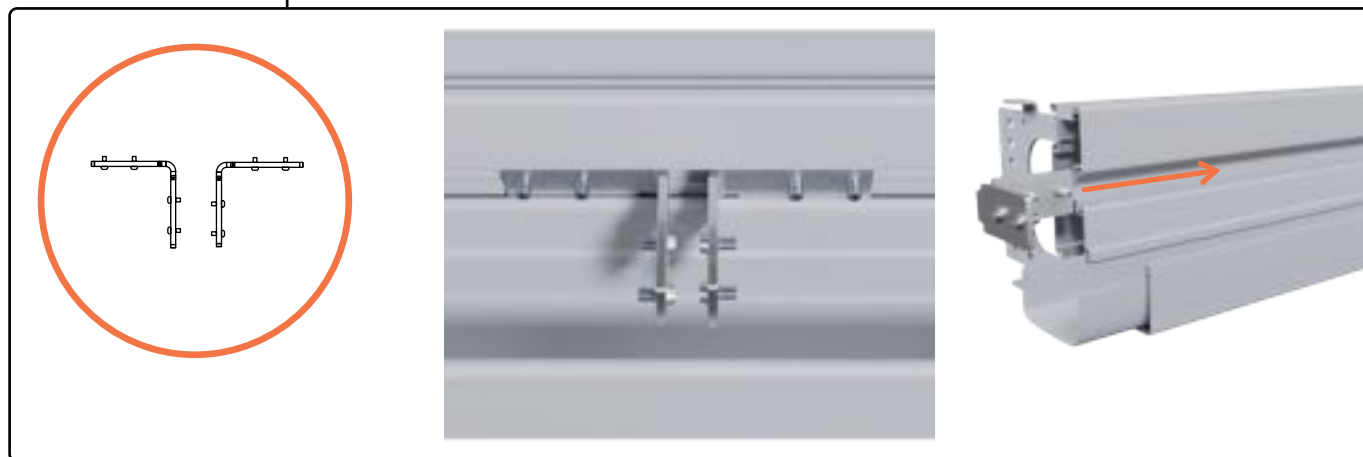
3.2 | 4.3



4.2 | 4.4



5.2 | 5.4



## VD08 - Vorbereitung Lüftungsdach



**K4**  
Nutstein  
2x

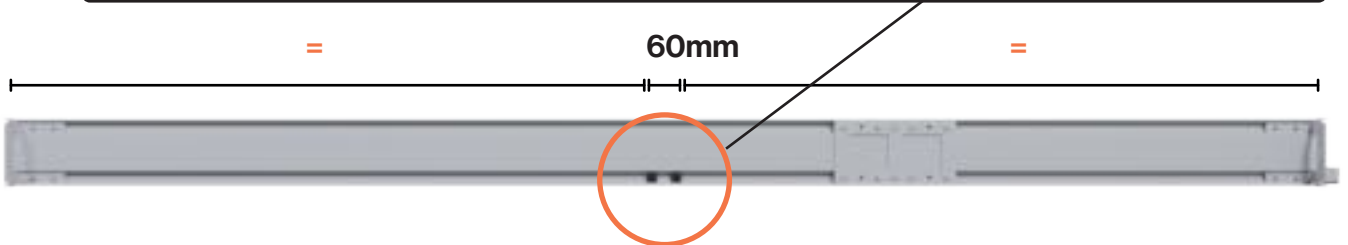
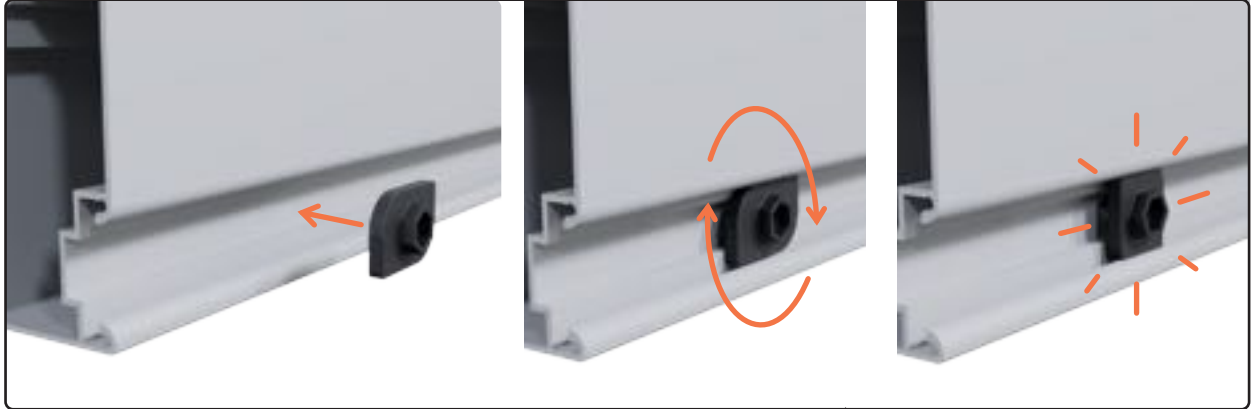


**BFS M8x20**  
Breitflansch-  
schraube  
2x



**H**  
Hebelstange  
1x

1



**Bei den Hausgrößen 4.2 und 4.4 wird der Hebel 5cm links der Mitte montiert.**

For house sizes 4.2 and 4.4, the lever is fitted 5cm to the left of the center.

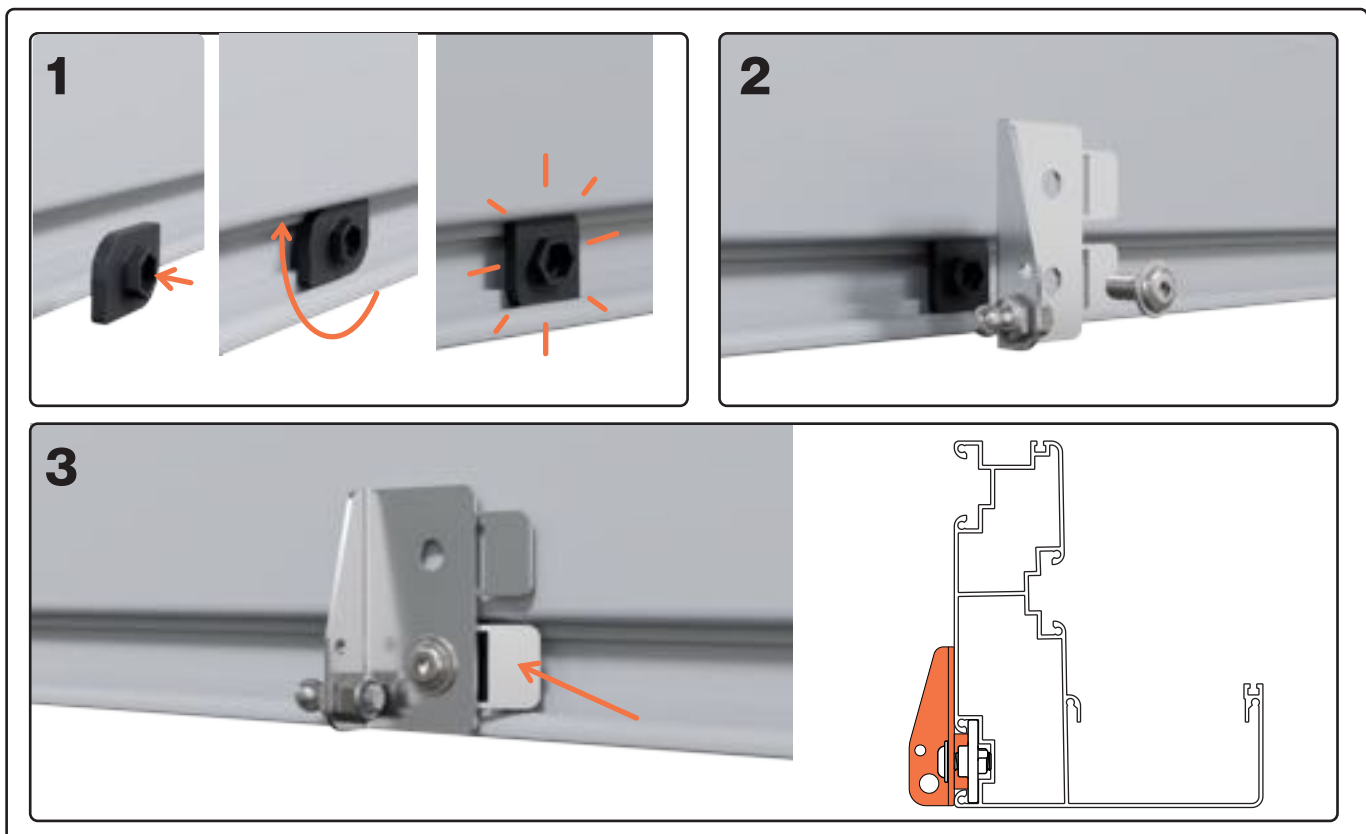
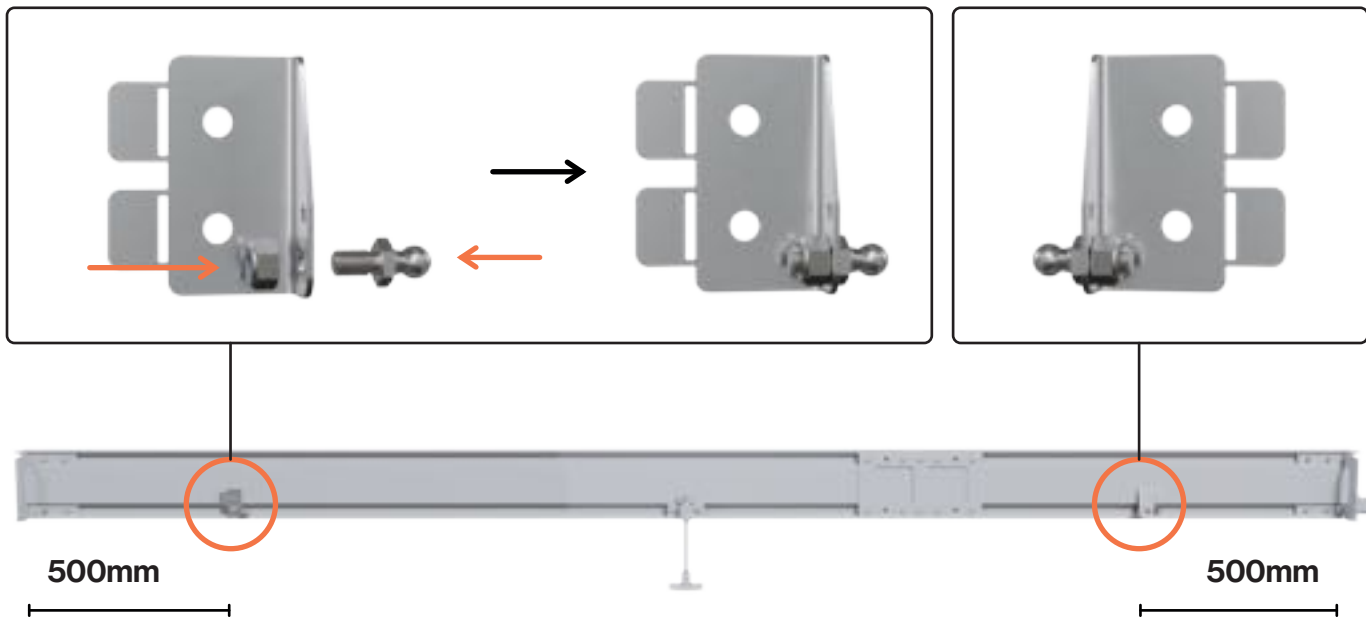


2



## VD09 - Vorbereitung Lüftungsdach 02

|                                                                                                                                     |                                                                                                                                           |                                                                                                                                    |
|-------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|
|  <p><b>S9</b><br/>Winkel Gasfeder<br/>1x L 1x R</p> |  <p><b>KK M8</b><br/>Kugelpf<br/>2x</p>                  |  <p><b>M8-S</b><br/>Sicherungsmutter<br/>2x</p> |
|  <p><b>K4</b><br/>Nutstein<br/>2x</p>              |  <p><b>BFS M8x16</b><br/>Breitflanschschraube<br/>2x</p> |                                                                                                                                    |



## VD10 - Vorbereitung Lüftungsdach 03



**K4**

Nutstein

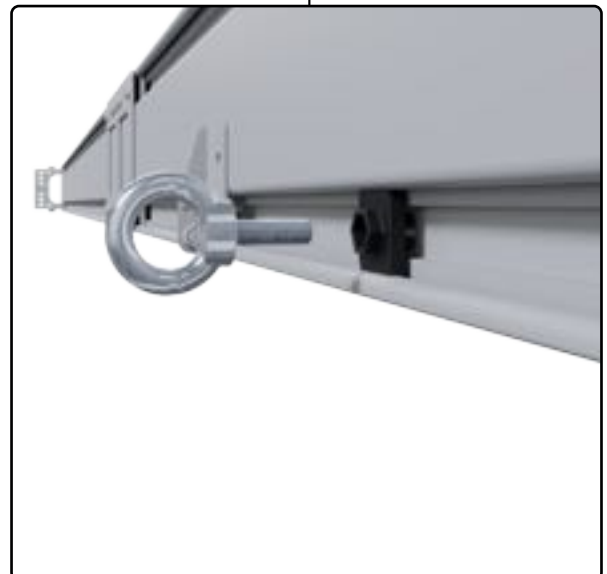
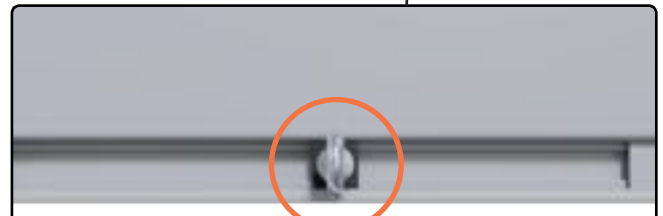
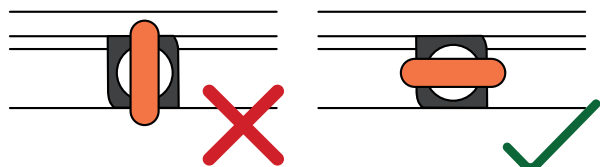
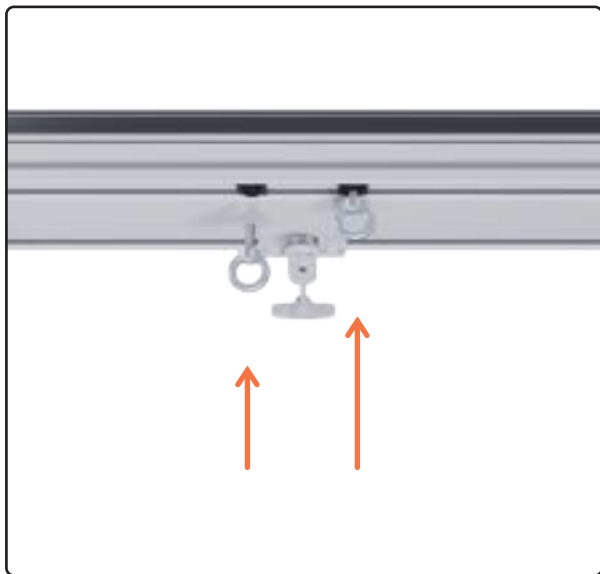
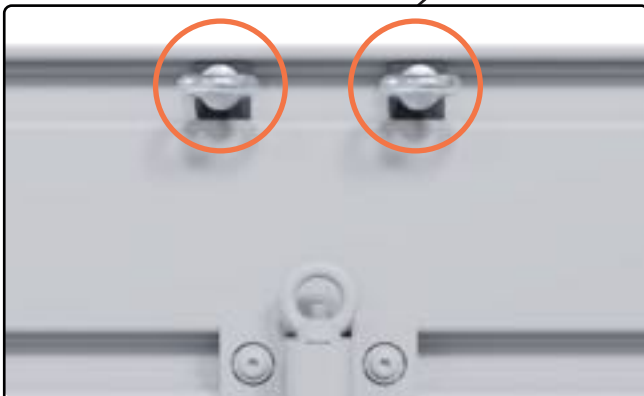
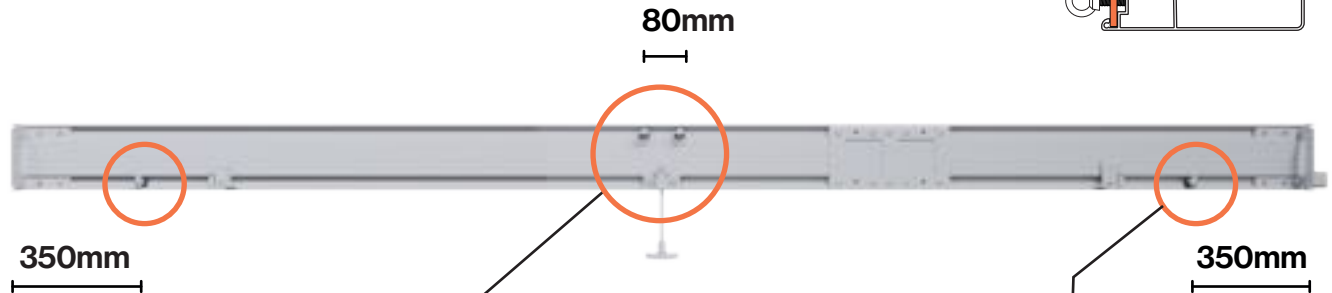
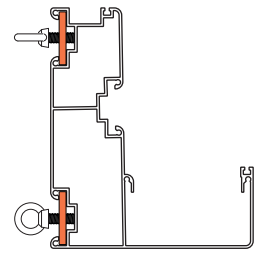
4x



**RS M8x30**

Ringschraube

4x

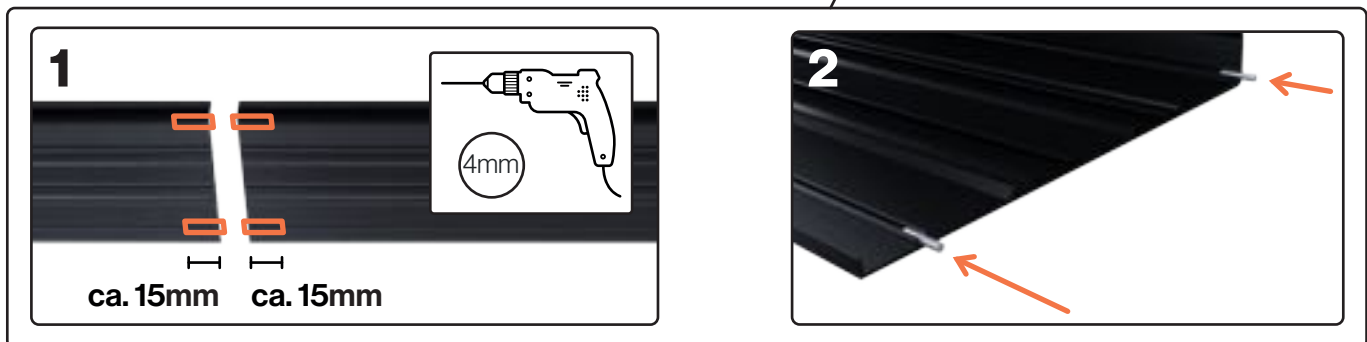


**Die Ringschrauben müssen fest angezogen werden.**

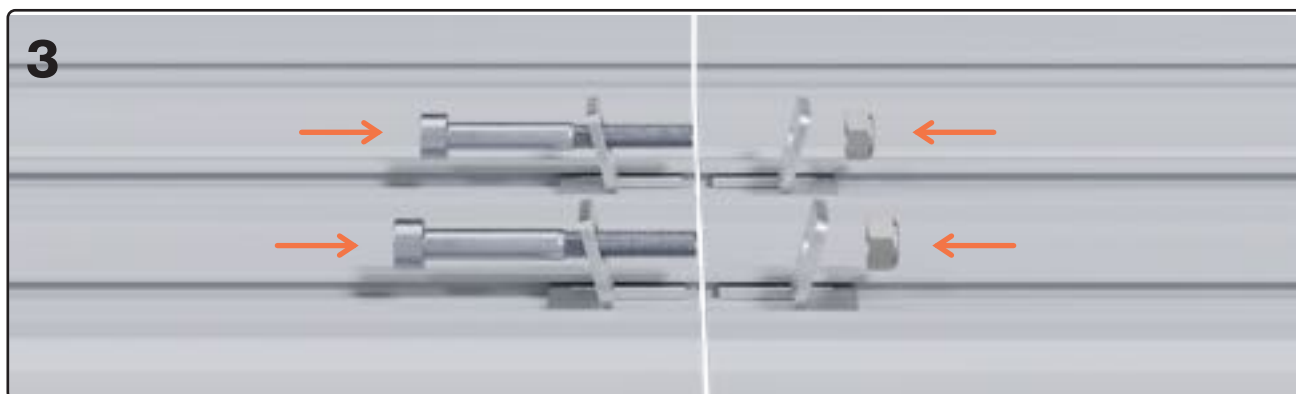
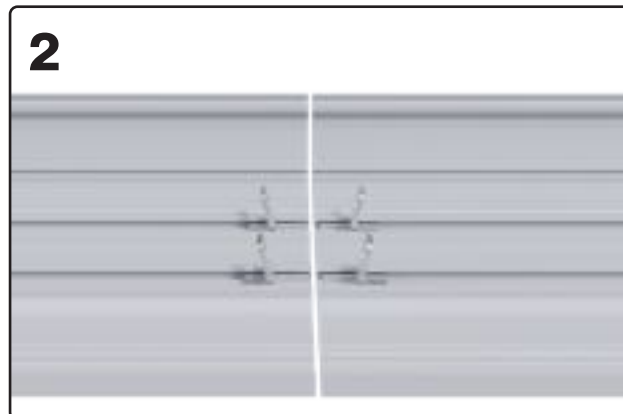
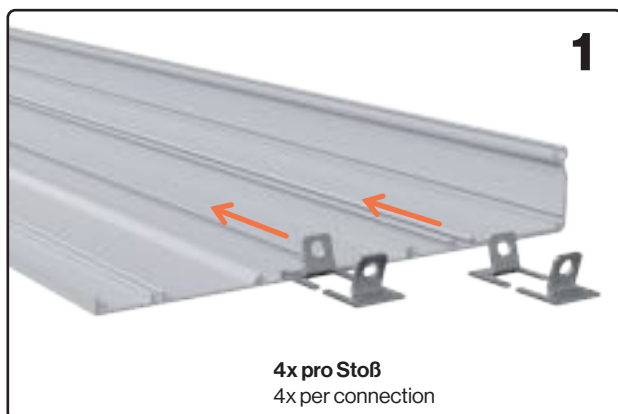
The eyebolts must be tightened firmly.

## VD11 - Vorbereitung Lüftungsdach 04

|                                                                                                                      |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|----------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
|                                     |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|                                                                                                                      |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
| <b>A15</b><br>Lüftungsdach                                                                                           | <br>2.1 | <br>2.2 | <br>3.2 | <br>4.1 | <br>4.2 | <br>4.3 | <br>4.4 | <br>5.2 | <br>5.4 |
|                                                                                                                      | 1x 986                                                                                   | 1x 2038                                                                                  | 1x 2038<br>1x 1053                                                                       | 1x 986                                                                                   | 2x 2072                                                                                   | 1x 2038<br>1x 1053                                                                         | 2x 2072                                                                                    | 2x 2072<br>1x 1053                                                                         | 2x 2072<br>1x 1053                                                                         |
| <br><b>PS 4x20</b><br>Passstift 4x20 |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|                                                                                                                      | 0x                                                                                       | 0x                                                                                       | 2x                                                                                       | 0x                                                                                       | 2x                                                                                        | 2x                                                                                         | 2x                                                                                         | 4x                                                                                         | 4x                                                                                         |



|                                                                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>S8</b><br>Verbinder<br>Lüftungsdach          |  |  |  |  |  |  |  |  |  |
|                                                                                                                                   | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                 | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                                   | 0x                                                                                | 0x                                                                                | 4x                                                                                | 0x                                                                                | 4x                                                                                  | 4x                                                                                  | 4x                                                                                  | 8x                                                                                  | 8x                                                                                  |
|  <b>ISK M6x40</b><br>Innensechskant-<br>schraube |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                                   | 0x                                                                                | 0x                                                                                | 2x                                                                                | 0x                                                                                | 2x                                                                                  | 2x                                                                                  | 2x                                                                                  | 4x                                                                                  | 4x                                                                                  |
|  <b>M6 - S</b><br>Sicherungsmutter               |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                                   | 0x                                                                                | 0x                                                                                | 2x                                                                                | 0x                                                                                | 2x                                                                                  | 2x                                                                                  | 2x                                                                                  | 4x                                                                                  | 4x                                                                                  |



VD13 - Vorbereitung Lüftungsdach 06

|                                                                                   |                                |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|--------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  | <b>A16</b>                     |  |  |  |  |  |  |  |  |  |
|                                                                                   | Lüftungsdach<br>Einklippprofil | 1x 936                                                                            | 1x 1988                                                                           | 1x 1988<br>1x 936                                                                 | 1x 936                                                                            | 1x 1988<br>2x 936                                                                  | 1x 1988<br>1x 936                                                                   | 1x 1988<br>2x 936                                                                   | 2x 1988<br>1x 936                                                                   | 2x 1988<br>1x 936                                                                   |



**GS M8x16**

Gewindestift

2x



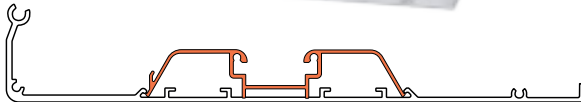
**S10**

Spange  
Einschubprofil

2x

1





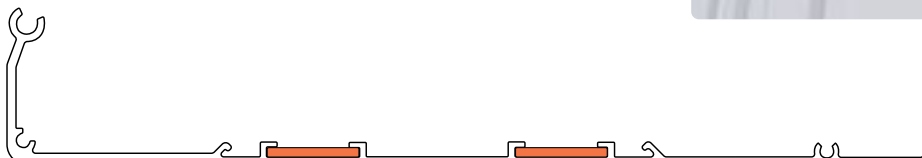
2

Dieser Schritt ist noch in Arbeit



3







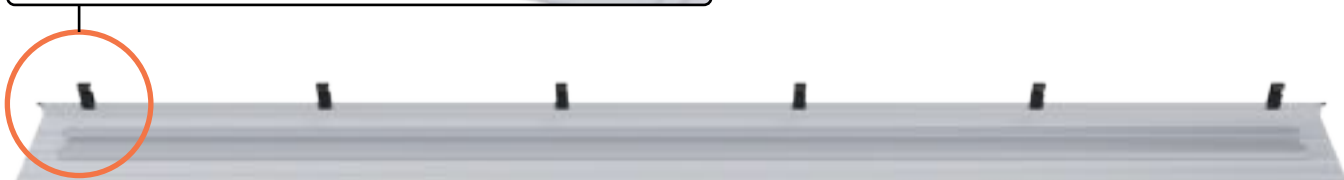


**2x**

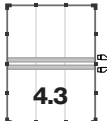
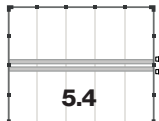


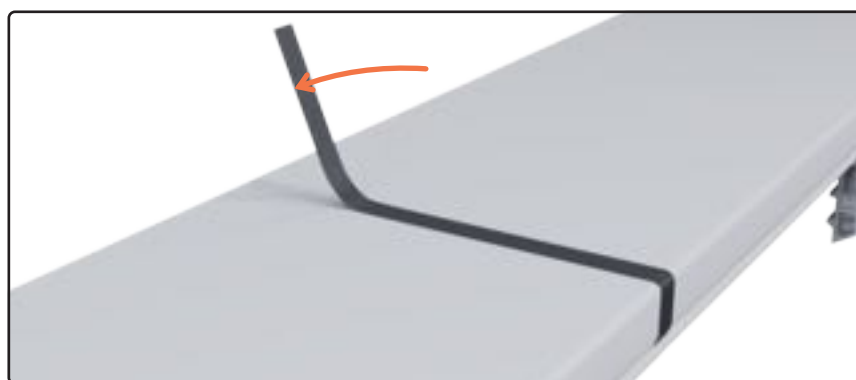
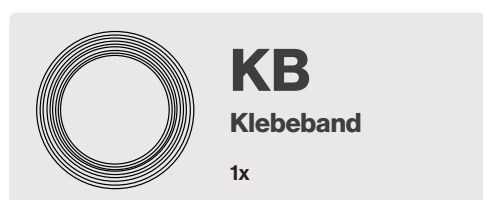
## VD14 - Vorbereitung Lüftungsdach 07

|                                                                                   |                                   |  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------|--|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  | <b>K3</b>                         |  |  |  |  |  |  |  |  |  |  |
|                                                                                   | <b>Scharnier<br/>Lüftungsdach</b> |  | 2x                                                                                | 4x                                                                                | 6x                                                                                | 2x                                                                                | 8x                                                                                  | 6x                                                                                  | 8x                                                                                  | 10x                                                                                 | 10x                                                                                 |



## D16 - Lüftungsdach 10

|                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                      |                                                                                       |                                                                                       |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|



Für die Hausgrößen 2.1 und 4.1 folgen die weiteren Schritte ab Seite 68.

For house sizes 2.1 and 4.1, the further steps follow from page 68.



## VD15 - Vorbereitung Lüftungsdach 08



**K4**  
Nutstein  
4x



**S9**  
Winkel Gasfeder  
1xL, 1xR



**G**  
Gasdruckfeder  
2x



**M8 - S**  
Sicherungsmutter  
2x



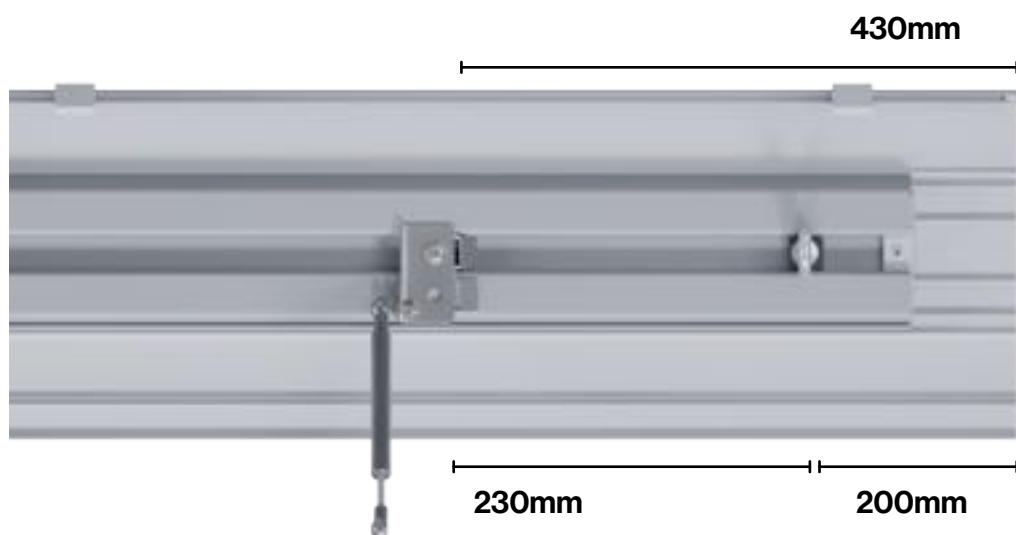
**ISK M8x16**  
Breitflanschschraube  
2x



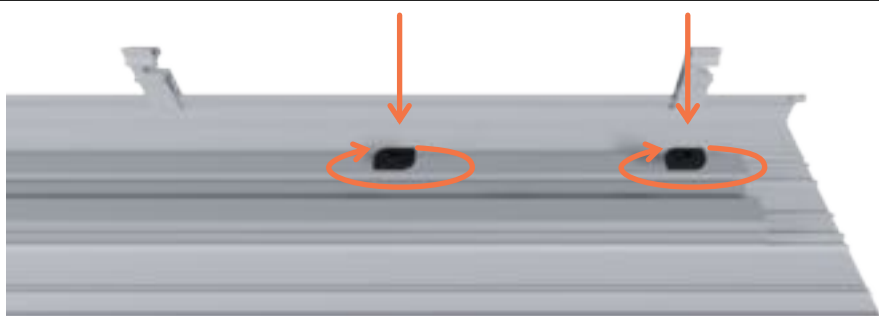
**Kugelkopf**  
2x



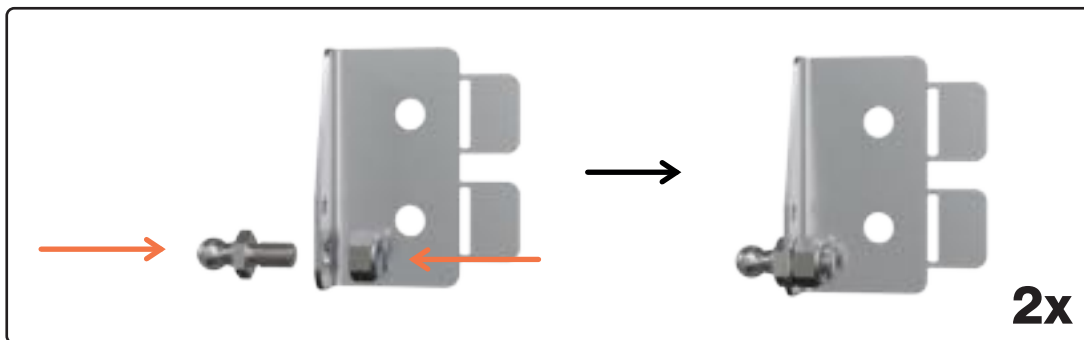
**RS M8x30**  
Ringschraube  
2x



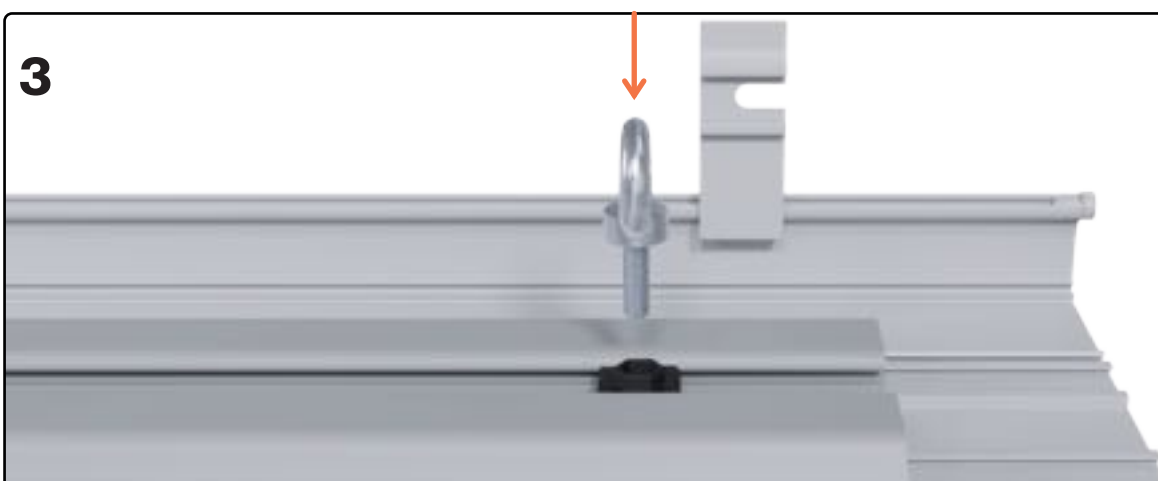
**1**



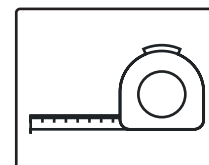
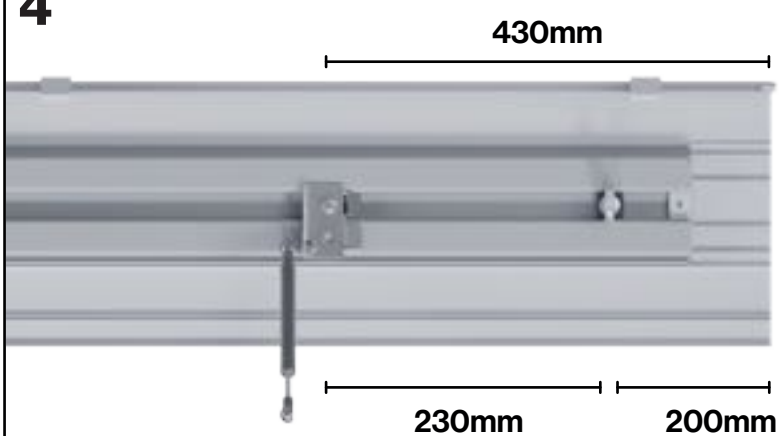
**2**



