

# ÜBERSICHT

## Montageanleitungen Quadro System4

1. MA-Doppelschubladen-75-und-37-5cm-mit-Montageseiten,
2. MA-Einzelschublade-75cm-und-37-5cm-mit-hoher-Front-und-Montageseiten,
3. MA-Einzelschubladen-75cm-und-37-5cm-halbe-Hohe-mit-Montageseiten,
4. MA-Griff-mit-Schloss,
5. MA-Griff-ohne-Schloss,
6. MA-Klapptüren-75-und-37-5cm-und-Gasfedern,
7. MA-Rahmen Montage,
8. MA-Rollen-hart-weich
9. MA-Schwenk Türen,
10. MA-Selbsteinzug-Schubladen-Profi,

**1. MA-Doppelschubladen-75-und-37-5cm-mit-Montageseiten**

**233737. 9510**

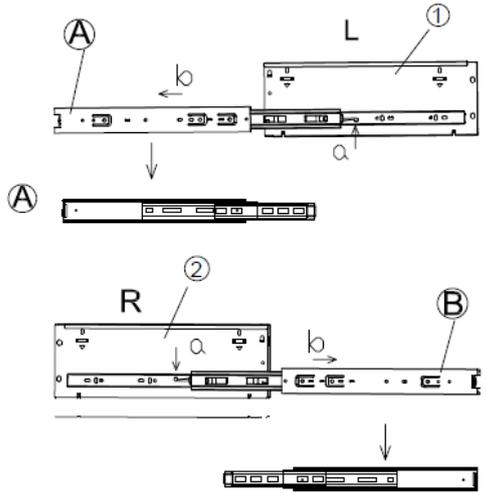

① x 2

② x 2

③ x 2

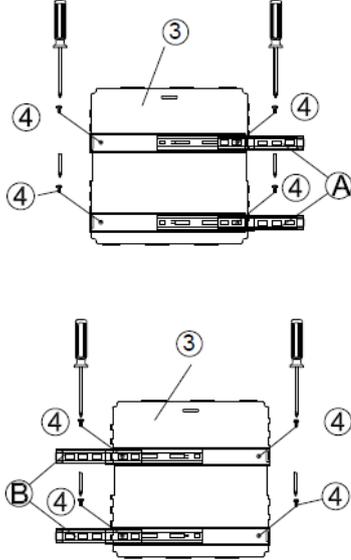
M4X8 ④ x 8

**1▷**



① x 2
② x 2

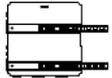
**2▷**



③ x 2
④ x 8

**233737. 41xx**


① x 2

② x 3

③ x 1

④ x 1

⑤ x 2

⑥ x 2

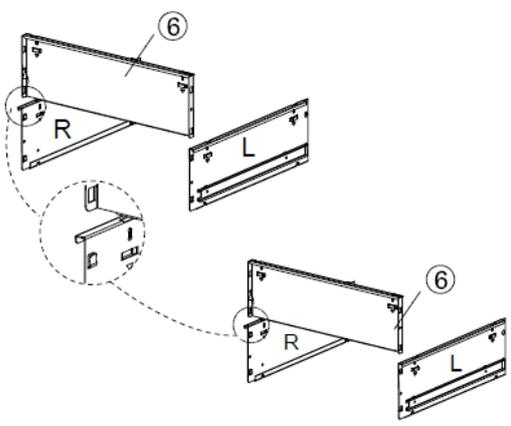
⑦ x 2

M5X8 ⑧ x 8

M4X5 ⑨ x 4

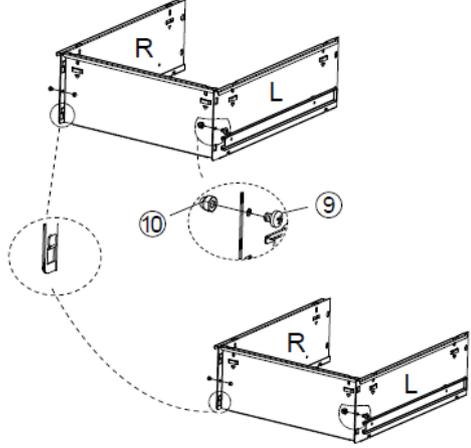
M4 ⑩ x 4

**1▷**

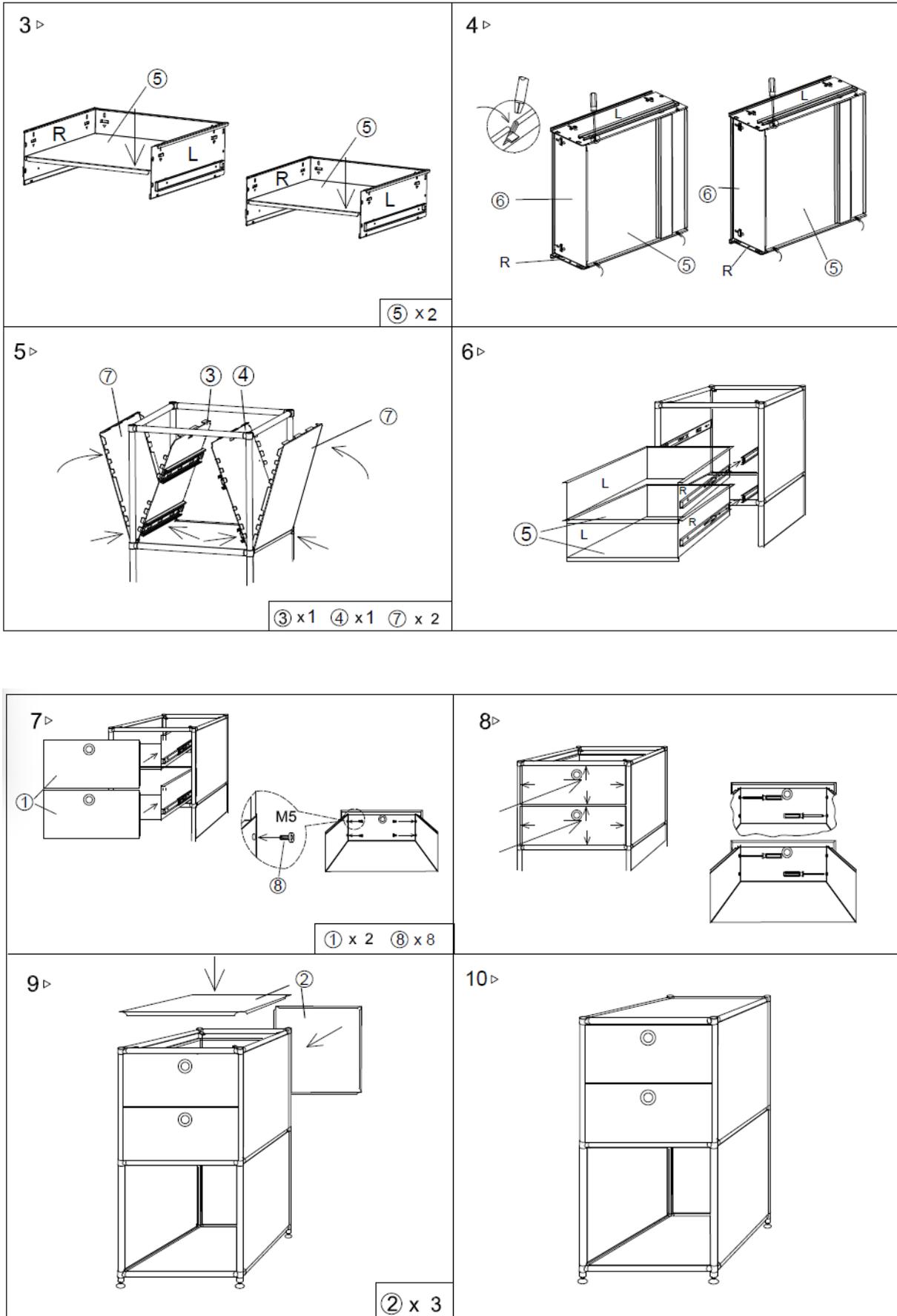


⑥ x 2

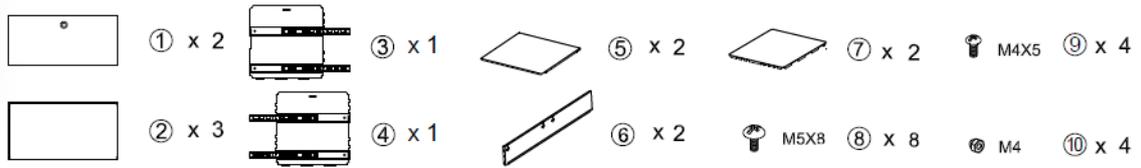
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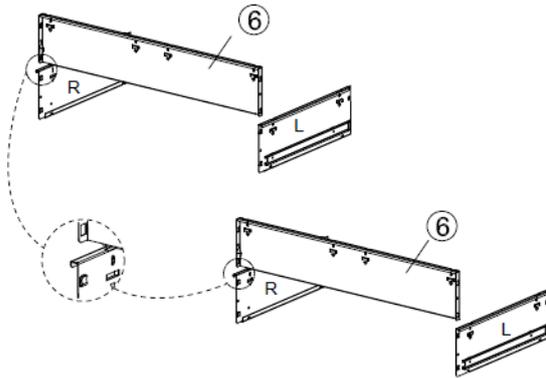
⑨ x 4
⑩ x 4