**3**



**4**



## VD16 - Vorbereitung Lüftungsdach für 2.1 und 4.1



**K4**  
Nutstein  
4x



**S9**  
Winkel Gasfeder  
1xL, 1xR

**G**

Gasdruckfeder  
2x



**M8 - S**  
Sicherungsmutter  
2x



**ISK M8x16**  
Breitflanschschraube  
2x



**Kugelkopf**  
2x



**RS M8x30**  
Ringschraube  
2x





## VD17 - Vorbereitung Lüftungsdach 09



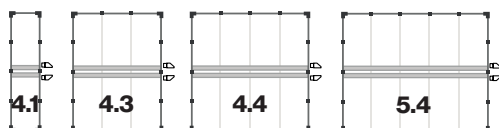
**K7**

Verschlussstopfen

2x



→ **Seite 75**  
page 75

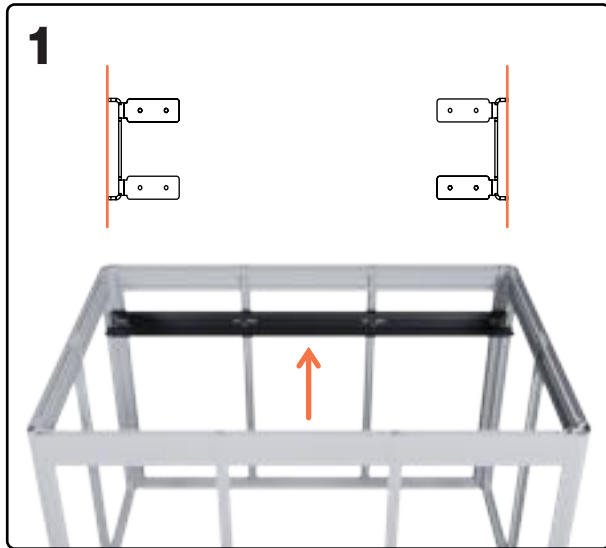


→ **Seite 88**  
page 88

# Montage Pultdach

## Assembly pent roof

### PD01 - Montage Pfette

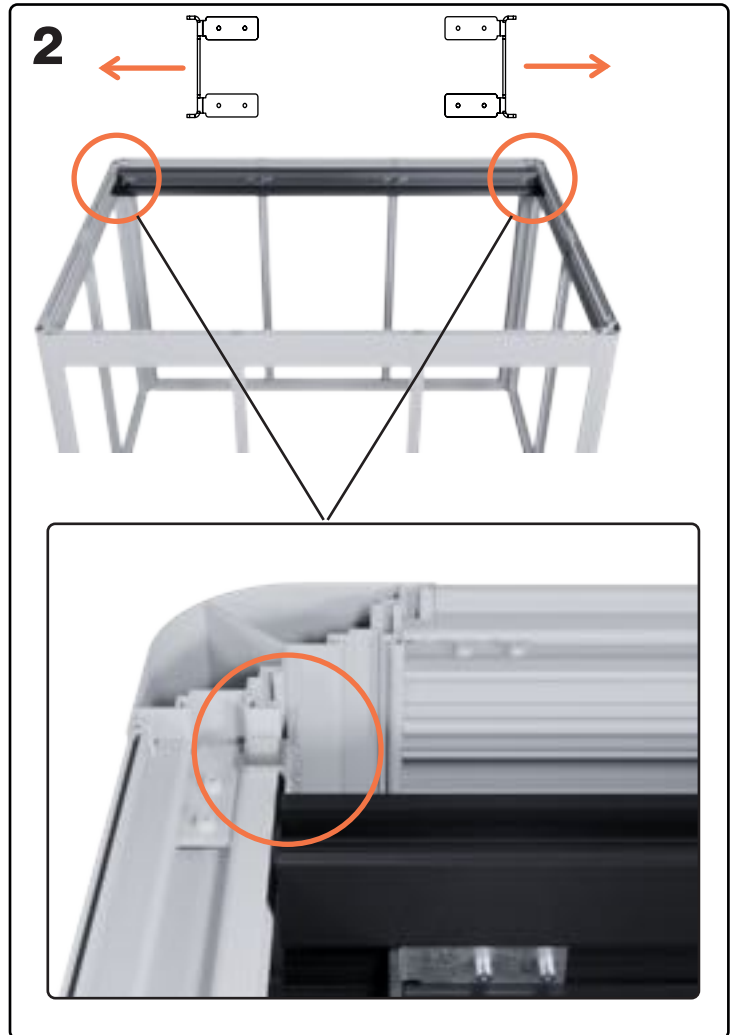


**Beim Eindrehen wird die Pfettenkonsole nach innen geschoben, nach dem Positionieren kann sie wieder nach außen geschoben werden und fixiert so die Rinne am Rahmen.**

When screwing in, the purlin bracket is pushed inwards, after positioning it can be pushed outwards again and thus fixes the gutter to the frame.

**Die Pfettenkonsole liegt am Kopfprofil links und rechts auf, unten ist ein Abstand zwischen Pfettenkonsole und Kopfriegelprofil.**

The purlin bracket rests on the head profile on the left and right, on the lower part of the purlin bracket there is a distance between the purlin bracket and the head profile.

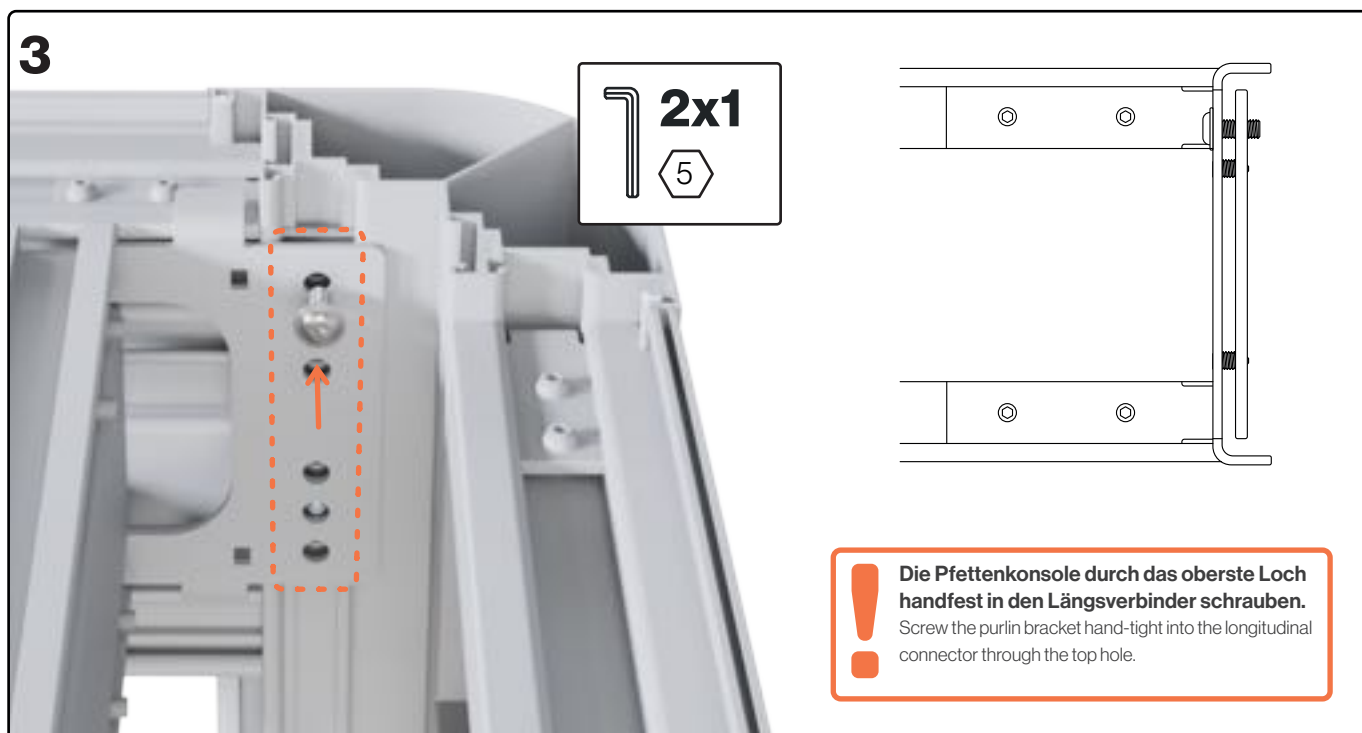
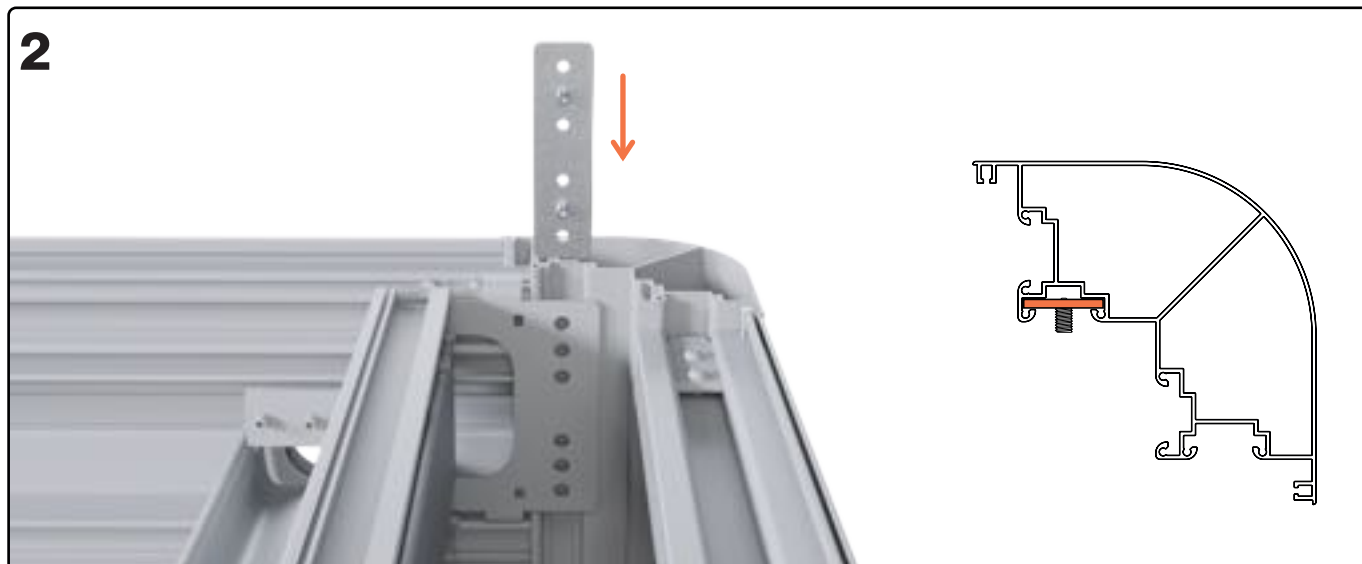
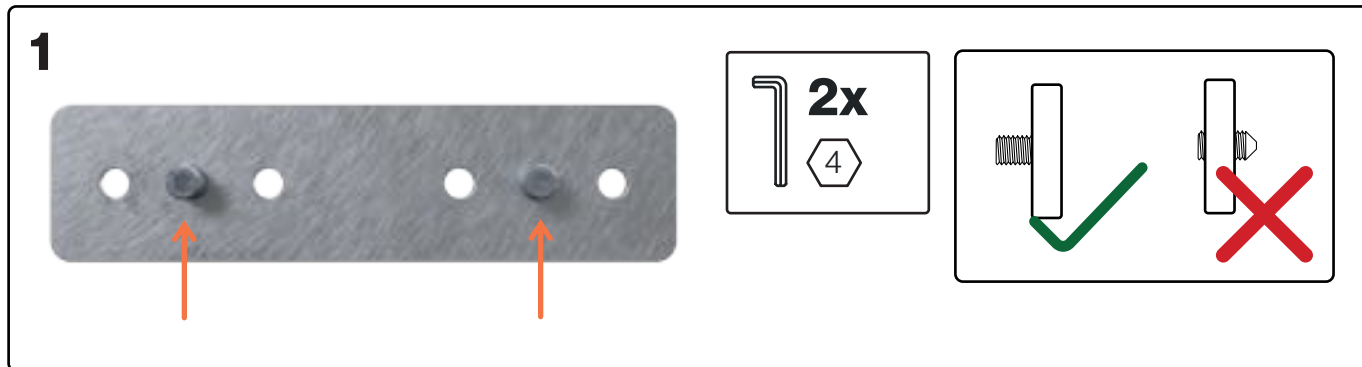
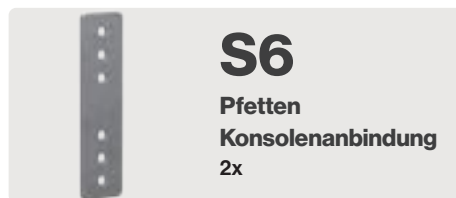


**Der Spalt links und rechts der Pfettenkonstruktion soll gleich sein.**

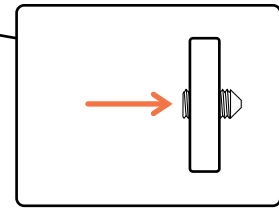
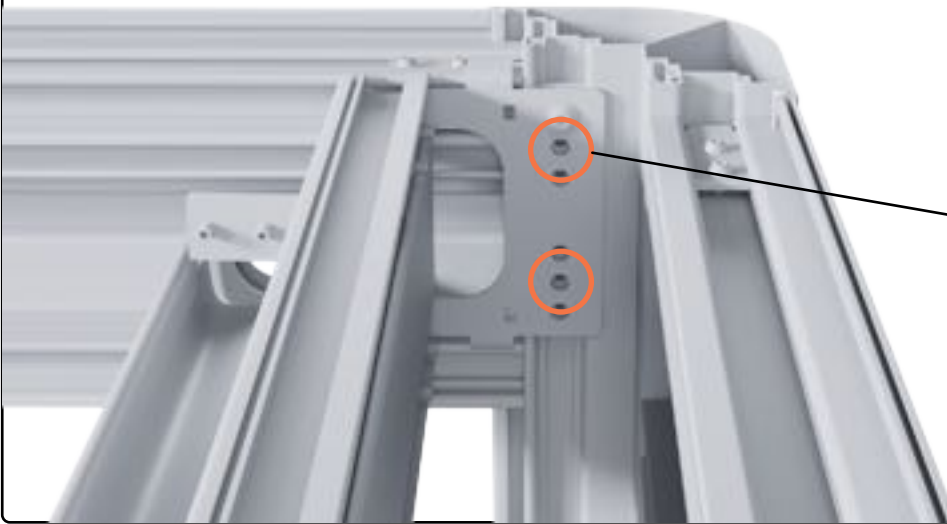
The gap on the left and right side of the purlin should be the same.



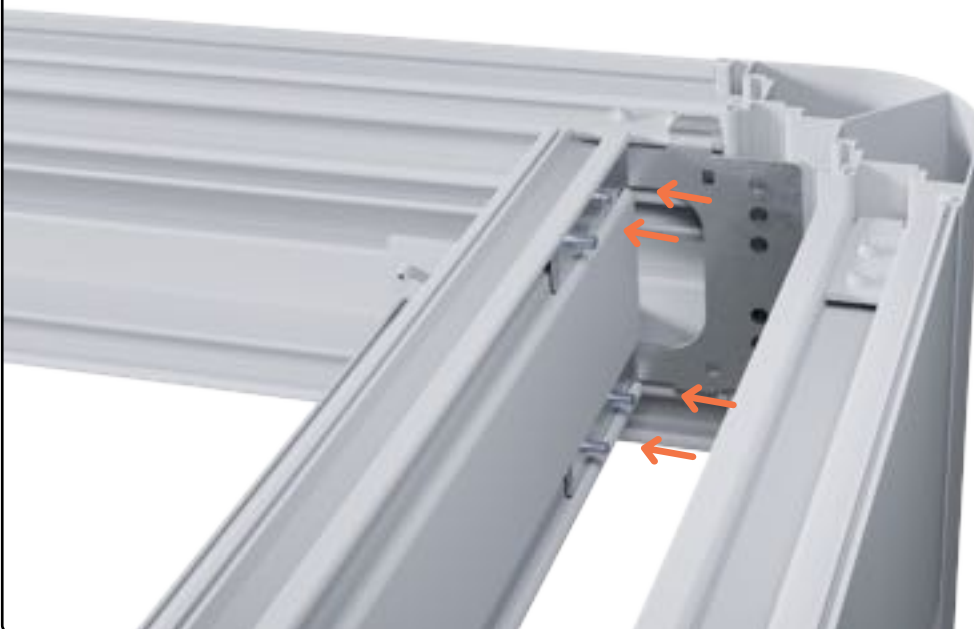
## PD02 - Pfettenanbindung



4



5



6



## PD03 - Montage Speier



**K2**

Speier

2x



**SC**

Schelle

2x



Die Rinnenfolie wird mit der Schelle außen am Speier befestigt. Es ist darauf zu achten, dass der Verschluss der Schelle gut zugänglich ist..



The EPDM foil is attached to the outside of the spout with the clamp. Ensure that the clip fastener is easily accessible. clamp.

**Dieser Schritt muss nur durchgeführt werden, wenn Ihr Haus über ein Regenfallrohr verfügt.**

This step only needs to be carried out if your house has a rainwater pipe.

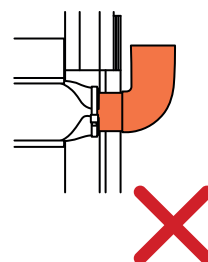
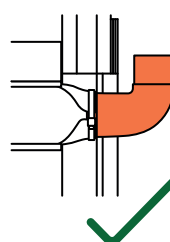
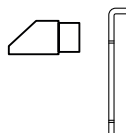


**K**

Knie 90°

2x

### CHECKLISTE

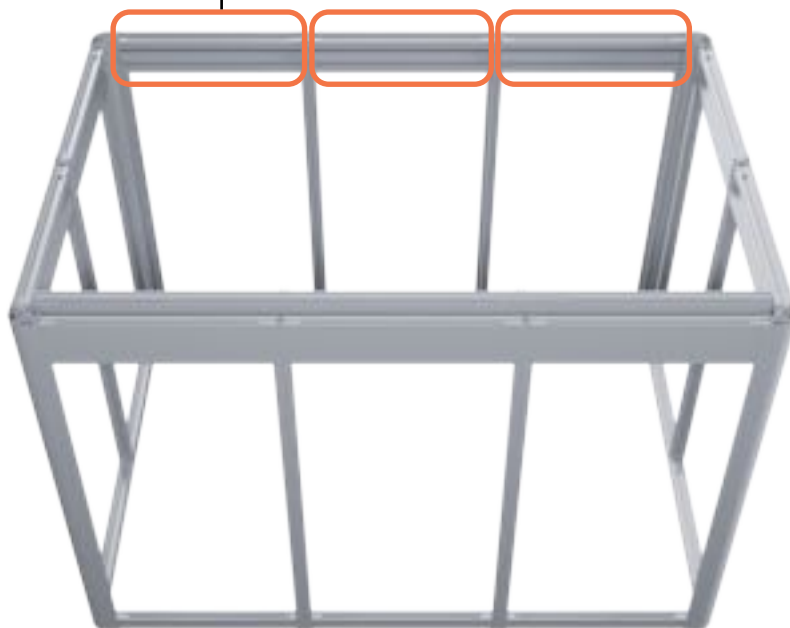
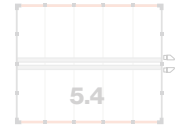
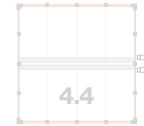
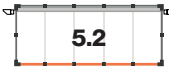


## PD04 - Dichtung Kopfprofil

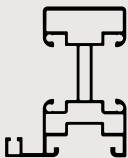


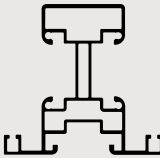
**D3**

Dichtung  
Kopfprofil  
Zuschnitt

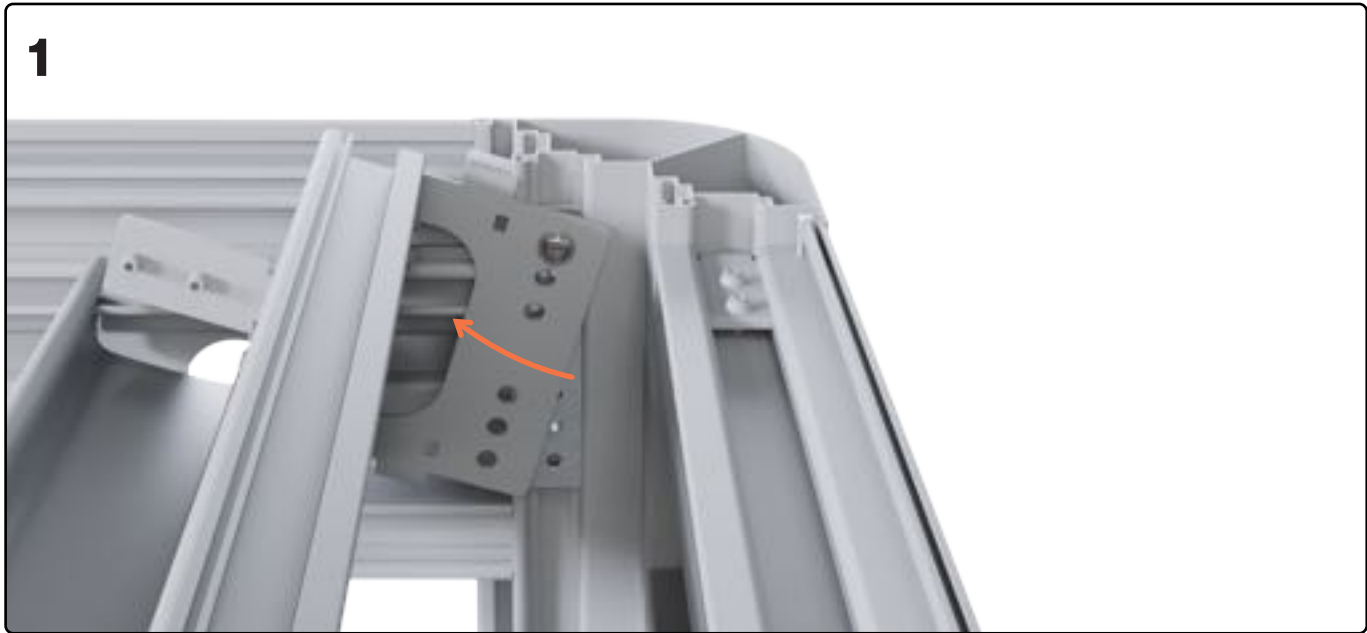


# PD05 - Winkelverbinder Pfette

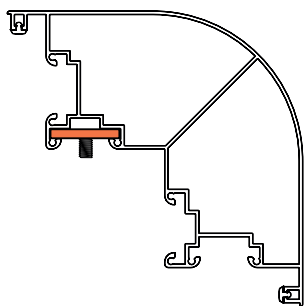
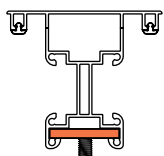
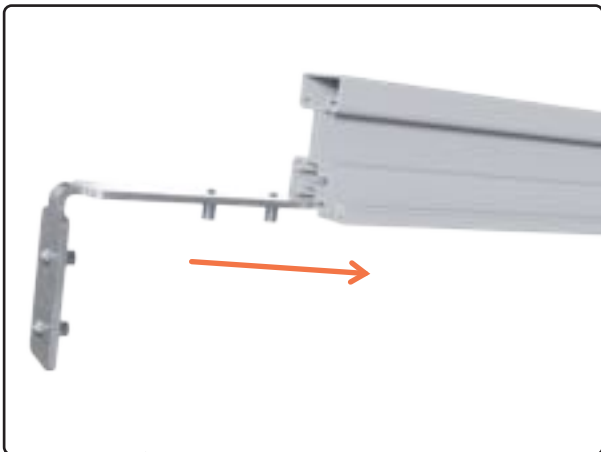
|                                                                                                                              |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <div> <b>A10</b><br/> Sparren außen </div> |  |  |  |  |  |  |  |  |  |
|                                                                                                                              | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                              | 2x                                                                                | 2x                                                                                | 2x                                                                                | 4x                                                                                | 2x                                                                                 | 4x                                                                                  | 4x                                                                                  | 2x                                                                                  | 4 x                                                                                 |

|                                                                                                                        |    |    |    |    |    |    |    |    |    |
|------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <div> <b>A11</b><br/> Sparren </div> |    |    |    |    |    |    |    |    |    |
|                                                                                                                        | 0x | 1x | 2x | 0x | 3x | 4x | 6x | 4x | 8x |
|                                                                                                                        |    |    |    |    |    |    |    |    |    |

|                                                                                                                                                |    |    |    |    |    |    |     |    |     |
|------------------------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|-----|----|-----|
|  <div> <b>S7</b><br/> Winkelverbinder<br/> Sparren 4mm </div> |    |    |    |    |    |    |     |    |     |
|                                                                                                                                                | 2x | 3x | 4x | 4x | 5x | 8x | 10x | 6x | 12x |
|                                                                                                                                                |    |    |    |    |    |    |     |    |     |

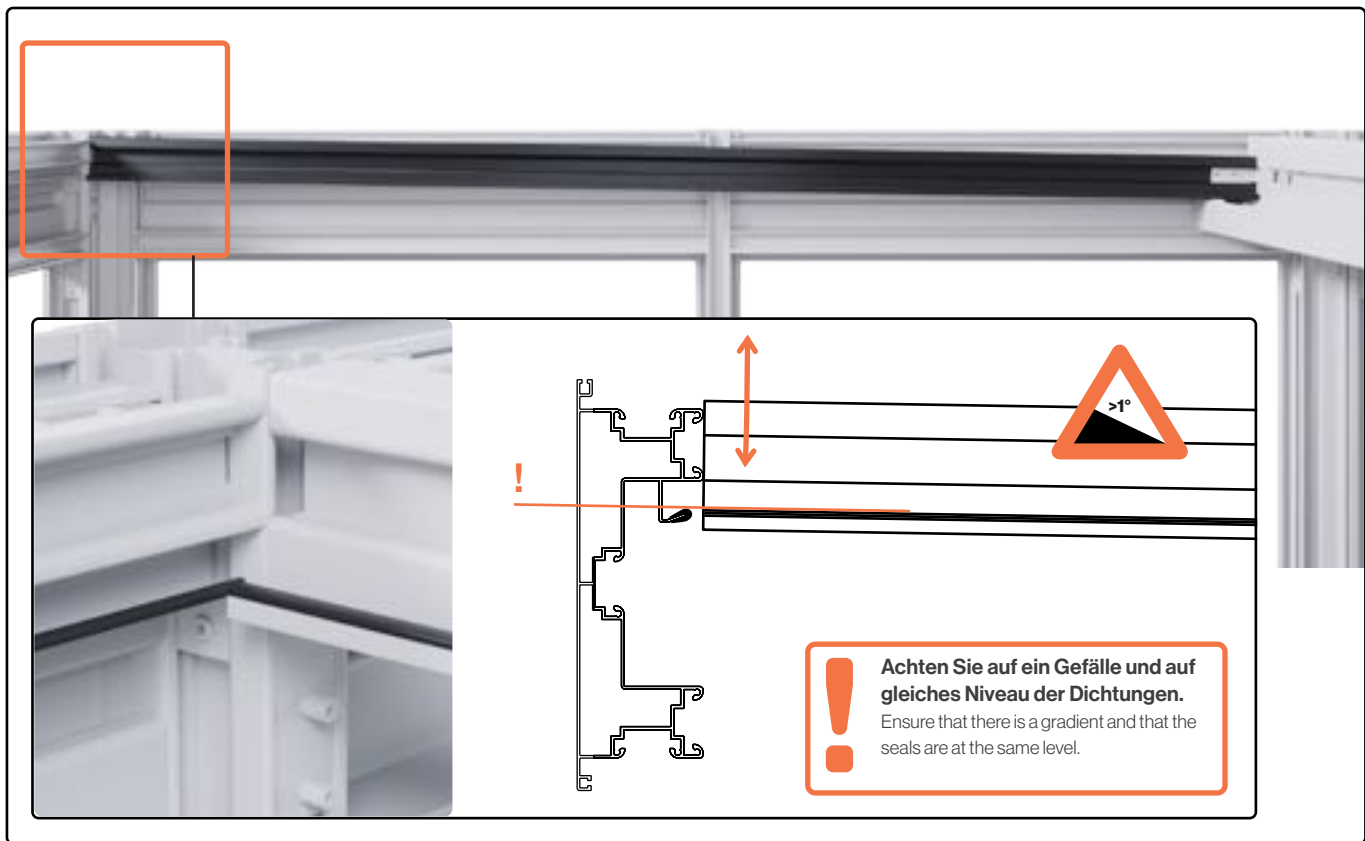


2



wiederholen  
repeat





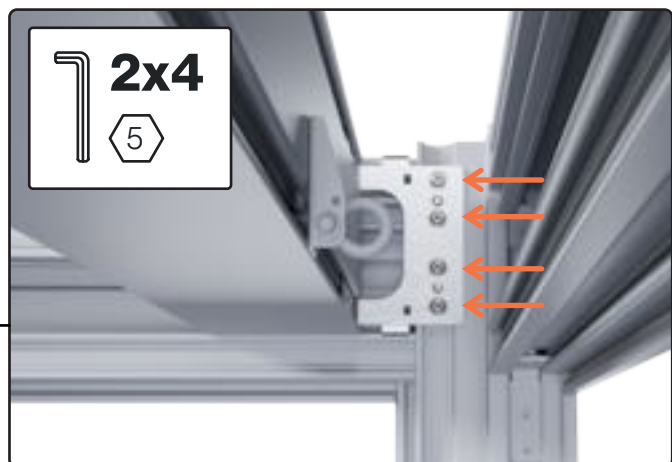
## PD06 - Pfettenkonsole anschrauben

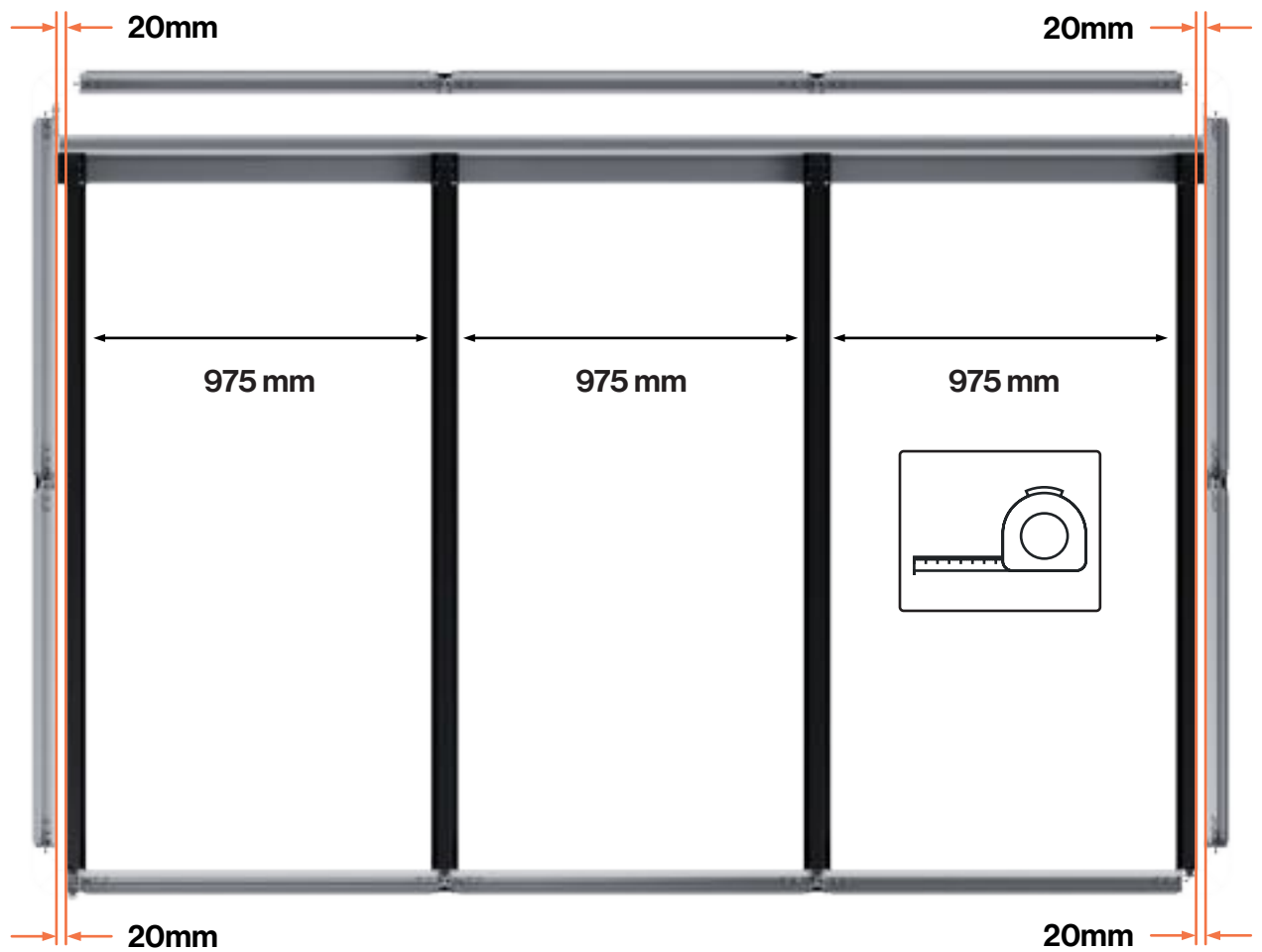


**BFS M8x20**

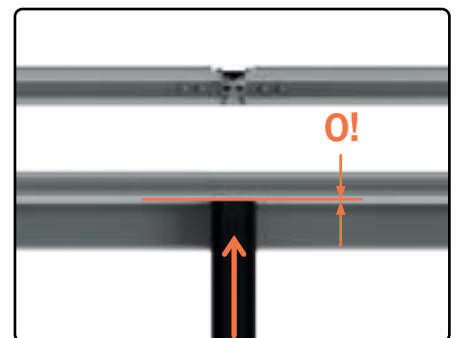
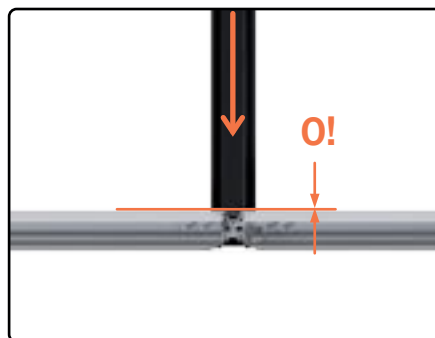
Breitflanschschraube

6x

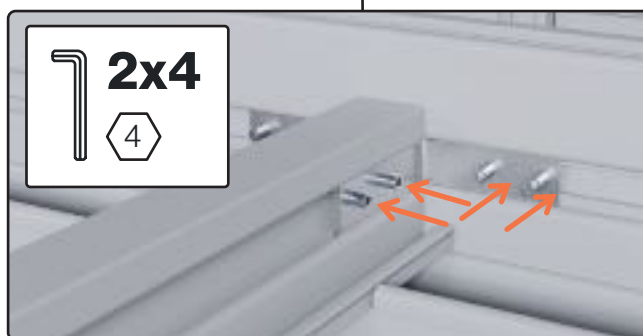


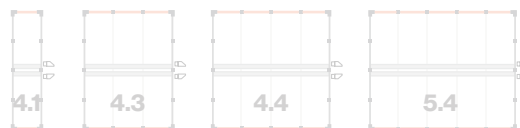


**Bei den äußeren Sparren auf Parallelität zur Außenwand achten.**  
Ensure that the outer rafters are parallel to the outer wall.