233775.41xx

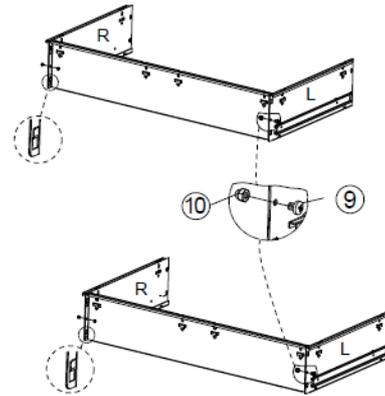


1▷



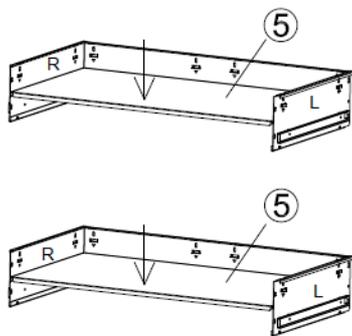
⑥ X 2

2▷



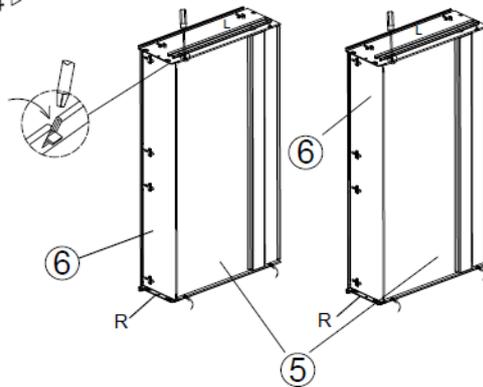
⑨ X 4 ⑩ X 4

3▷

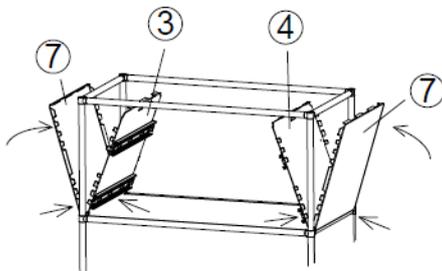


⑤ X 2

4▷

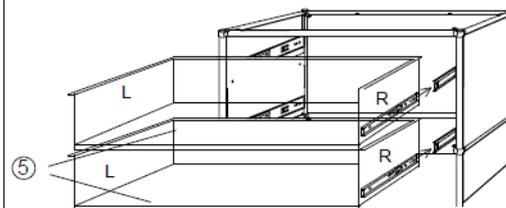


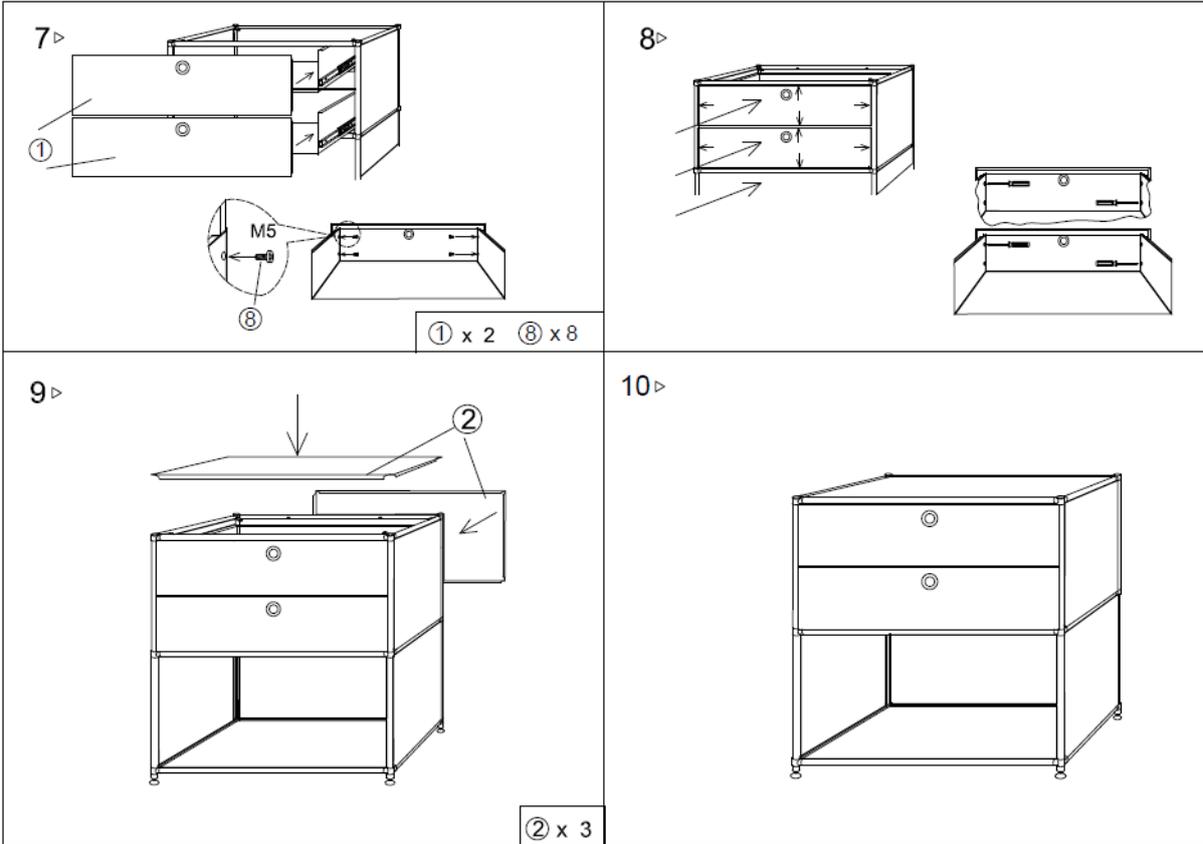
5▷



③ x 1 ④ x 1 ⑦ x 2

6▷





**2. MA-Einzelschublade-75cm-und-37-5cm-mit-hoher-Front-und-Montageseiten**

233737.9510



① X1



② X1

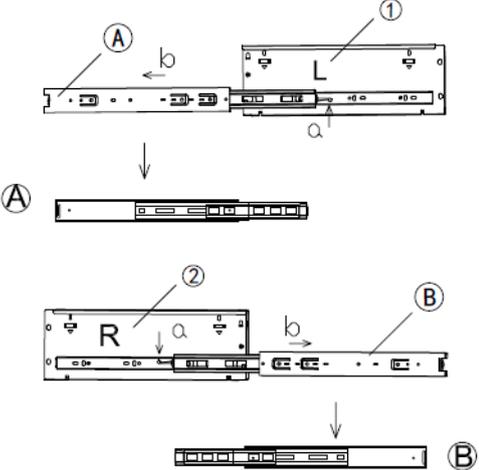


③ X2



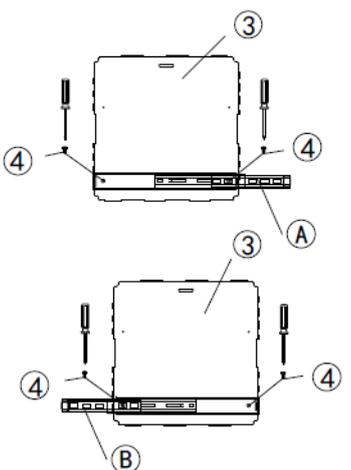
M4X8 ④ X4

1▷



① X1 ② X1

2▷

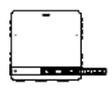


③ X2 ④ X4

233737.42xx



① x 1



③ x 1



⑤ x 1



⑦ x 2



M4X5 ⑨ x 2



② x 3



④ x 1



⑥ x 1

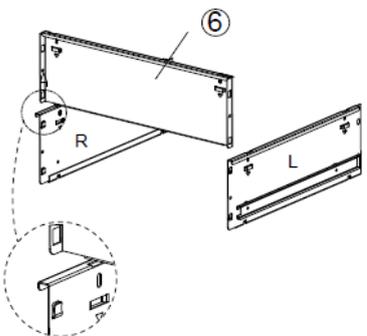


M5X8 ⑧ X4



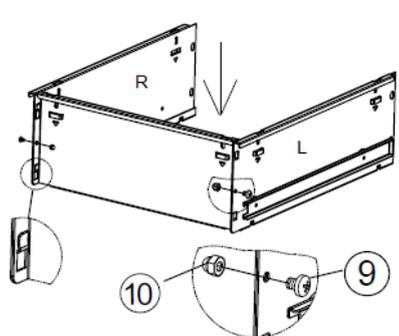
M4 ⑩ x 2

1▷

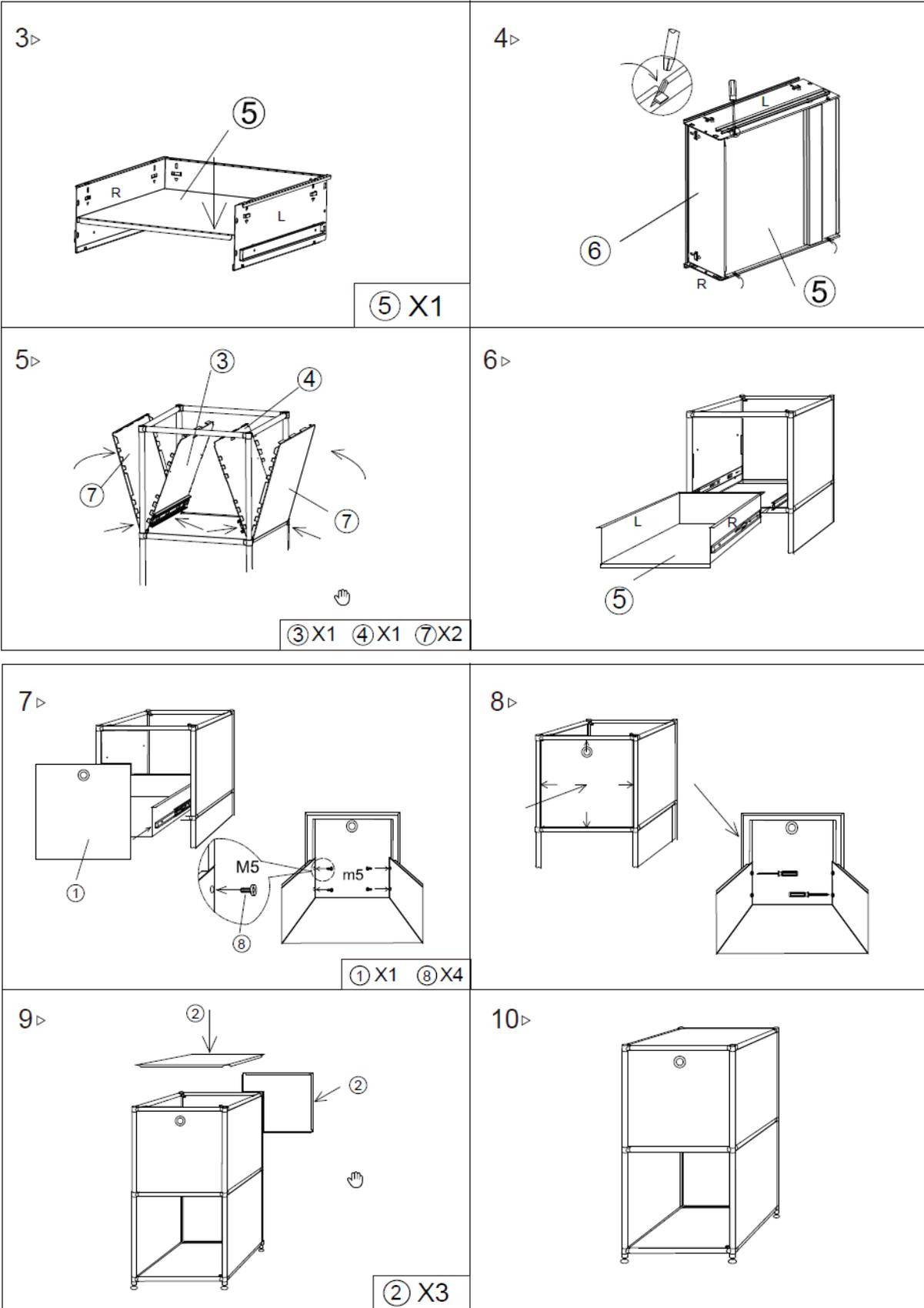


⑥ X1

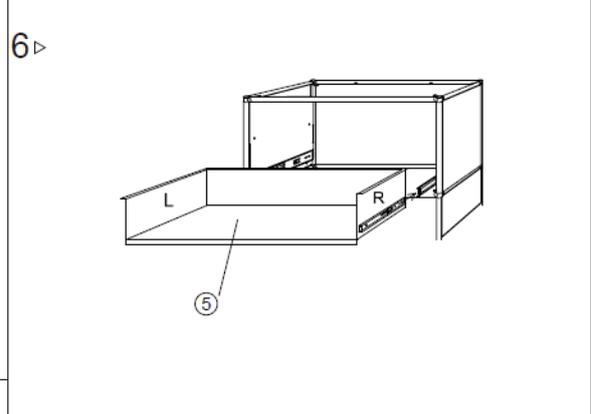
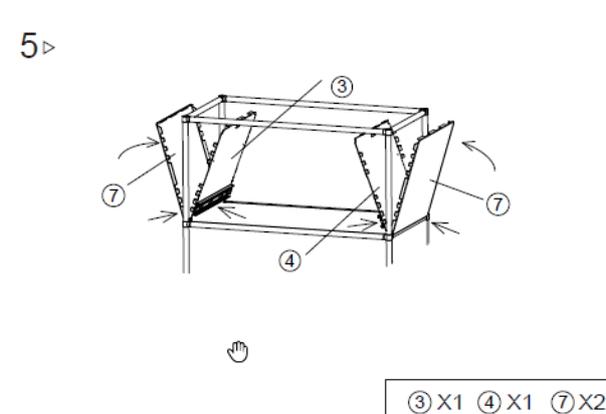
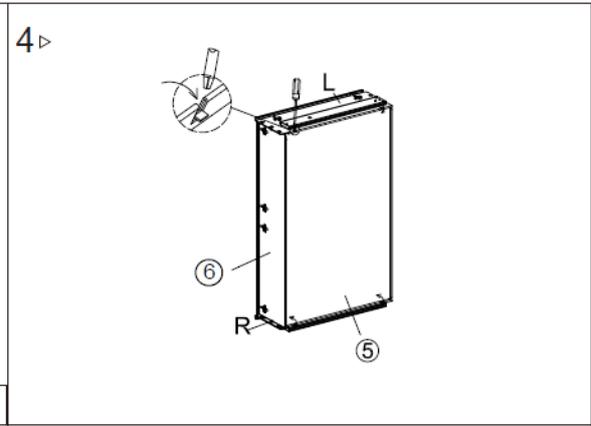
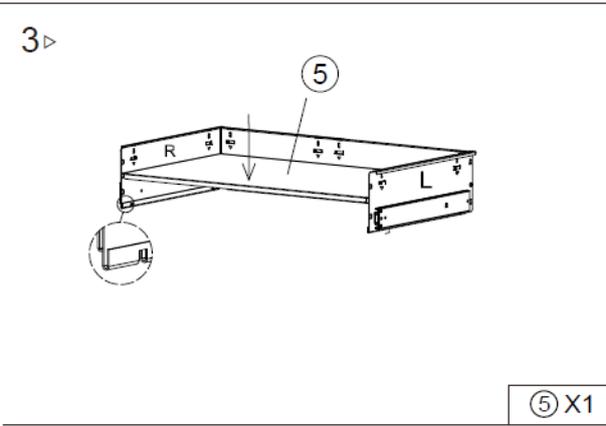
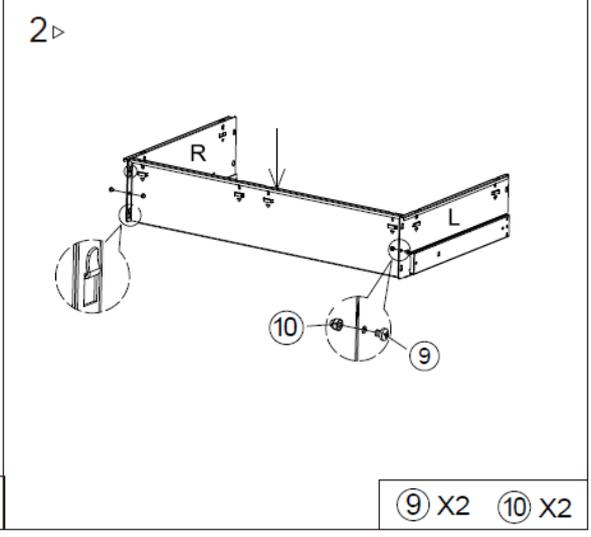
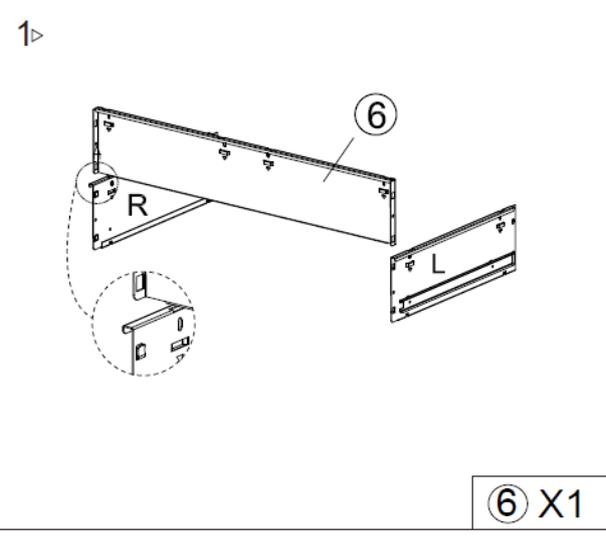
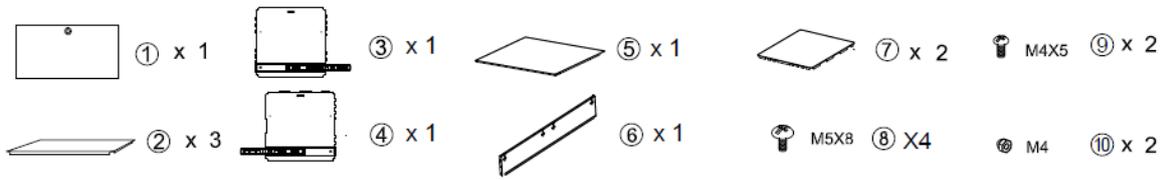
2▷



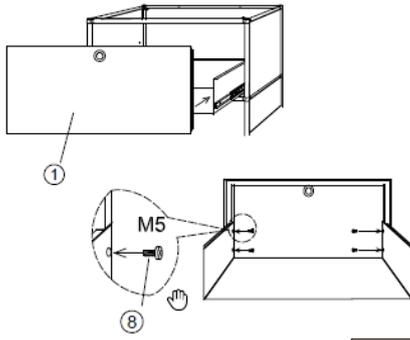
⑨ X2 ⑩ X2



233775.42XX

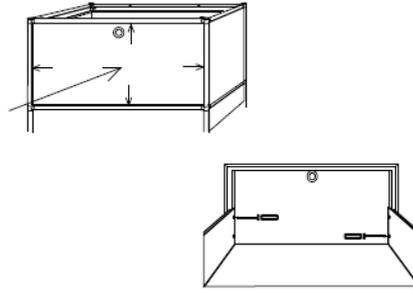


7▷

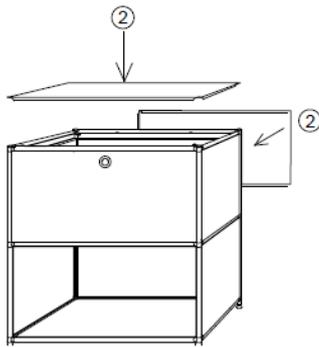


① X1 ⑧ X4

8▷

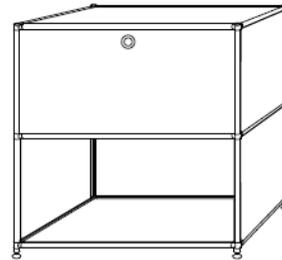


9▷



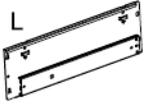
② X3

10▷

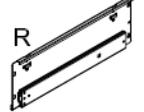


**3. MA-Einzelschubladen-75cm-und-37-5cm-halbe-Hohe-mit-Montageseiten**

**231837.9210**



① x 1



② x 1

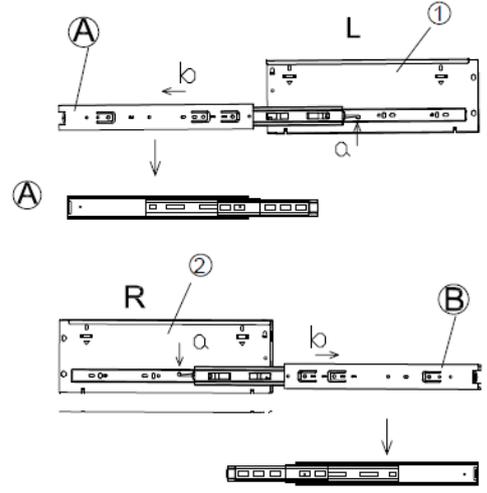


③ x 2



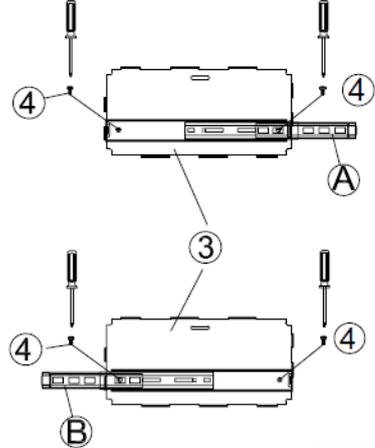
M4X8 ④ x 4

**1▷**



① x 1 ② x 1

**2▷**

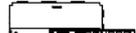


③ x 2 ④ x 4

**231837.40xx**



① x 1



③ x 1



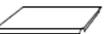
⑤ x 1



⑦ x 2



M5X8 ⑨ x 4



② x 2



④ x 1



⑥ x 1



⑧ x 1

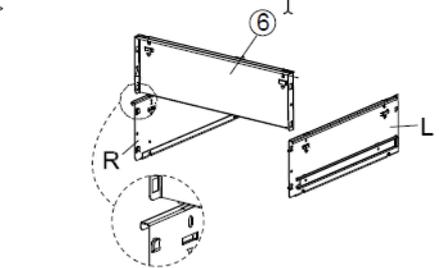


M4X5 ⑩ x 2



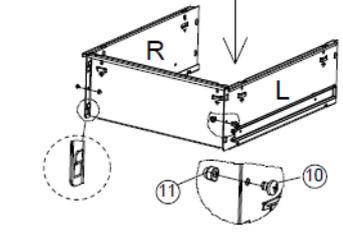
M4 ⑪ x 2

**1▷**



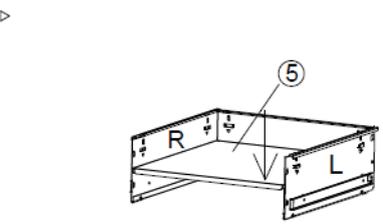
⑥ x 1

**2▷**



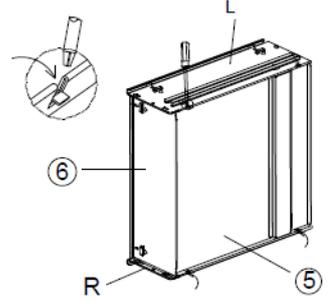
⑩ x 2 ⑪ x 2

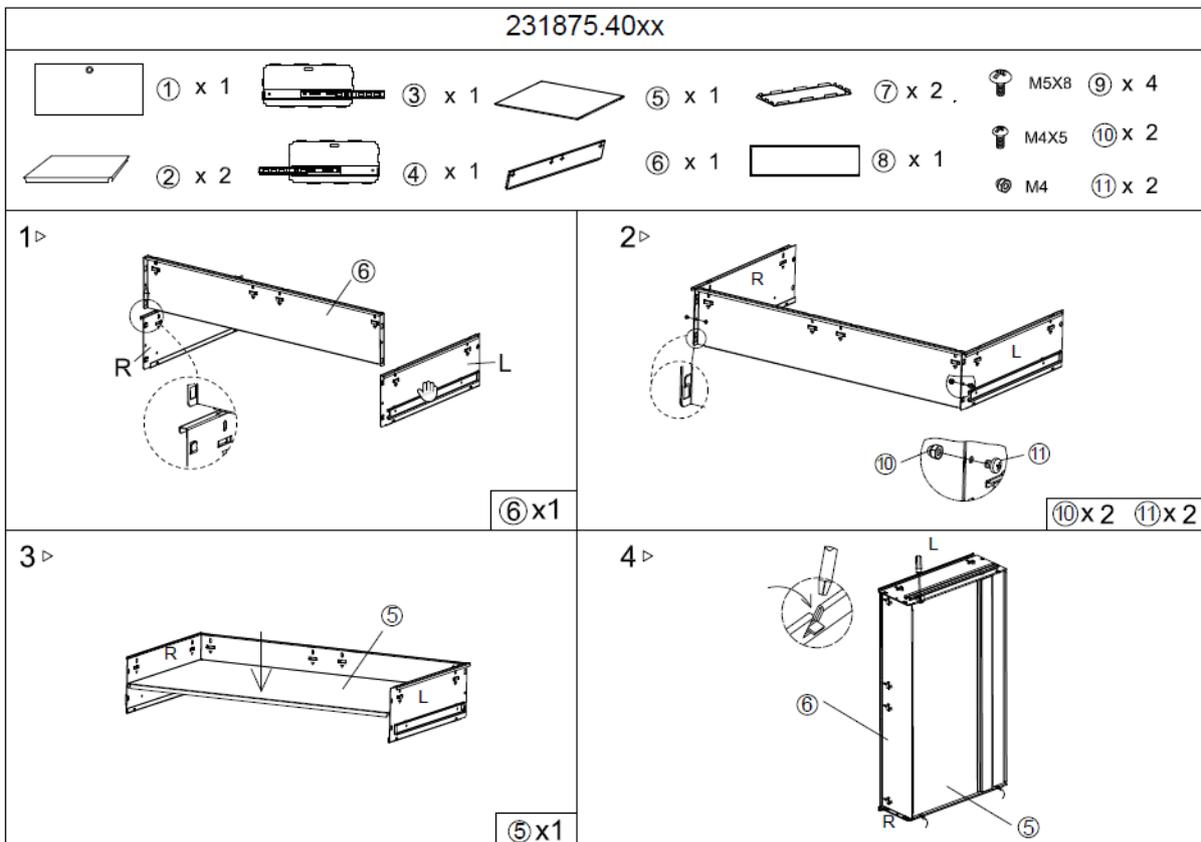
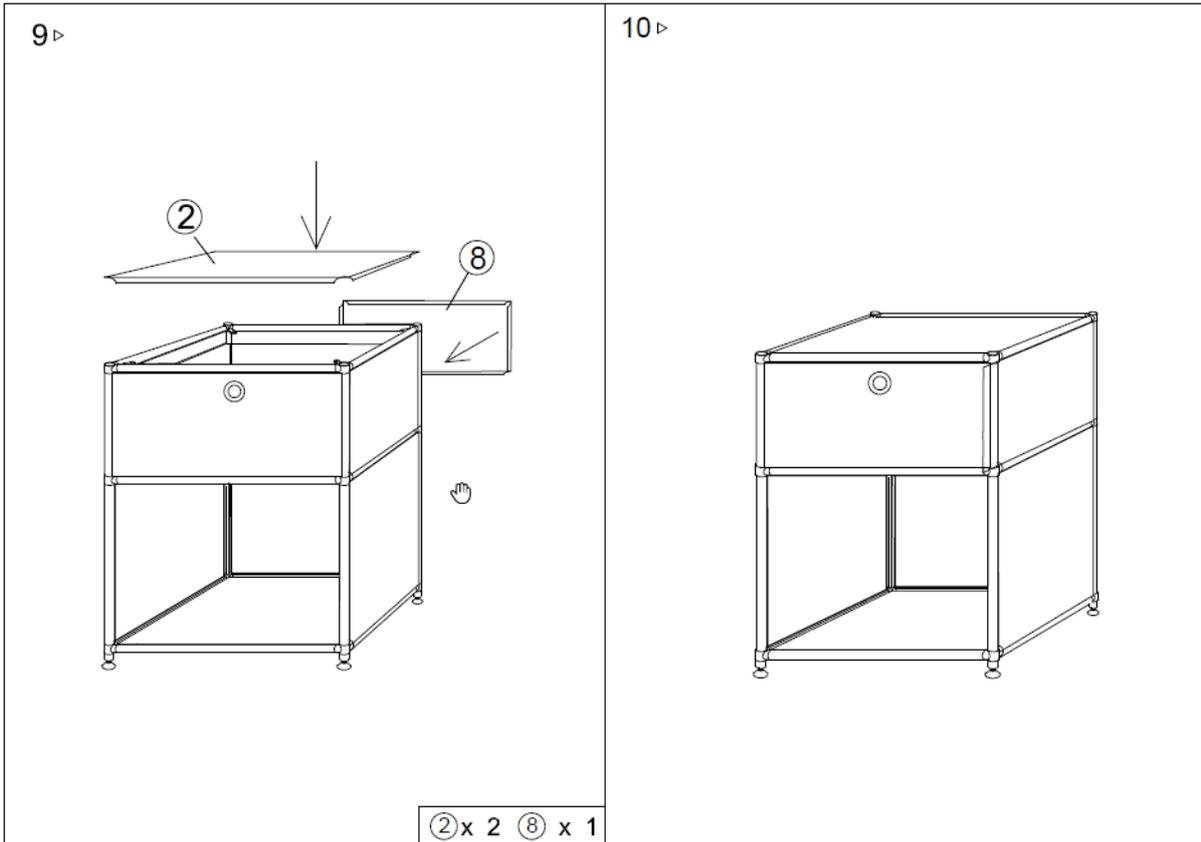
**3▷**



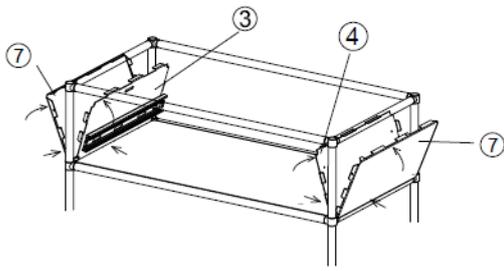
⑤ x 1

**4▷**



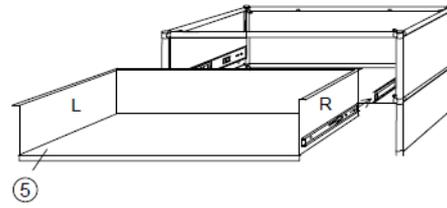


5▷

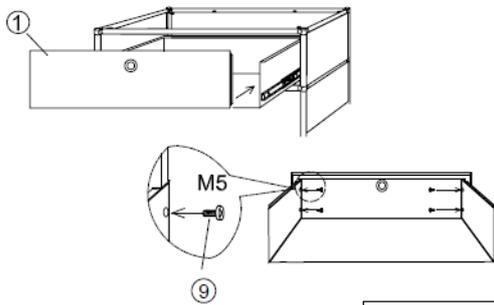


③ x 1 ④ x 1 ⑦ x 2

6▷

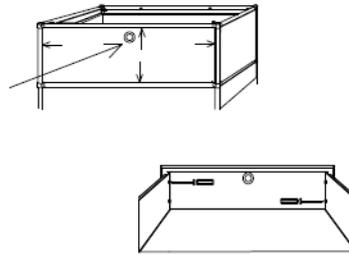


7▷

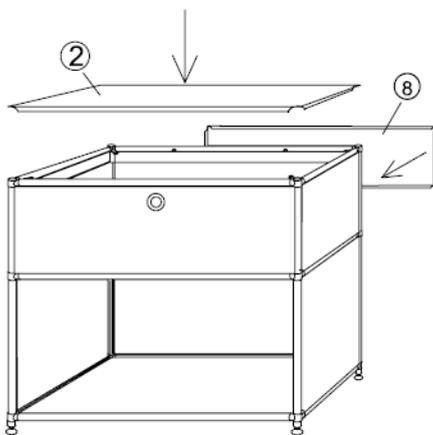


① x 1 ⑨ x 4

8▷

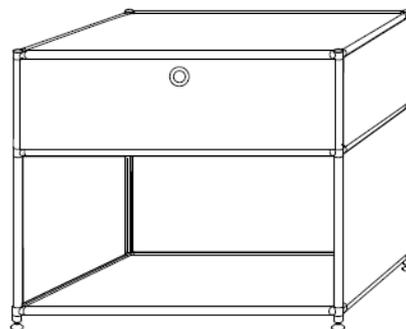


9▷



② x 2 ⑧ x 1

10▷

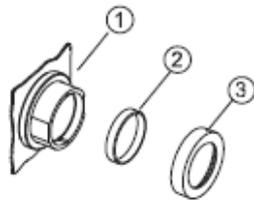


4. MA-Griff-mit-Schloss

900092.0001

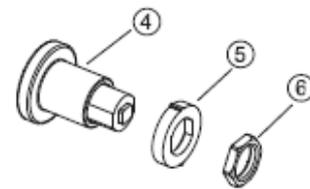


1▷



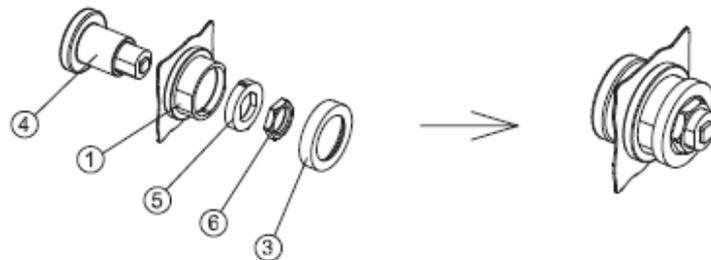
①x1 ②x1 ③x1

2▷



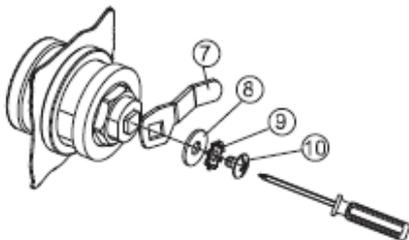
④x1 ⑤x1 ⑥x1

3▷



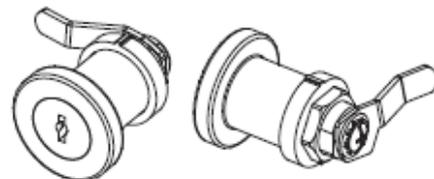
①x1 ③x1 ④x1 ⑤x1 ⑥x1

4▷

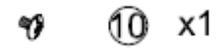
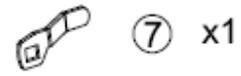


⑦x1 ⑧x1 ⑨x1 ⑩x1

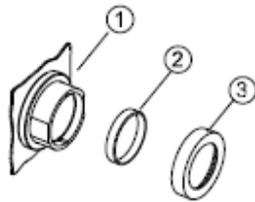
5▷



## 900093.0001

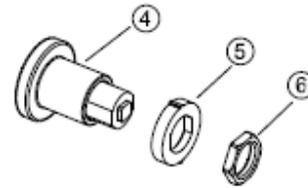


1▷



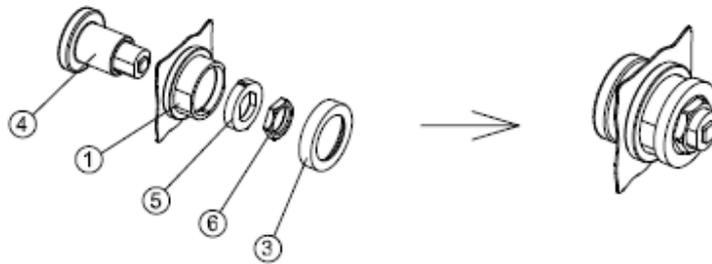
①x1 ②x1 ③x1

2▷



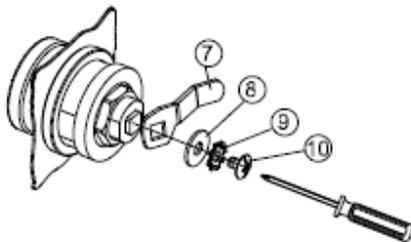
④x1 ⑤x1 ⑥x1

3▷



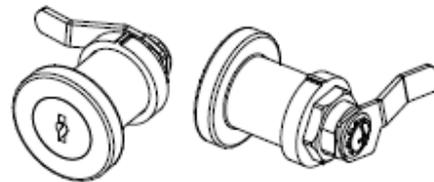
④x1 ①x1 ⑤x1 ⑥x1 ③x1

4▷



⑦x1 ⑧x1 ⑨x1 ⑩x1

5▷



5. MA-Griff-ohne-Schloss

900094. 0001



① x1



② x1

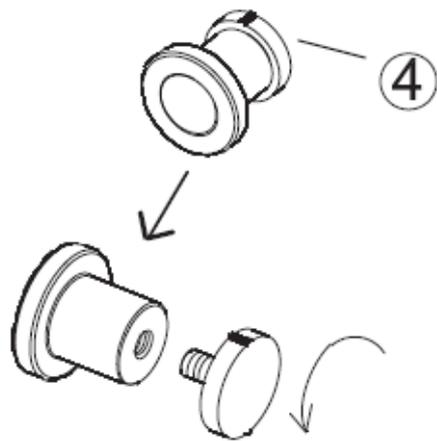


③ x1

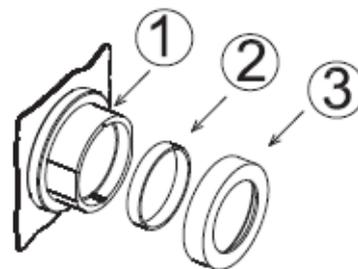


④ x1

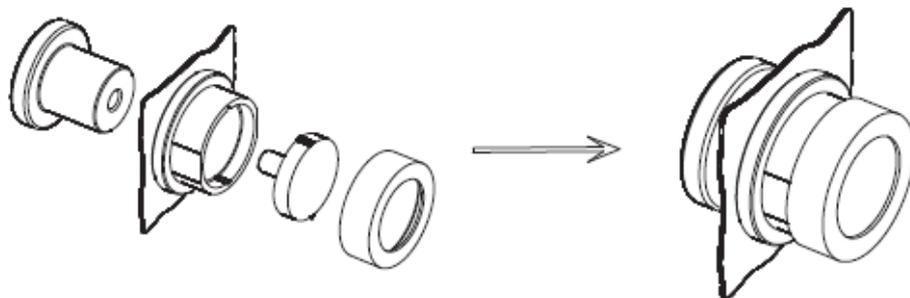
1 ▷



④ x1

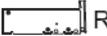


① x1 ② x1 ③ x1

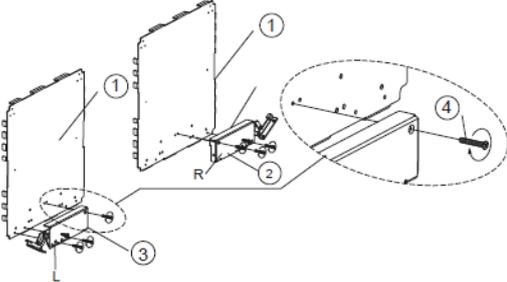


**6. MA-Klappüren-75-und-37-5cm-und-Gasfedern**

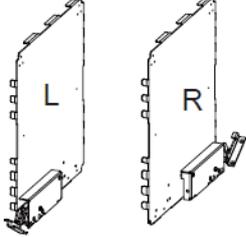
283737.92XX

 ① x2
  R ② x1
  L ③ x1
  M4x25 ④ x6

1▷



2▷

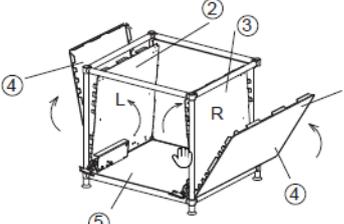


① X2 ② X1 ③ X1 ④ X6

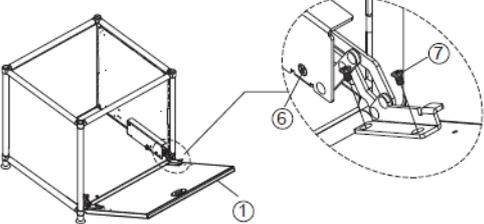
283737.23XX

 ① x1
  L ② x1
  R ③ x1
  ④ x2
  ⑤ x3
  M4x25 ⑥ x6
  M4x8 ⑦ x4
  M4x12 ⑧ x2

1▷



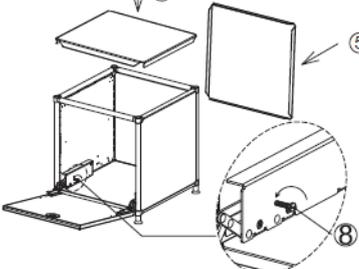
2▷



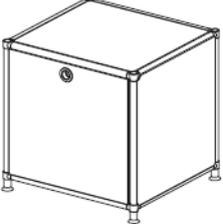
② x1 ③ x1 ④ x2

① x1 ⑥ x6 ⑦ x4

3▷

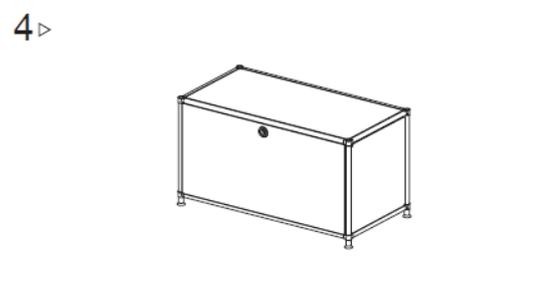
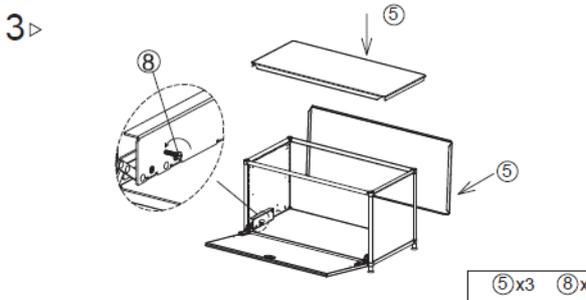
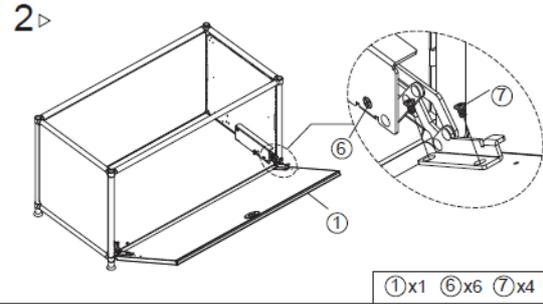
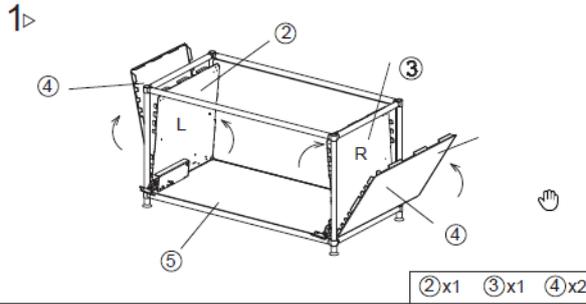
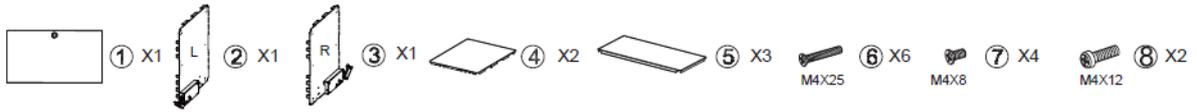