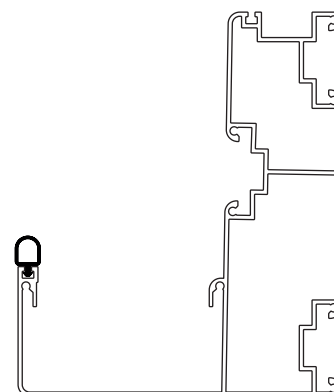
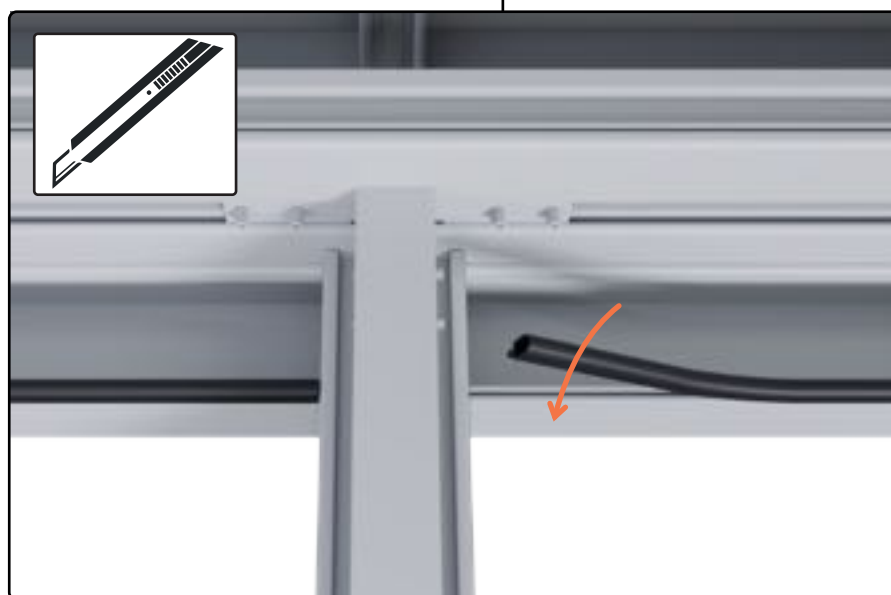
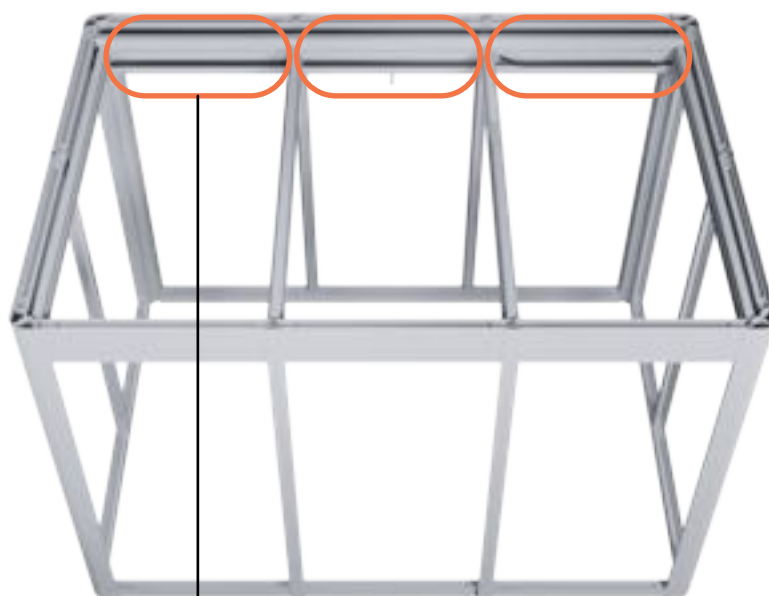


## PD08 - Anschrauben Dachsparren





**D1**  
Schlauchdichtung  
1000 mm



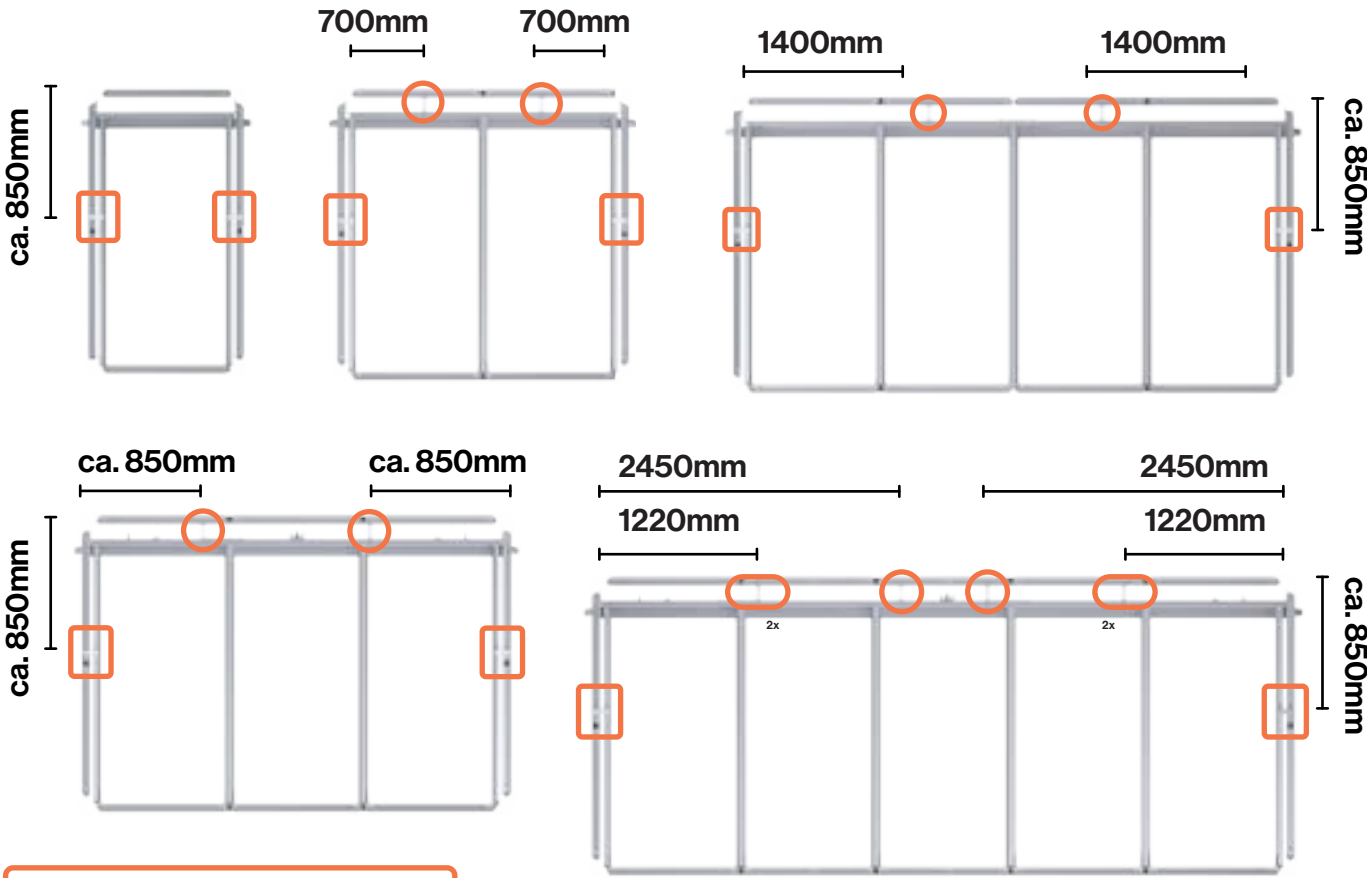
# PD10 - Versteifungswinkel

|                                                                                                                                                                           |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <div> <b>S11</b><br/>           Versteifungswinkel<br/>           Sparren         </div> |  |  |  |  |  |  |  |  |  |
|                                                                                                                                                                           | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                                                                           | 2x                                                                                | 2x                                                                                | 2x                                                                                | 0x                                                                                | 2x                                                                                 | 4x                                                                                  | 4x                                                                                  | 2x                                                                                  | 4x                                                                                  |

|                                                                                                                                                                             |    |    |    |    |    |    |    |    |    |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <div> <b>S12</b><br/>           Versteifungswinkel<br/>           Pfette PD         </div> |    |    |    |    |    |    |    |    |    |
|                                                                                                                                                                             | 0x | 2x | 2x | 0x | 2x | 4x | 4x | 3x | 6x |

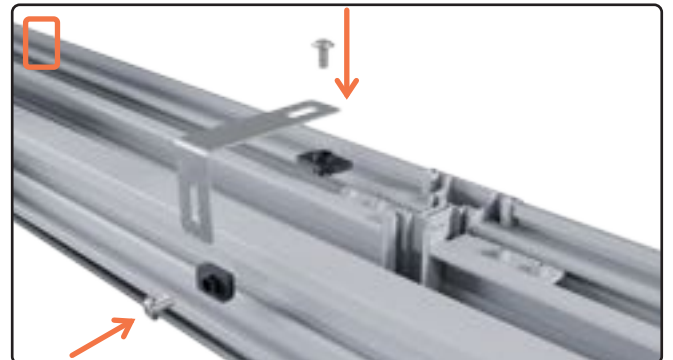
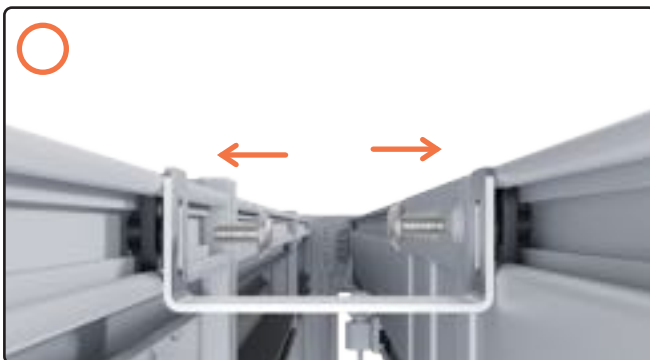
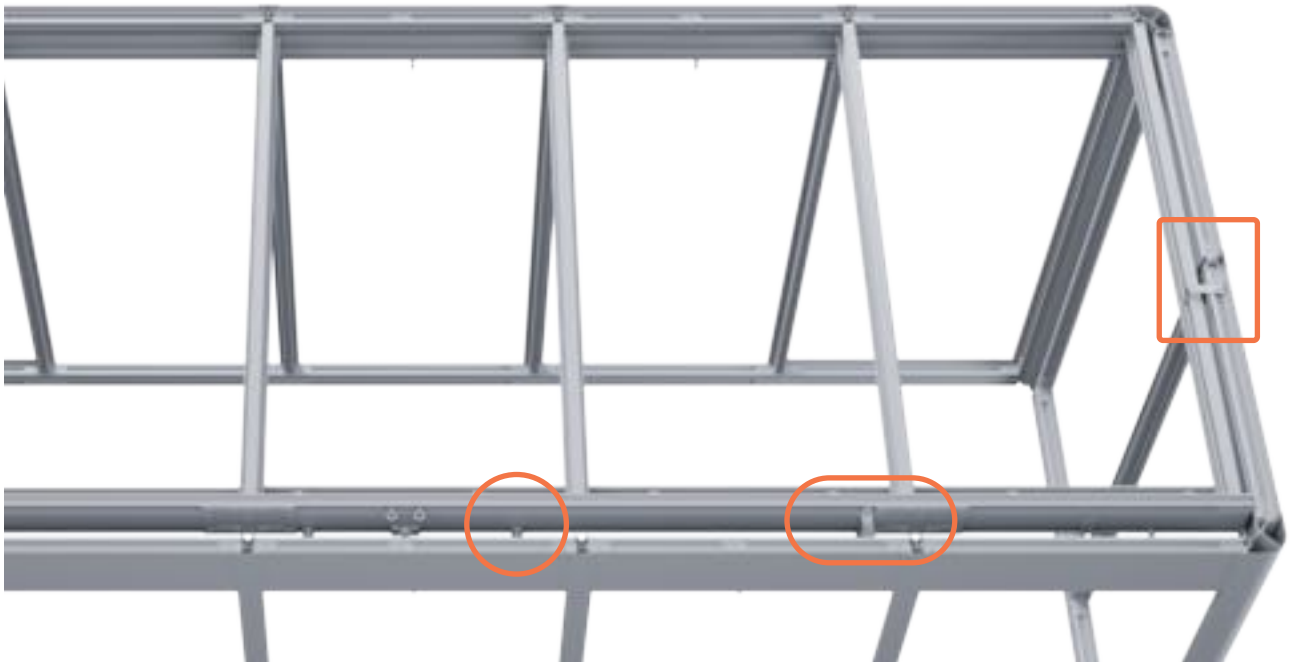
|                                                                                                                                             |    |    |    |    |    |    |    |     |    |
|---------------------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|-----|----|
|  <div> <b>K4</b><br/>           Nutstein M8         </div> |    |    |    |    |    |    |    |     |    |
|                                                                                                                                             | 4x | 8x | 8x | 0x | 8x | 8x | 8x | 12x | 8x |

|                                                                                                                                                                              |    |    |    |    |    |    |    |     |    |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|-----|----|
|  <div> <b>BFS M8x16</b><br/>           Breitflansch<br/>           Schraube         </div> |    |    |    |    |    |    |    |     |    |
|                                                                                                                                                                              | 4x | 8x | 8x | 0x | 8x | 8x | 8x | 12x | 8x |





**Gemessen wird jeweils von der Außenkante des Hauses.**  
 Measurements are taken from the outer edge of the house.



**Die weiteren Montageschritte finden Sie ab Seite 102.**

The further assembly steps can be found from page 102 onwards.

# Montage Y-Dach

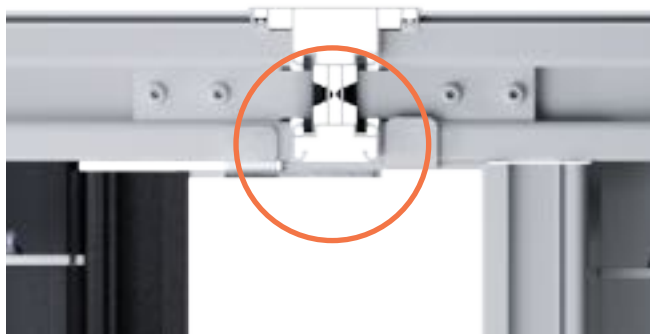
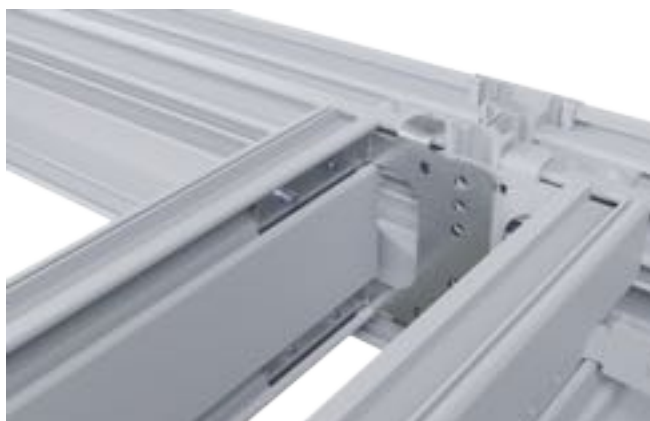
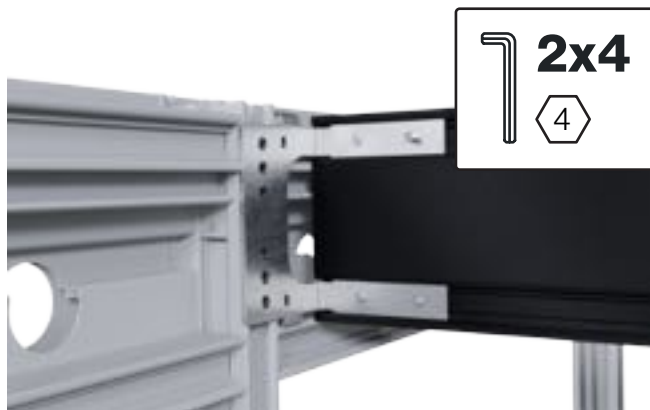
## Assembly Y-roof

### Y01 - Montage Pfetten

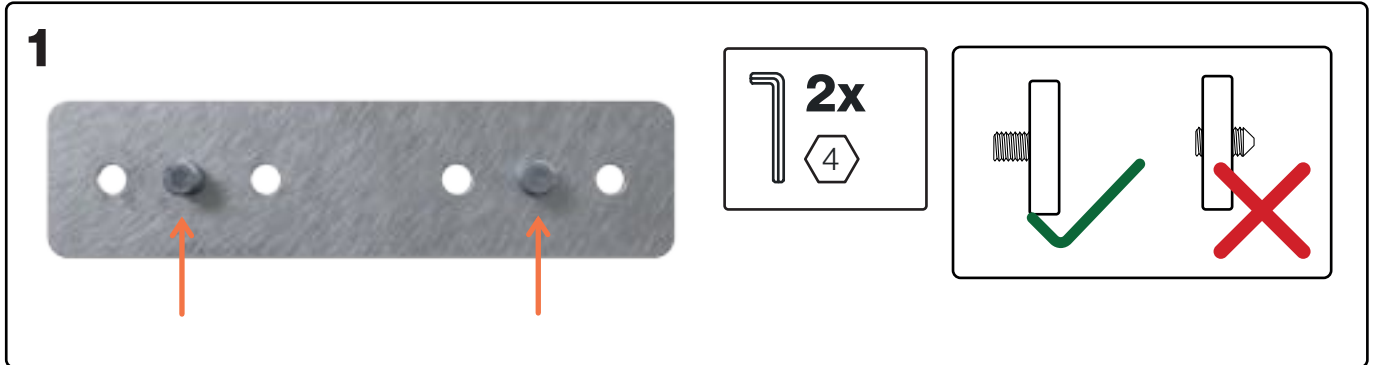
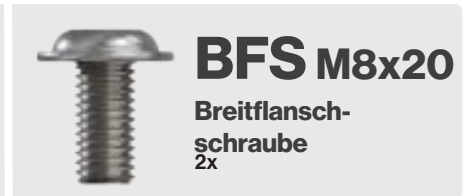
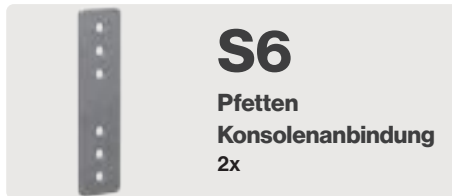


**Die Pfettenkonsole liegt am Kopfprofil links und rechts auf.**

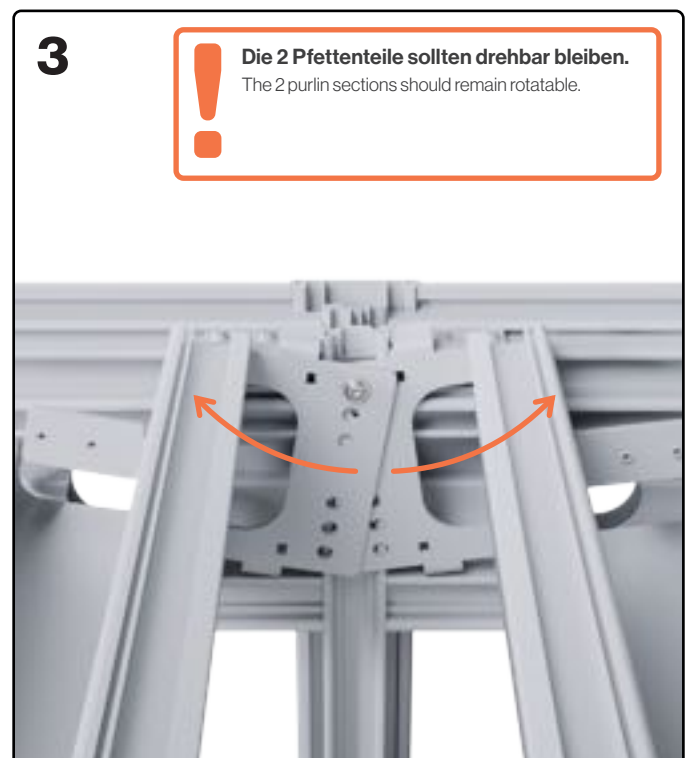
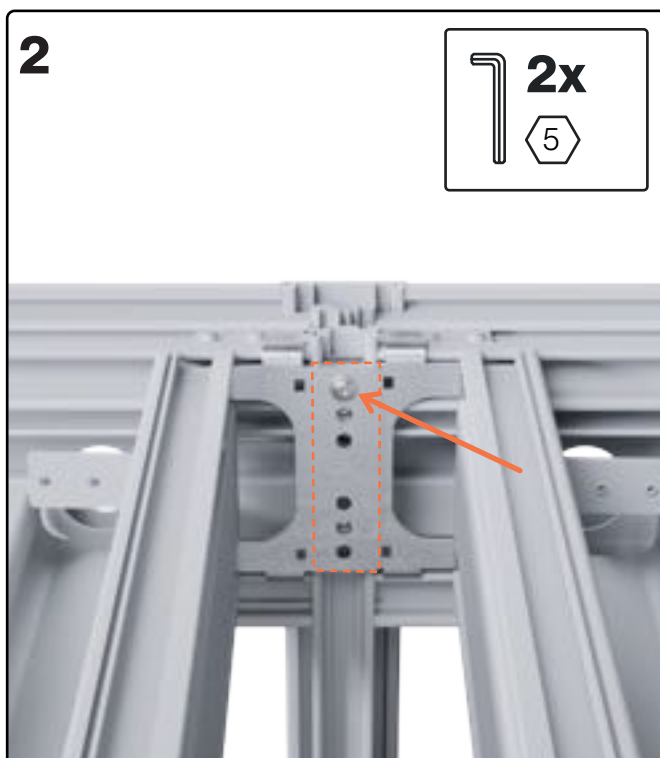
The purlin bracket rests on the head profile on the left and right.

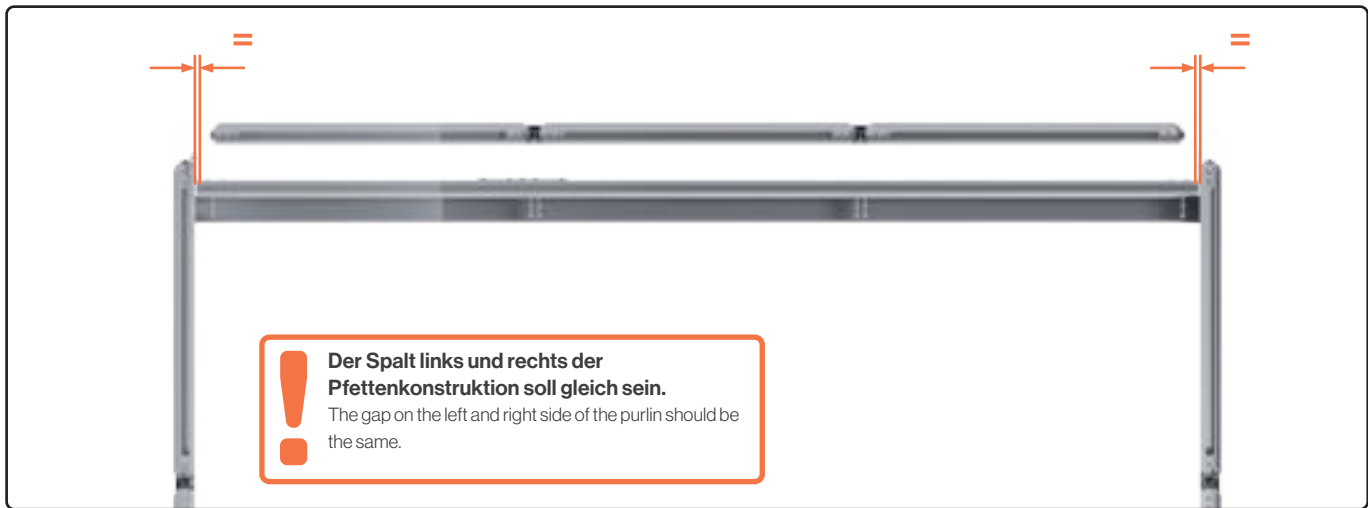


## Y02 - Vorbereitung Pfetten Konsolenanbindung

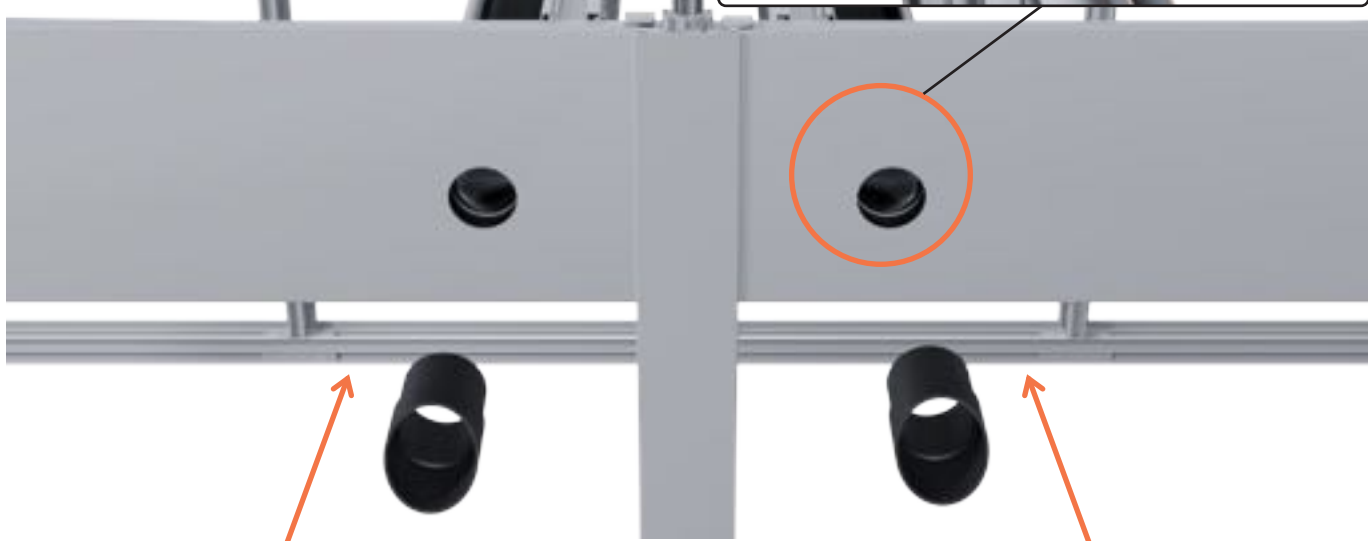
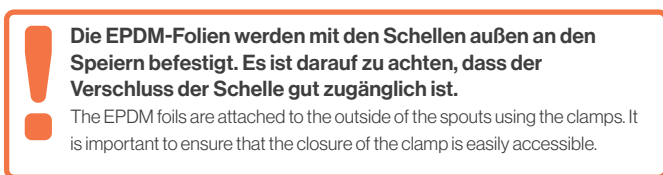
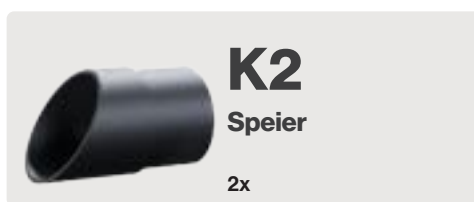


## Y03 - Befestigung Pfetten





## Y04 - Speier Montage



**Wenn ein Regenfallrohr konfiguriert wurde finden Sie die Montageanleitung dazu auf Seite 78.**  
If a rainwater downpipe has been configured, you will find the installation instructions on page 78.

## Y05 - Dichtung Kopfprofil

2.1

2.2

3.2

4.2

5.2

4.1

4.3

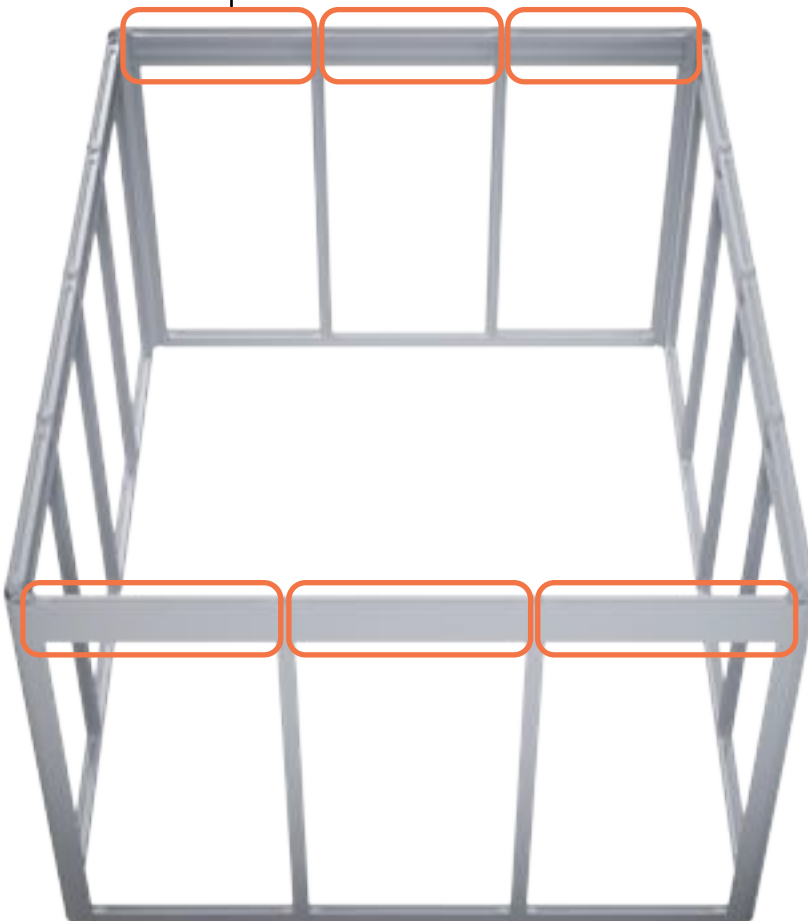
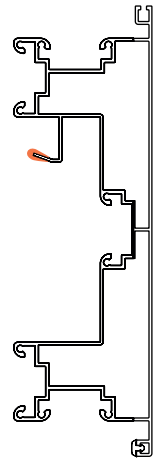
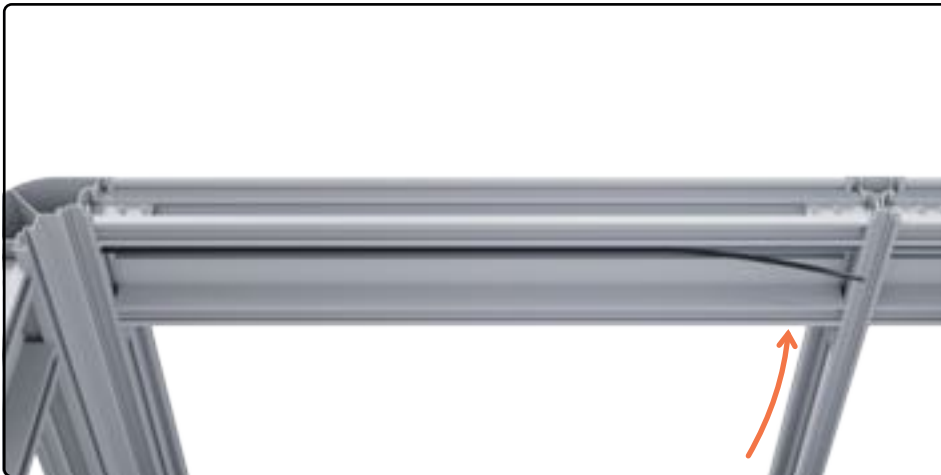
4.4

5.4

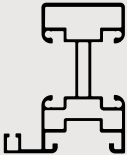
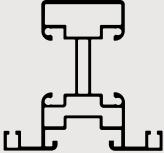


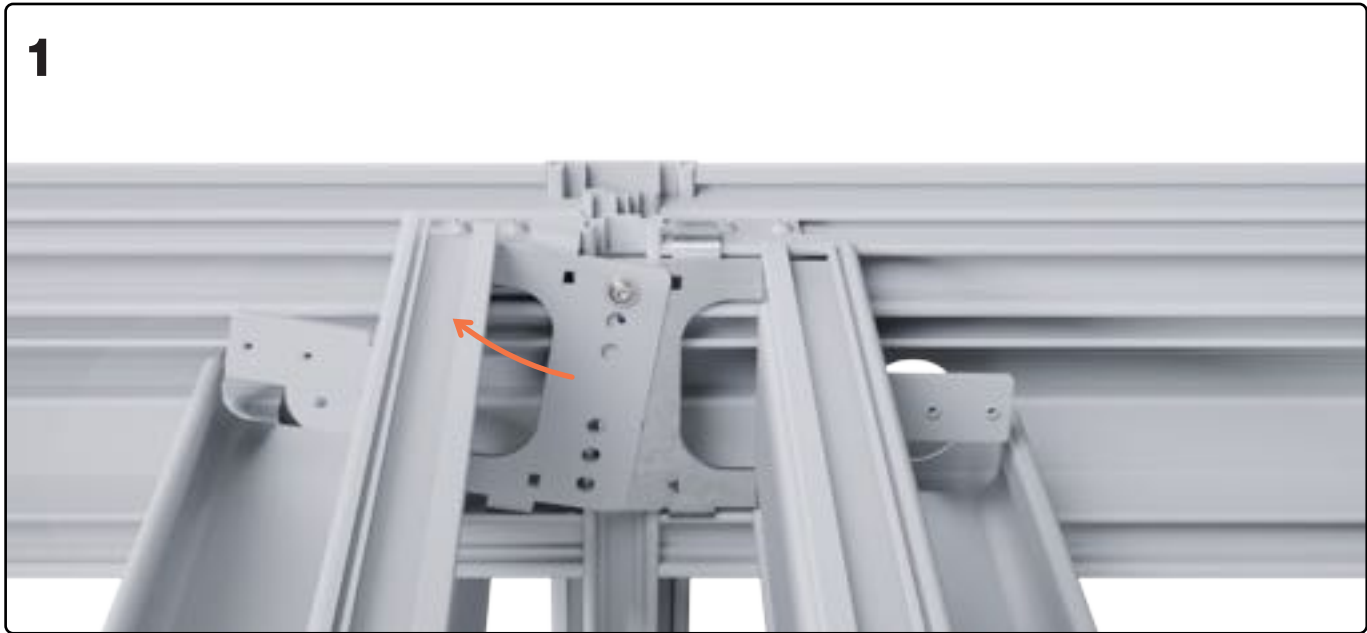
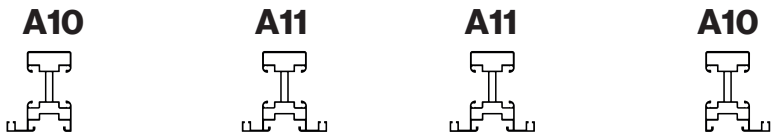
**D3**

Dichtung  
Kopfprofil  
Zuschnitt

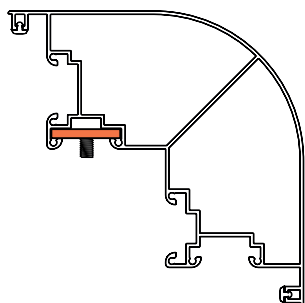
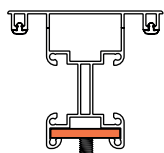
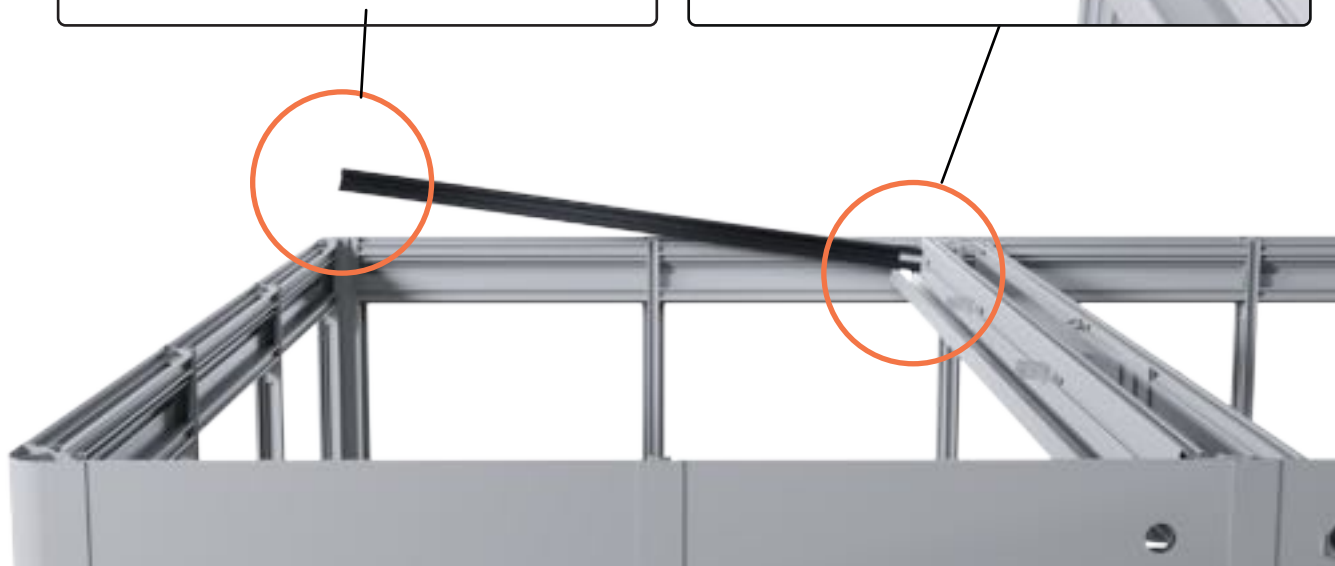
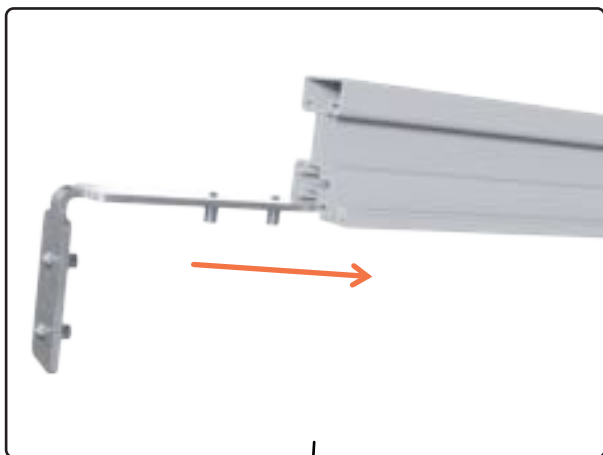


# Y06 - Winkelverbinder Sparren

|                                                                                                                                               |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|-----------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
|  <div> <b>A10</b><br/> Sparren außen </div>                  | <br>2.1 | <br>2.2 | <br>3.2 | <br>4.1 | <br>4.2 | <br>4.3 | <br>4.4 | <br>5.2 | <br>5.4 |
|                                                                                                                                               | 2x                                                                                       | 2x                                                                                       | 2x                                                                                       | 4x                                                                                       | 2x                                                                                        | 4x                                                                                         | 4x                                                                                         | 2x                                                                                         | 4 x                                                                                        |
|  <div> <b>A11</b><br/> Sparren </div>                        | 0x                                                                                       | 1x                                                                                       | 2x                                                                                       | 0x                                                                                       | 3x                                                                                        | 4x                                                                                         | 6x                                                                                         | 4x                                                                                         | 8x                                                                                         |
|                                                                                                                                               |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|  <div> <b>S7</b><br/> Winkelverbinder<br/> Sparren 4mm </div> | 2x                                                                                       | 3x                                                                                       | 4x                                                                                       | 4x                                                                                       | 5x                                                                                        | 8x                                                                                         | 10x                                                                                        | 6x                                                                                         | 12x                                                                                        |
|                                                                                                                                               |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |

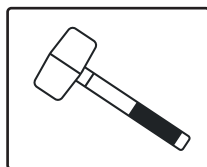


2

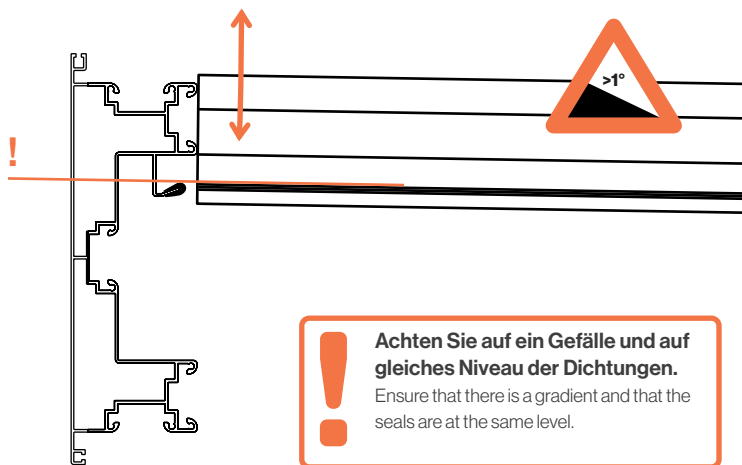


wiederholen  
repeat

3



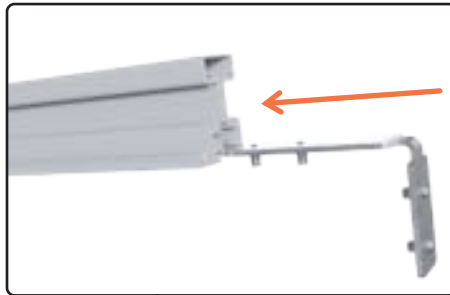
4



5

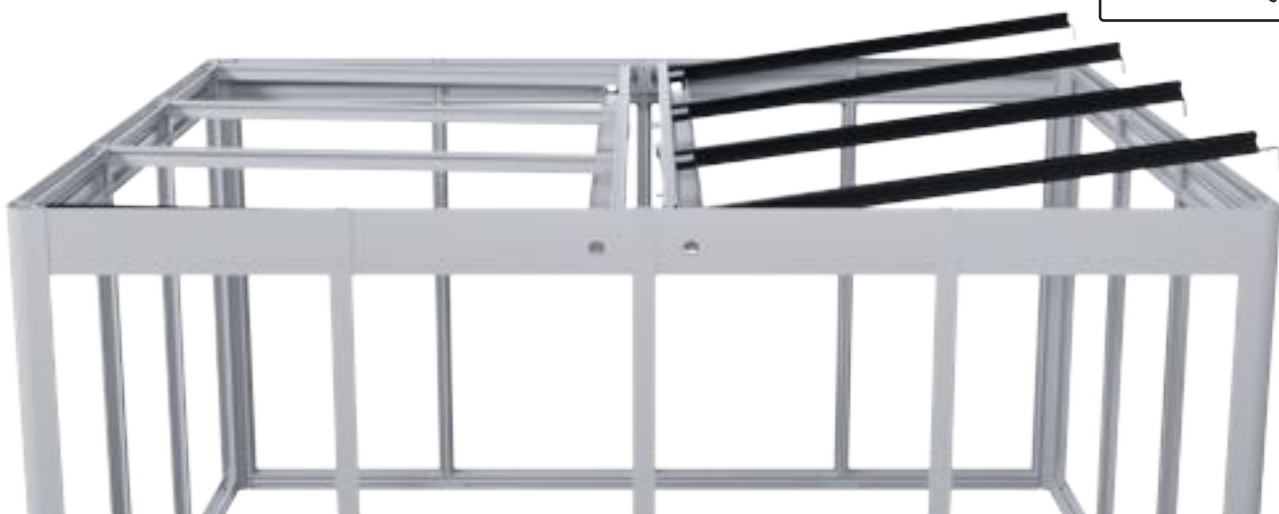
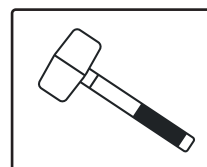


6

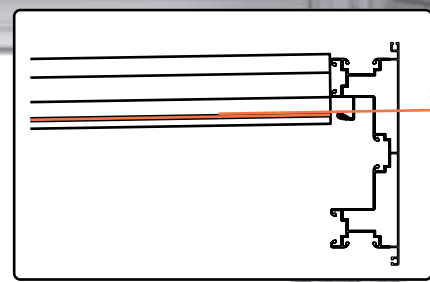


wiederholen  
repeat

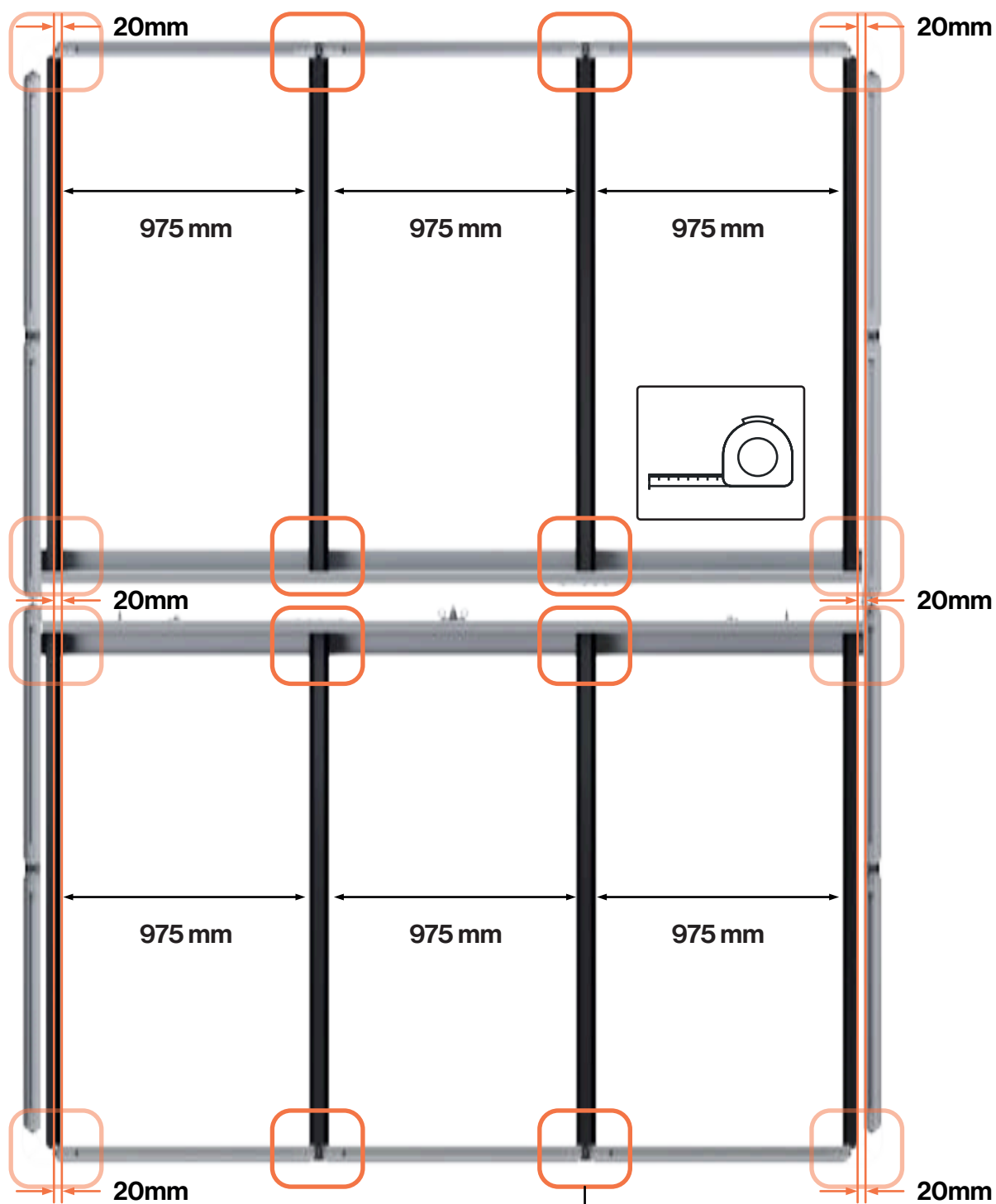
7



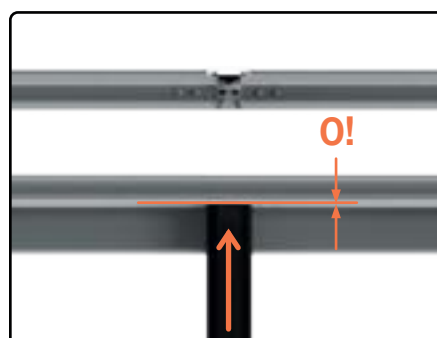
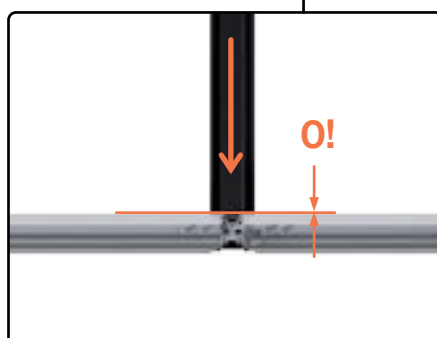
8



## Y07 - Sparren einrichten



**!** Bei den äußeren Sparren auf Parallelität zur Außenwand achten.  
Ensure that the outer rafters are parallel to the outer wall.

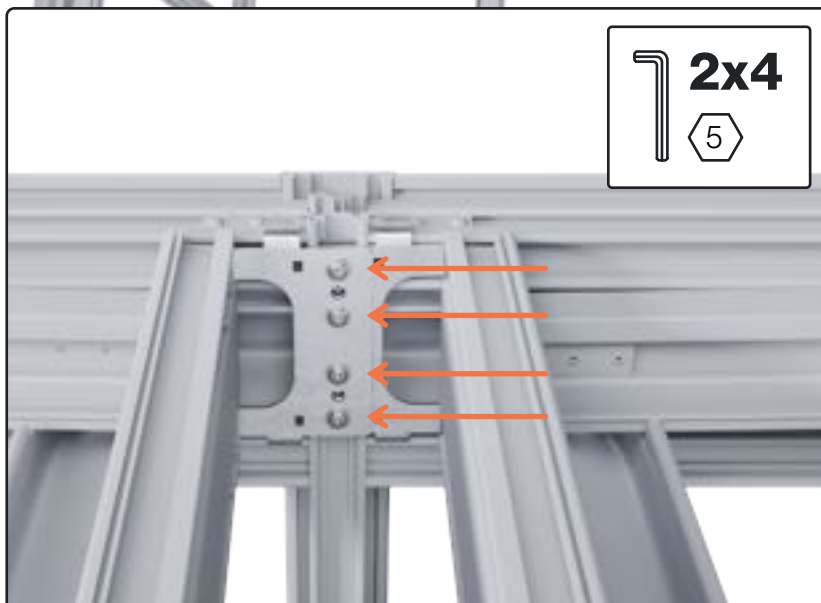
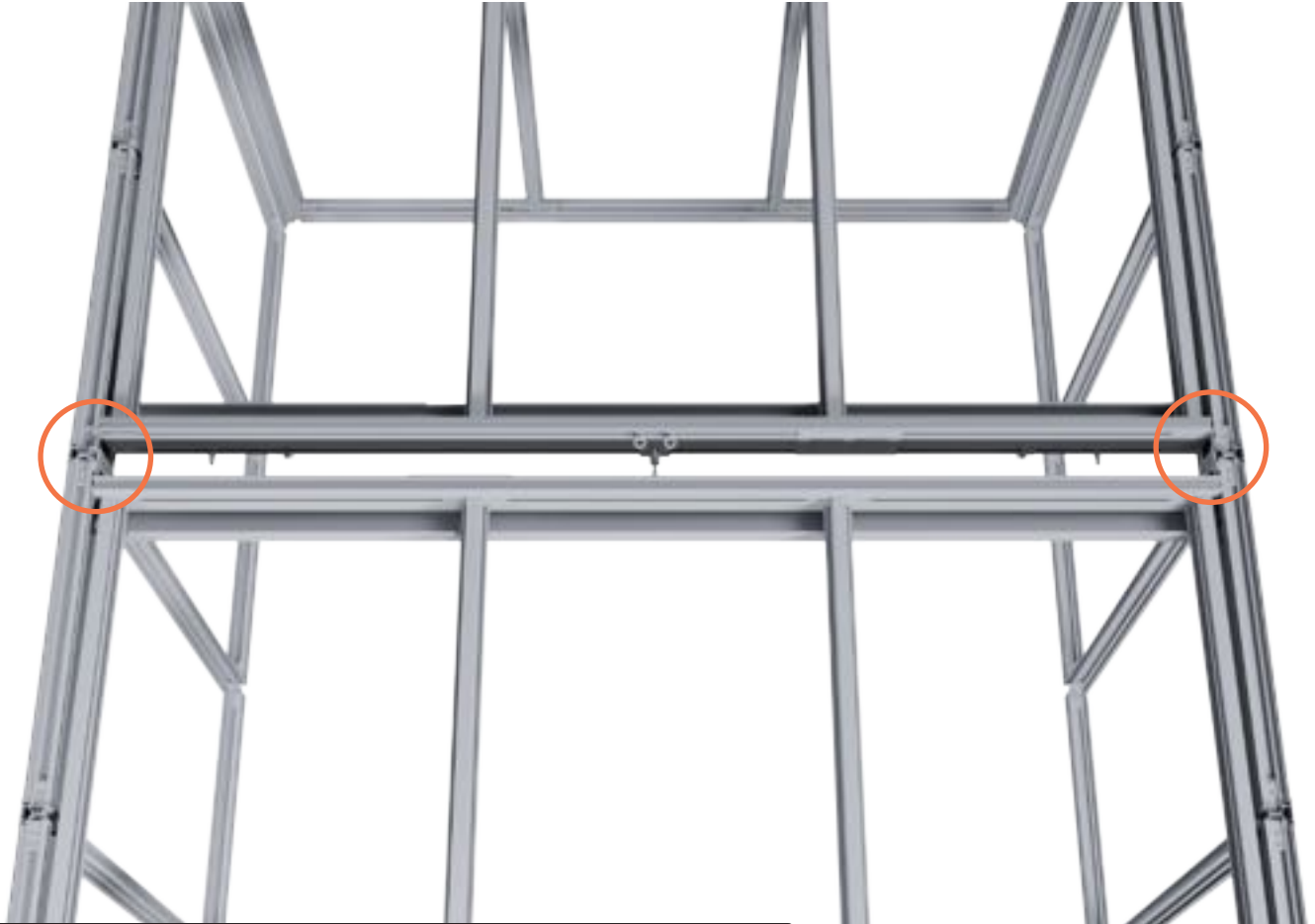




**BFS M8x20**

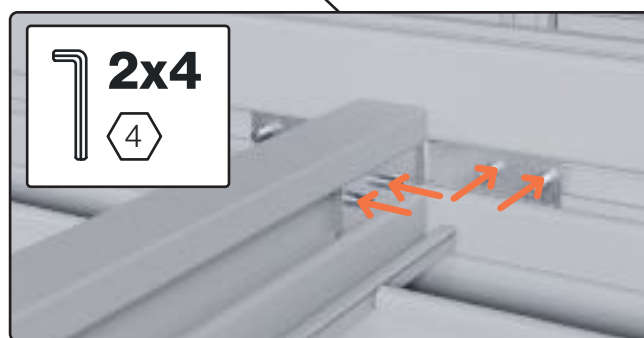
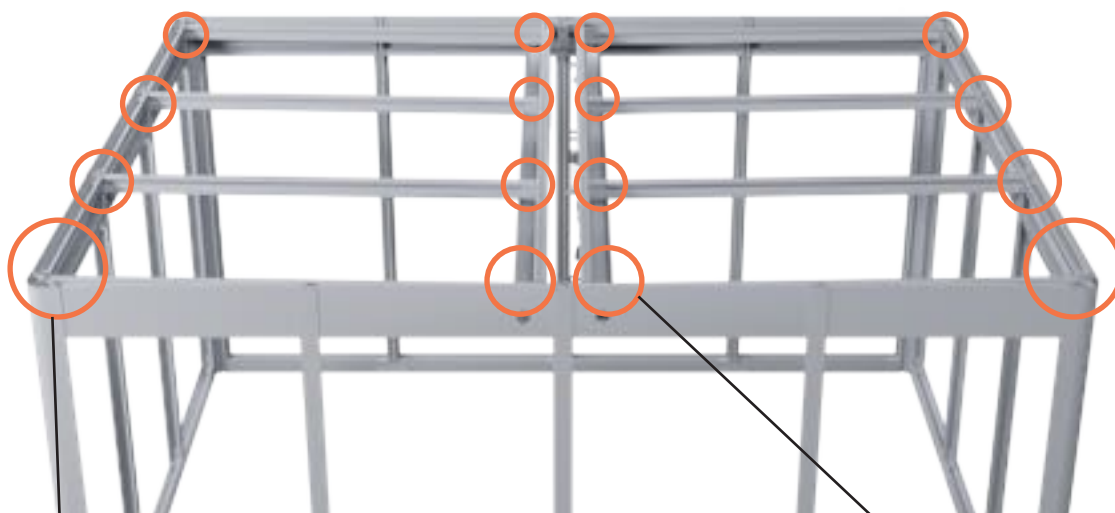
Breitflanschschraube

6x



**2x4**  
5

## Y09 - Winkelverbinder Sparren



## Y10 - Montage Dichtungen

2.1

2.2

3.2

4.2

5.2

4.1

4.3

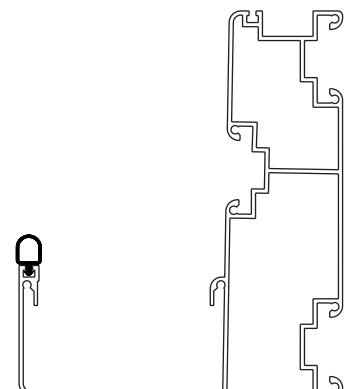
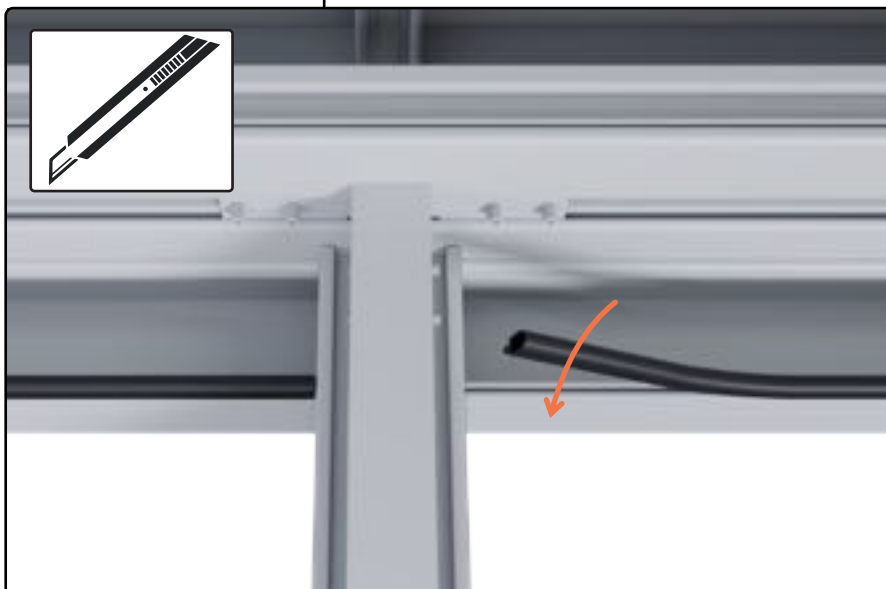
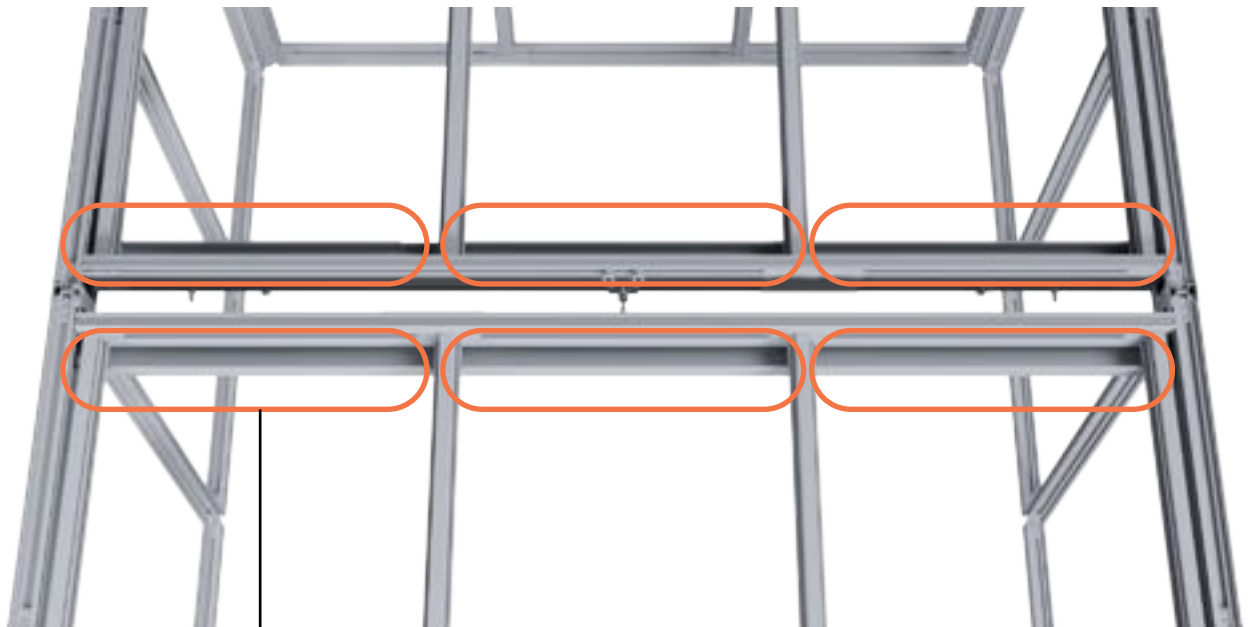
4.4

5.4



**D1**

**Schlauchdichtung**  
1000 mm



## Y11 - Versteifungswinkel

|                                                                                                                              |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>S11</b><br>Versteifungswinkel<br>Sparren |  |  |  |  |  |  |  |  |  |
|                                                                                                                              | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                              | 2x                                                                                | 2x                                                                                | 2x                                                                                | 0x                                                                                | 2x                                                                                 | 4x                                                                                  | 4x                                                                                  | 2x                                                                                  | 4x                                                                                  |

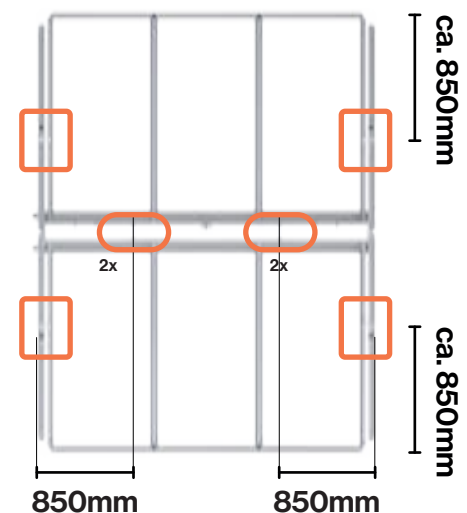
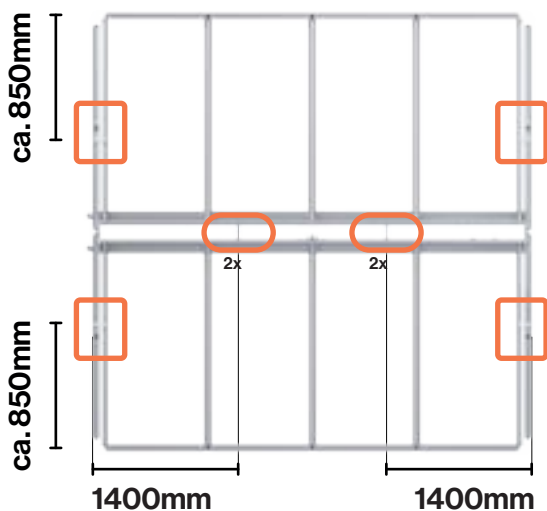
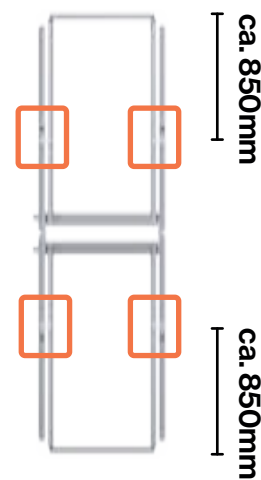
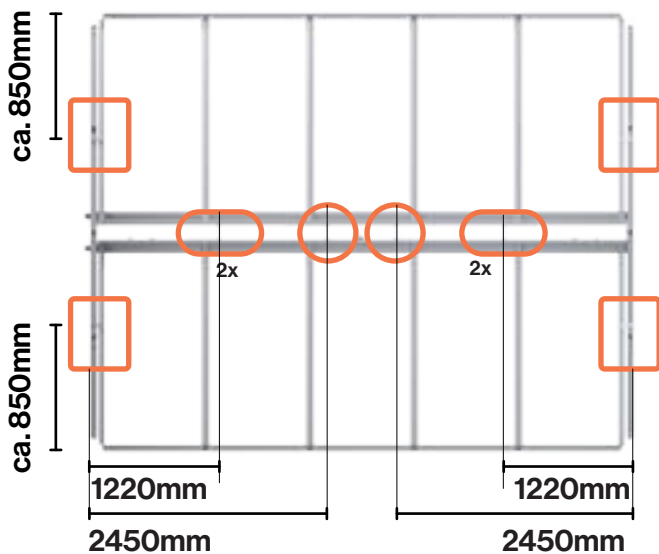
|                                                                                                                               |    |    |    |    |    |    |    |    |    |
|-------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>S13</b><br>Versteifungswinkel<br>Pfette Y |    |    |    |    |    |    |    |    |    |
|                                                                                                                               | 0x | 1x | 2x | 0x | 3x | 4x | 4x | 3x | 6x |