4▷

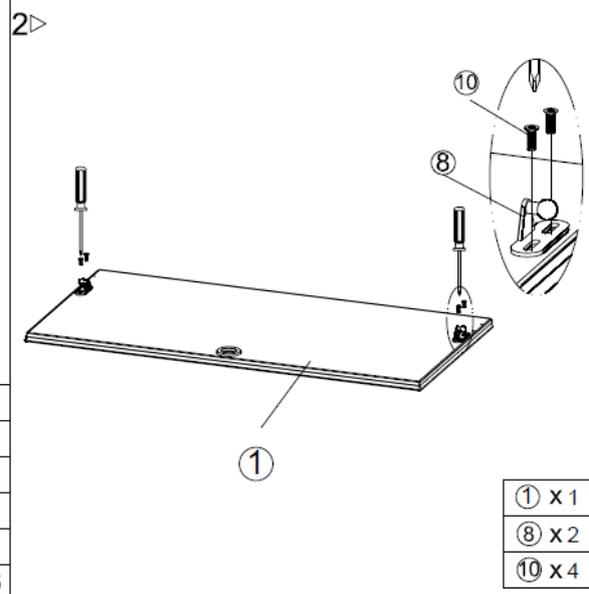
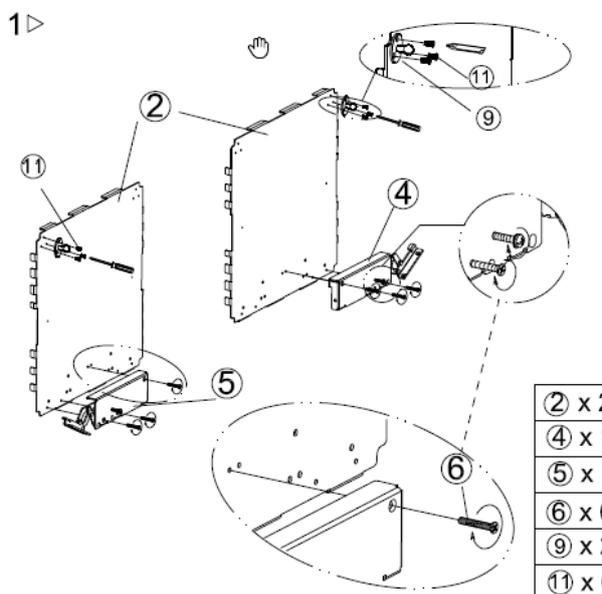
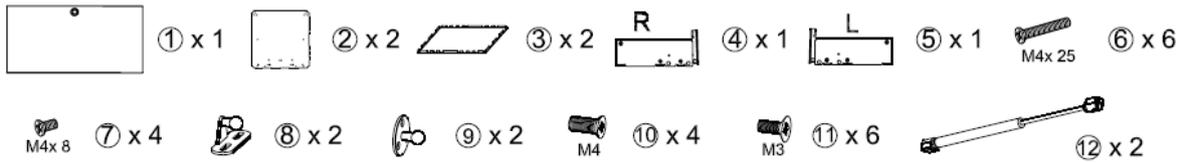


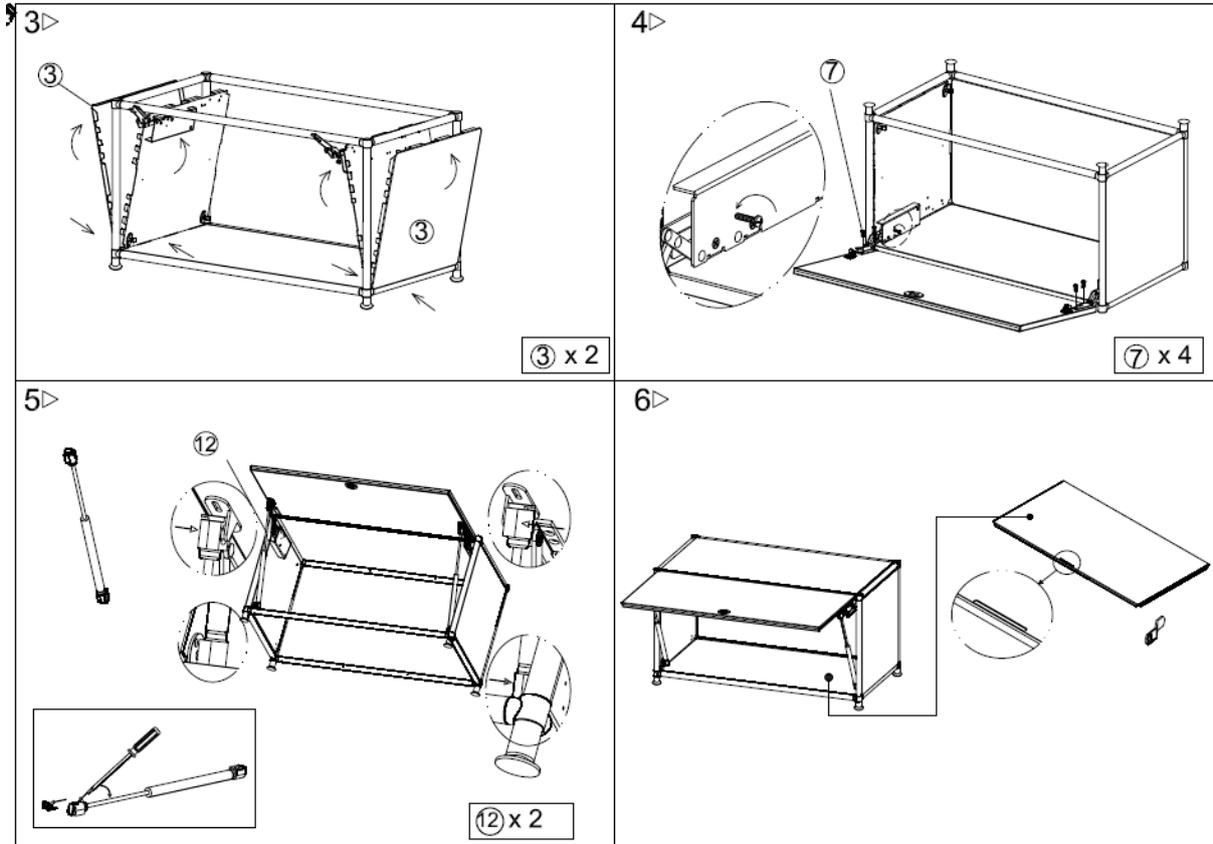
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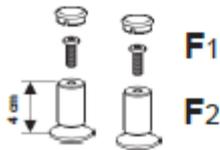
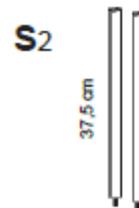
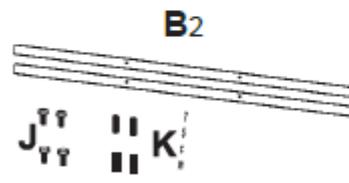
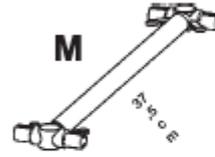
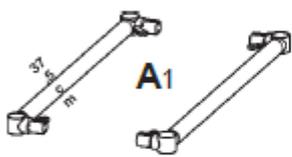
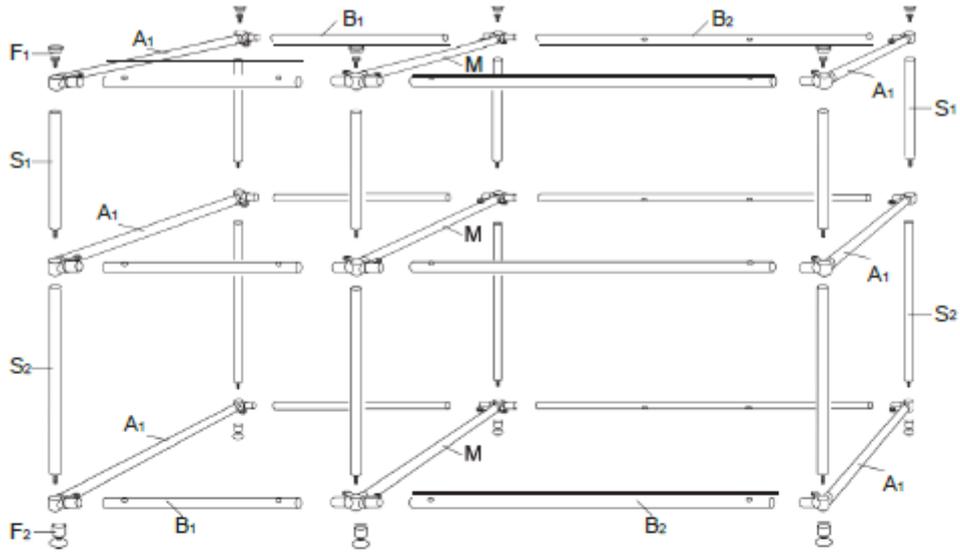


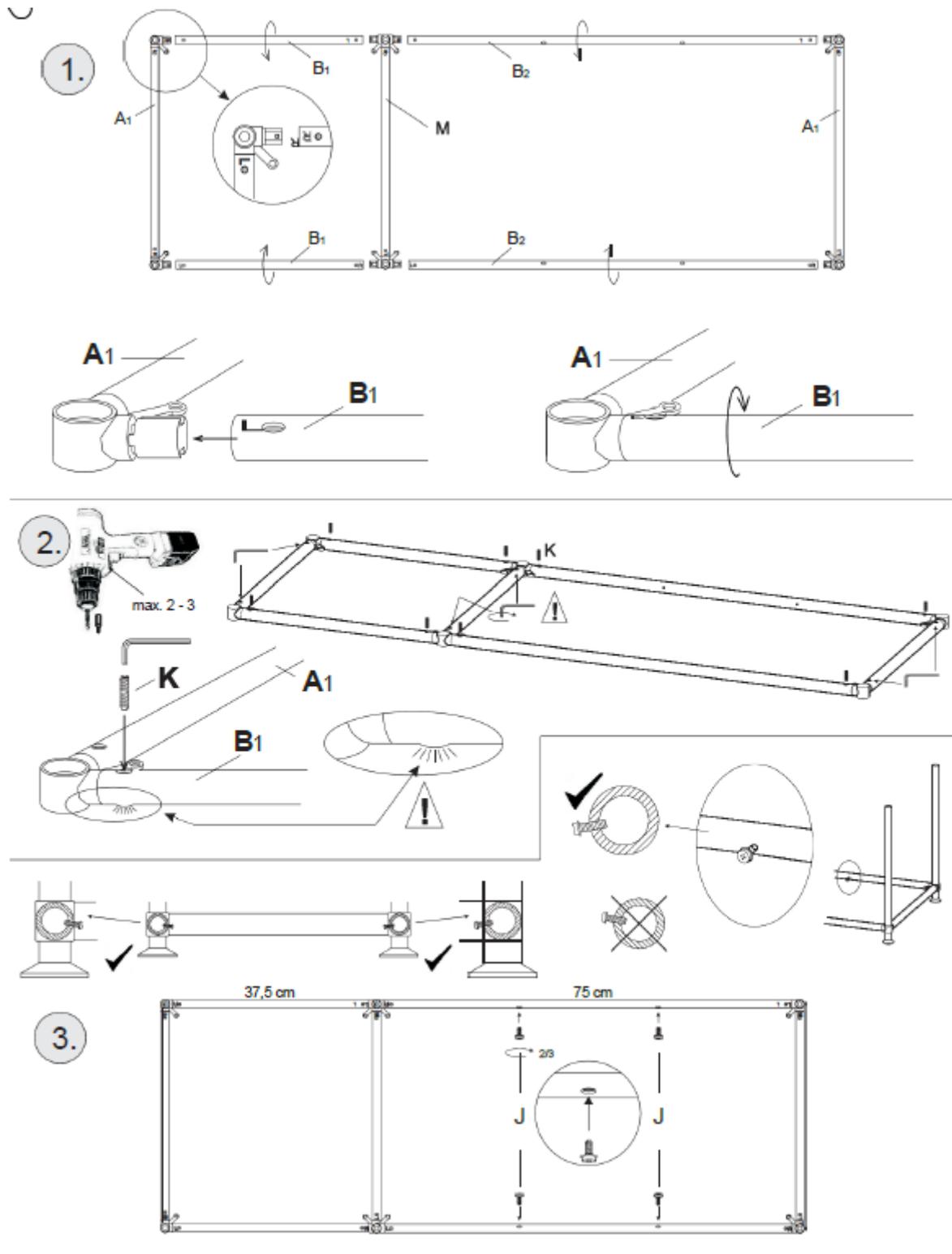
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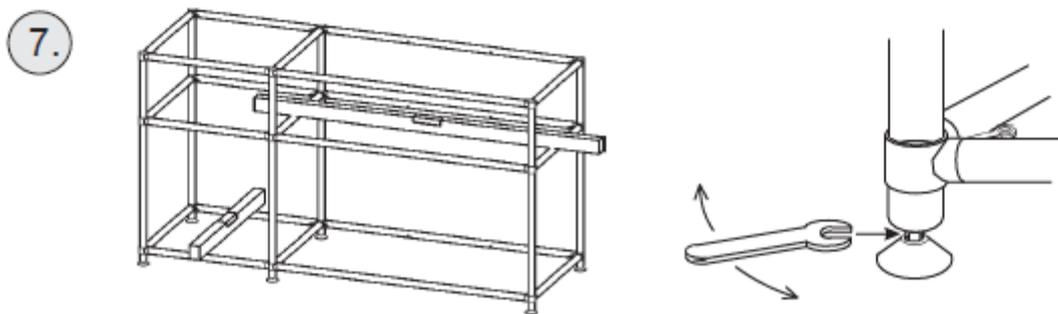
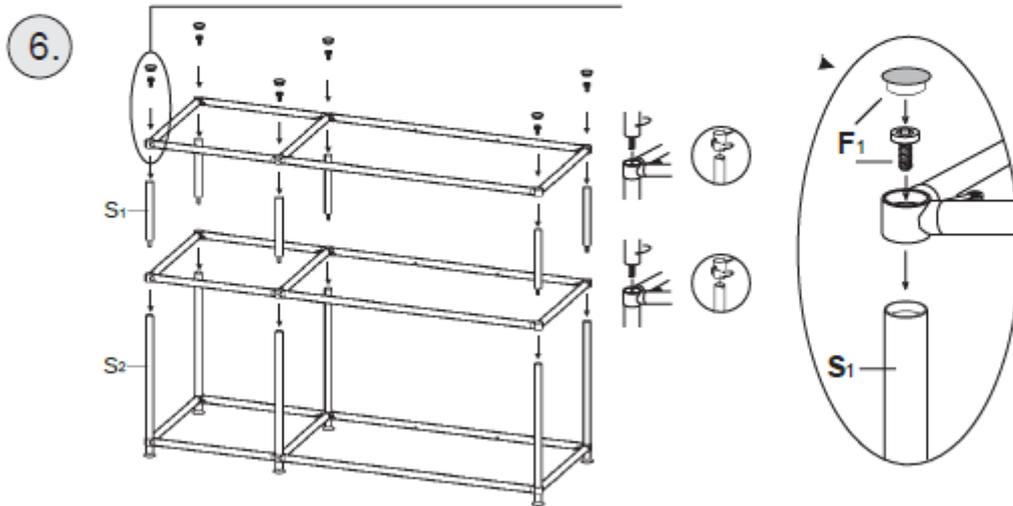
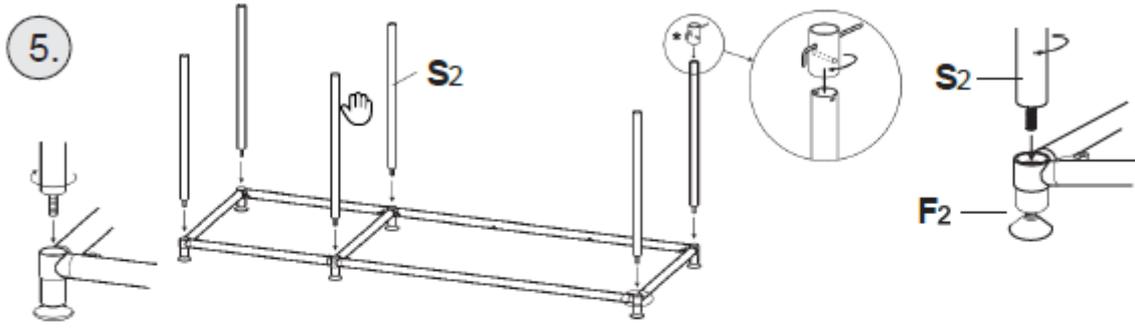
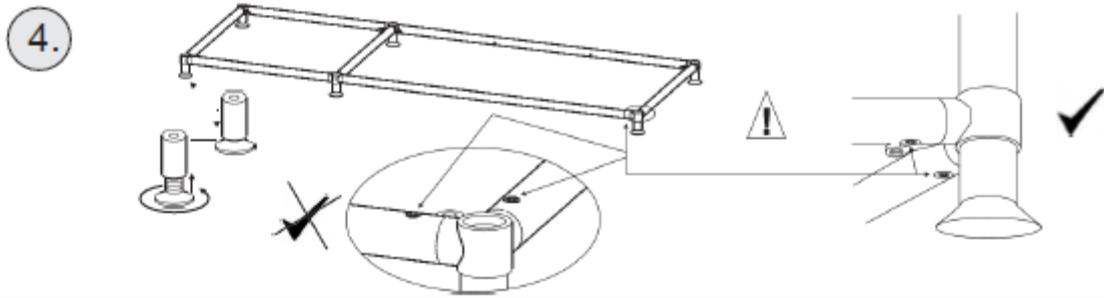




## 7. MA-Rahmen Montage







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1. Breitenverbindung in Tiefenverbindung einschieben und eindrehen
  
2. Prüfen ob alle Inbus-Schrauben oben ersichtlich sind.  
Alle Inbusschrauben zuerst von Hand einige Rillen eindrehen. Mit Inbusschlüssel 2,5mm oder Elektro-Schrauber (max. Stufe 2-3) anziehen. Am Schluss alle Inbusschrauben des Rohrrahmens nochmals mit Inbusschlüssel nachprüfen ob diese fest angezogen sind.  
Achtung, falls mit Akkuschauber auf Stufe 4-6 die Inbusschrauben angezogen werden, können auf der Oberseite der Rohre Ausbuchtungen entstehen.  
(Für solche Schäden wird jede Haftung abgelehnt!).
  
3. Bei den 75cm Breitenverbindungen Fixierungsschrauben für Metallboden von Hand eindrehen und prüfen ob diese nach innen gerichtet sind, sonst ist Rohr falsch montiert worden!
  
4. Alle Rohrrahmen zuerst zusammenbauen und vor Montage um 180° drehen, dass alle Inbusschrauben nach unten gerichtet sind. Untere Komponente der Stellfüsse von Hand ganz einschrauben und für die Montage der Rohrrahmen positionieren.
  
5. Rohrrahmen auf Stellfüsse auflegen. Senkrechte Verbindungen 37,5 cm von Hand in obere Komponente mit Teilgewinde, des Stellfusses eindrehen und mit Montage-Hilfe fest anziehen. **(Falls nicht genügend angezogen, instabil und später Probleme bei Montage von Türen und Schubladen!)**
  
6. Weitere Rohrrahmen auf Senkrechtrohre einfügen und je nach Rasterhöhe mit Abschluss-Inbusschrauben fest anziehen, anschliessend Abdeckkappe über Schraubverschluss anbringen oder mit senkrechten Verbindungen weiter erhöhen. Senkrechte Verbindungen z.B. 18,75 oder 37,5 cm wie unter Pos.5 beschrieben eindrehen und mit Montage-Hilfe fest anziehen.
  