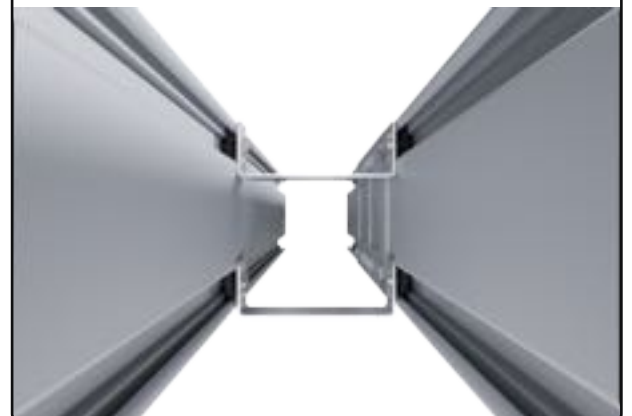
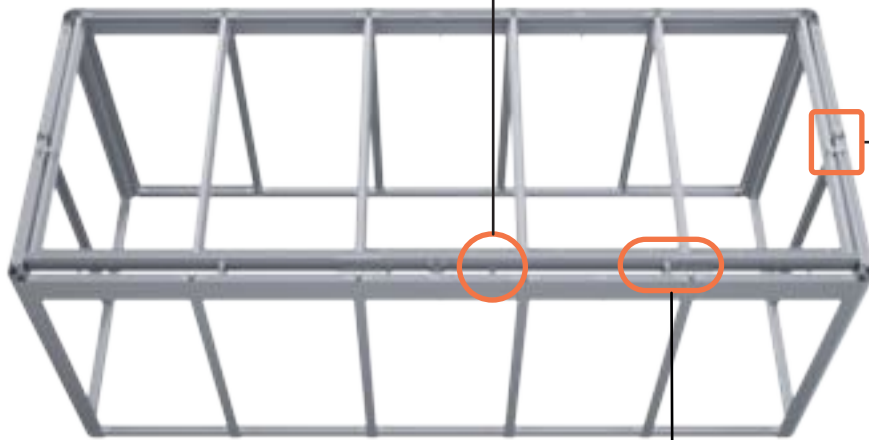
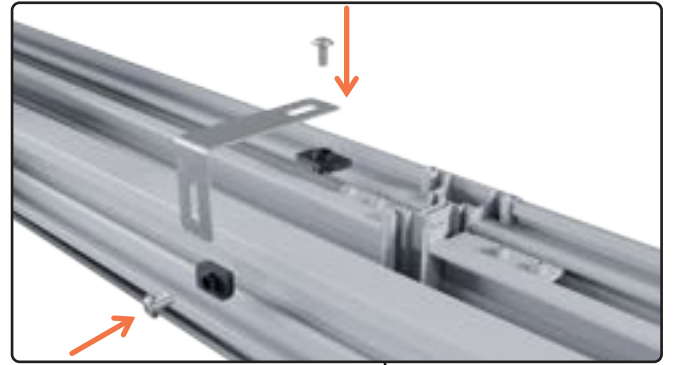
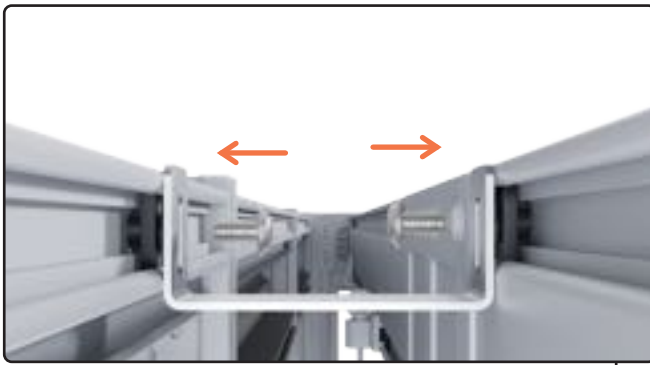
  

|                                                                                                           |    |    |    |    |    |    |    |    |    |
|-----------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>K4</b><br>Nutstein M8 |    |    |    |    |    |    |    |    |    |
|                                                                                                           | 4x | 4x | 4x | 0x | 4x | 8x | 8x | 4x | 8x |

|                                                                                                                                 |    |    |    |    |    |    |    |    |    |
|---------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>BFS M8x16</b><br>Breitflansch<br>Schraube |    |    |    |    |    |    |    |    |    |
|                                                                                                                                 | 4x | 4x | 4x | 0x | 4x | 8x | 8x | 4x | 8x |

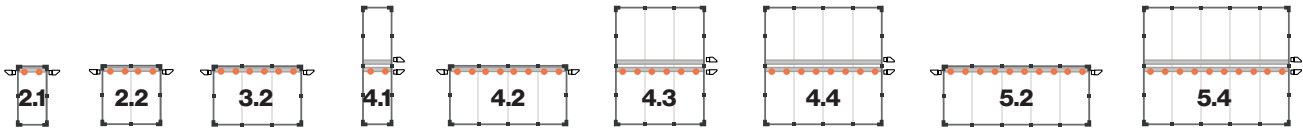




# Montage Lüftungsdach

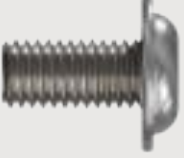
Assembly Ventilation roof

## LD01 - Montage Nutsteine



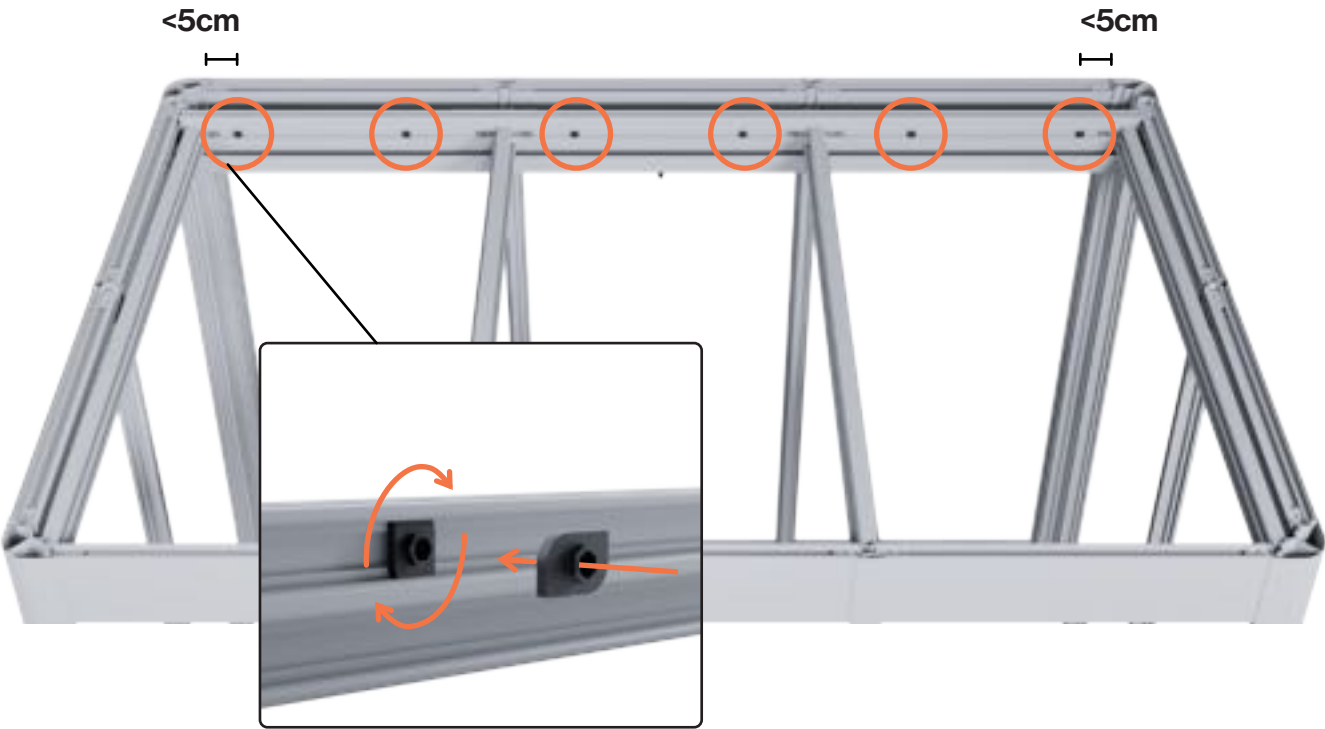
2.1 2.2 3.2 4.1 4.2 4.3 4.4 5.2 5.4

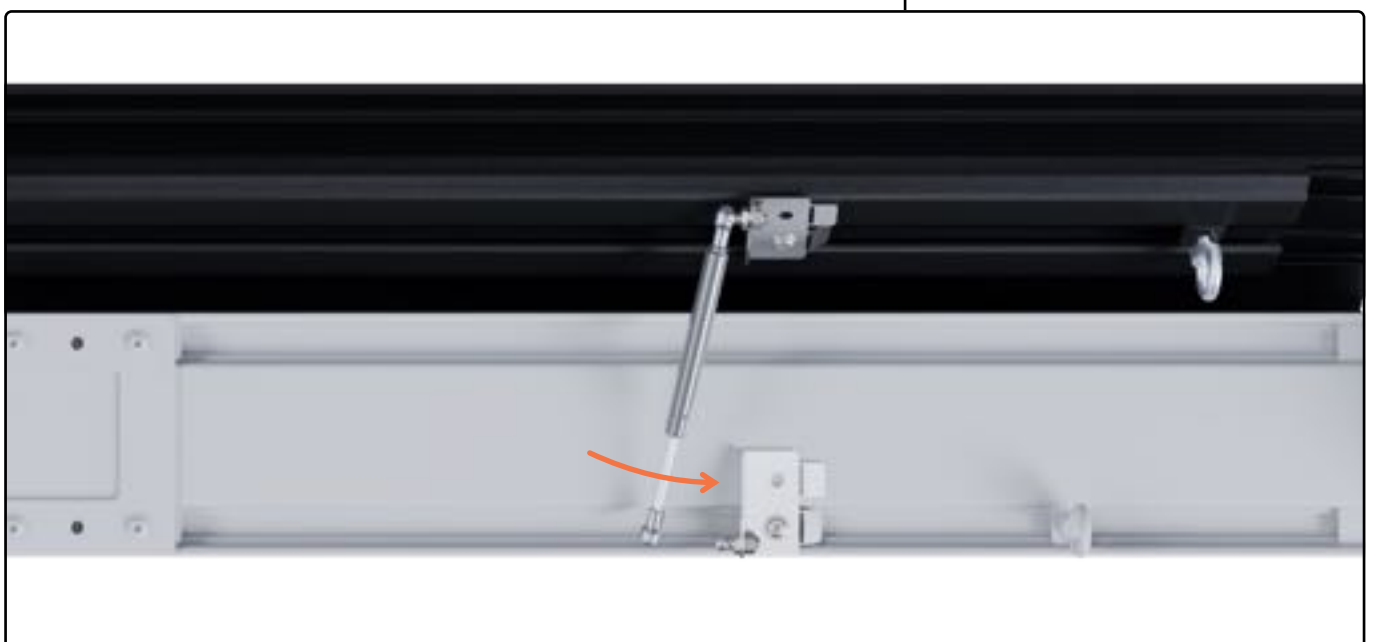
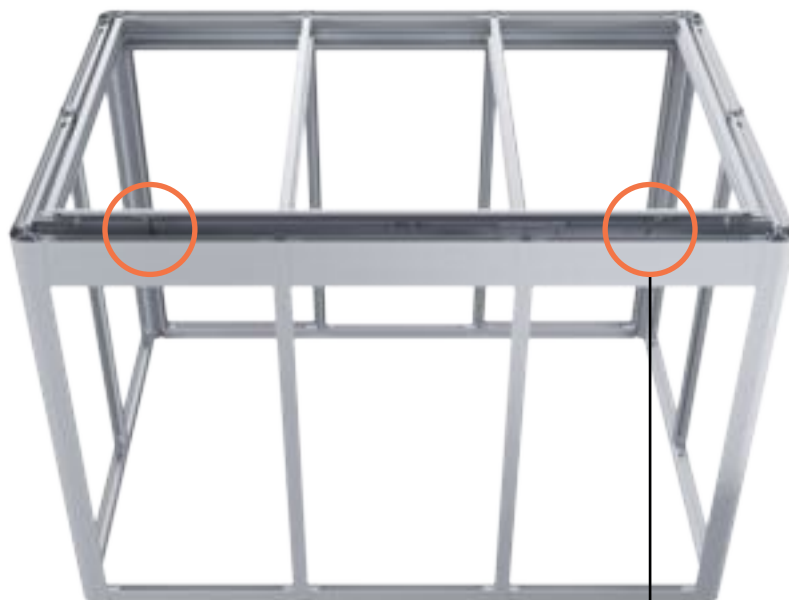
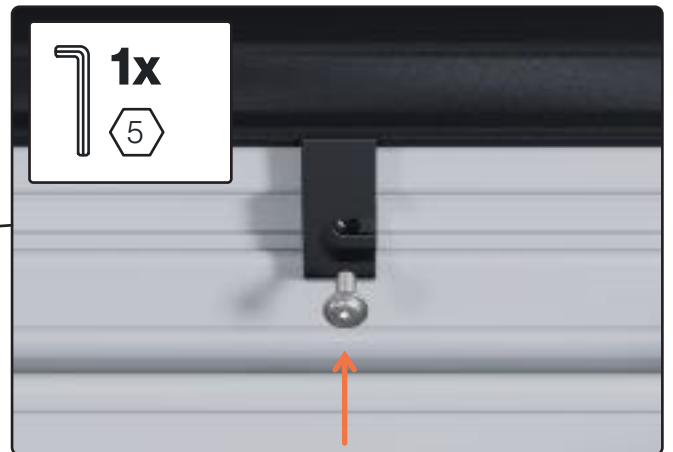
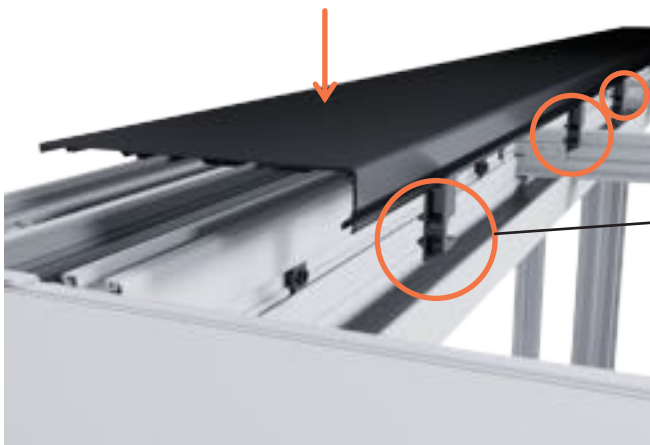
|                                                                                                         |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                           |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|---------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
|  <b>K4</b><br>Nutstein | <br>2.1 | <br>2.2 | <br>3.2 | <br>4.1 | <br>4.2 | <br>4.3 | <br>4.4 | <br>5.2 | <br>5.4 |
|                                                                                                         | 2x                                                                                       | 4x                                                                                       | 6x                                                                                       | 2x                                                                                       | 8x                                                                                        | 6x                                                                                         | 8x                                                                                         | 10x                                                                                        | 10x                                                                                        |

**BFS M8x20**  
Breitflansch  
Schraube

|    |    |    |    |    |    |    |     |     |
|----|----|----|----|----|----|----|-----|-----|
| 2x | 4x | 6x | 2x | 8x | 6x | 8x | 10x | 10x |
|----|----|----|----|----|----|----|-----|-----|

**Lüftungsdach**  
**(VD17 - S70)**  
1x

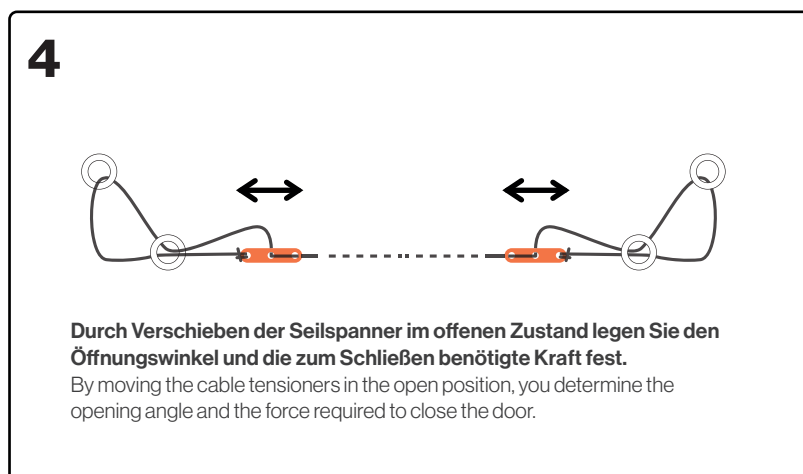
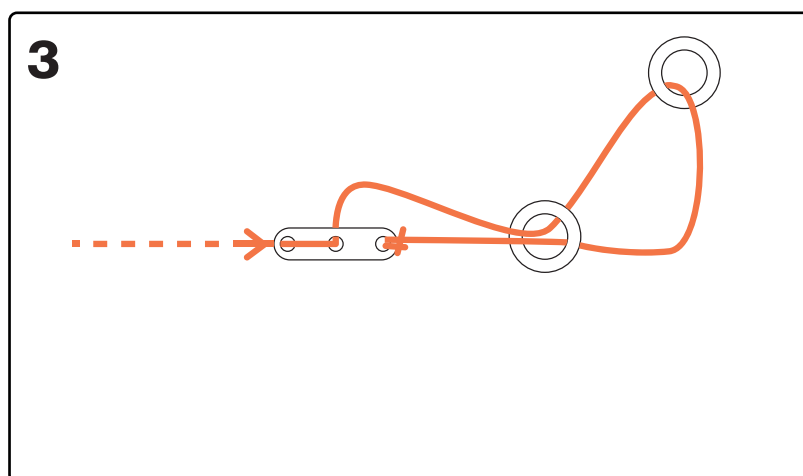
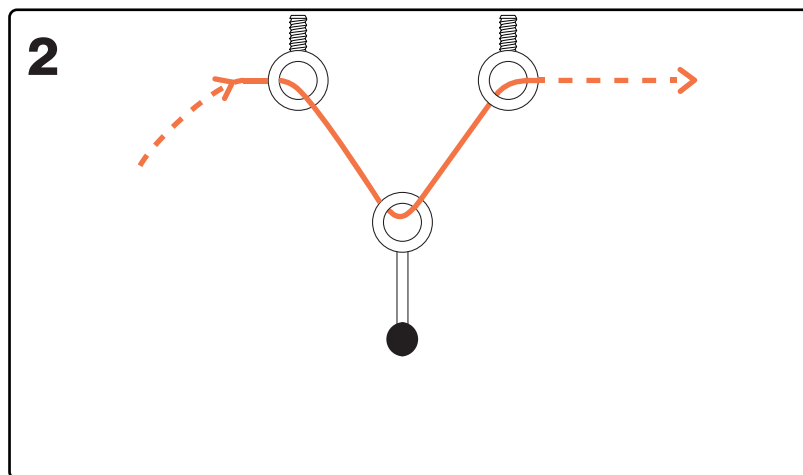
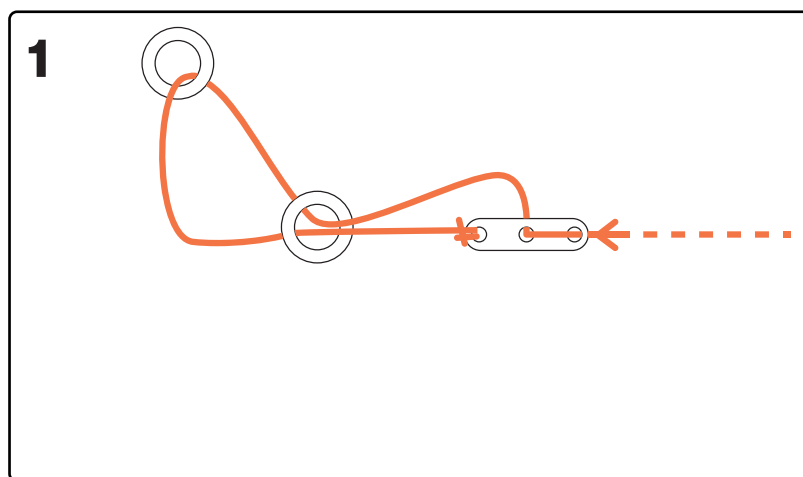
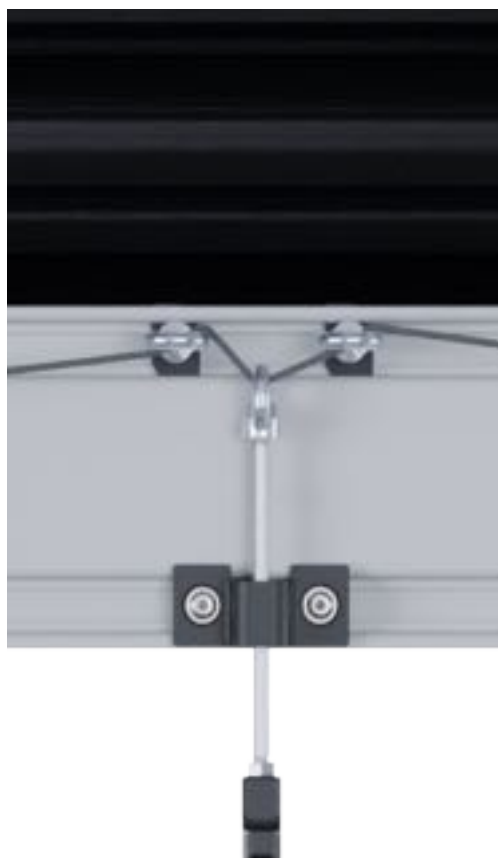




## D13 - Seilzug Lüftungsdach

|                                                                                                    |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>S</b><br>Seil |  |  |  |  |  |  |  |  |  |
|                                                                                                    | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                    | 3,5m                                                                              | 3,5m                                                                              | 3,5m                                                                              | 3,5m                                                                              | 6m                                                                                 | 3,5m                                                                                | 6m                                                                                  | 6m                                                                                  | 6m                                                                                  |



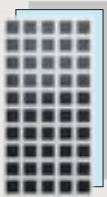


# Füllungen

Fillings

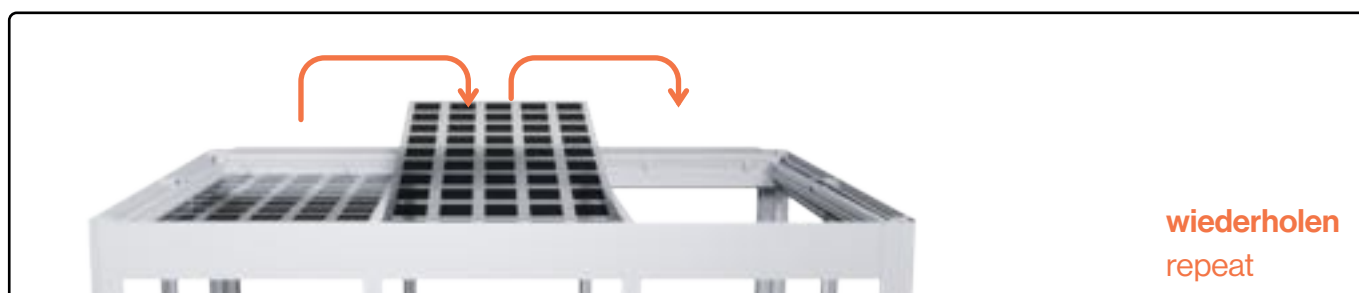
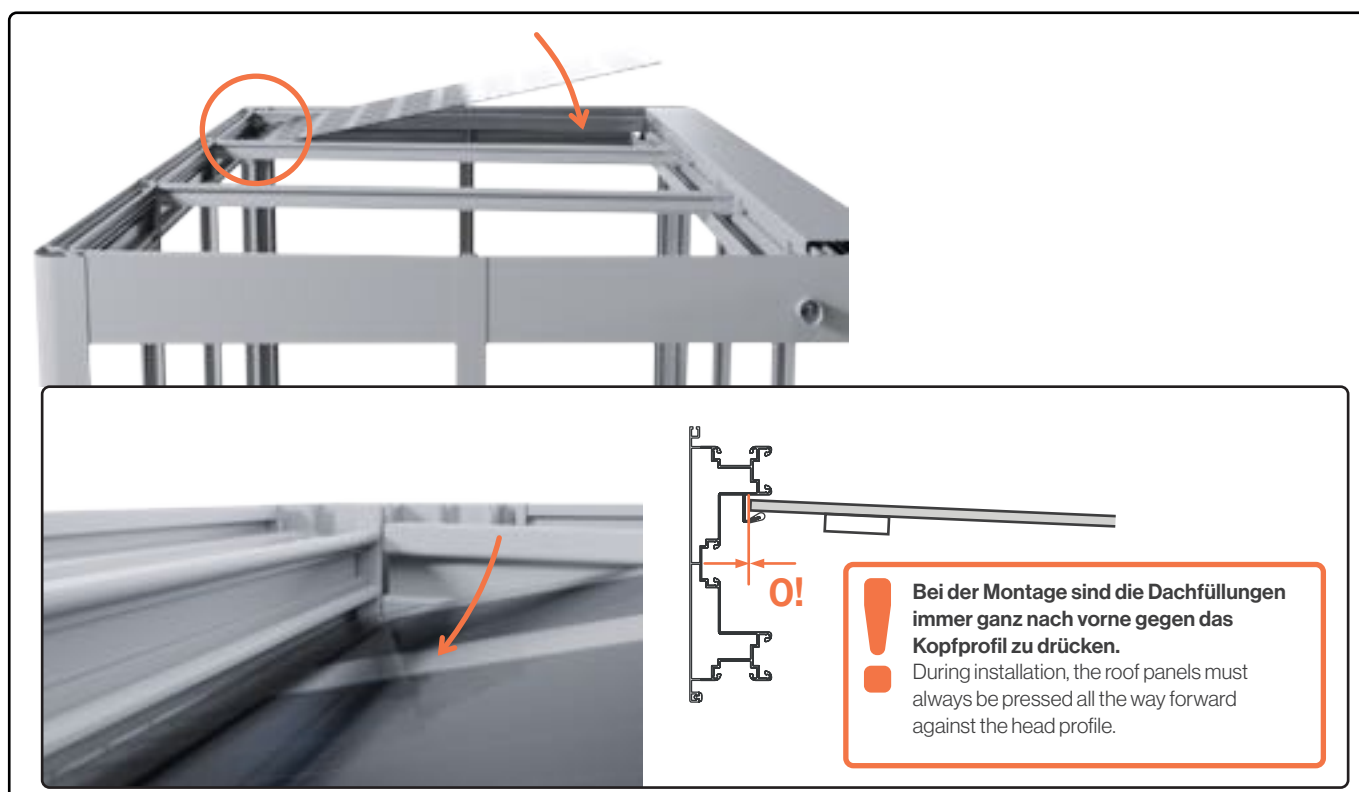


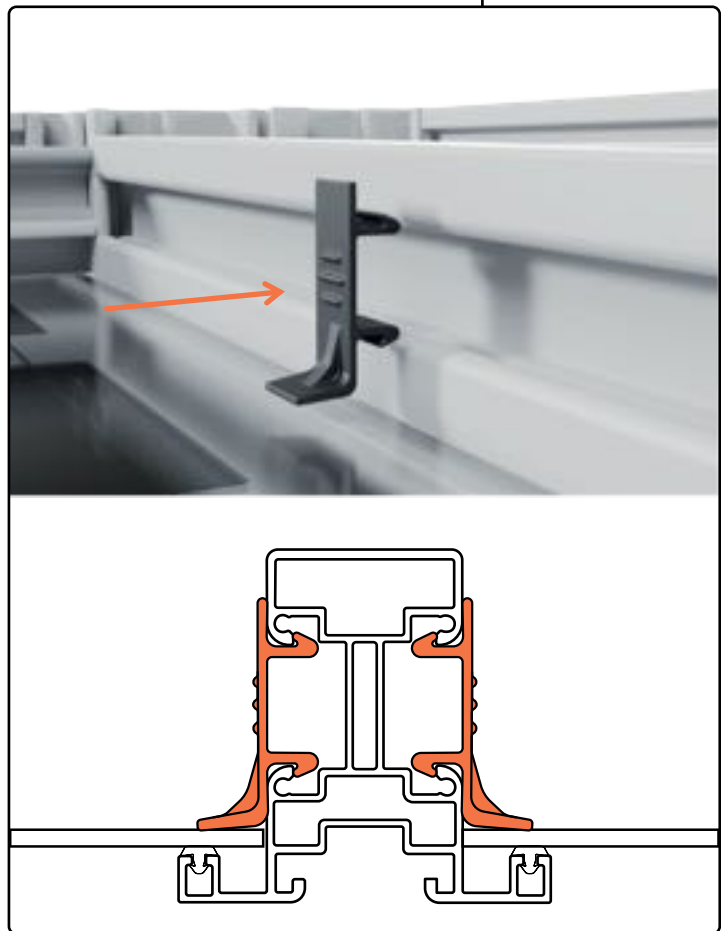
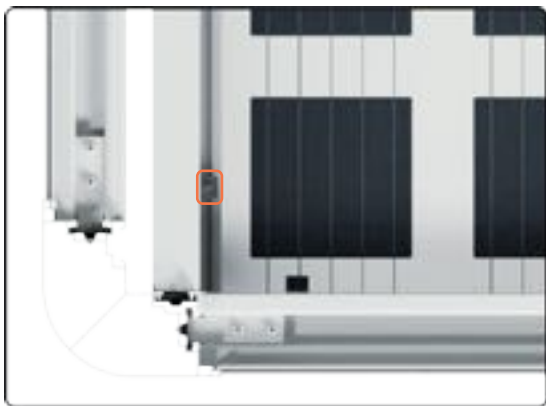
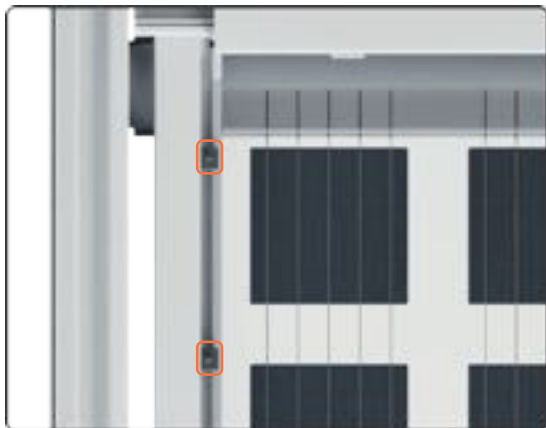
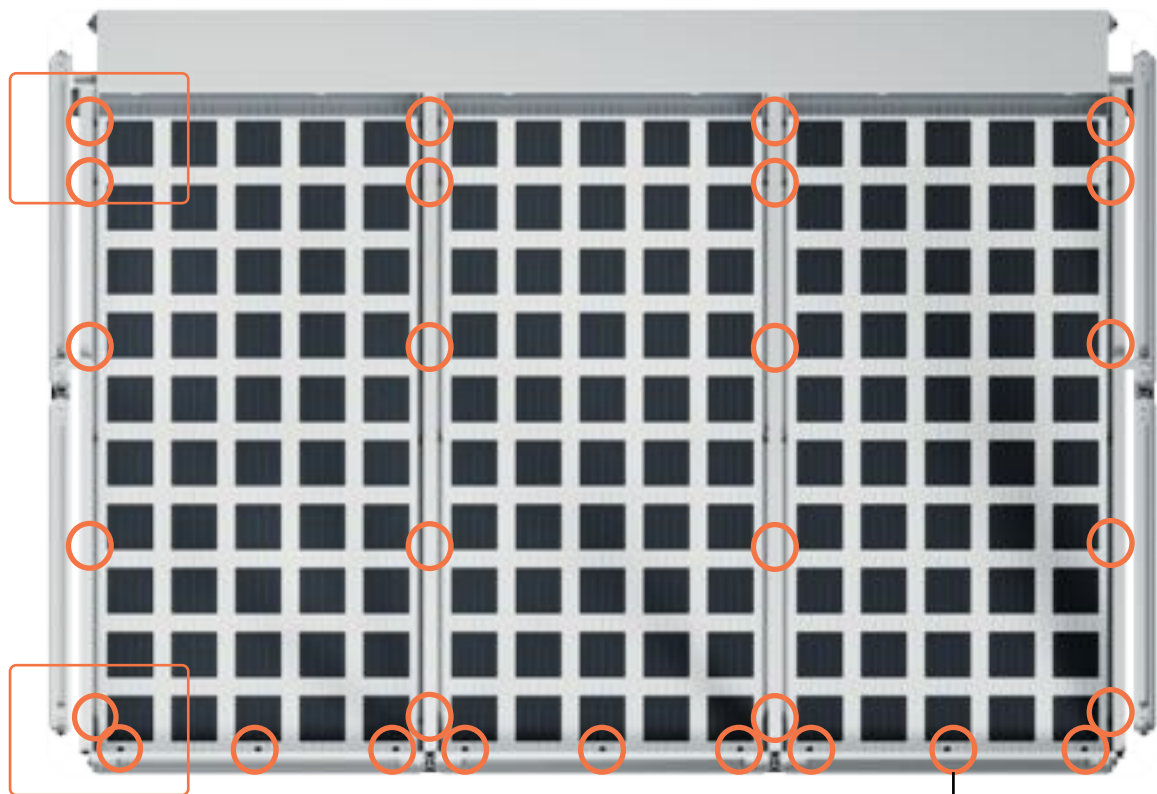
## F01 - Dachfüllung

|                                                                                   |                                                                                                |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                            |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
|  | <b>F</b><br>Je nach Konfiguration:<br>PV-Module, Acryl,<br>Hohlkammer, ESG<br><b>Füllungen</b> | <br>2.1 | <br>2.2 | <br>3.2 | <br>4.1 | <br>4.2 | <br>4.3 | <br>4.4 | <br>5.2 | <br>5.4 |
|                                                                                   |                                                                                                | 1x                                                                                       | 2x                                                                                       | 3x                                                                                       | 2x                                                                                       | 4x                                                                                         | 6x                                                                                         | 8x                                                                                         | 5x                                                                                         | 10x                                                                                        |

|                                                                                   |                               |     |     |     |     |     |     |      |     |      |
|-----------------------------------------------------------------------------------|-------------------------------|-----|-----|-----|-----|-----|-----|------|-----|------|
|  | <b>K5</b><br><b>Glasklipp</b> | 13x | 26x | 39x | 26x | 52x | 78x | 104x | 65x | 130x |
|-----------------------------------------------------------------------------------|-------------------------------|-----|-----|-----|-----|-----|-----|------|-----|------|





**Die Klipps sollten am äußeren Rand der jeweiligen Kante montiert werden.**  
 The clips should be mounted on the outer edge of the respective edge.