7. Rohrgestell nach Montage mit Wasserwaage ausrichten. Unebenheiten des Bodens regulieren Sie durch das Drehen von Hand, der unteren Komponente der Stellfüsse.

1. Insérer les raccords longitudinaux dans les raccords latéraux, puis visser.
2. Vérifier que toutes les vis à six pans creux du dessus sont visibles. Engager à la main toutes les vis à 6 pans creux sur quelques filets. Serrer avec une clé Allen de 2,5mm ou un tournevis électrique (puissance max. 2 ou 3).  
Enfin, vérifier à nouveau avec la clé Allen que toutes les vis du cadre sont bien serrées.  
**Attention:** si le tournevis électrique est utilisé à une puissance supérieure à 4, la face supérieure des tubes risque de se bomber.  
(Dans un tel cas, nous n'assumons aucune responsabilité!)

3. Engager à la main les vis de fixation du fond métallique dans les raccords longitudinaux de 75cm, et vérifier qu'elles sont bien orientées vers l'intérieur. Sinon, le tube est mal monté!



4. Assembler tous les tubes et les retourner de 180° avec les pieds avant le montage, de façon à ce que toutes les vis à six pans creux soient orientées vers le bas. Visser entièrement les pieds à la main et les positionner pour le montage des tubes.
5. Insérer les tubes dans les pieds. Engager à la main les raccords verticaux de 37,5cm dans les pieds, puis serrer avec un outil. **(Un serrage insuffisant risque d'entraîner une instabilité et des problèmes ultérieurs lors du montage des portes et des tiroirs !)**
6. Selon la hauteur du cadre, insérer les autres tubes dans les tubes verticaux et serrer avec les vis à six pans creux de fin puis placer les capuchons, ou bien continuer avec des raccords verticaux. Visser les raccords verticaux (par ex. de 18,75cm ou 37,5cm) comme décrit au point 5 et serrer avec un outil.
7. Après le montage, équilibrer le support avec un niveau à bulle. Compenser les irrégularités du sol en tournant les pieds à la main ou avec une clé.

1. Inserire il giunto della larghezza in quello della profondità e avvitare.
  
2. Verificare se tutte le viti a brugola sono evidenti nella parte superiore.  
Avvitare per prima cosa tutte le viti a brugola a mano per qualche rigatura. Stingere con una chiave a brugola da 2,5mm o con un giraviti elettrico (massimo 2-3 livelli).  
Alla fine, verificare un'altra volta tutte le viti a brugola del telaio tubolare con la chiave a brugola, se sono fissate bene.  
**Attenzione:** se le viti vengono strette con il giraviti elettrico a livello 4-6, possono risultare nella superficie del tubo delle convessità.  
(Per tali danni viene declinata ogni responsabilità!)
  
3. Nei giunti larghi di 75cm avvitare le viti di fissaggio per superfici in metallo a mano e verificare se sono orientati verso l'interno, sennò il tubo è stato montato in modo sbagliato.
  
4. Montare per prima cosa insieme tutti i telai tubolari e prima del montaggio girare i piedi a 180 gradi, in modo che tutte le viti a brugola siano rivolte verso il basso. Avvitare i piedi del supporto e posizionare il telaio tubolare per il montaggio.
  
5. Inserire il telaio tubolare nel supporto coi piedi. Avvitare i giunti verticali da 37,5cm a mano e stringere forte con l'aiuto di montaggio. **(Se non sono stati stretti a sufficienza, sorgeranno instabilità e problemi successivi nel montaggio delle porte e dei cassetti !)**
  
6. Inserire gli altri telai tubolari nei tubi verticali e per ogni altezza del reticolo stringere con viti a brugola da chiusura, successivamente mettere il coperchio sulla chiusura a vite o innalzare ulteriormente i giunti verticali. Avvitare i giunti verticali, ad es. da 18,75cm o 37,5cm come descritto al numero 5 e stringere bene con l'aiuto di montaggio.
  
7. Regolare con la livella il supporto a telaio dopo il montaggio. Correggere le irregolarità del terreno girando il supporto a piedi a mano o con il giraviti.

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1. Insert horizontal tubes into vertical connectors and tighten.
  
2. Make sure that all Inbus screws in assembled connectors are visible!  
Rotate the Inbus screws a few times by hand and tighten with 2,5mm Inbus key or an electrical screwdriver (max. Levels 2-3)  
At the end, use Inbus key to check if all screws are tightened sufficiently.  
**Caution:** We are not liable for damages occurring from using the electric screwdriver incorrectly. Please note that when using the electric screwdriver on levels 4-6, connectors might become severely damaged.
  
3. Insert supporting screws for 75cm floor trays by hand into horizontal tubes. Make sure that screws are facing inward, otherwise the connectors were assembled incorrectly!
  
4. Assemble all frames and lay on foot set before rotating by 180 degrees. Make sure that all Inbus screws are facing downward. Screw on foot set by hand and position for assembly.
  
5. Insert frame into foot part. Screw on vertical connectors (37,5cm) by hand into foot set and tighten with assembly tool. **(Instability will occur if connectors are not tightened enough and problems with assembling doors and drawers can arise !)**
  
6. Insert any further frame sets into vertical connectors and tighten Inbus screws. Add end caps or continue building with vertical connectors, i.e. assemble 18,75 or 37,5 cm vertical connectors as described in point 5. Use the assembly tool to tighten the screws.
  
7. Check if the framework is even by using a water level. If the framework is uneven, adjust the foot set accordingly by hand or by using a wrench.

8. MA-Rollen-hart-weich

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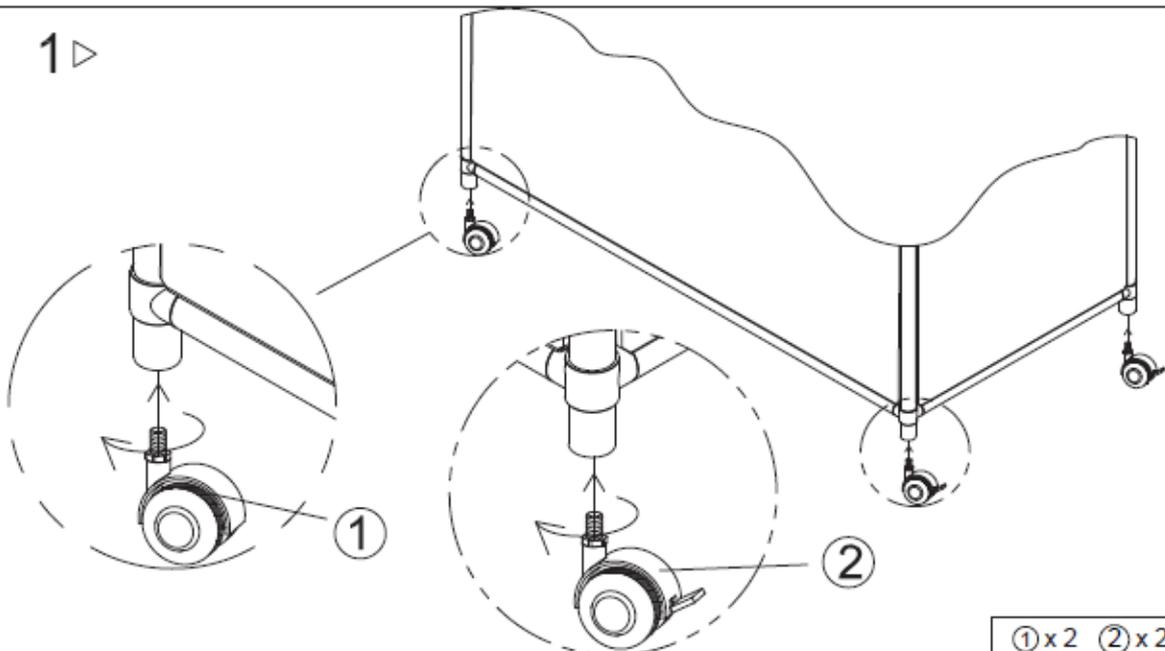


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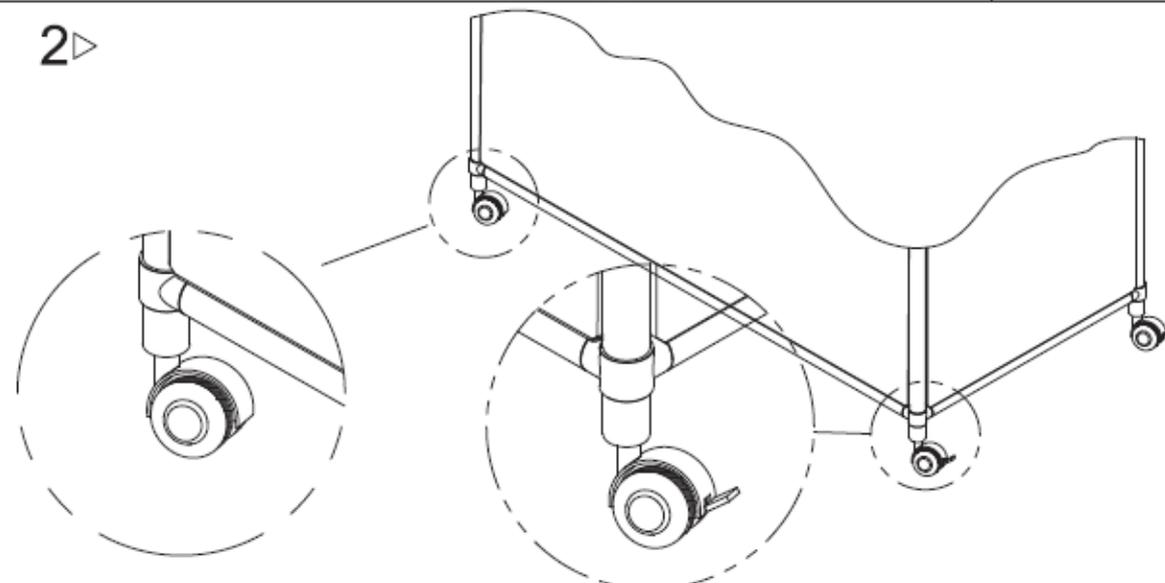


② x 2

1▷



2▷



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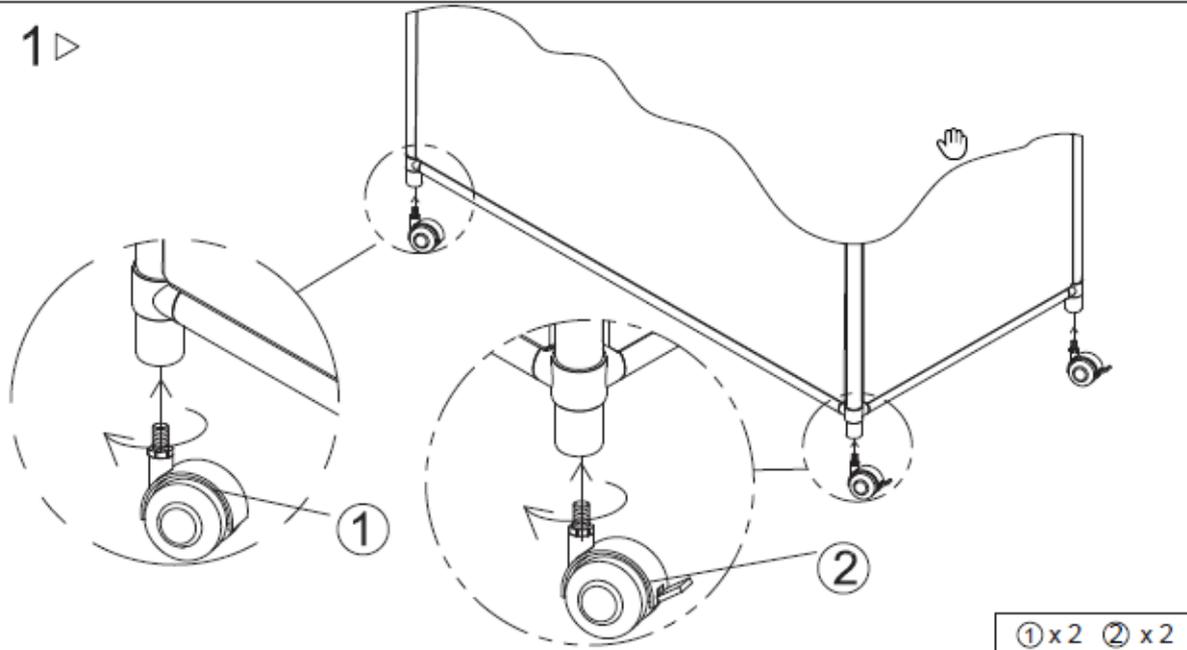


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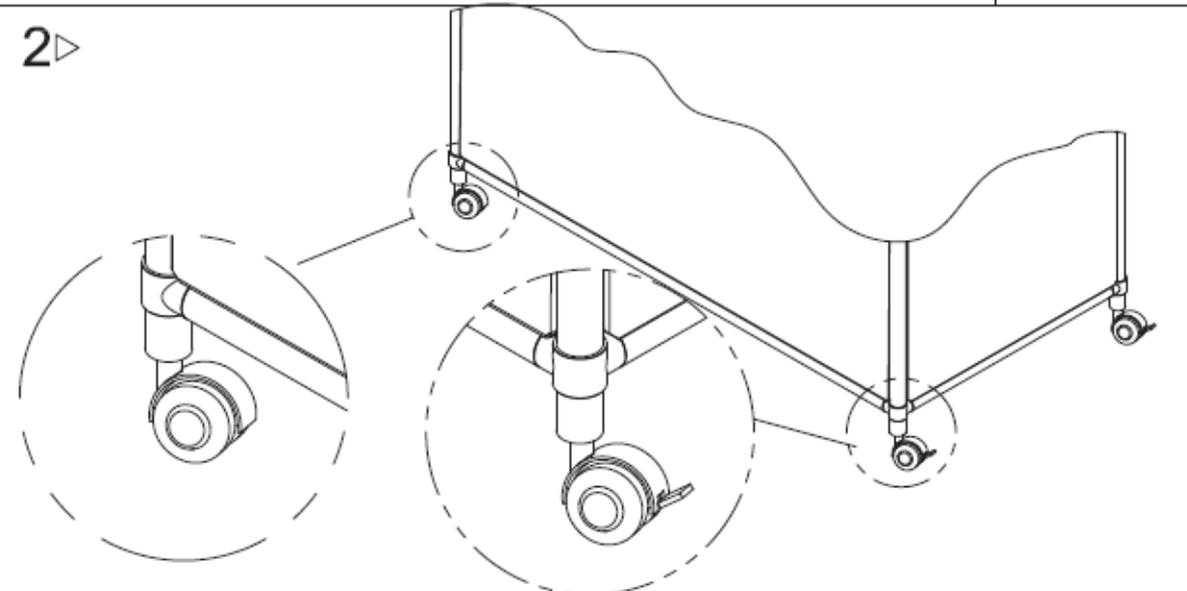


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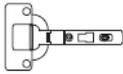
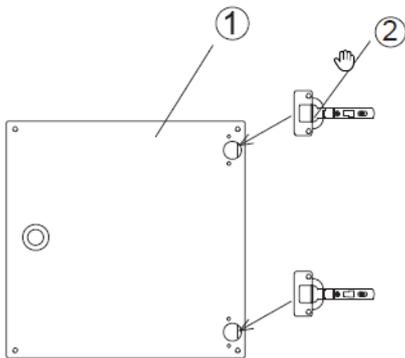
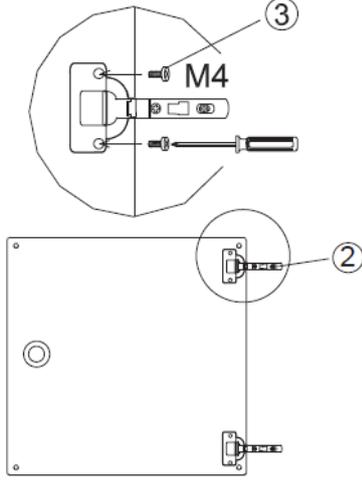
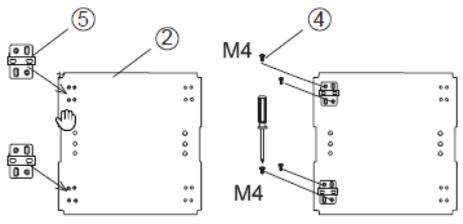
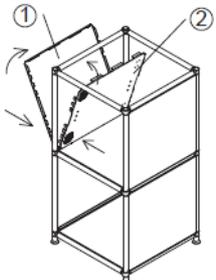
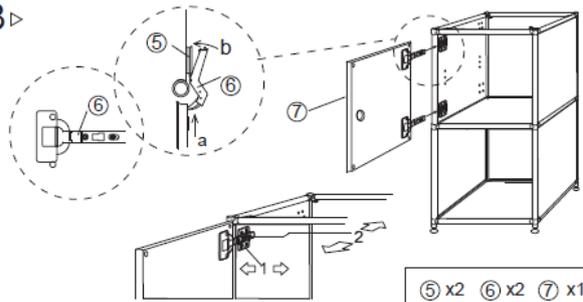
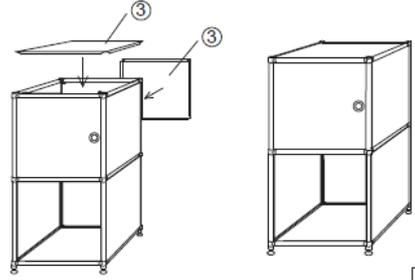
1▷



2▷



9. MA-Schwenktüren

<b>213737.20XX</b>						
① x1 	② x2 	③ x4 M4 x 8 				
1▷ 	2▷ 					
① x1 ② x2	② x2 ③ x4					
<b>233737.94XX</b>						
① x1 	② x1 	③ x4 	④ x4 M4 x 8 	⑤ x2 	⑥ x2 	⑦ x1 
1▷ 	2▷ 					
② x1 ④ x4 ⑤ x2	② x1 ① x1					
3▷ 	4▷ 					
⑤ x2 ⑥ x2 ⑦ x1	③ x4					

**213775.21XX**

① x2  


② x2  


③ x3  


④ x4  


⑤ x8  
M4 x 8  

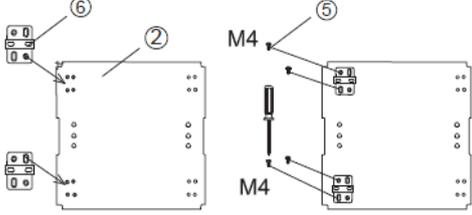

⑥ x4  


⑦ x1  


⑧ x2  

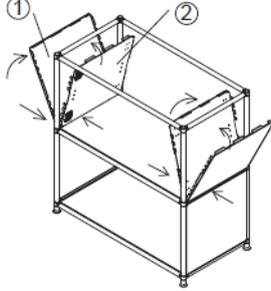

⑨ x4  
M4 x 8  


**1▷**



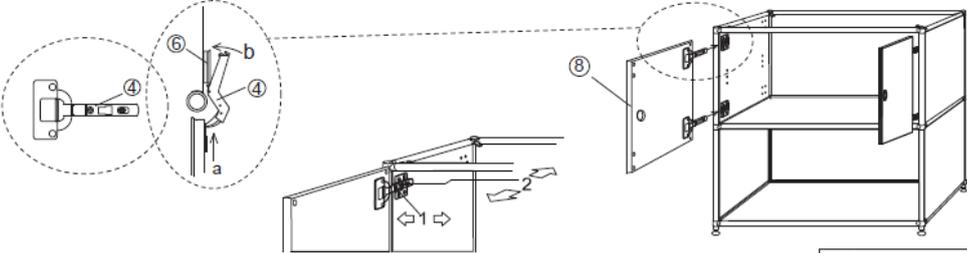
② x2 ⑤ x4 ⑥ x2

**2▷**



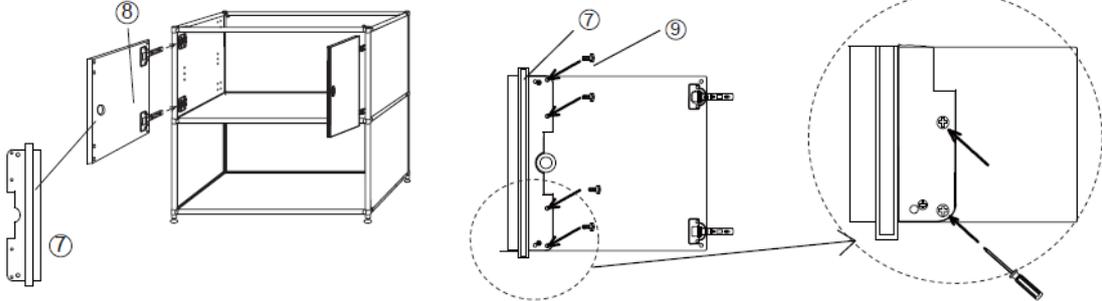
② x2 ① x2

**3▷**



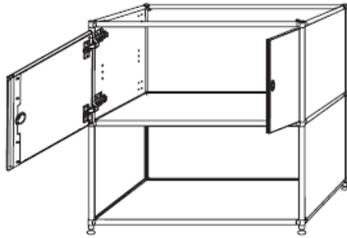
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**4▷**

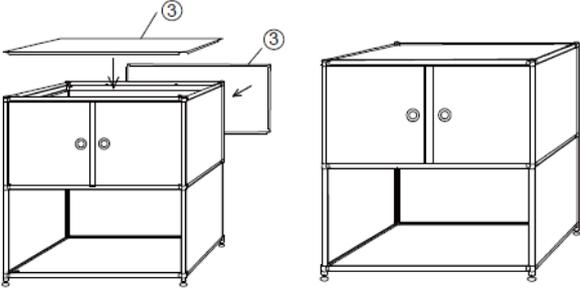


⑨ x4 ⑦ x1

**5▷**

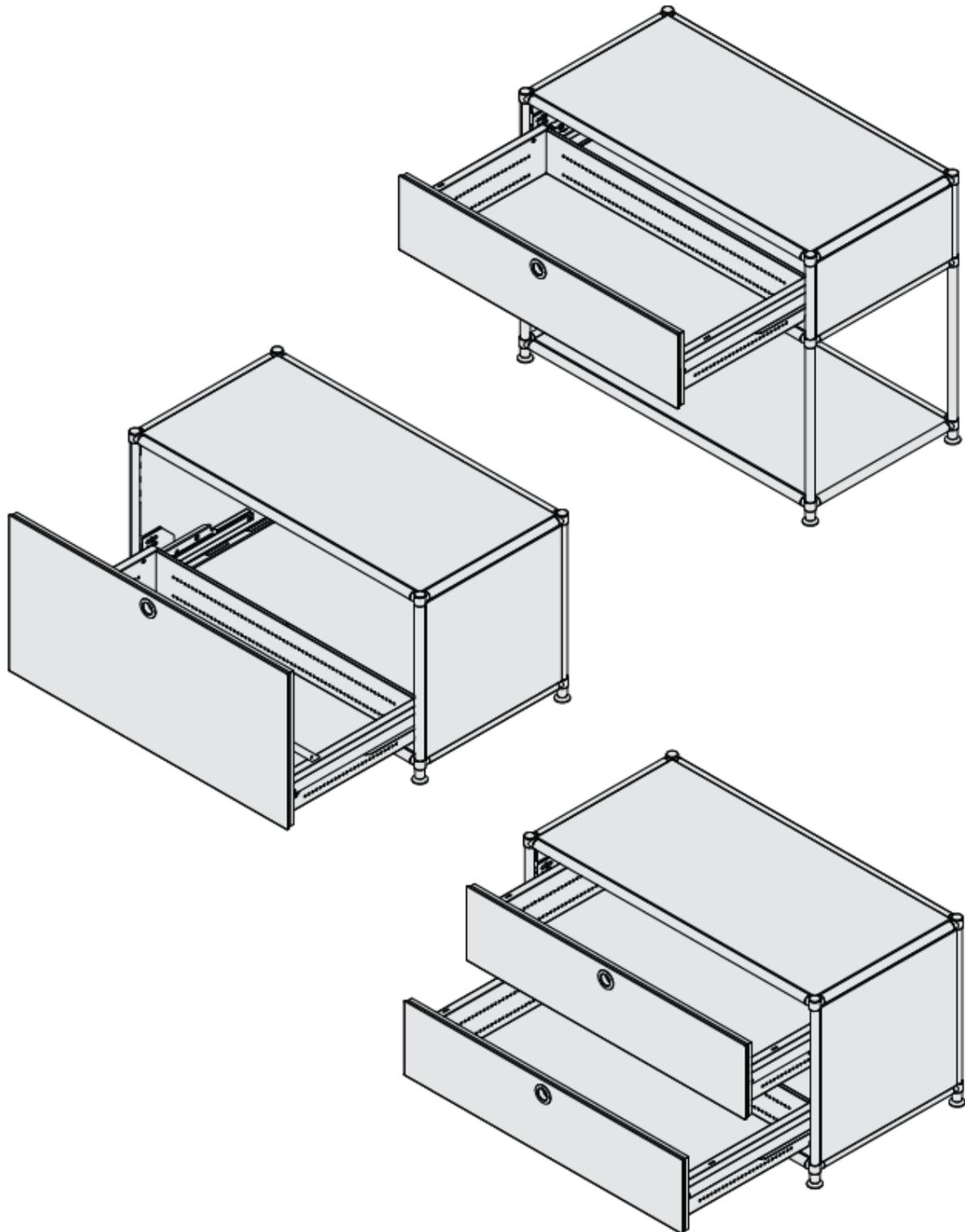


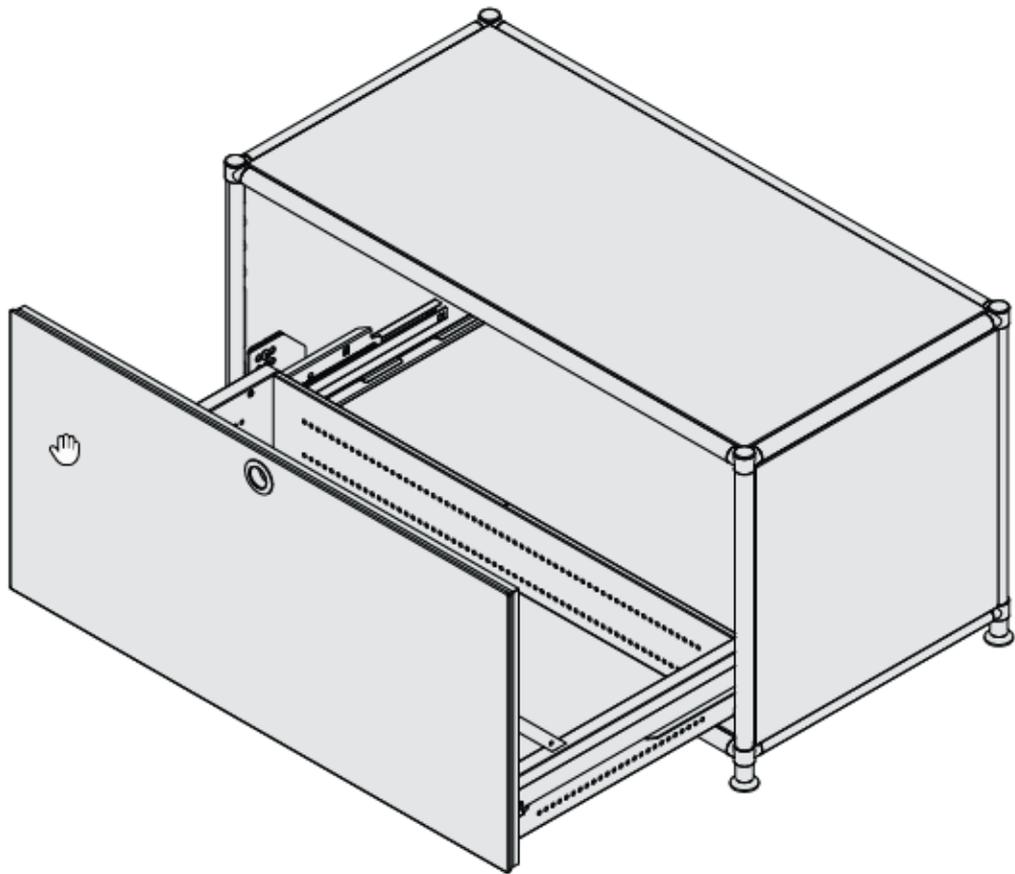
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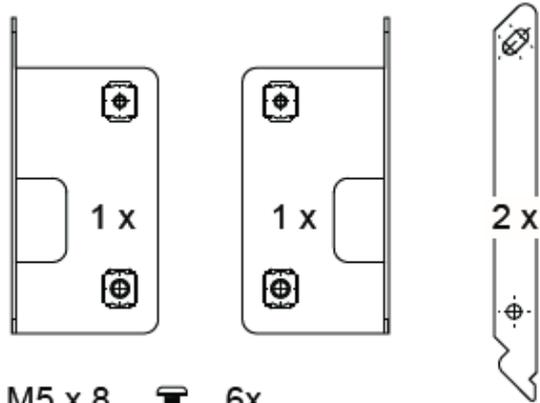


③ x3

**10. MA-Selbsteinzug-Schubladen-Profi**





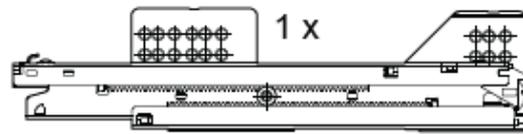
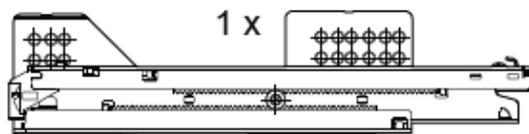
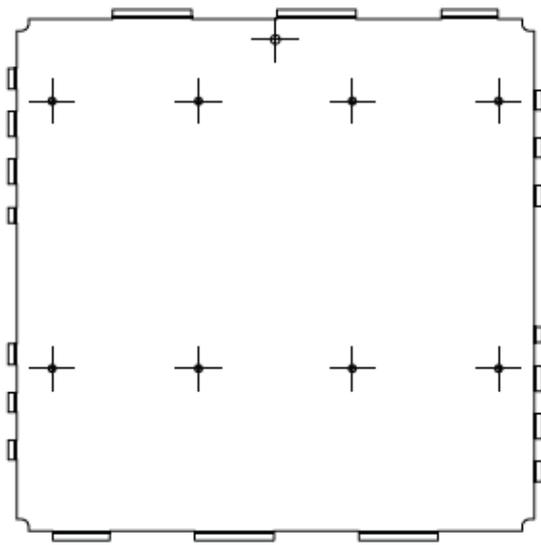
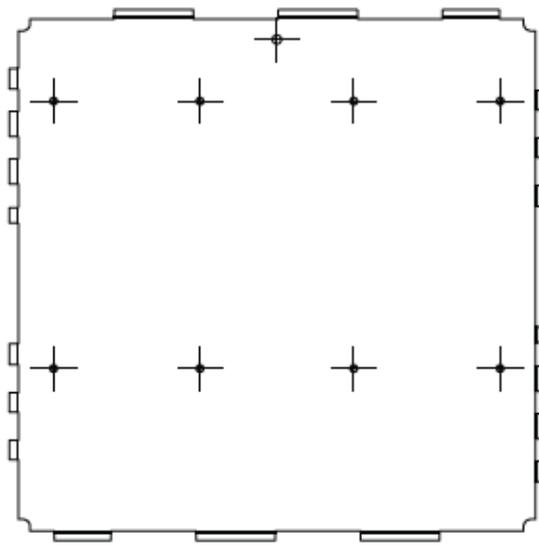


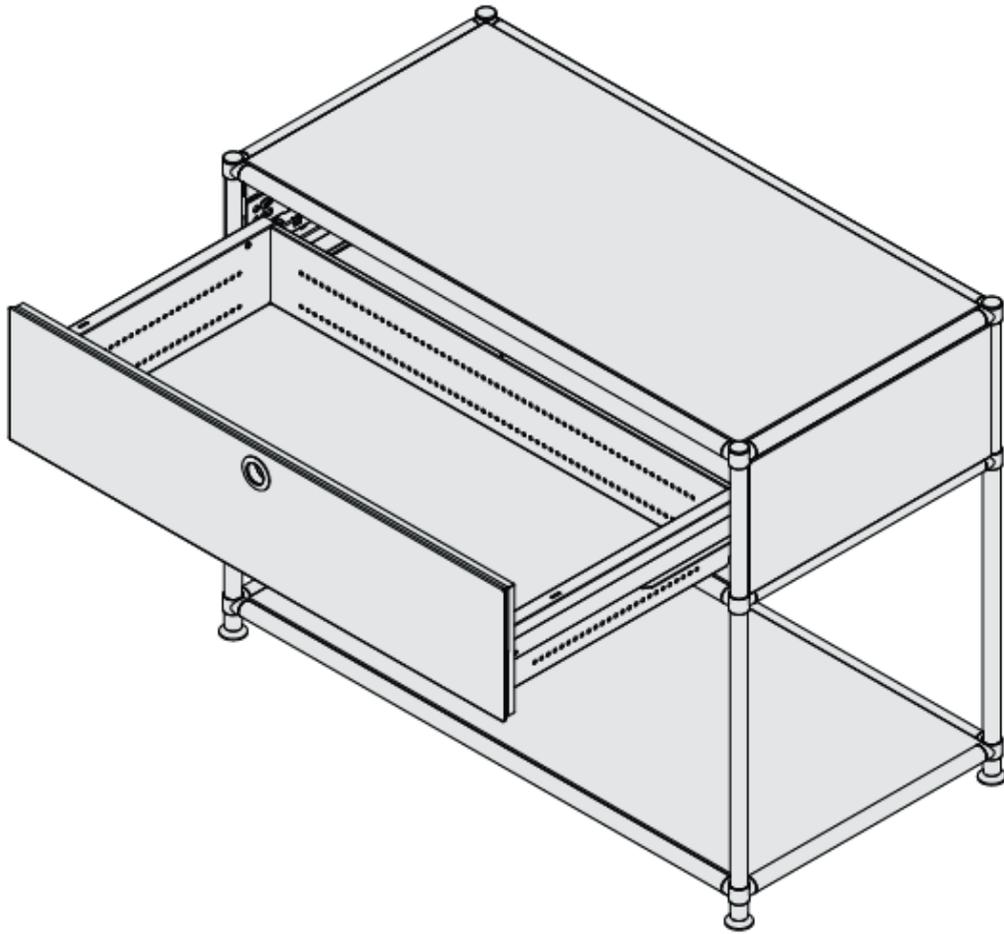
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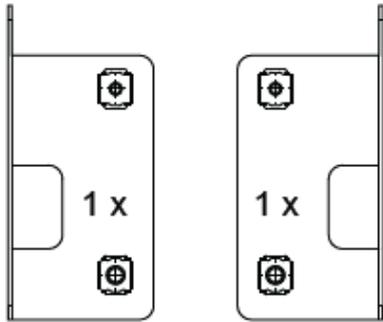
M6 x 17  2x

M4 x 16  2x  
I

M6 x 8  4x





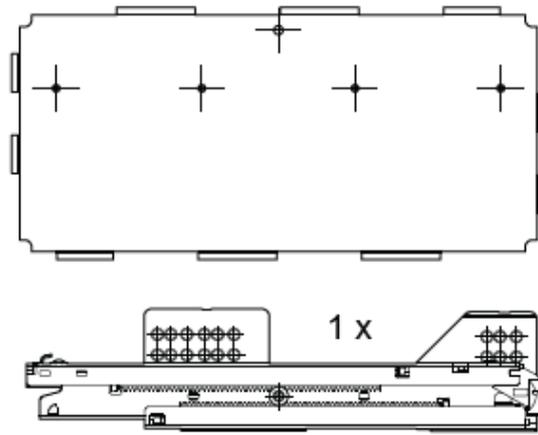
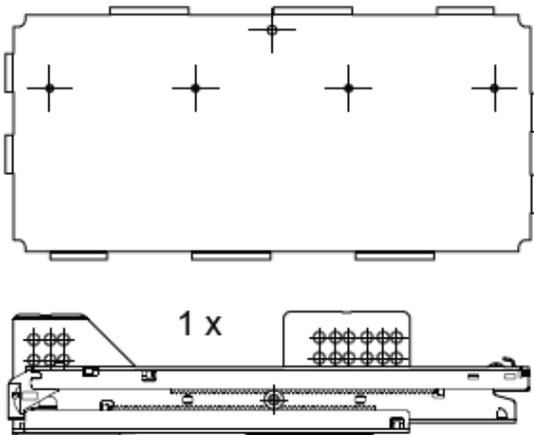