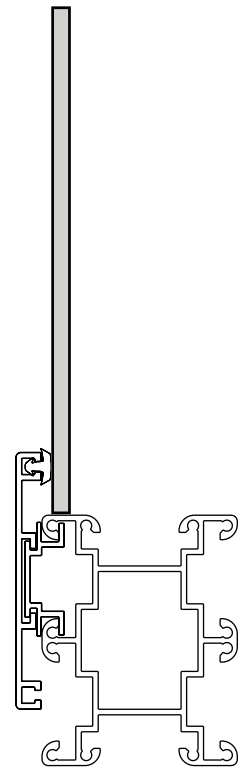
## F02 - Wandfüllungen

|                                                                                   |                                                                                                |                                                                                          |                                                                                          |                                                                                          |                                                                                          |                                                                                            |                                                                                            |                                                                                            |                                                                                            |                                                                                            |
|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|
|  | <b>F</b><br>Je nach Konfiguration:<br>PV-Module, Acryl,<br>Hohlkammer, ESG<br><b>Füllungen</b> | <br>2.1 | <br>2.2 | <br>3.2 | <br>4.1 | <br>4.2 | <br>4.3 | <br>4.4 | <br>5.2 | <br>5.4 |
|                                                                                   |                                                                                                | 5x                                                                                       | 7x                                                                                       | 9x                                                                                       | 9x                                                                                       | 11x                                                                                        | 13x                                                                                        | 15x                                                                                        | 13x                                                                                        | 17x                                                                                        |

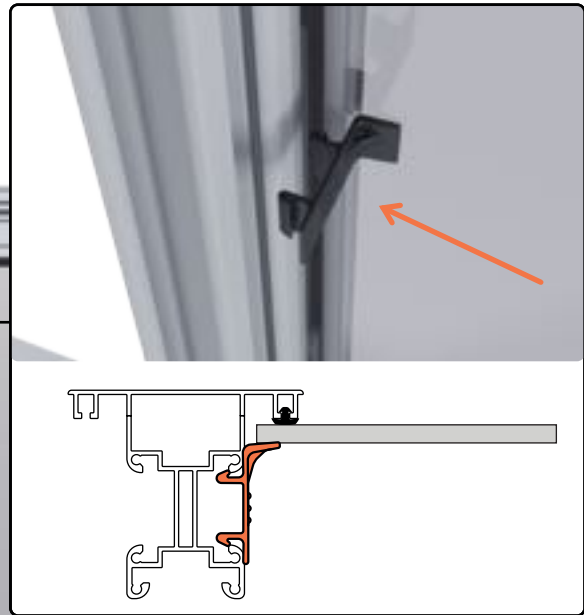
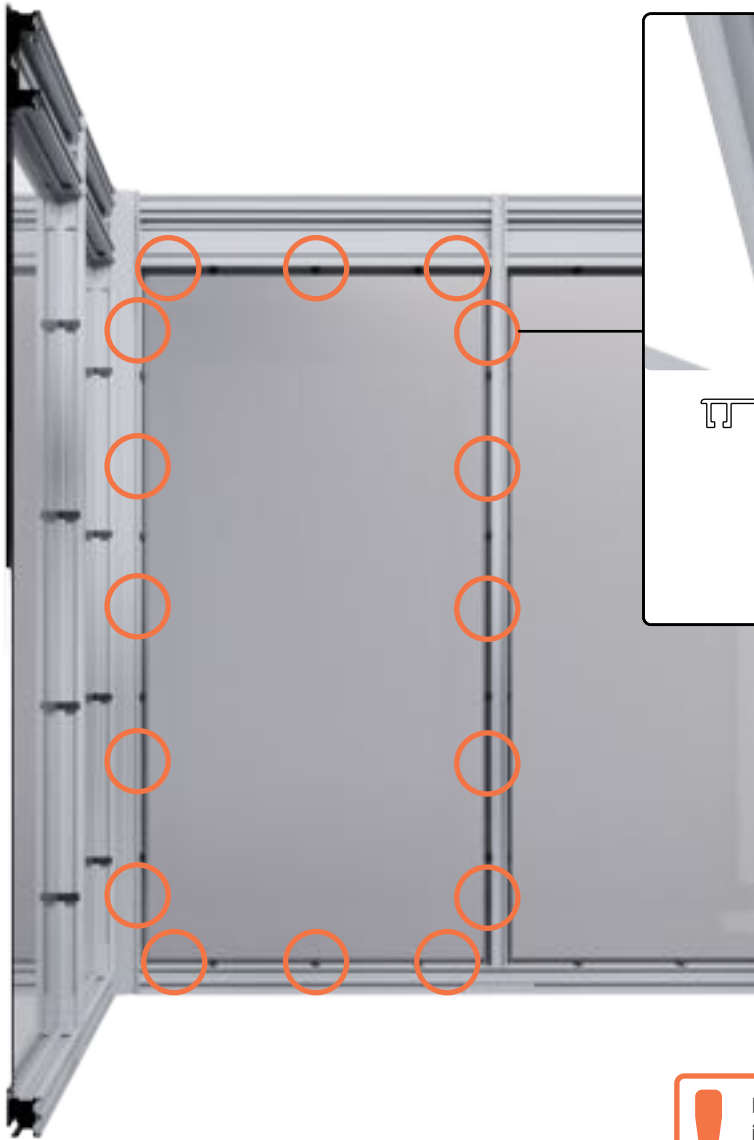
  

|                                                                                   |                               |     |      |      |      |      |      |      |      |      |
|-----------------------------------------------------------------------------------|-------------------------------|-----|------|------|------|------|------|------|------|------|
|  | <b>K5</b><br><b>Glasklipp</b> | 80x | 112x | 144x | 144x | 176x | 208x | 240x | 208x | 272x |
|-----------------------------------------------------------------------------------|-------------------------------|-----|------|------|------|------|------|------|------|------|

1



2



**Die Klipps sollten am äußeren Rand der jeweiligen Kante montiert werden.**

The clips should be mounted on the outer edge of the respective edge.



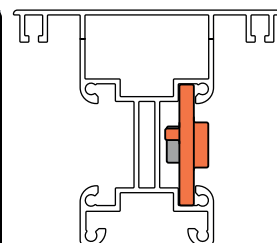
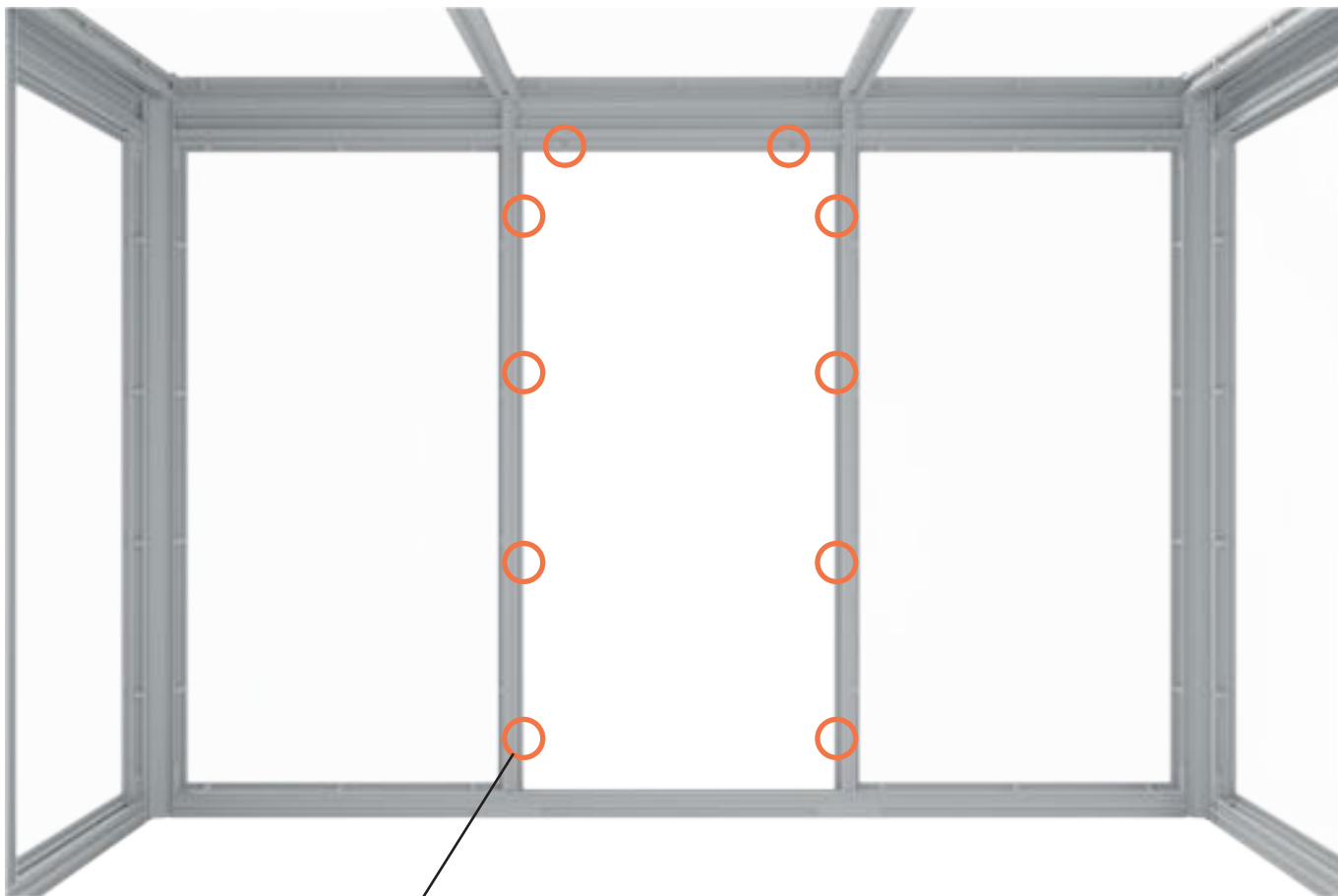
# Türe

Door

## T01 - Nutsteine Türe



**K4**  
Nutstein  
10x



**10x**

## T02 - Türstockprofile Seite anschrauben



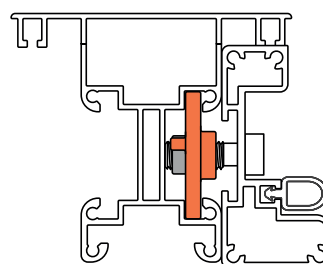
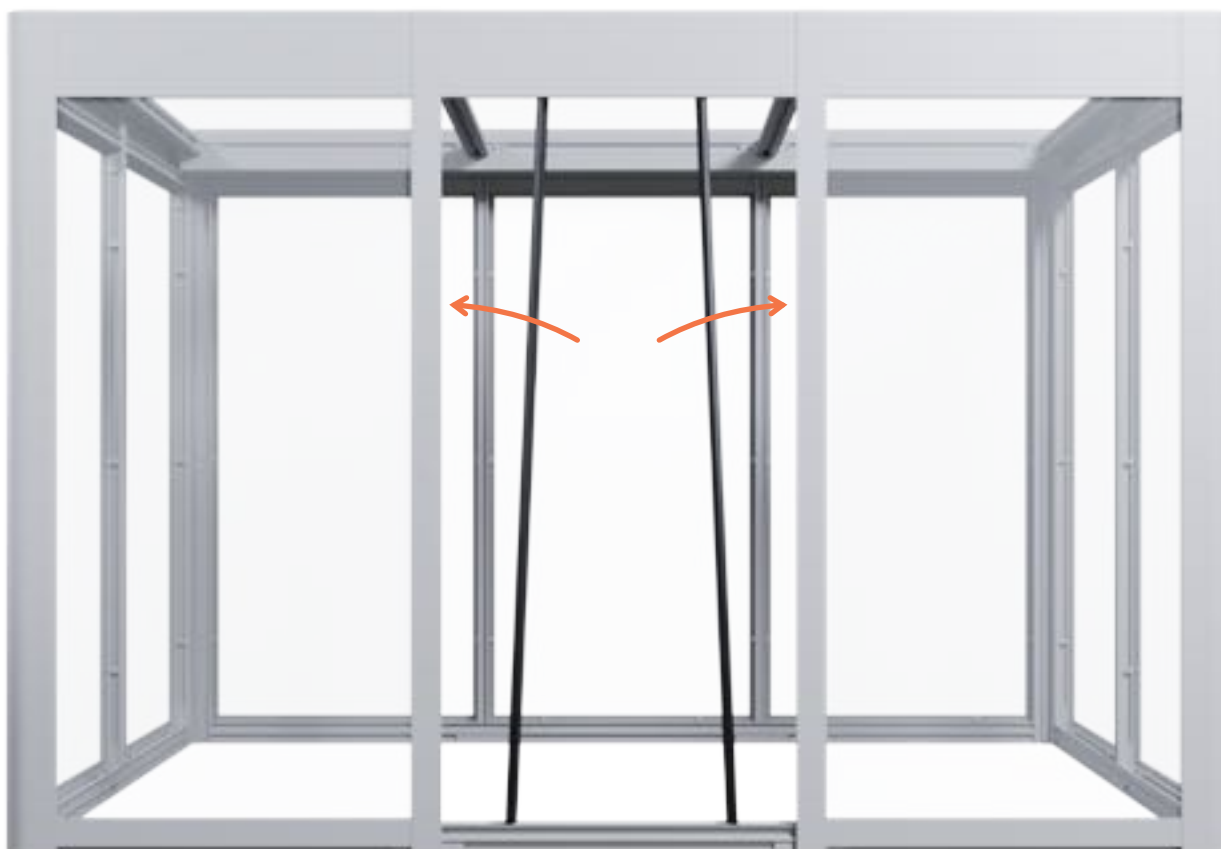
**A12**

Türstockprofil Seite  
L 2005 mm  
2x



**ISK M8x22**

Innensechskant-  
schraube  
6x



### T03 - Türstockprofil oben anschrauben



**A13**

Türstockprofil Oben  
L 946 mm

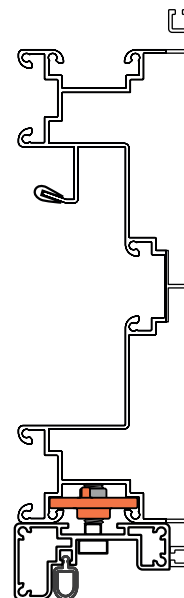
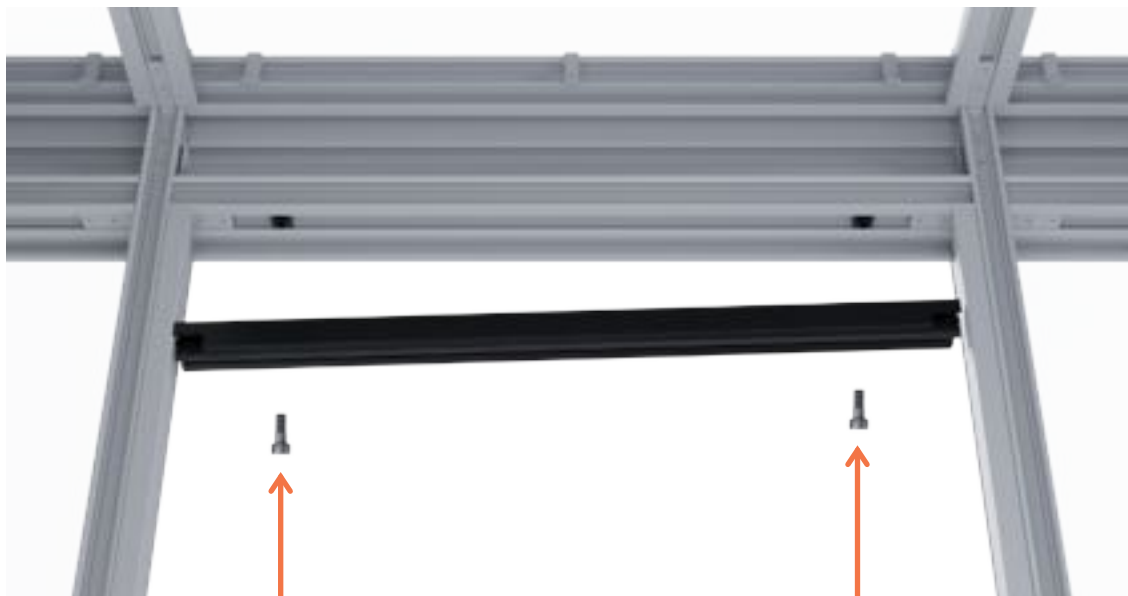
1x



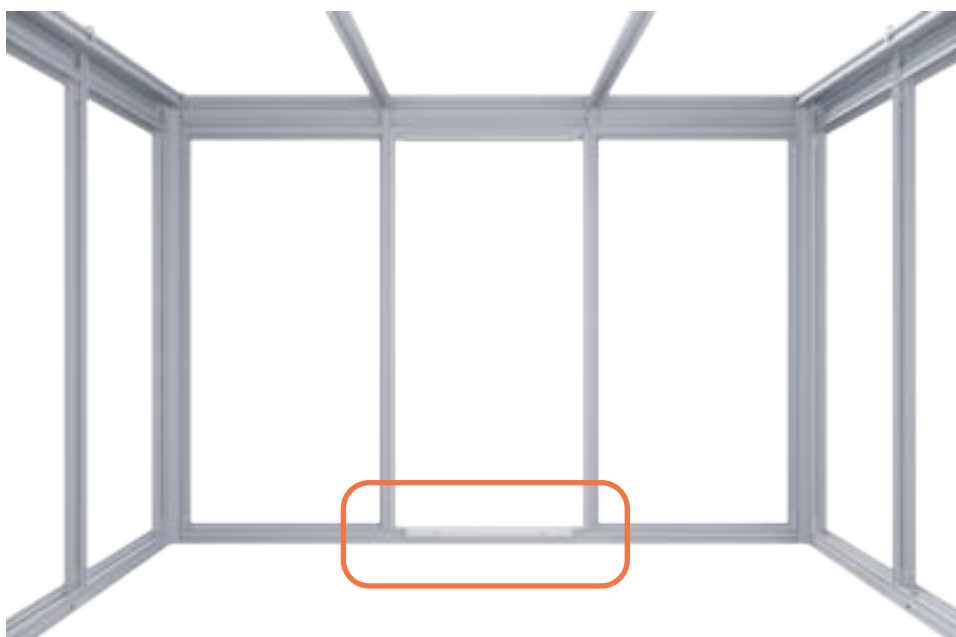
**ISK M8x22**

Innensechskant-  
schraube

2x



### T04 - Montage Türschwelle





**K4**  
Nutstein  
2x

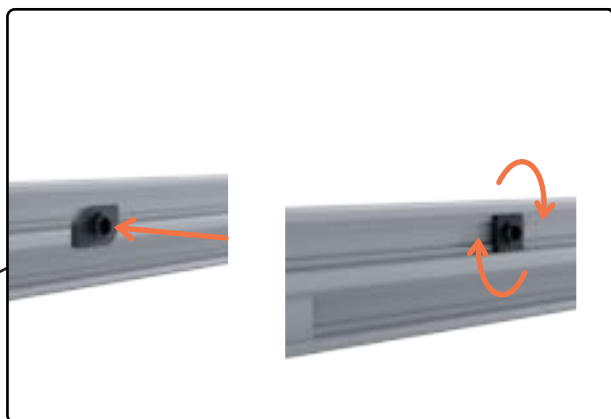


**T2**  
Türschwelle  
1x



**BFS M8x16**  
Breitflanschschraube  
2x

**1**



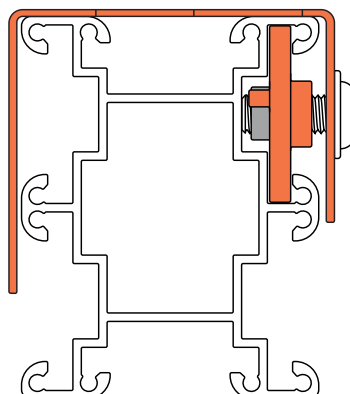
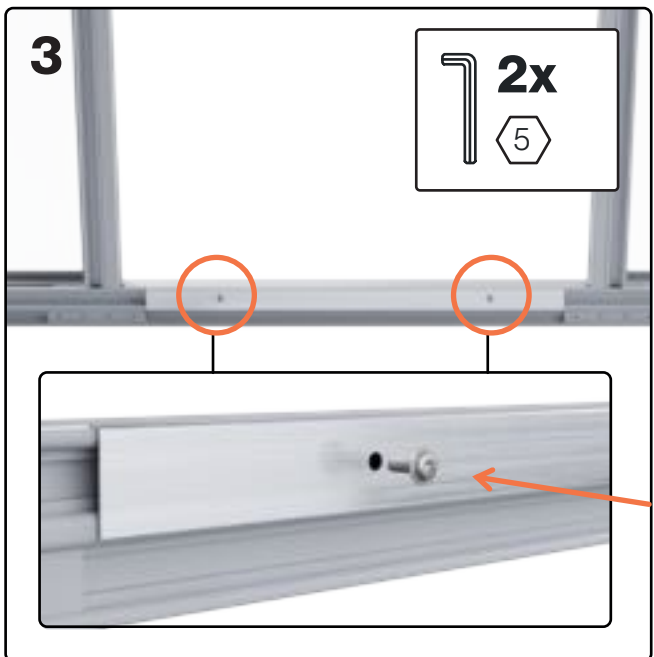
**2**



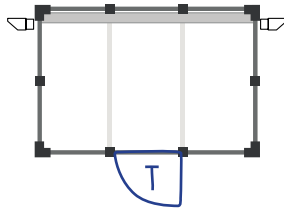
**3**



**2x**



## T05 - Öffnungsrichtung festlegen

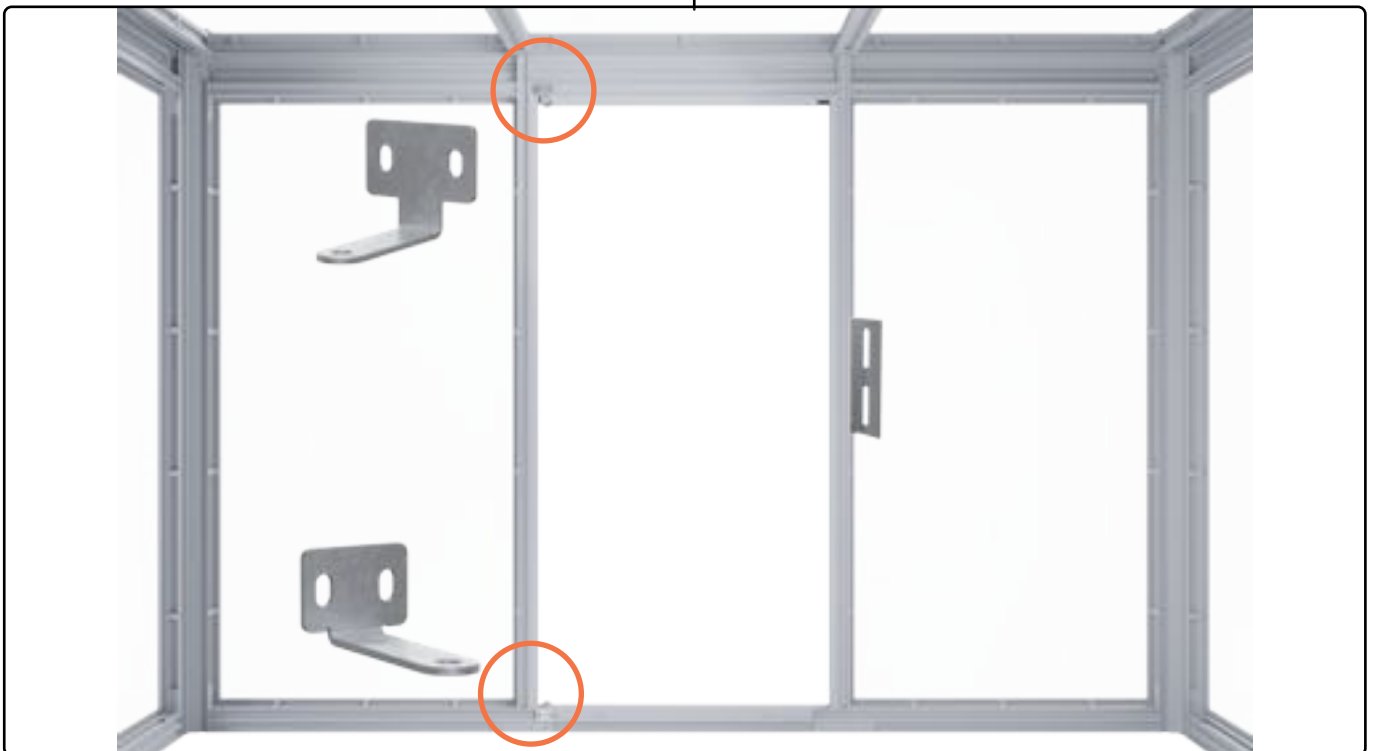


**Die Öffnungsrichtung der Tür festlegen.**  
Set the opening direction of the door.

**CHECKLISTE**



**ODER**  
**OR**



**Je nach gewünschter Öffnungsrichtung werden die Türscharniere links oder rechts montiert.**

Depending on the desired opening direction, the door hinges are fitted on the left or right.

## T06 - Scharniere montieren



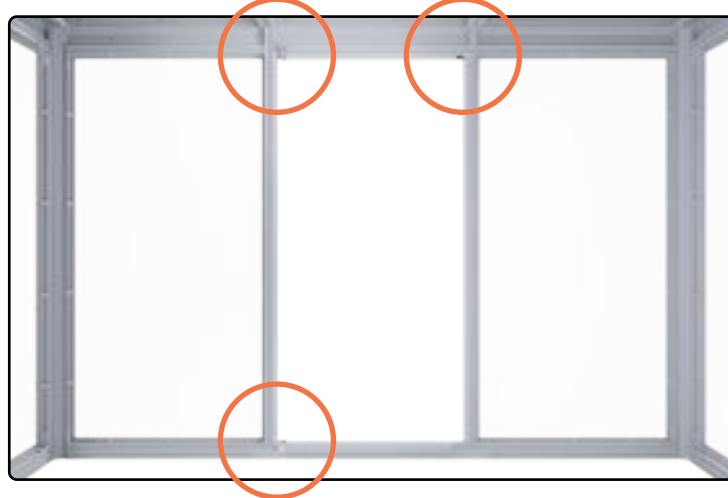
**K4**  
Nutstein  
4x

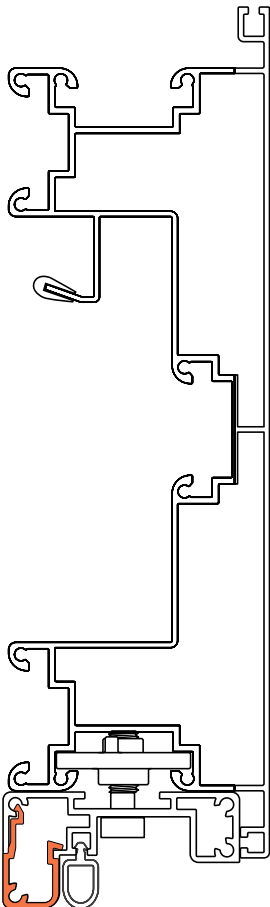
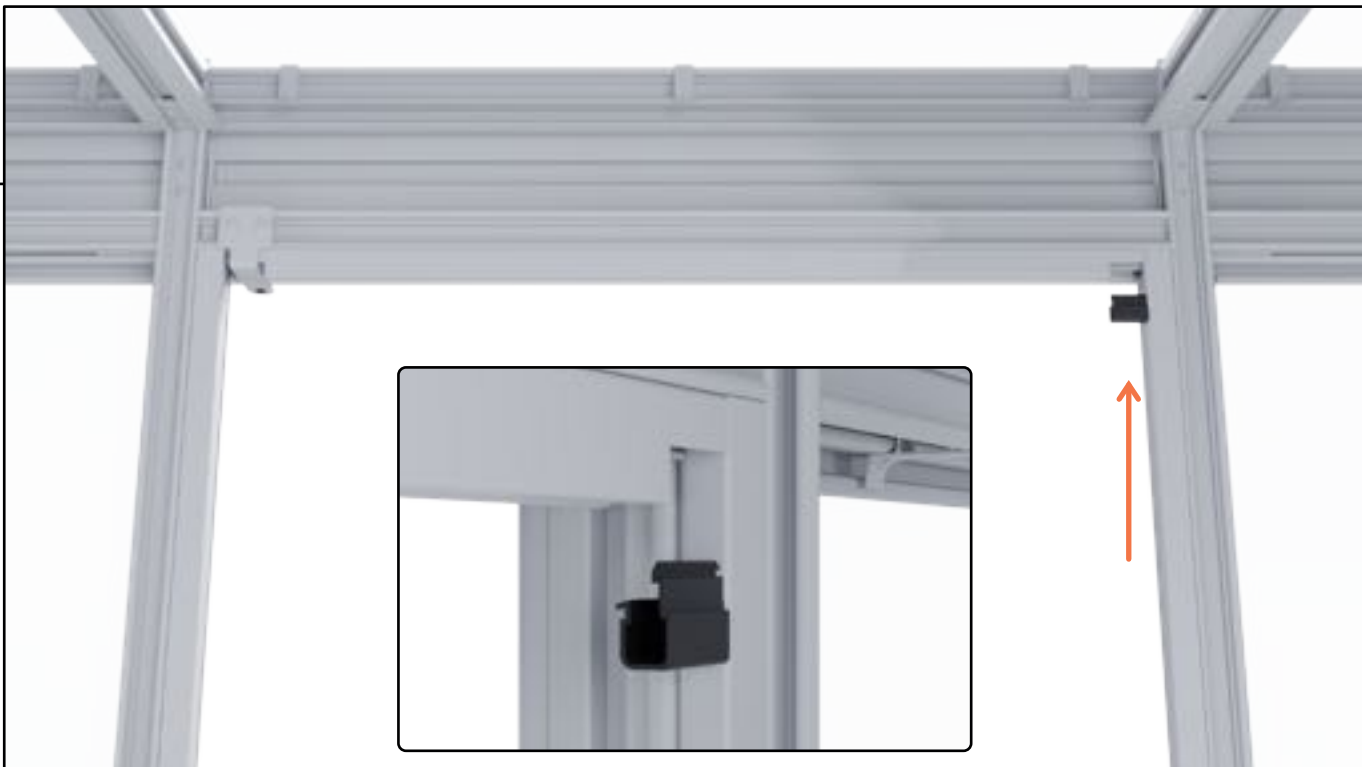
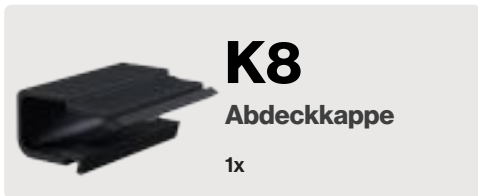


**BFS M8x20**  
Breitflansch-  
schraube  
2x



**S16**  
Scharnier kurz  
1x





## T07 - Türblatt



**T1**  
Türblatt  
vormontiert  
1x



**S15**  
Scharnier lang  
1x



**BFS** M8x20  
Breitflansch-  
schrauben  
2x

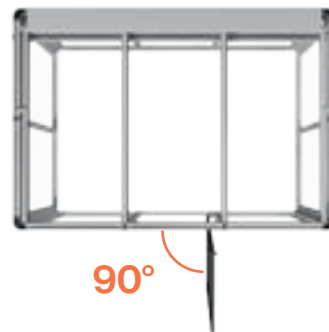


**LSM** 8x30  
Scharnier lang  
2x

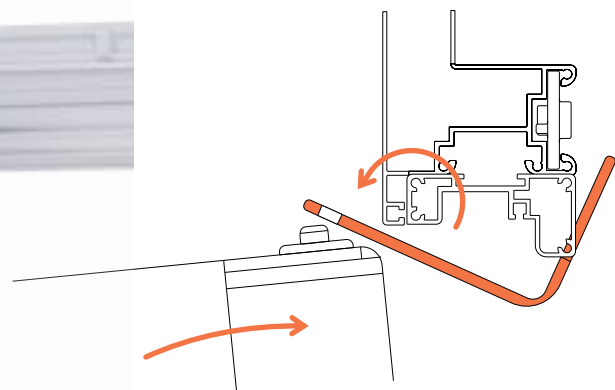


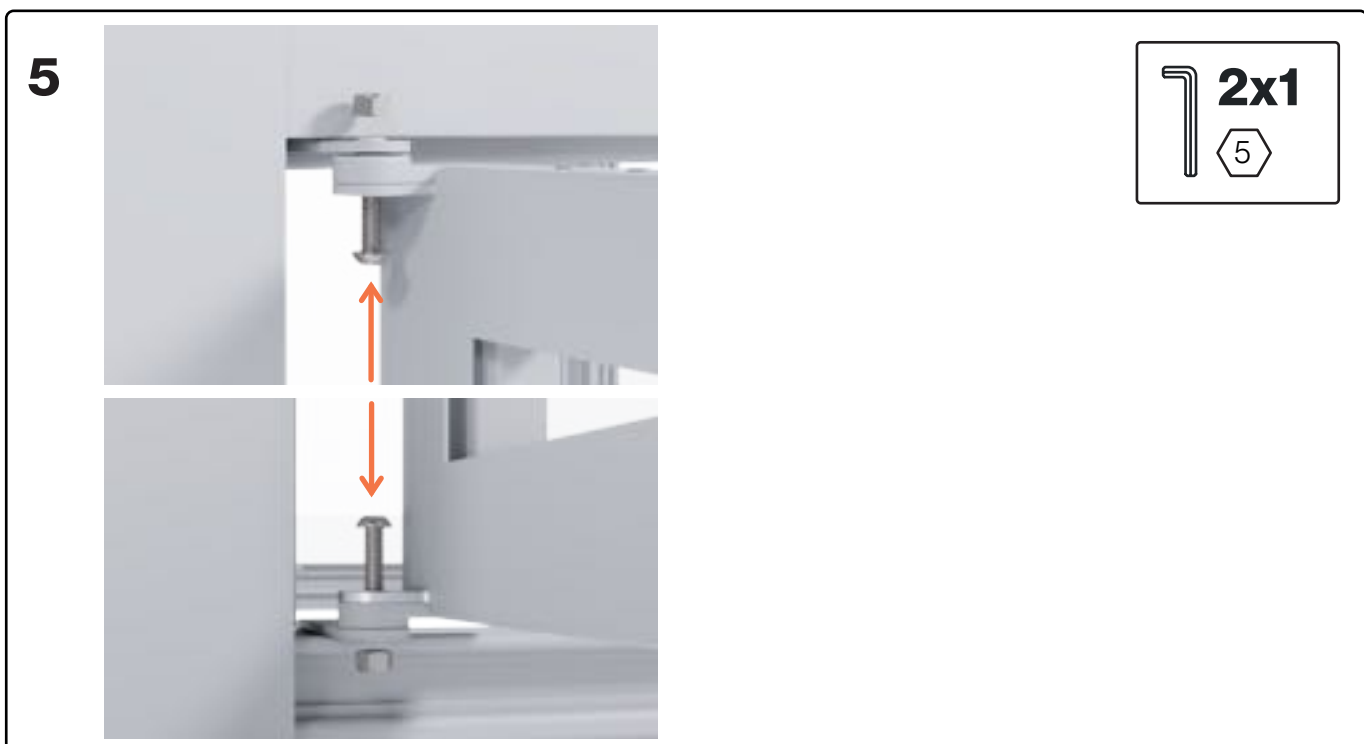
**M8 - S**  
M8 Mutter  
selbstsichernd  
2x