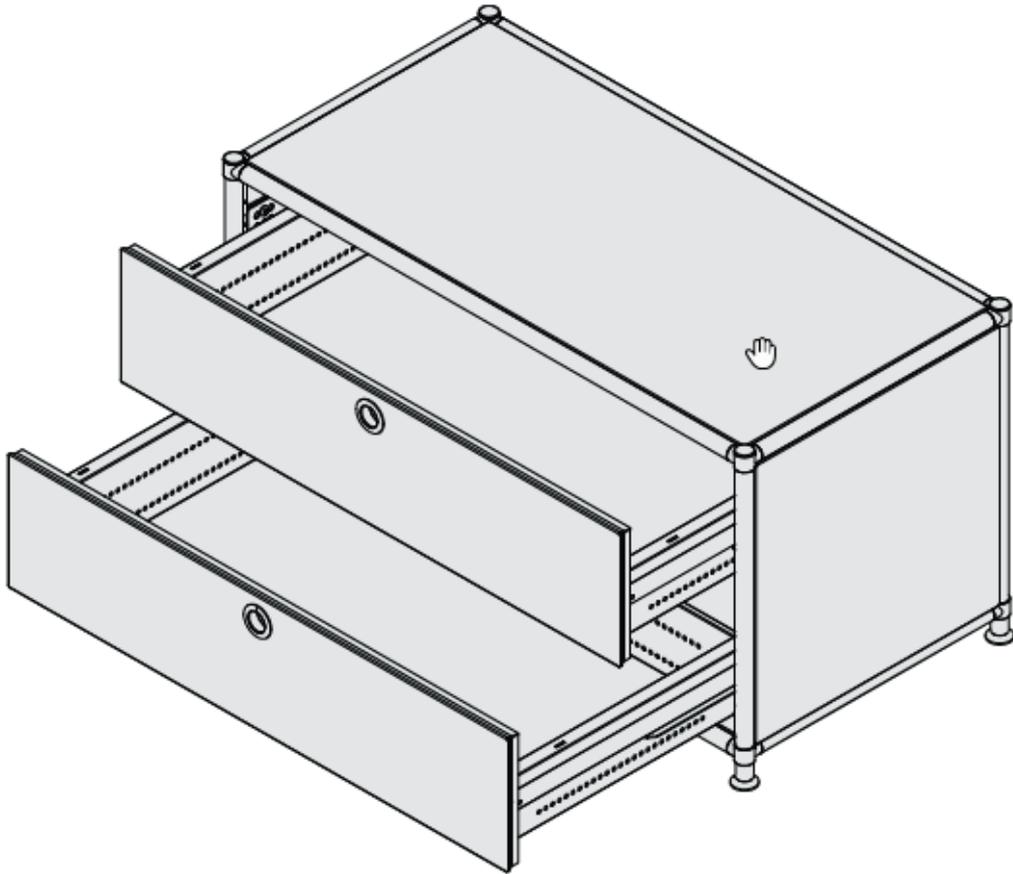
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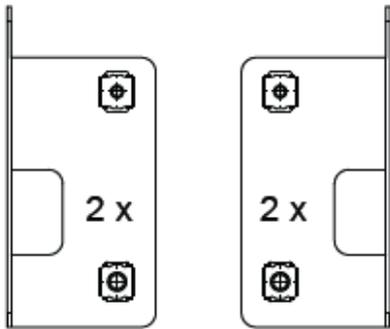
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M4 x 16  2x

M6 x 4  4x





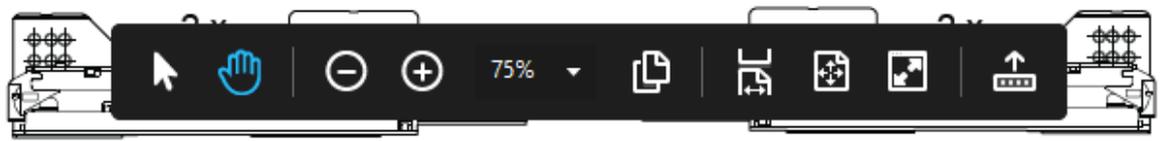
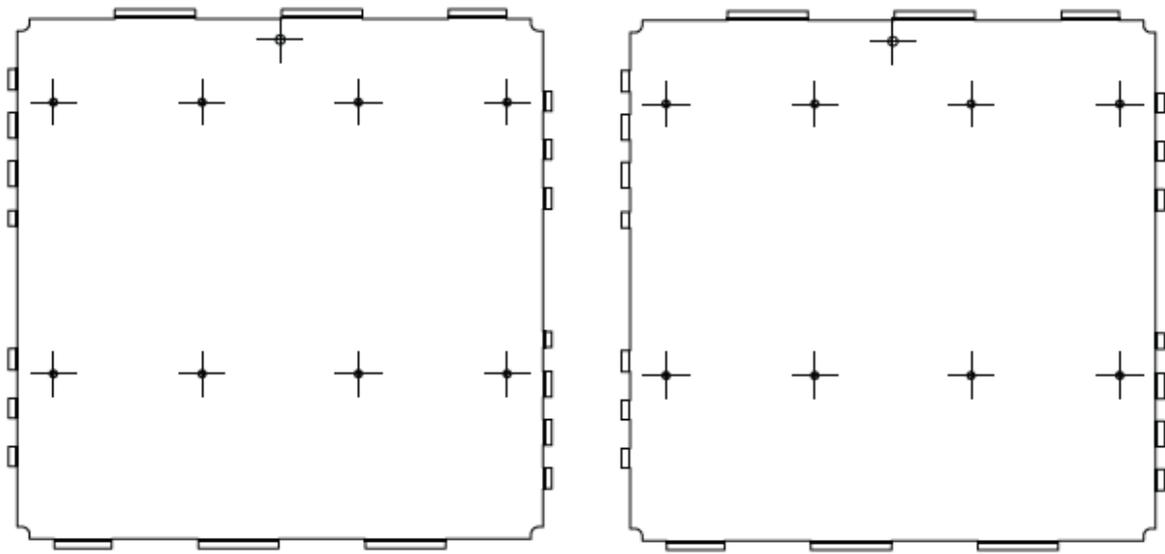


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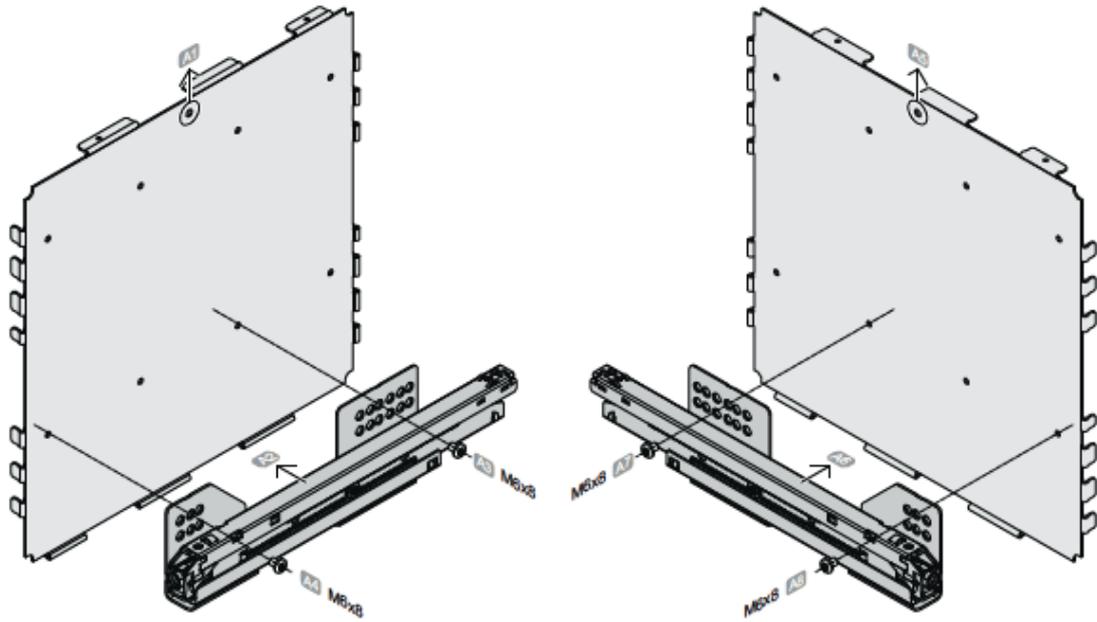
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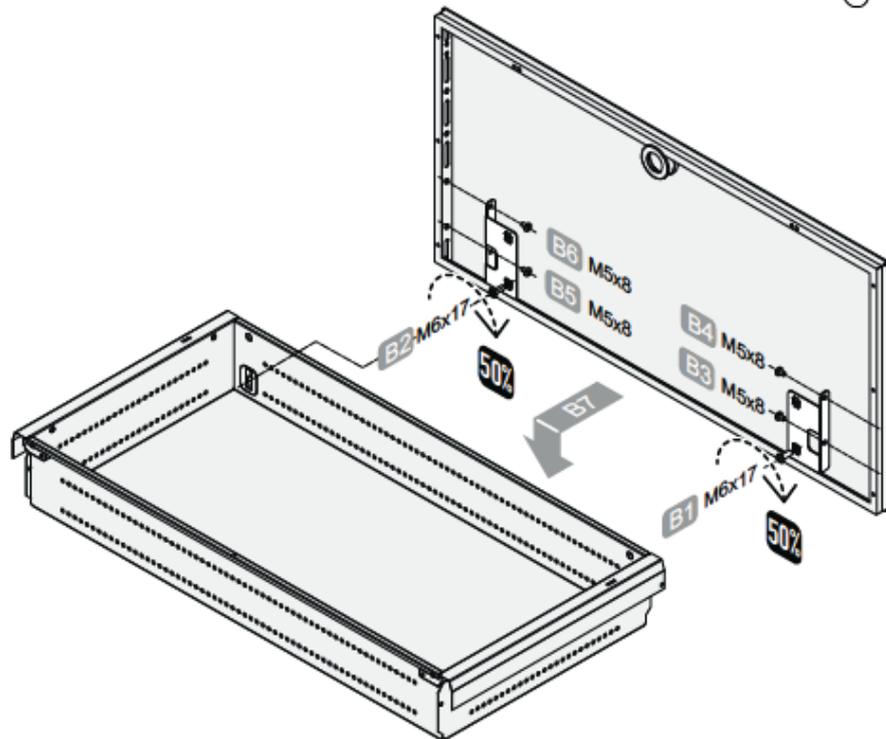
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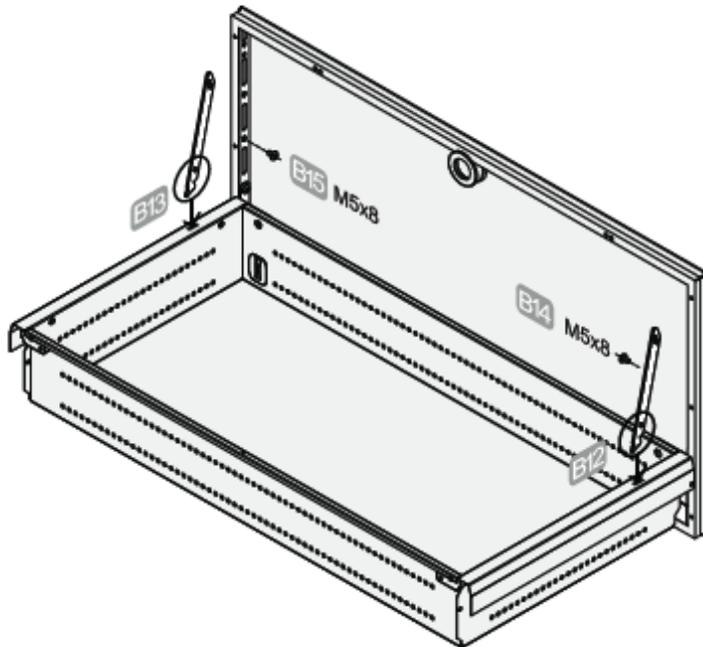
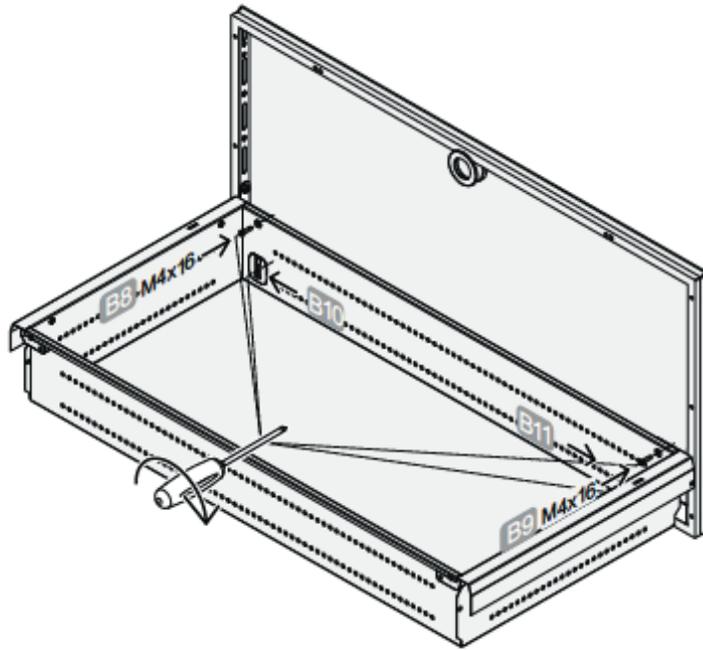
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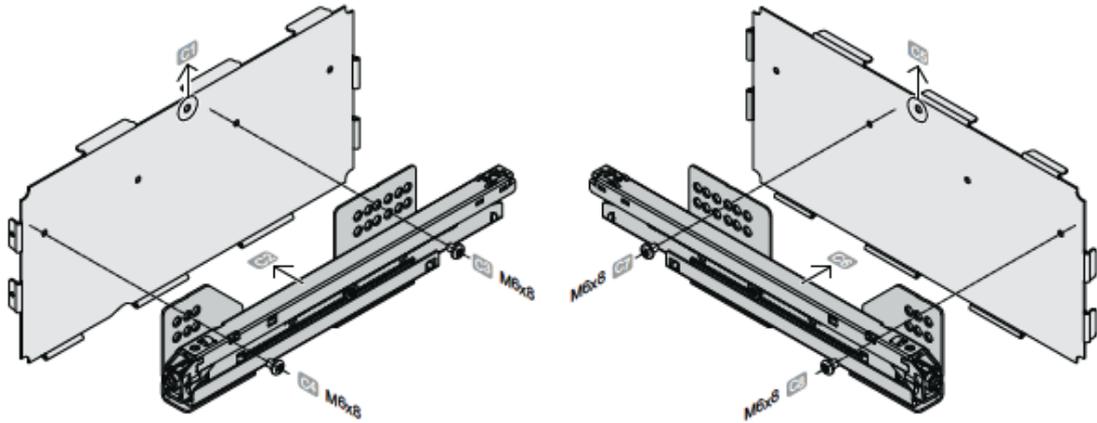
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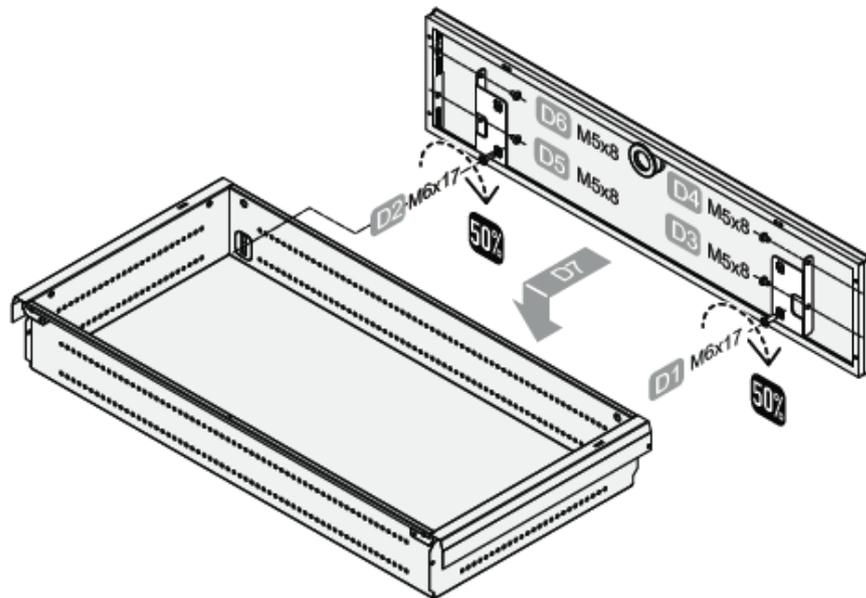
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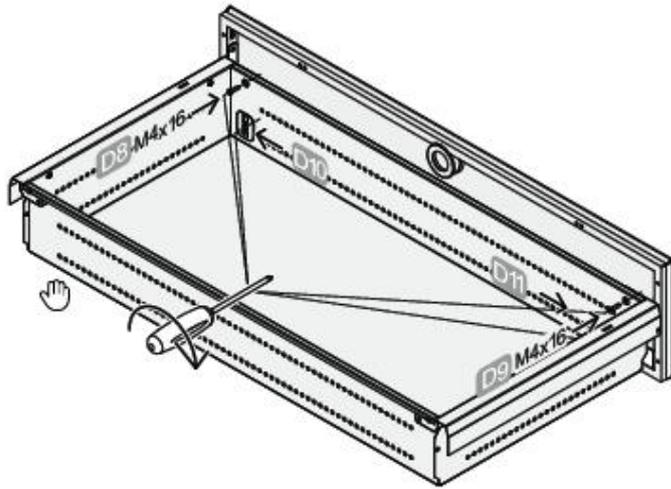