1



2





## T08 - Schließblech montieren



**T11**

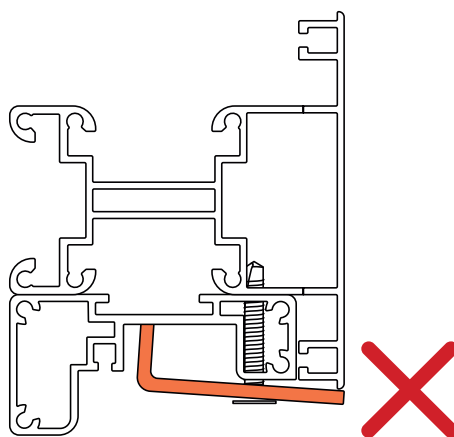
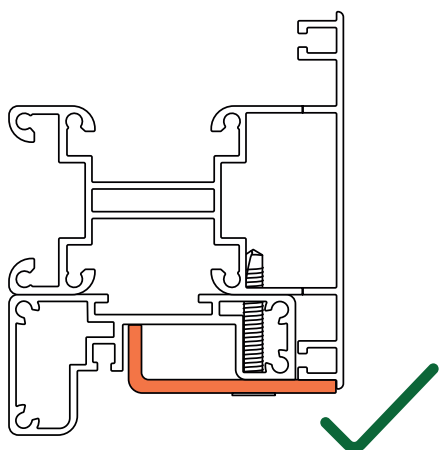
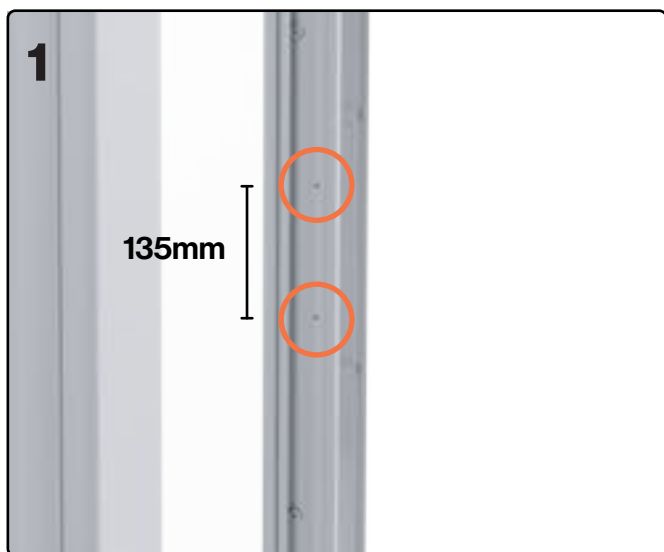
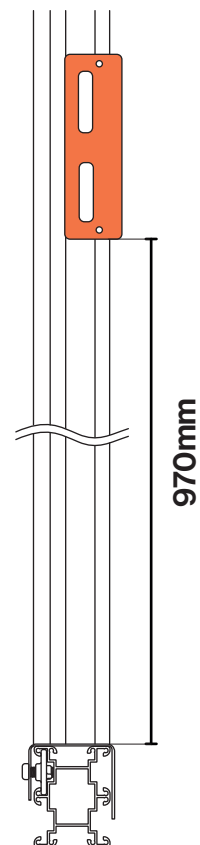
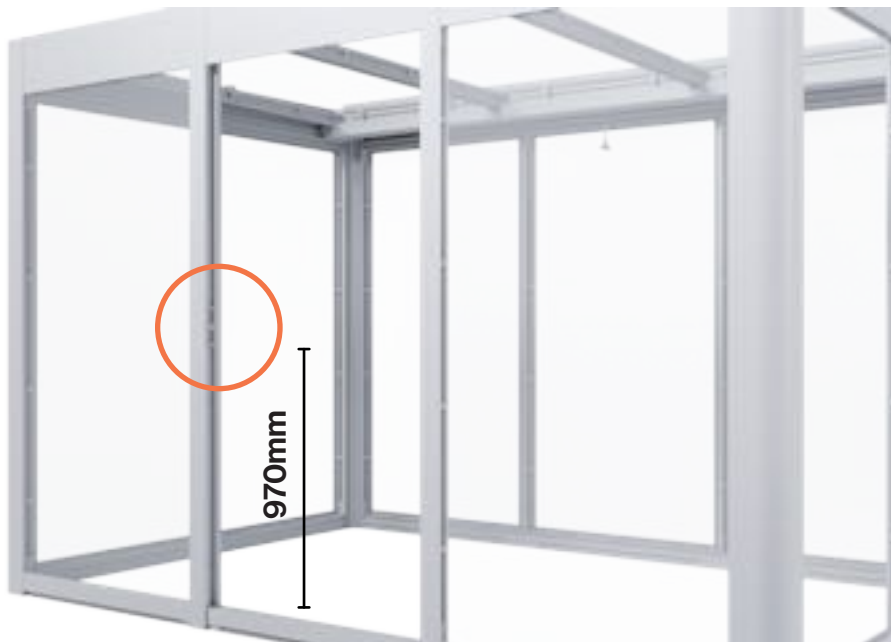
Schließblech

1x

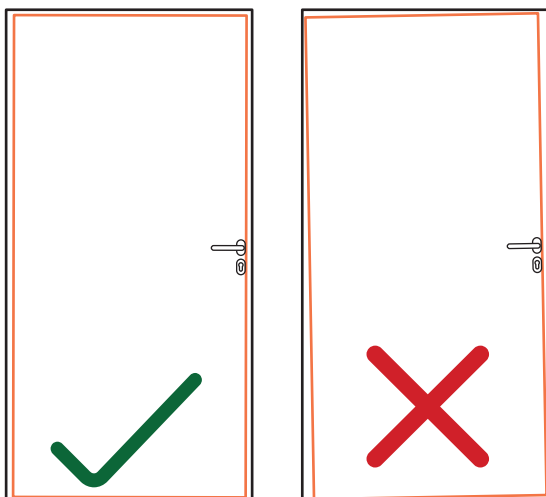
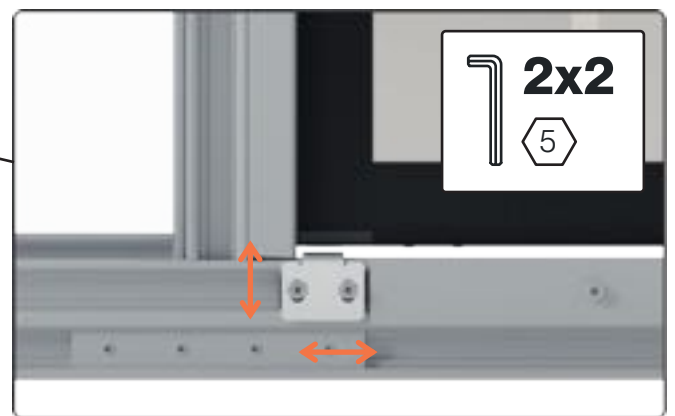
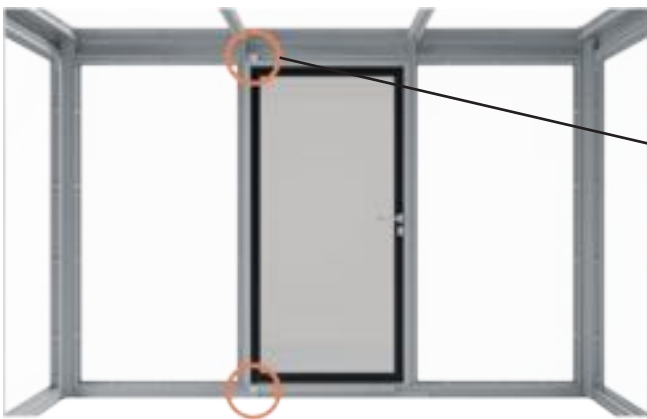


**SB 3.9x25**

2x



## T09 - Türe einrichten



**Der Türspalt oben und unten sollte gleich sein, sowie links und rechts. Die Tür kann durch Verstellen der Scharniere eingestellt werden.**

The door gap at the top and bottom should be the same, as well as on the left and right. The door can be adjusted by adjusting the hinges.

## T10 - Schloss einbauen



**SC M4x100**  
Stulpschraube

2x



**HM**  
Hülsenmutter

2x



**T8**  
Kappenset  
Schnalle

2x



**T6**  
Türschnalle

2x



**SB 3,9x20**  
Senkkopfschraube

4x



**T9**  
Kappenset  
Schloss

2x



**T7**  
Profilzylinder

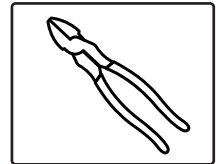
1x



**STS M5x45**  
Stulpschraube

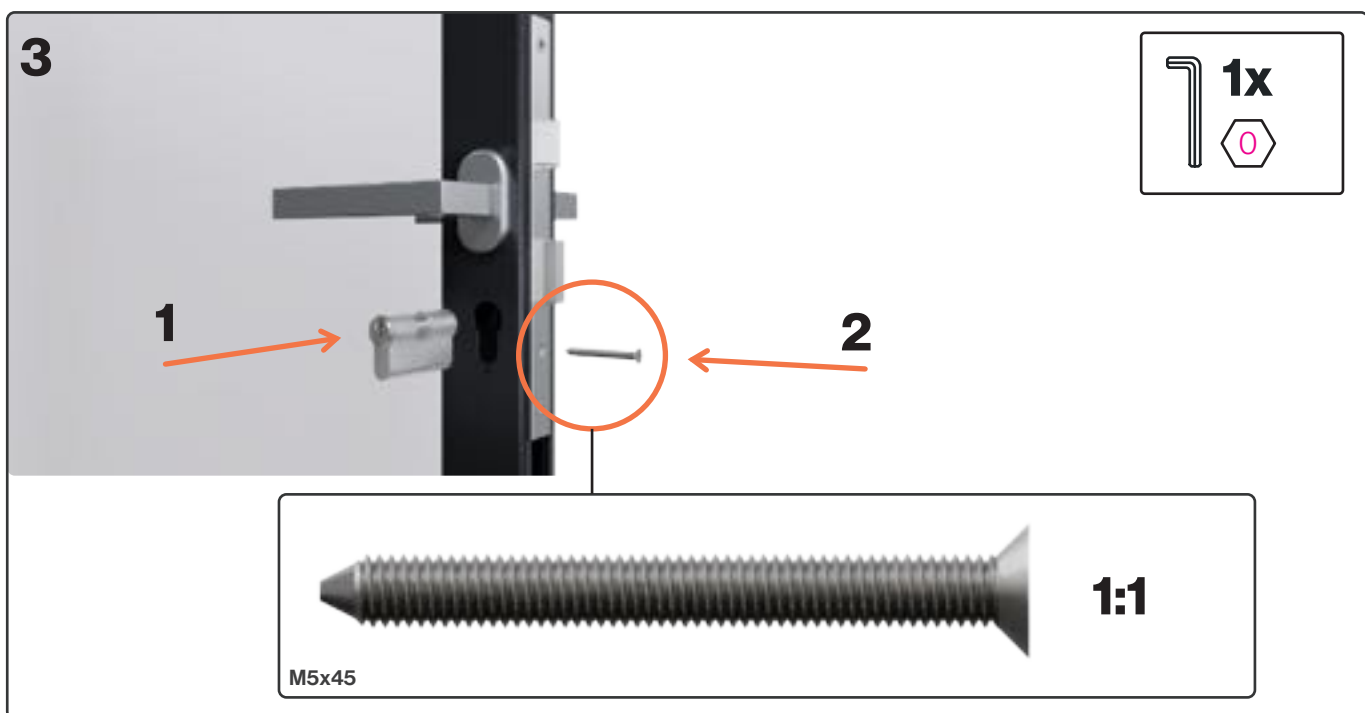
1x

**1**



**2**





**1:1**

## T11 - Türfeststeller einbauen



**T12**

Türstopper

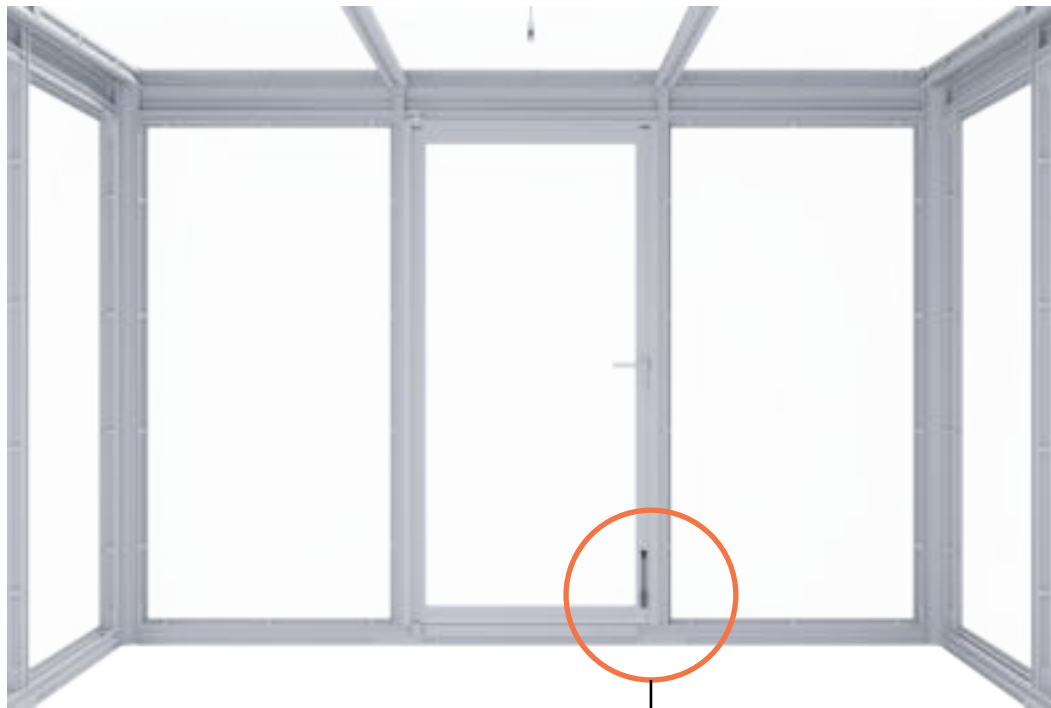
1x



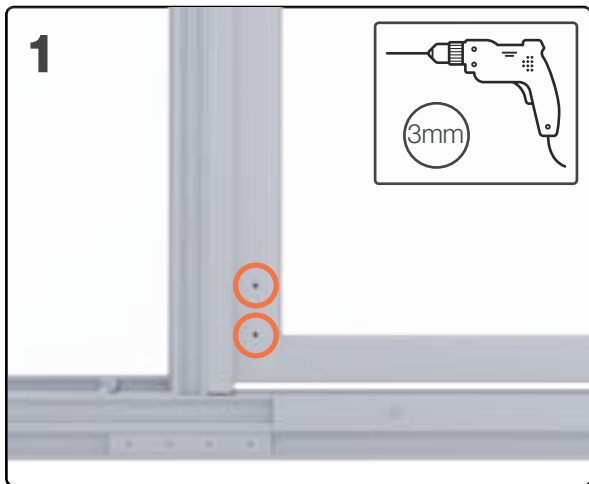
**LSB 3,9x13**

Linsenkopf Bohrschraube

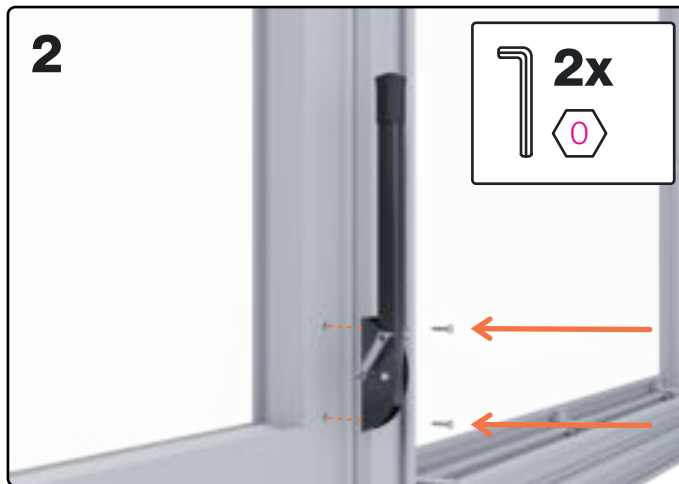
2x



**1**



**2**



# Fenster

## Window

**Dieser Schritt muss nur durchgeführt werden, wenn Ihr Haus über ein Fenster verfügt.**

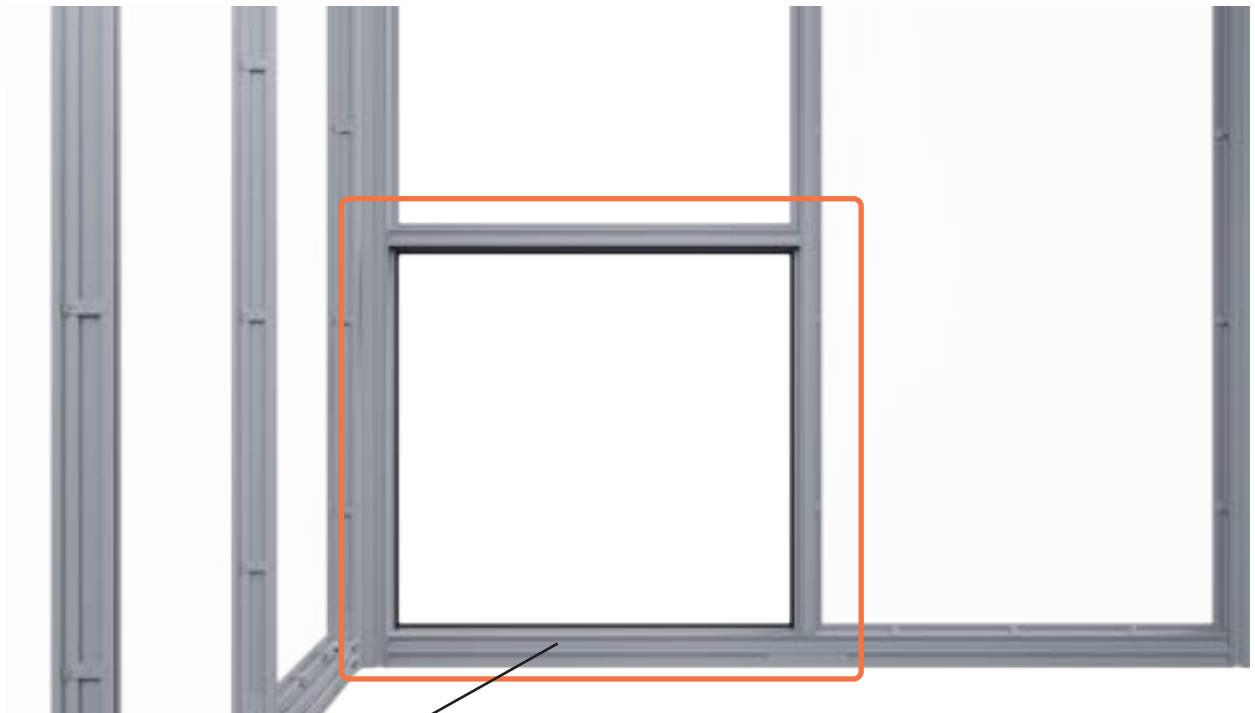
This step only needs to be carried out if your house has a window.

### FE01 - Dichtungen Fenster



**D2**

Anlagedichtung  
12mm



**Anlagedichtung 12 mm im unteren Bereich der Fensteröffnung befestigen.**

Fasten the 12 mm contact seal in the lower area of the window opening.

## FE02 - Füllung Fenster



**K5**

Glasklipp

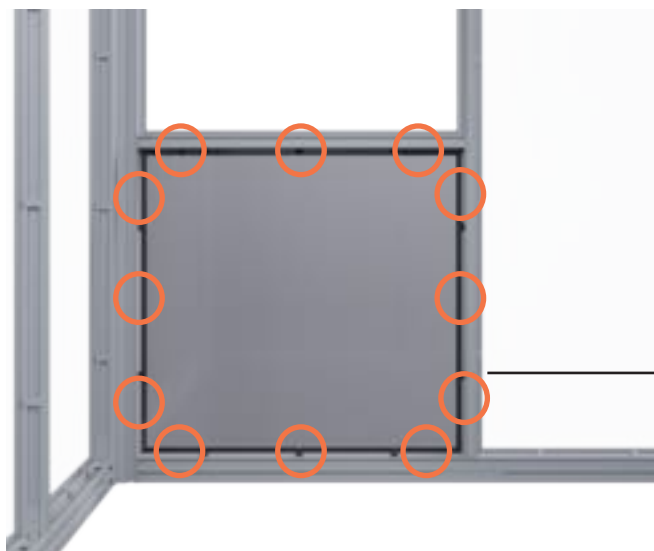
12x



**F**

Fensterfüllung

1x



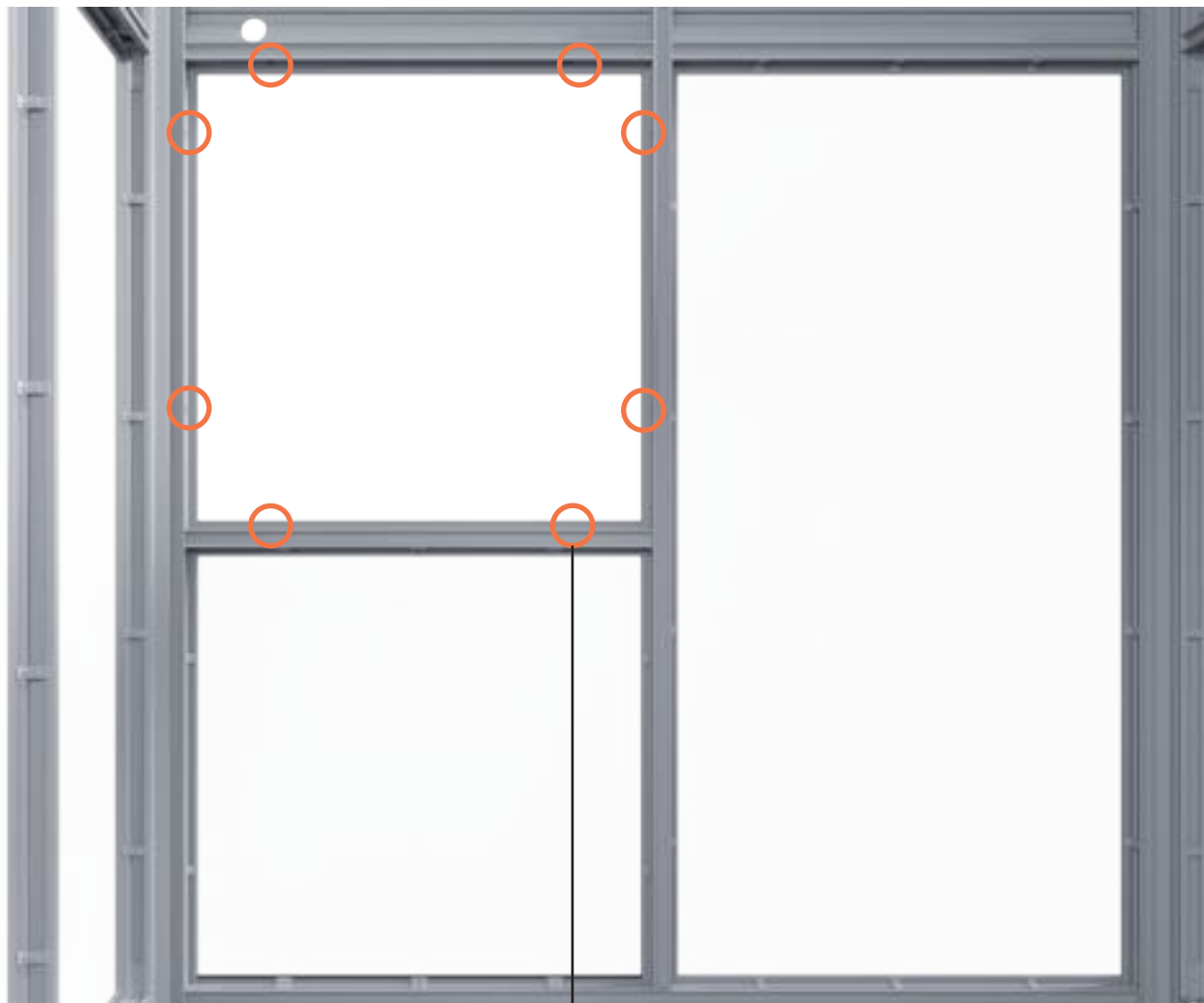
**Die Klipps sollten jeweils ganz außen montiert werden.**

The clips should be mounted on the outer edge.

## FE03 - Nutsteine Fenster



**K4**  
Nutstein  
8x



## FE04 - Fenster Dichtung



**A20**

Fensterprofil L|R  
L 1009mm  
2x



**D1**

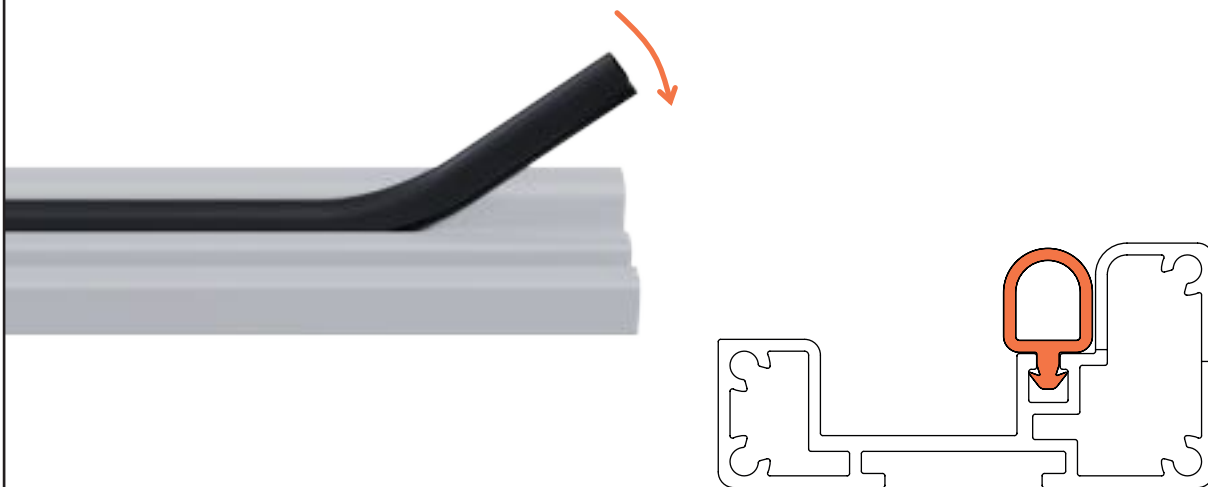
Schlauchdichtung  
1000mm



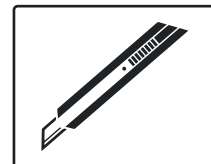
**A13**

Türstockprofil oben  
L 946mm  
1x

**1**



**2**



**Dichtungen bündig abschneiden. Die Fräsungen bleiben frei.**

Cut the seals flush. The milled grooves remain free.



**Warten Sie vor dem Abschneiden bis sich die Dichtung gesetzt hat.**

Wait until the seal has set before finally cutting off the seals.



## FE05 - Fenster Profile



**A20**

Fensterprofil L|R  
L 1009 mm  
2x



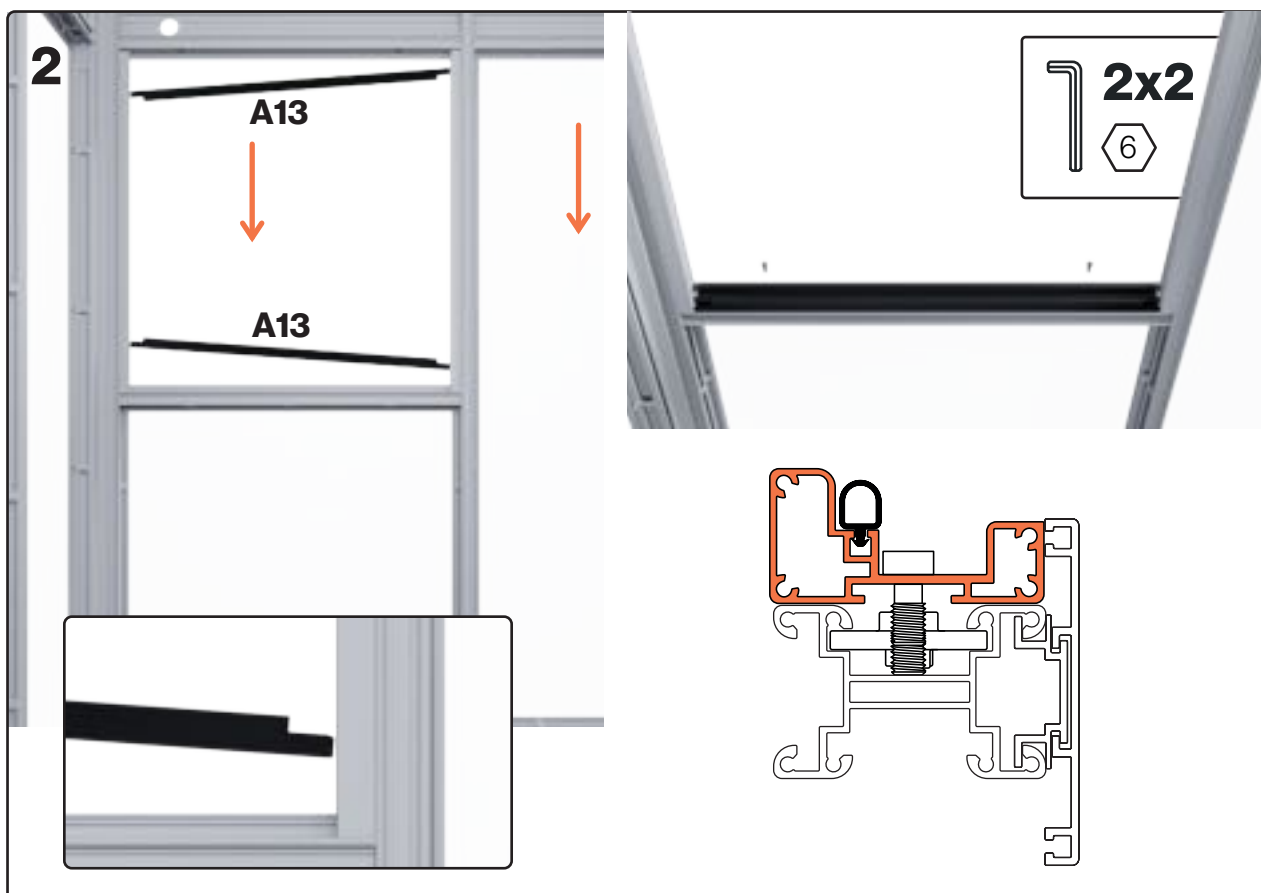
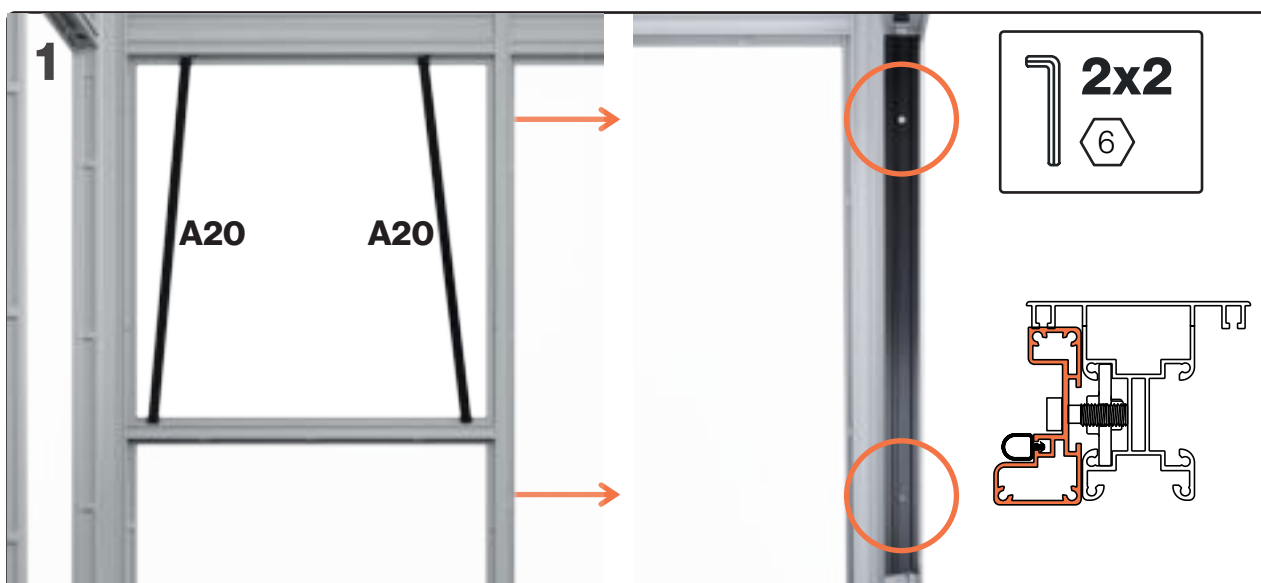
**A13**

Türstockprofil O|U  
L 946 mm  
2x



**ISK M8x22**

8x



## FE06 - Fenster Scharniere



**K4**  
Nutstein  
4x



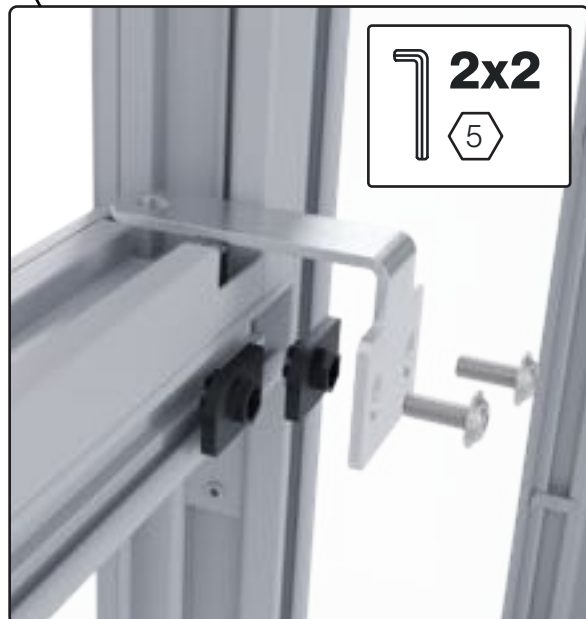
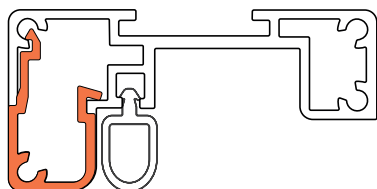
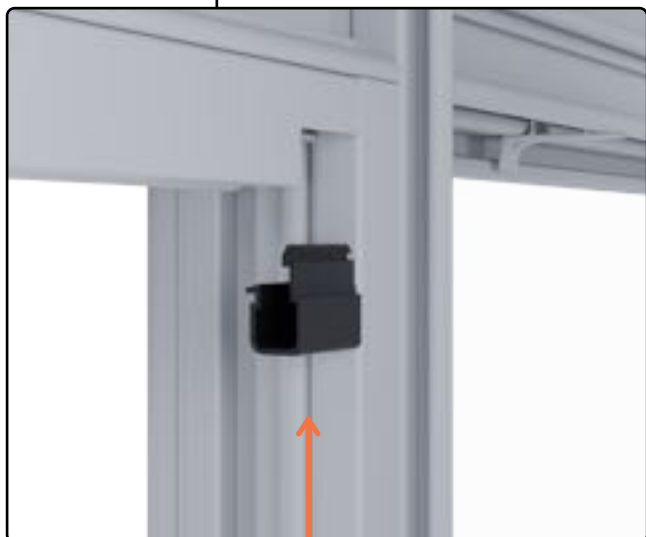
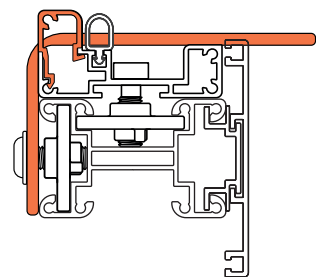
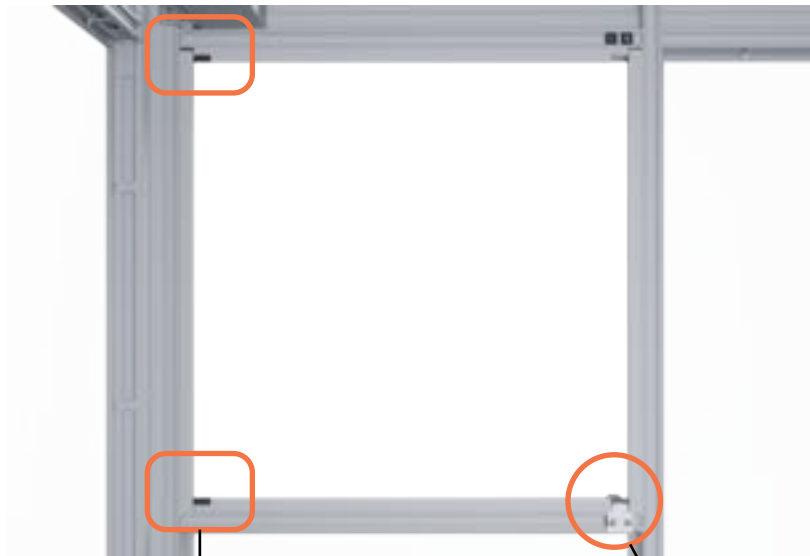
**S15**  
Scharnier lang  
1x



**K8**  
Abdeckkappe  
2x



**BFS M8x20**  
Breitflansch-  
schraube  
1x



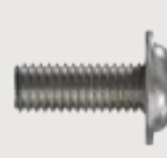
## FE07 - Fensterblatt montieren



**FB**  
Fensterblatt  
1x



**S15**  
Scharnier lang  
1x



**BFS M8x20**  
Breitflansch-  
schraube  
2x

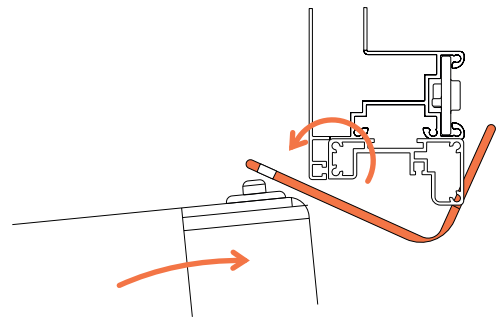
1



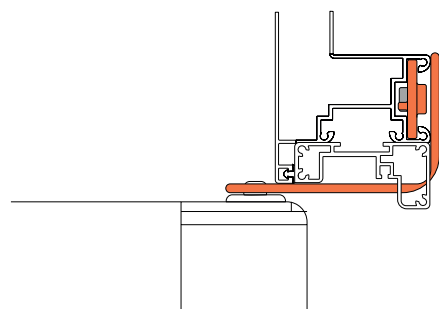
90°



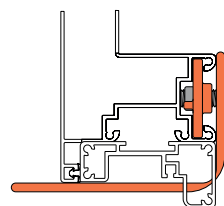
2



3



4



**2x**  
5

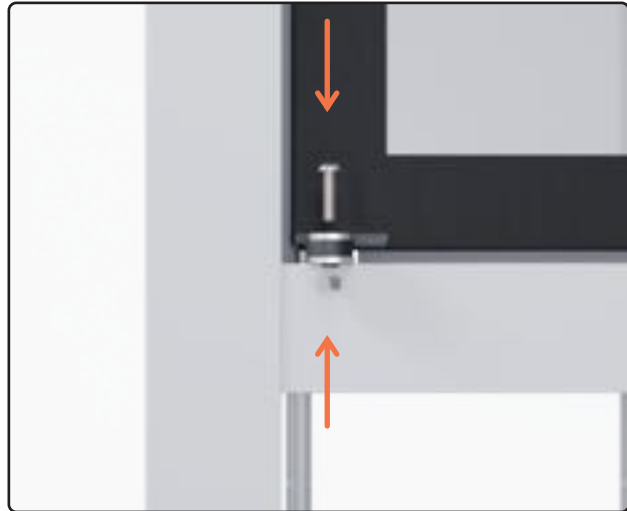
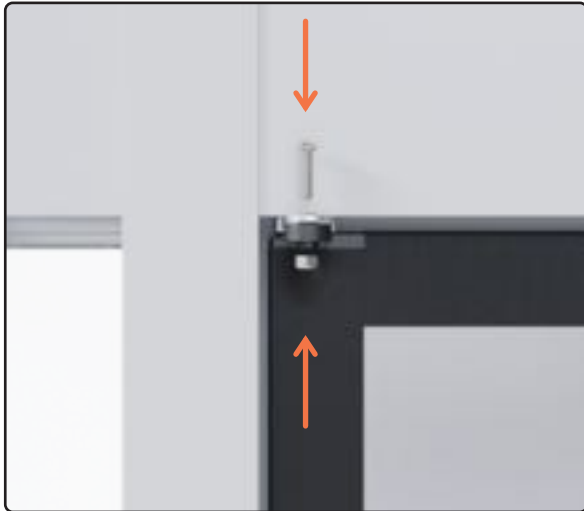
## FE08 - Fensterblatt fixieren



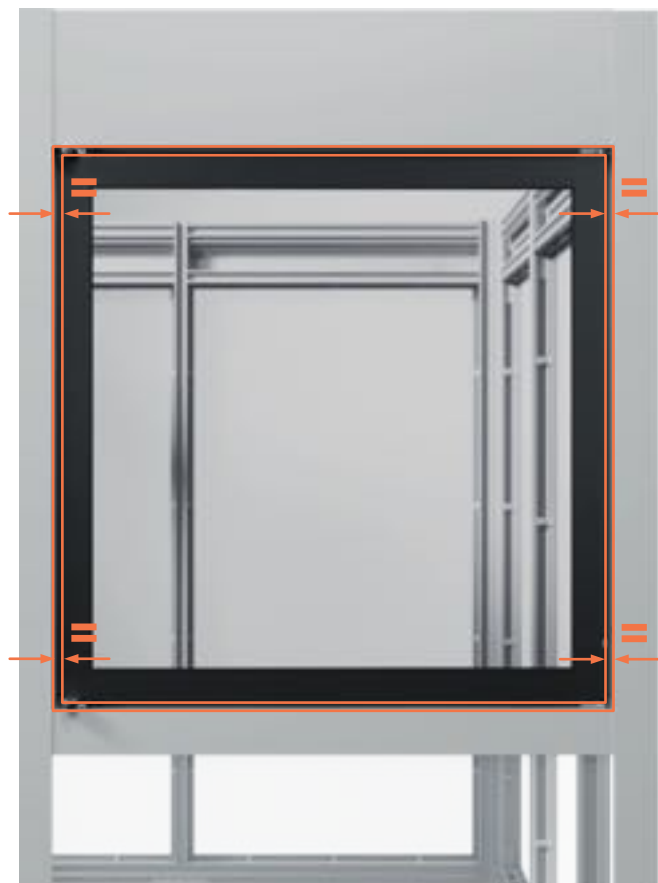
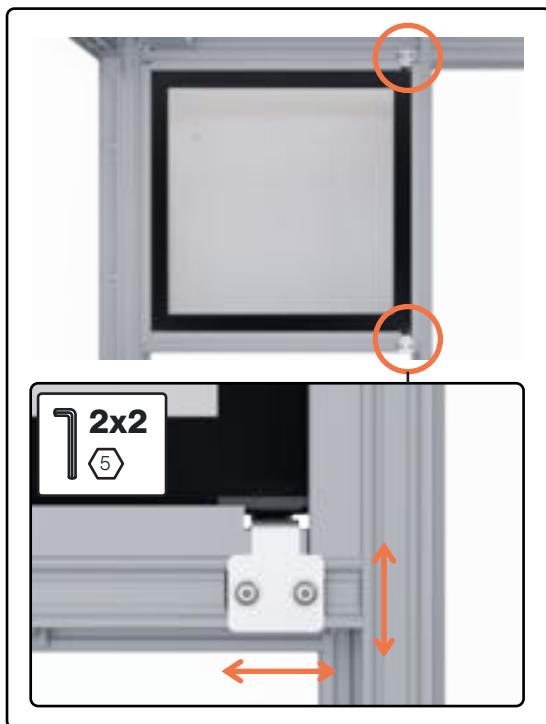
**M8 - S**  
Sicherungsmutter  
2x



**LS M8x30**  
Linsenkopfschraube  
2x



## FE09 - Fensterblatt einrichten



Das Fenster wird durch Verschieben der Scharniere eingestellt, wobei darauf zu achten ist, dass der Spalt rundum gleich groß ist.



The window is adjusted by sliding the hinges, making sure that the gap is the same size all round.

## FE10 - Fensterverschluss & Sperrriegel



**S18**

Verschlussblech

1x



**FE**

Fensterverschluss

1x



**S17**

Griff Distanzplatte

1x



**SB 3,9x25**

Senkkopfschraube

2x



**LSB 3,9x13**

Linsenkopfschraube

4x



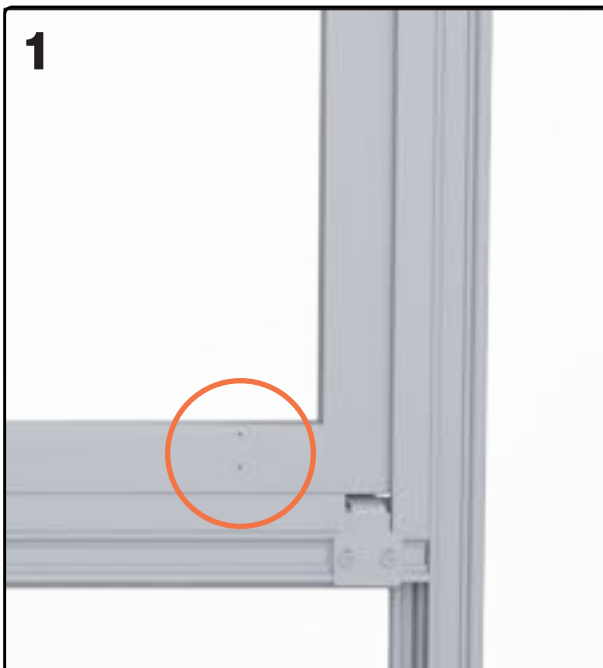
**FX**

Fensterfixierung

1x



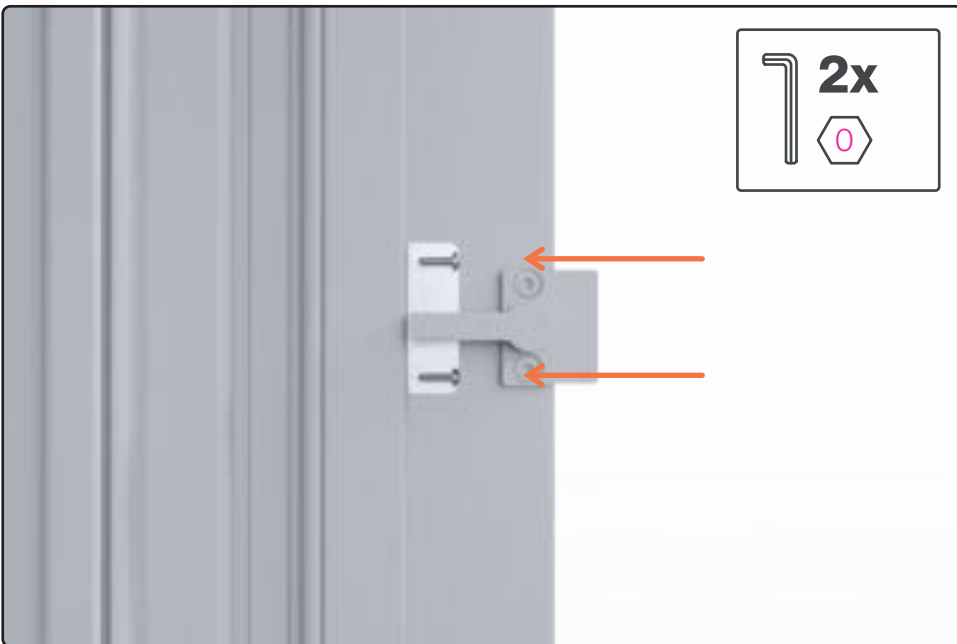
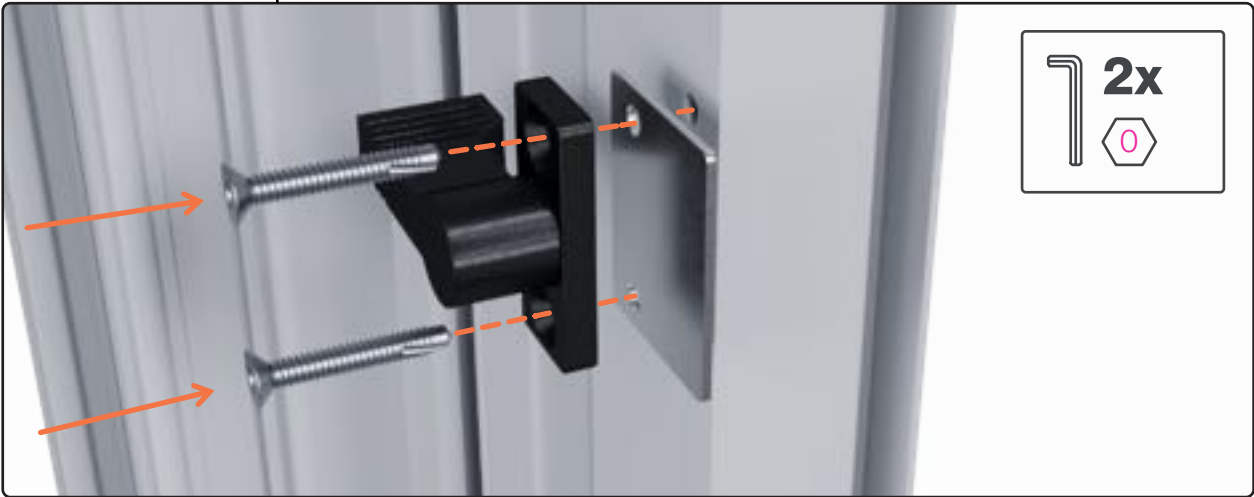
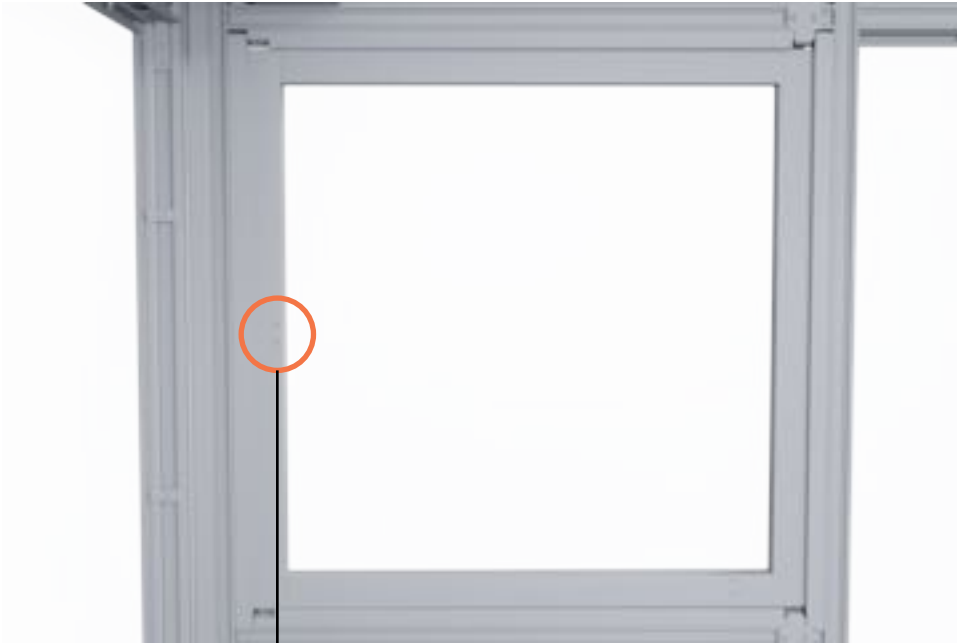
**1**



**2**

**2x**





# Lüftungsdach

Ventilation roof

## LD01 - Abdeckkappe Lüftungsdach

**AD**

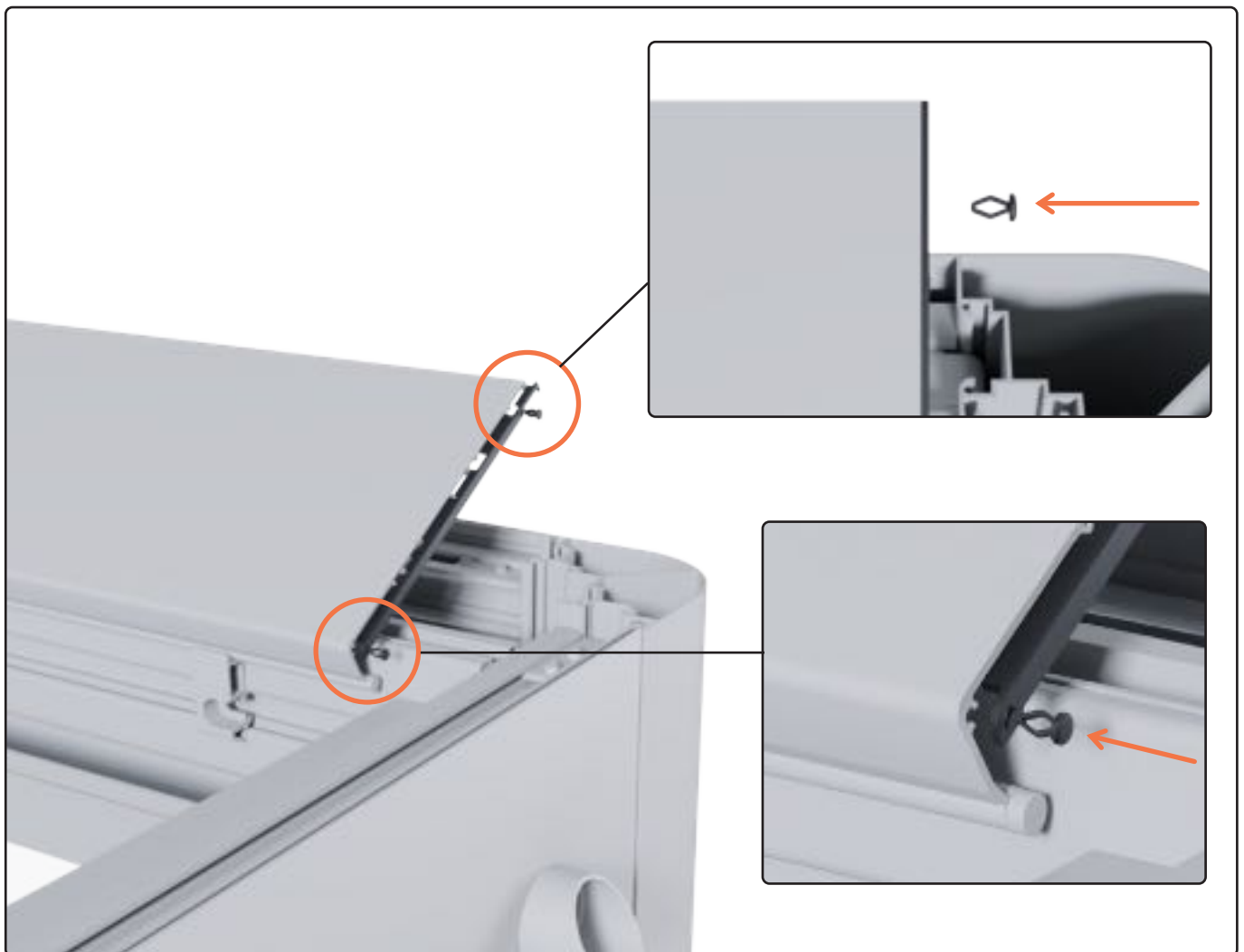
Abdeckung  
Lüftungsdach  
1xL | 1xR



**AS**

Treibstift

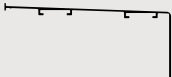
4x



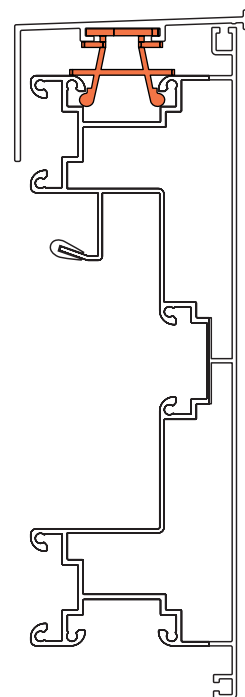
# First

## Ridge

### FI01 - Vorbereitung Firstbleche

|                                                                                                                                |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|--------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>A17</b><br>Firstabdeckung<br>schmal 1008mm |  |  |  |  |  |  |  |  |  |
|                                                                                                                                | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                                | 1x                                                                                | 2x                                                                                | 3x                                                                                | 2x                                                                                | 4x                                                                                 | 6x                                                                                  | 8x                                                                                  | 5x                                                                                  | 10x                                                                                 |
|  <b>A18</b><br>Firstabdeckung breit<br>1961mm  |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                                | 2x                                                                                | 2x                                                                                | 2x                                                                                | 4x                                                                                | 2x                                                                                 | 4x                                                                                  | 4x                                                                                  | 2x                                                                                  | 4x                                                                                  |
|                                                                                                                                |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|  <b>K1</b><br>Abdeckungsklipp                 |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                                | 15x                                                                               | 18x                                                                               | 21x                                                                               | 30x                                                                               | 24x                                                                                | 42x                                                                                 | 48x                                                                                 | 27x                                                                                 | 54x                                                                                 |
|                                                                                                                                |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |

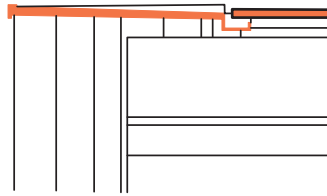




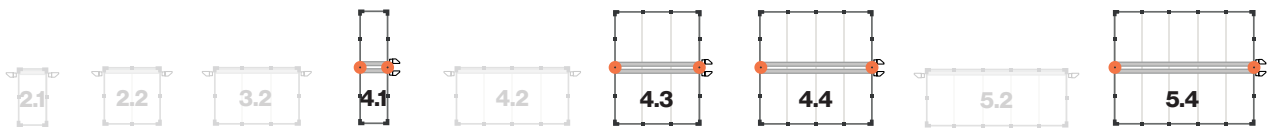
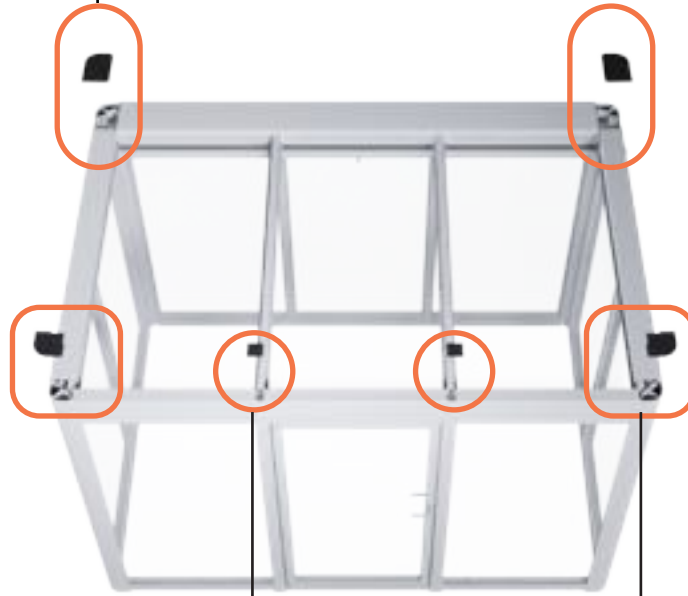
## FI03 - Montage Firstabdeckungen

|                                                                                                                                     |  |  |  |  |  |  |  |  |  |
|-------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>K10</b><br>Eckabdeckung<br>Pfette-Pultdach l/r | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                                     | 2x                                                                                | 2x                                                                                | 2x                                                                                | 0x                                                                                | 2x                                                                                 | 0x                                                                                  | 0x                                                                                  | 2x                                                                                  | 0x                                                                                  |
|  <b>K11</b><br>Eckabdeckung<br>l/r                 |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                                     | 2x                                                                                | 2x                                                                                | 2x                                                                                | 4x                                                                                | 2x                                                                                 | 4x                                                                                  | 4x                                                                                  | 2x                                                                                  | 4x                                                                                  |
|  <b>K12</b><br>Steherabdeckung                     |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                                     | 0x                                                                                | 1x                                                                                | 2x                                                                                | 0x                                                                                | 3x                                                                                 | 4x                                                                                  | 6x                                                                                  | 4x                                                                                  | 8x                                                                                  |
|  <b>K9</b><br>Pfettenabdeckung<br>Y-Dach l/r       |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                                     | 0x                                                                                | 0x                                                                                | 0x                                                                                | 2x                                                                                | 0x                                                                                 | 2x                                                                                  | 2x                                                                                  | 0x                                                                                  | 2x                                                                                  |
|  <b>SB 3,9x25</b><br>Senkkopf-<br>Blechschaube   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|                                                                                                                                     | 16x                                                                               | 20x                                                                               | 24x                                                                               | 24x                                                                               | 28x                                                                                | 40x                                                                                 | 48x                                                                                 | 32x                                                                                 | 56x                                                                                 |





**Die Eckabdeckung soll unter das Lüftungsdach ragen.**  
The corner cover should protrude below the ventilation roof.



# Bodenverankerung

Ground anchoring

## B01 - Bodenverankerung

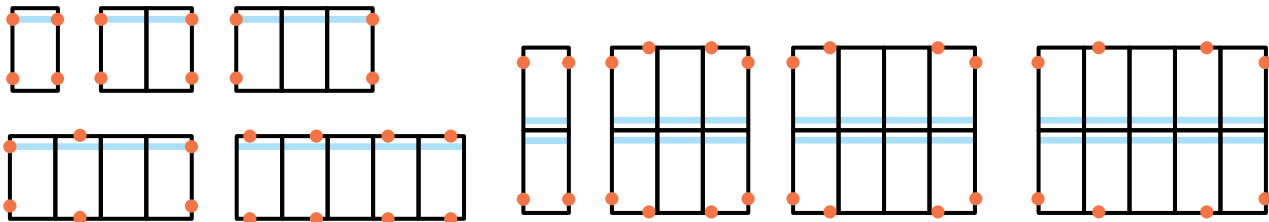
|                                                                                                                             |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  <b>S14</b><br>Boden-<br>befestigungswinkel |  |  |  |  |  |  |  |  |  |
|                                                                                                                             | 2.1                                                                               | 2.2                                                                               | 3.2                                                                               | 4.1                                                                               | 4.2                                                                                | 4.3                                                                                 | 4.4                                                                                 | 5.2                                                                                 | 5.4                                                                                 |
|                                                                                                                             | 4x                                                                                | 4x                                                                                | 4x                                                                                | 4x                                                                                | 6x                                                                                 | 8x                                                                                  | 8x                                                                                  | 8x                                                                                  | 8x                                                                                  |

|                                                                                                         |    |    |    |    |    |    |    |    |    |
|---------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>K4</b><br>Nutstein |    |    |    |    |    |    |    |    |    |
|                                                                                                         | 4x | 4x | 4x | 4x | 6x | 8x | 8x | 8x | 8x |

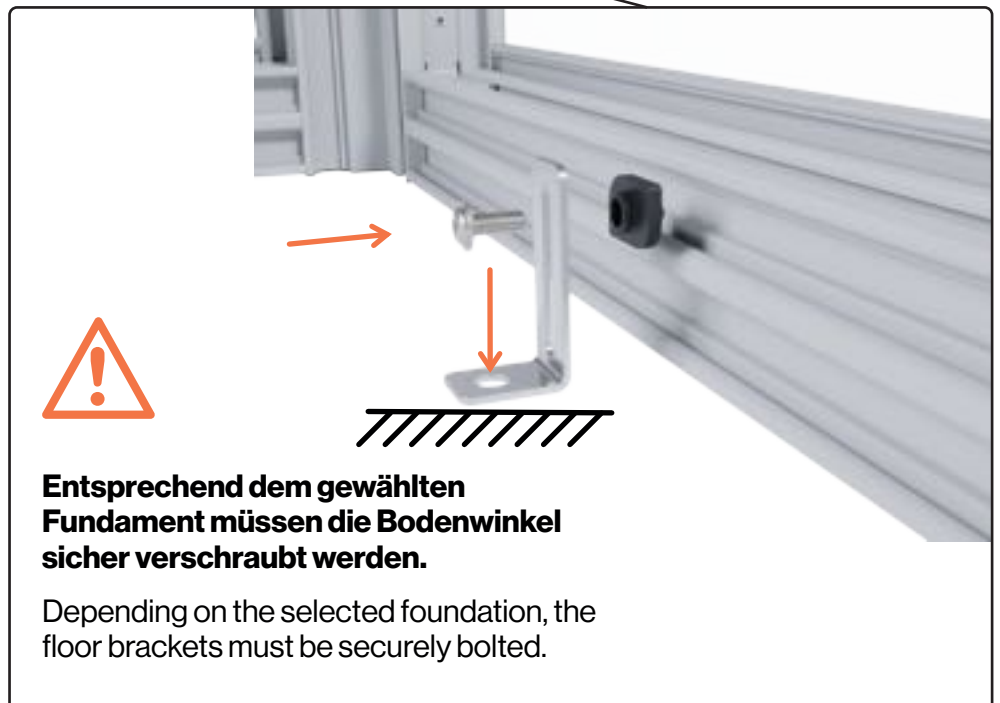
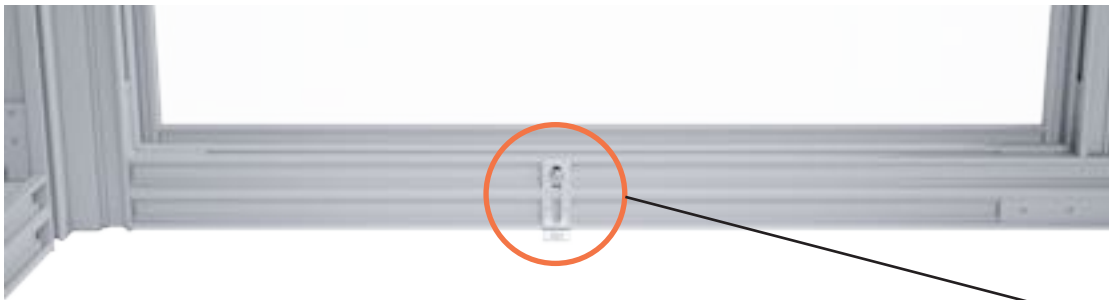
|                                                                                                                                 |    |    |    |    |    |    |    |    |    |
|---------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|----|----|
|  <b>BFS M8x16</b><br>Breitflansch<br>Schraube |    |    |    |    |    |    |    |    |    |
|                                                                                                                                 | 4x | 4x | 4x | 4x | 6x | 8x | 8x | 8x | 8x |



**Dieser Schritt ist extrem wichtig und muss sorgfältig durchgeführt werden.**

**Die Bodenbefestigung ist individuell auszuführen und entsprechend dem gewählten Fundament und Untergrund herzustellen.**

This step is extremely important and must be carried out carefully. The floor fastening must be customised and produced according to the selected foundation and substrate.



# Füllungen

Fillings

**F03 - Folie abziehen**



# Regenfallrohr

Rainwater pipe

## FR01 - Regenfallrohr

### CHECKLISTE



**K**

Knie 90° DN50

1x



**D**

Zwischenstück  
DN50

1x



**FR**

Regenfallrohr DN50  
2000mm

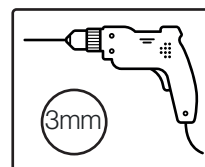
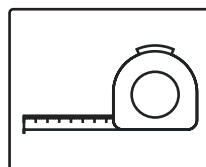
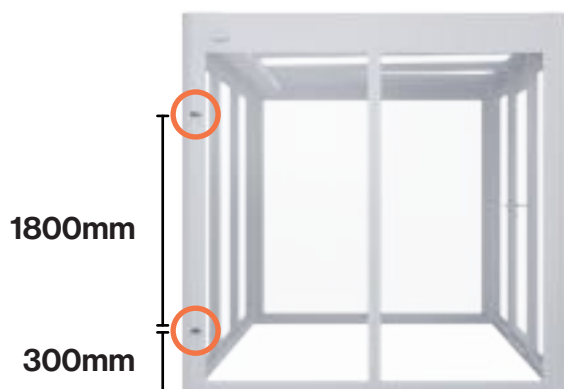
1x



**RS**

Rohrschelle DN53

2x



# Wechselrichter

Inverter

## W01 - Wechselrichter



CHECKLISTE



**W**

Wechselrichter

1x



**DH**

Distanzhülse  
Wechselrichter

1x



**BFS** M8x40

Breitflansch-  
schrauben

2x



**K4**

Nutstein

2x



**K6**

Kabelklipp

0x

**Dieser Schritt muss nur durchgeführt werden, wenn Ihr Haus über einen Wechselrichter verfügt.**

This step only needs to be carried out if your house has an inverter.









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