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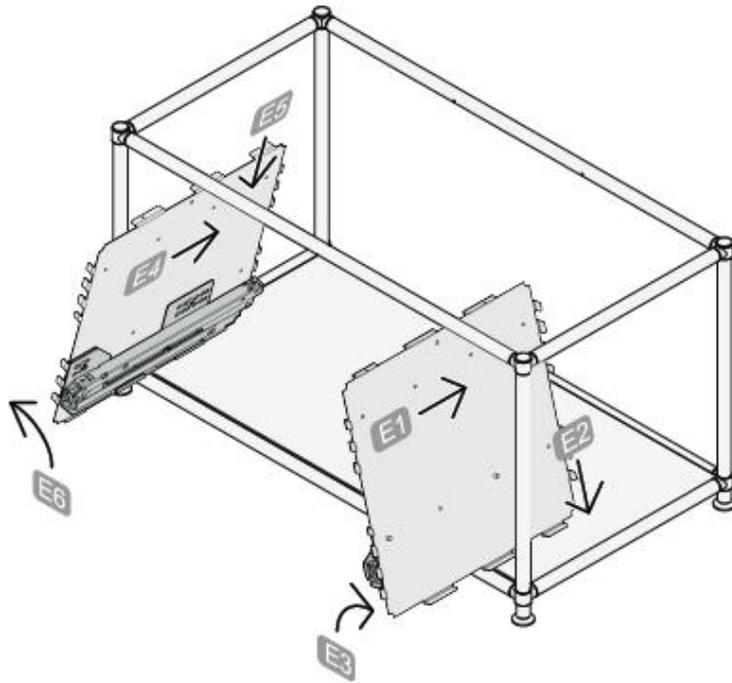


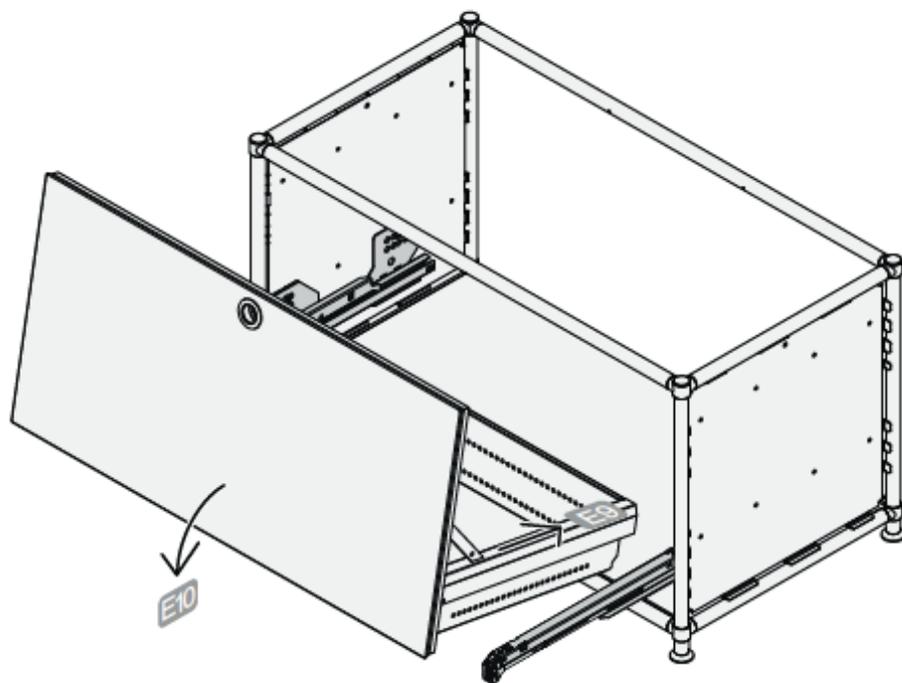
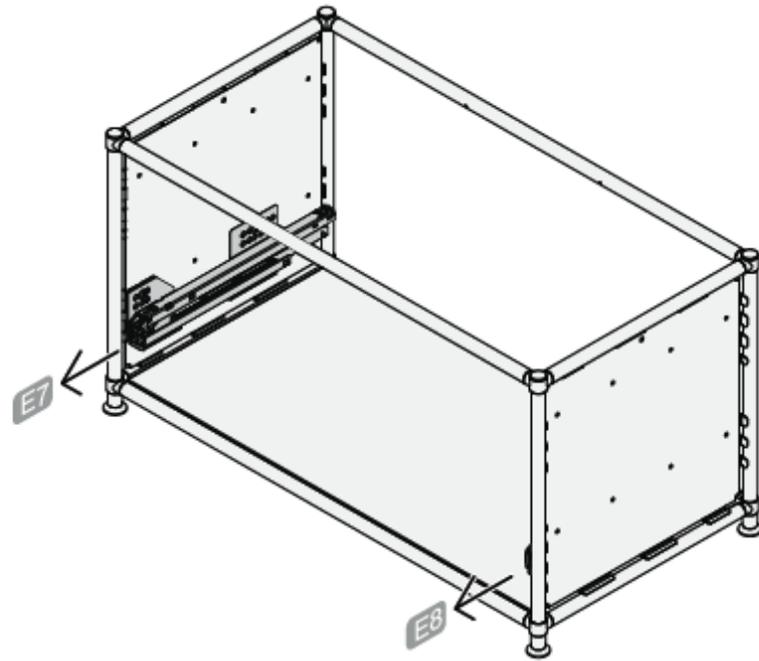
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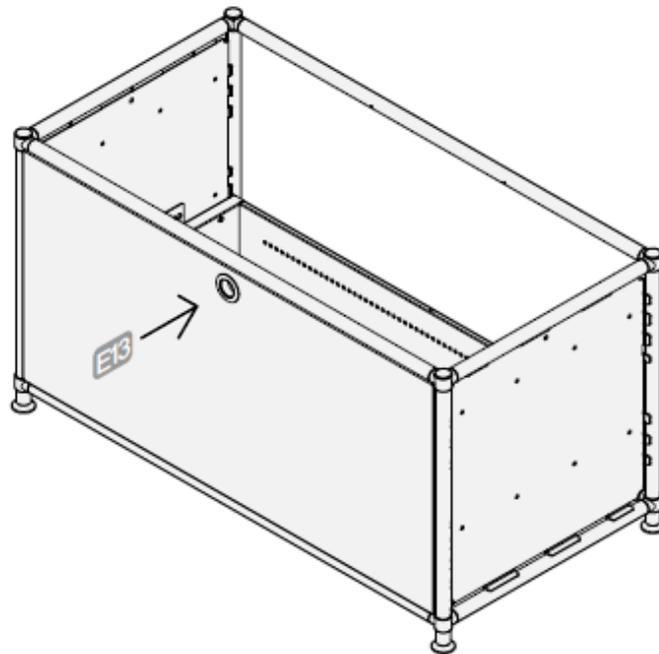
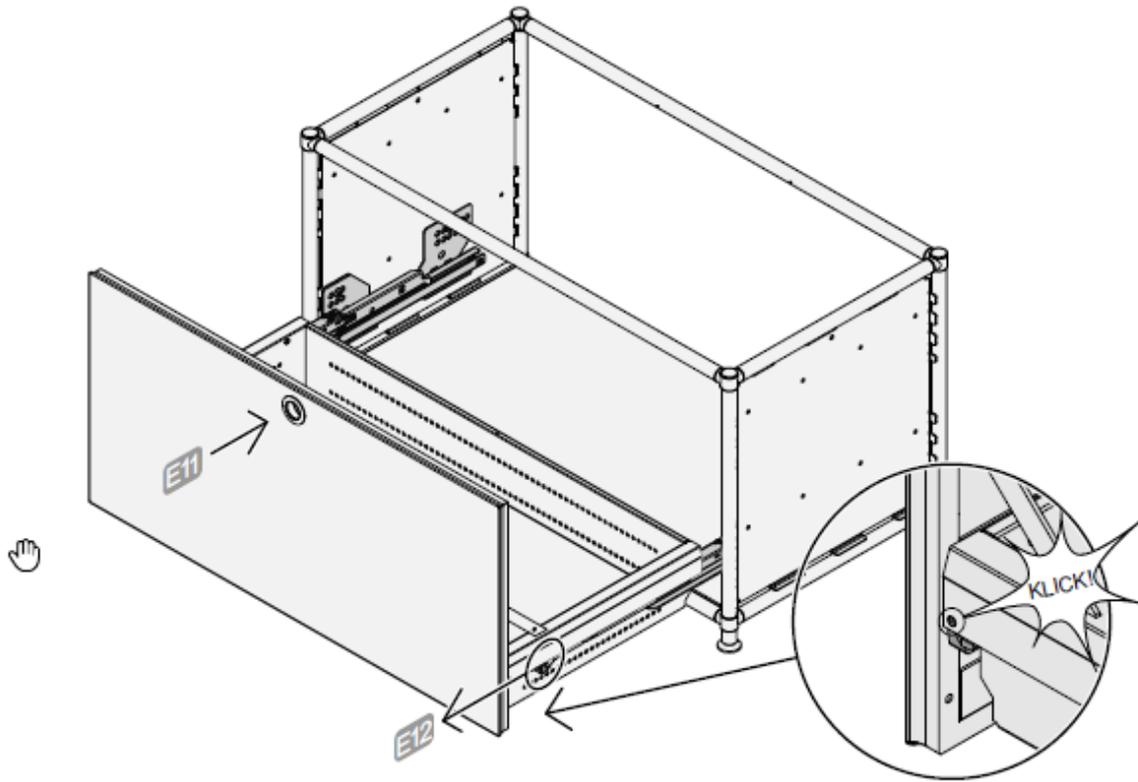




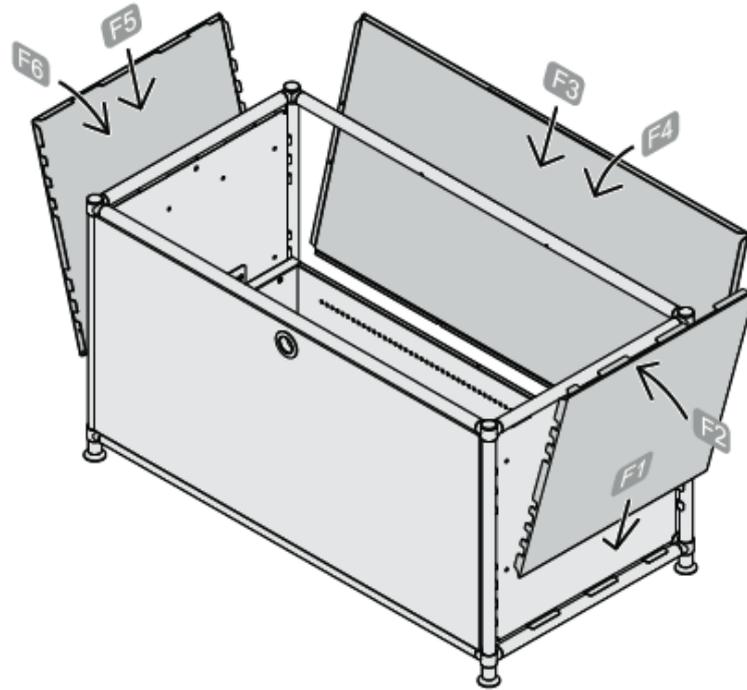
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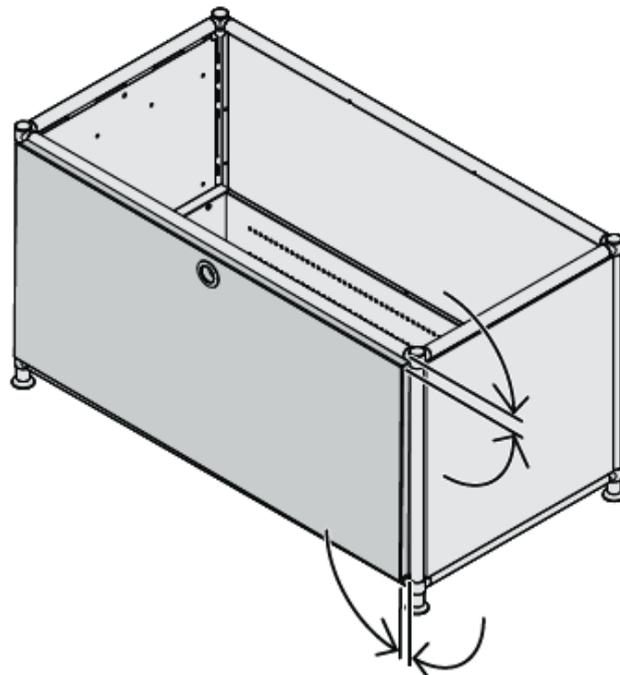


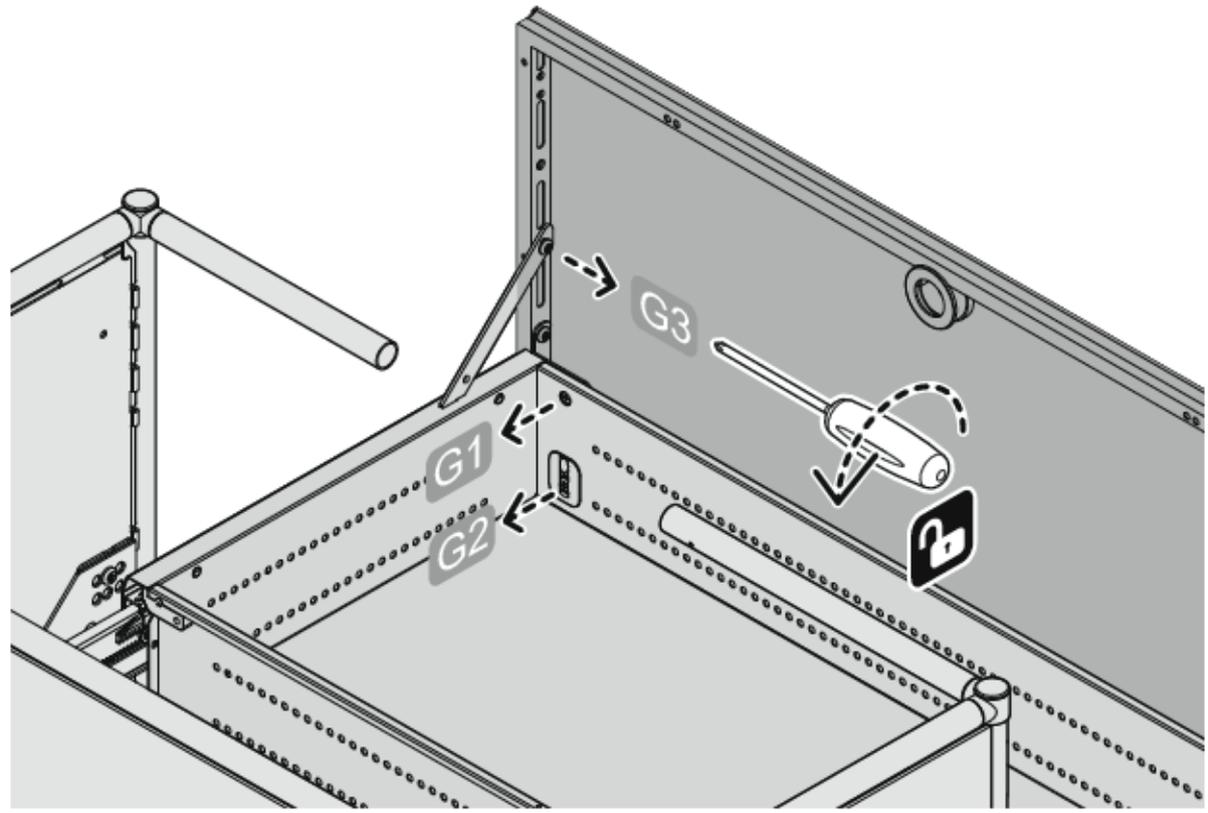
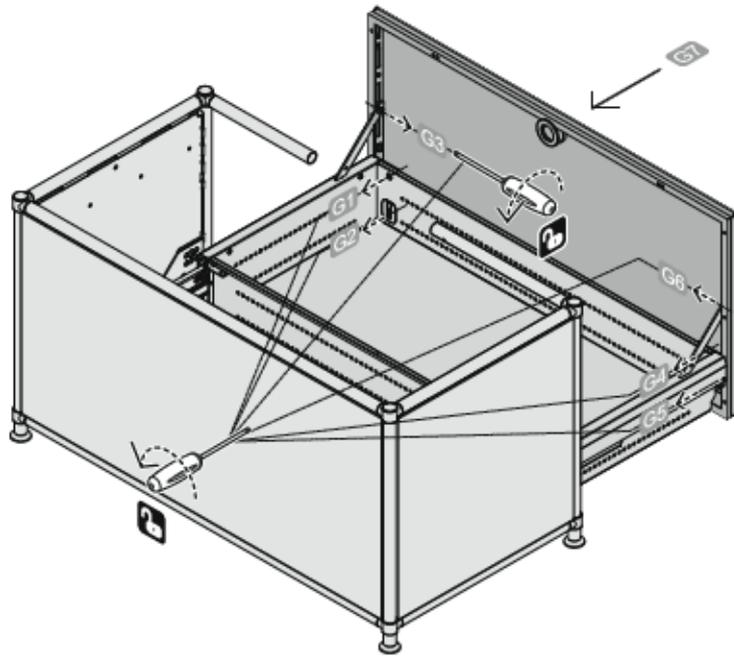


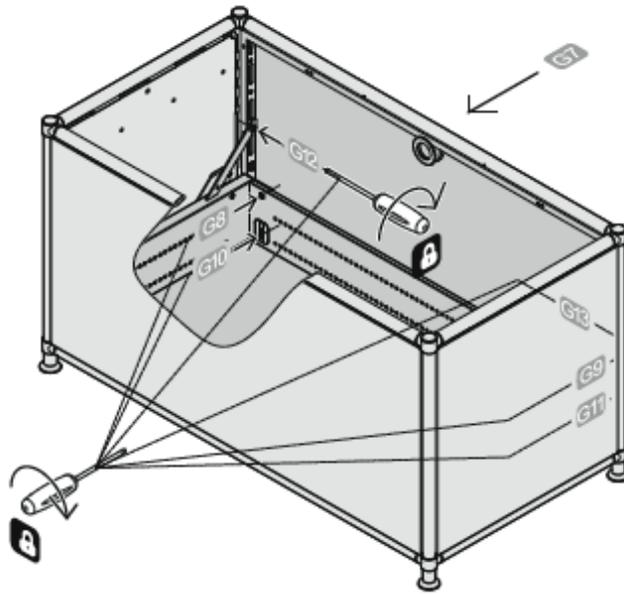
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